

Biological Nitrogen Removal from Low Carbon Wastewater

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Table S 1. Readiness of biological processes for pilot- and full-scale application

Process	Capacities of full-scale systems	Capacities of pilot-scale systems	Minimum C/N for complete nitrogen removal	Challenges	Benefits	References
Nitrification-denitrification	1800 m ³	250 L	1.71	✓ NOB growth requires regulation ✓ Requires COD supplementation	✓ High NRRs and NREs ✓ AOB are sensitive compared to AMX	(Ganigué et al., 2010, Mulder et al., 2001)
Partial nitrification-anammox	256 – 550 m ³	1.67-4 m ³	0.3	✓ NOB growth requires regulation ✓ Slow growth of anammox bacteria (AMX) ✓ Sensitivity of AMX to operating conditions	✓ Effluent limits can be achieved without COD addition ✓ High NRRs and NREs	(Dimitrova et al., 2020, Lackner et al., 2014, Lotti et al., 2015, Yokota et al., 2021, Wu et al., 2021)

Denitrifying ammonium oxidation (DEAMOX)	No records of application	360 L	0.57	✓ Requires COD supplementation ✓ Sensitivity of AMX to operating conditions	✓ No need to control NOB growth ✓ High NRRs and NREs	(Le et al., 2019)
Bioelectrochemical systems	No records of application	150 L	-	✓ Low NRRs ✓ Complex systems ✓ Affected by low conductivities of wastewater	✓ Electrical energy could be used instead of organic carbon	(Isabel San-Martín et al., 2018)
Autotrophic denitrification	10 m ³	3X25 L	2.86 (NO ₃ ⁻ reduction) 1.71 (NO ₂ ⁻ reduction)	✓ Metals, Sulphur and their ions/compounds can generate harmful chemicals ✓ Hydrogenotrophic denitrification requires complex systems ✓ Requires C/N≥2.86 for complete NO₃⁻ removal	✓ Moderate NRRs ✓ Most of the electron donors are available in different wastewaters	(Sahinkaya et al., 2014, Di Capua et al., 2019)

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