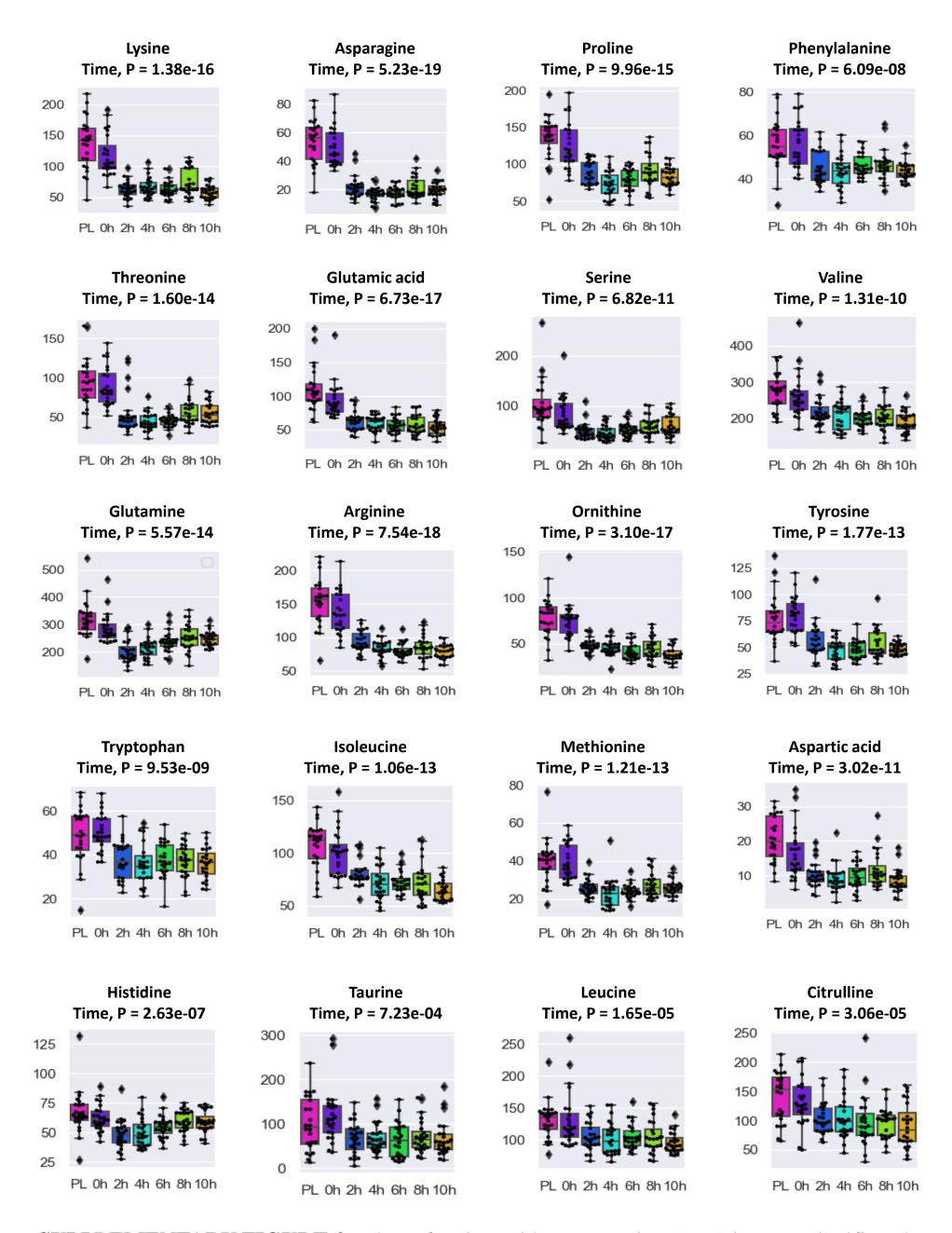
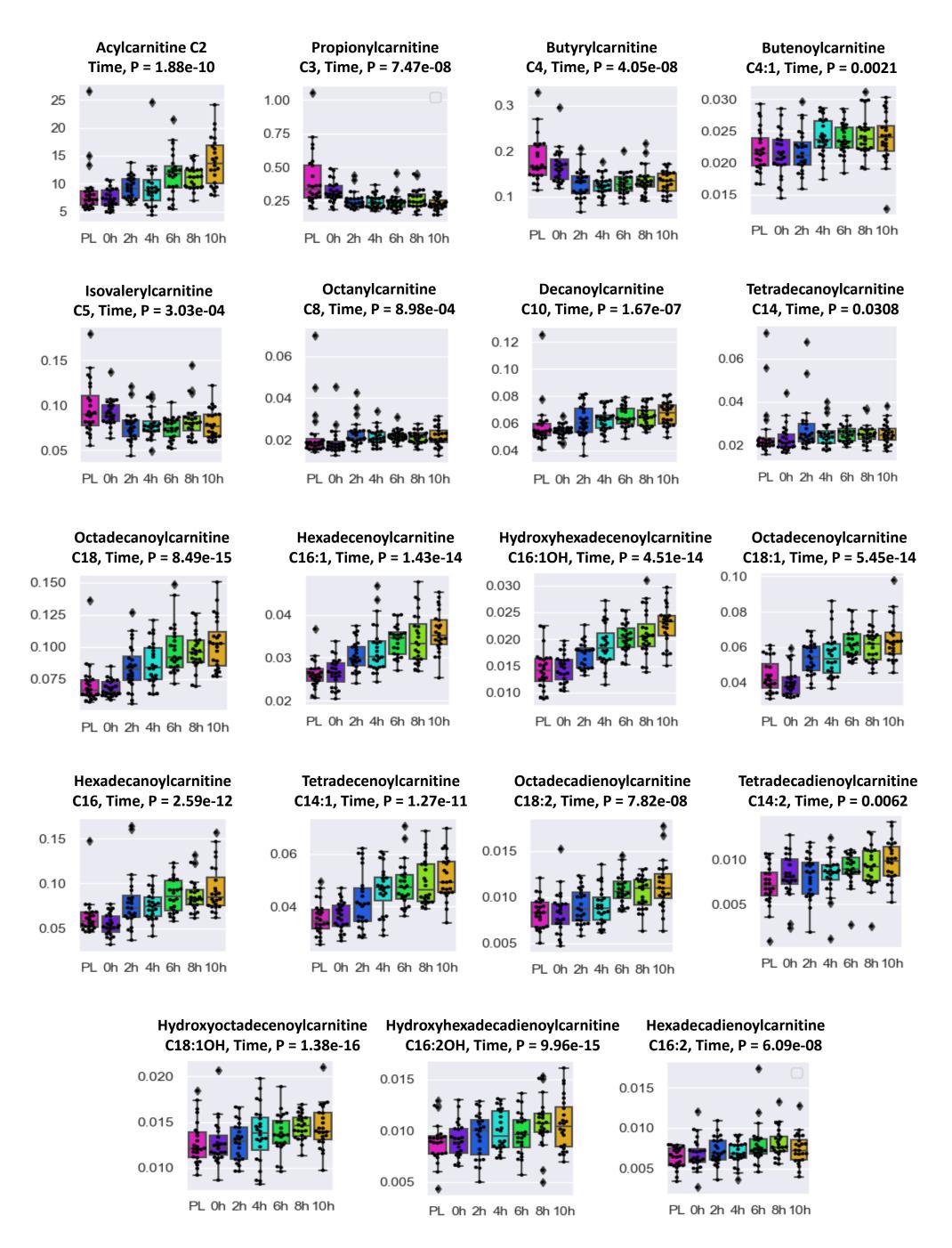


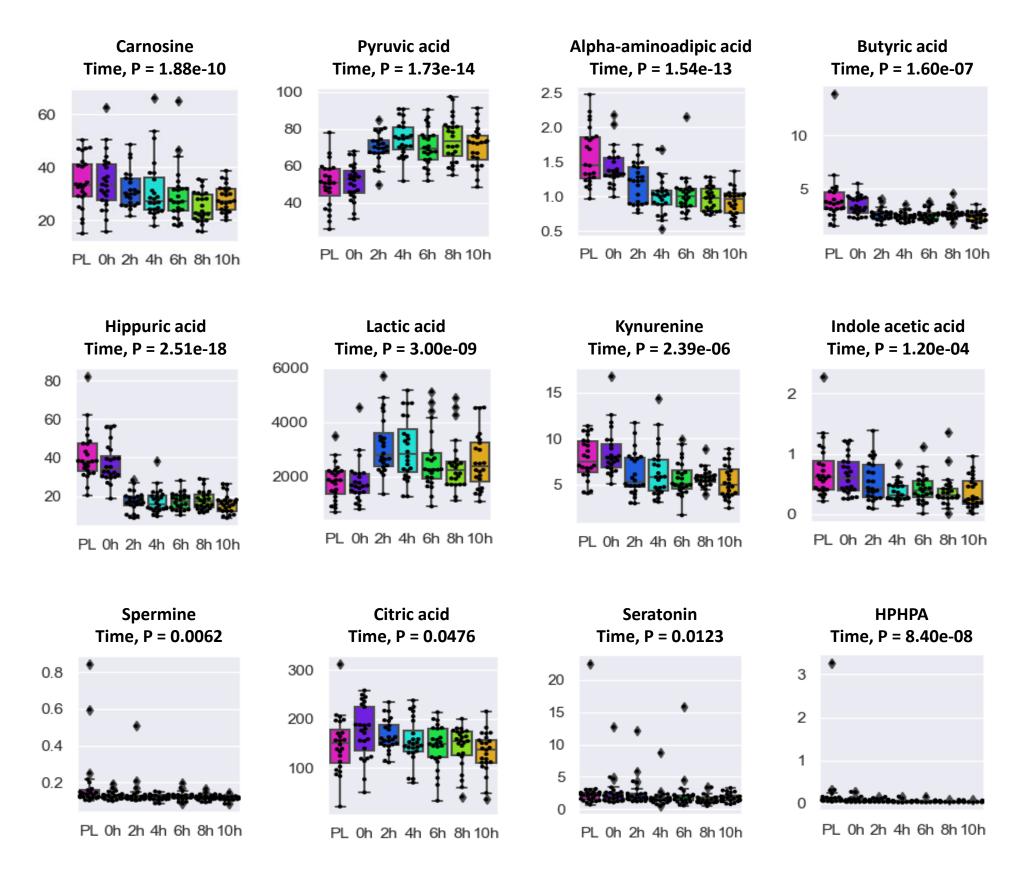
**SUPPLEMENTARY FIGURE 1**. Heat map of significantly affected plasma metabolites clustered by treatment (H = Habituated; NH = Non-habituated; P < 0.05)



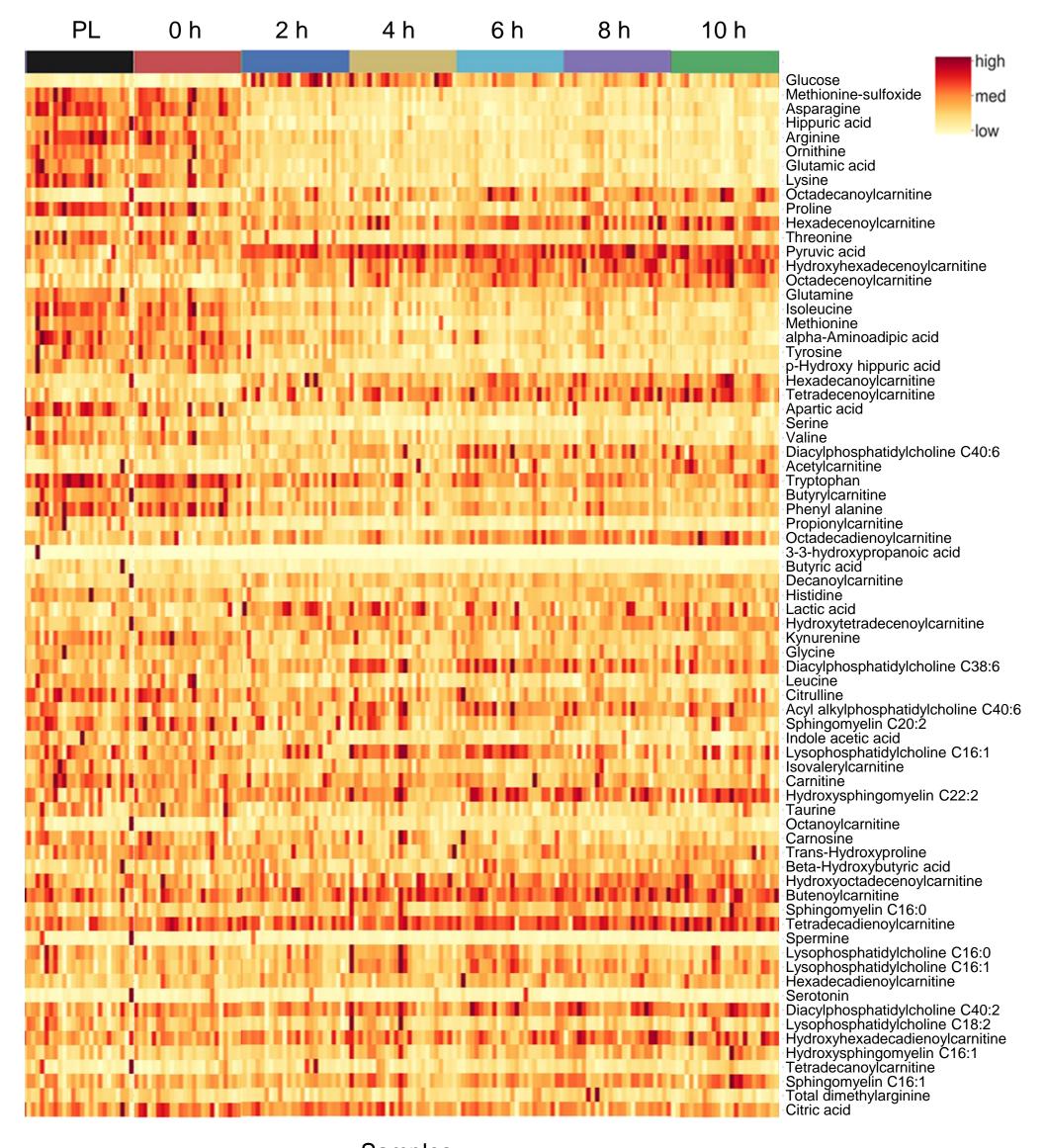
**SUPPLEMENTARY FIGURE 2**. Plots of amino acid concentrations ( $\mu$ M) in goats significantly (P < 0.05) affected by transportation time (Time main effect, P < 0.05; PL = pre-load concentrations).



**SUPPLEMENTARY FIGURE 3**. Plots of acylcarnitine concentrations ( $\mu$ M) in goats significantly (P < 0.05) affected by transportation time (Time main effect, P < 0.05; PL = pre-load concentrations).



**SUPPLEMENTARY FIGURE 4**. Plots of metabolite concentrations ( $(\mu M)$  in goats significantly (P < 0.05) affected by transportation time (Time main effect, P < 0.05; PL = pre-load concentrations).



Samples

**SUPPLEMENTARY FIGURE 5**. Heat map of significantly affected plasma metabolites clustered by transportation time (Time; P < 0.05).