



# A Simple Rate-Independent Uniaxial Shape Memory Alloy (SMA) Model

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In this paper, three specific uniaxial phenomenological models commonly used for the description of a Shape Memory Alloy (SMA) behavior are examined in detail. In particular, the models examined are the Graesser-Cozzarelli model, the Wilde-Gardoni-Fujino model, and the Zhang-Zhu model. The pertinent model parameters are examined with respect to their physical representation, if any. Based on this analysis, a new simple rate-independent model is proposed which addresses all issues in a unified manner. Finally, powerful metaheuristics are employed for system identification, producing excellent fit with experimental data while revealing valuable information regarding the relative sensitivity of the proposed model parameters.

**Keywords:** Shape Memory Alloy (SMA), identification, hysteresis, rate-independent model, phenomenological model

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## INTRODUCTION

Throughout history, humanity has sought shelter from natural phenomena. Natural shelters, such as caves, were abandoned for artificial structures made of primitive materials, i.e., wood, stone, and brick. The building blocks were held in place by either sole gravity or by primitive paste. In the classical era, the Romans used *opus caementicium*, a pozzolanic concrete-like material, to build arches, vaults, and domes. Following a prolonged period of stagnation, new materials were introduced around 1800–1850 (i.e., cast iron and, later on, wrought iron and structural steel, as well as Portland cement), causing a revolution in the construction industry. Nowadays, the extensive use of high-strength steel and concrete, as well as the combination of them (as in composite structures), has led to an explosion in the capacity, performance, and size of structures that are feasible. Nevertheless, there is a consensus that, more or less, these materials have been fully exploited and groundbreaking development is unlikely to be observed.

Seeking the next revolution in the construction industry, researchers drew their attention to the so-called smart materials. These materials exhibit extraordinary properties, ranging from piezoelectricity and pH-sensitivity to magnetostriction and self-healing. A popular class of these materials, commonly known as Shape Memory Alloys (SMAs), exhibit physical and mechanical characteristics that allow their integration into structures. SMAs are capable of sustaining large inelastic strains that can be recovered by heating or unloading, depending on prior loading history. The origin of this unusual behavior is the ability of SMAs to undergo a first-order solid-solid diffusionless, and reversible phase change called *martensitic transformation* between a parent phase called austenite (A), stable at high temperature and low stress, and a product phase called martensite (M), metastable at low temperature and high stress (Olson and Cohen, 1982; Cisse et al., 2016). The martensitic transformation is at the origin of the two main effects observed in SMAs, namely the *shape-memory effect* and *superelasticity*.

Various innovative systems and devices, mainly using NiTi and Cu-based SMAs, have been developed for seismic energy absorption, damping control, structural retrofit. Several

prototypes of SMA braces for the seismic protection of structures have been designed, numerically assessed and experimentally tested (Clark et al., 1995; Auricchio et al., 2006; Andrawes and DesRoches, 2007; Zhu and Zhang, 2008; Asgarian and Moradi, 2011). Hybrid devices, comprising of a combination of SMA and other components such as precompressed springs (Ma and Cho, 2008; Miller et al., 2012), or struts and steel tubes (Walter Yang et al., 2010) have been presented. Also, SMA-based isolation devices have been developed finding various applications on buildings or bridge structures (Krumme et al., 1995; Wilde et al., 2000). These devices exploit the hysteretic nature of SMA materials aiming to absorb structural vibrating energy and mitigate seismic effects. Gur and Mishra (2013) proposed a combination of steel-Teflon surface isolation device with superelastic SMA restrainers for energy dissipation and simultaneous minimization of isolator displacements and superstructure accelerations. Ozbulut and Hurlebaus (2010) introduced a sliding-type isolation system, optimally designed with the help of a multi-objective genetic algorithm, which consists of a steel Teflon sliding bearing and a NiTi SMA device, providing vertical load capacity, damping, and self-centering at the same time. Other applications of SMA materials in structural engineering include damping devices for bridge structures (Fujino et al., 1993; Ben Mekki and Auricchio, 2011; Torra et al., 2013), SMA-based structural connections in steel structures (Leon et al., 2001; Speicher et al., 2011; Fang et al., 2014) and reinforced concrete frames (Youssef et al., 2008; Muntasir Billah and Shahria Alam, 2012), structural retrofit of buildings and bridges (DesRoches and Delemont, 2002; Andrawes et al., 2010), use of SMA as reinforcement material in concrete structures (Deng et al., 2006; Zafar and Andrawes, 2013) as well as self-rehabilitation of structural elements (Li et al., 2006, 2008).

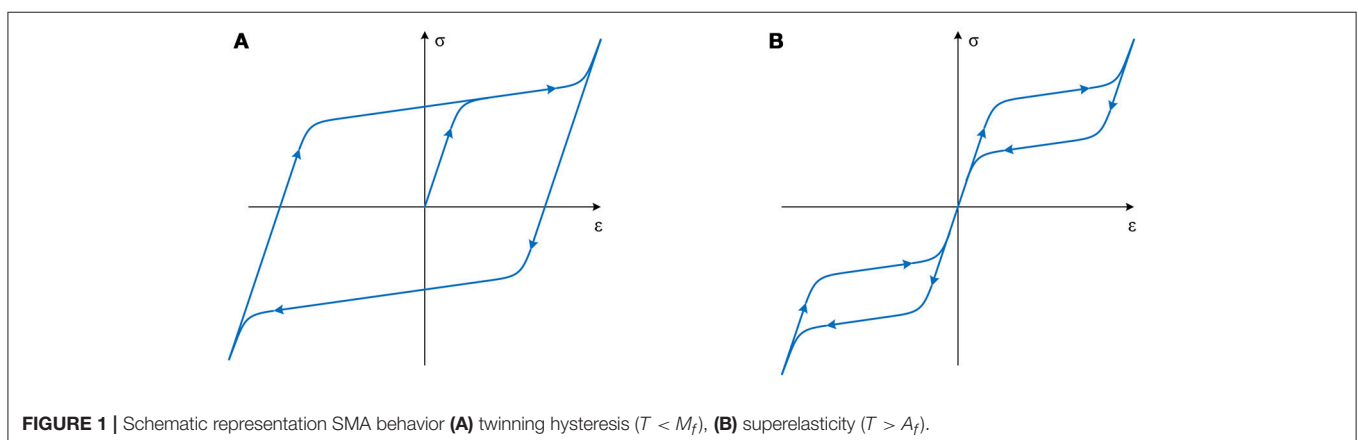
Obviously, proper modeling of the extraordinary behavior of SMAs is important and, thus, several models have been proposed in the literature. These can be broadly categorized into microscopic thermodynamic models, based on the Ginzburg-Landau theory or molecular dynamics; micro-macro models, based on micromechanics, micro-planes or micro-spheres; and macroscopic models, based on the theory of plasticity, thermodynamic potentials, finite strains or statistical physics

(Cisse et al., 2016). For applications in structural engineering, however, uniaxial phenomenological models are of special interest as integration with existing reliable FEM codes, e.g., OpenSees (Mazzoni et al., 2006), is straightforward. Falling under this category, the Graesser-Cozzarelli model (Graesser and Cozzarelli, 1991), the Wilde-Gardoni-Fujino model (Wilde et al., 2000), and the Zhang-Zhu model (Zhang and Zhu, 2007) are examined herein in detail. Their parameters are examined concerning their physical representation, if any. This process reveals several limitations and drawbacks, most prominent of which is the large number of parameters and the unclear effect of specific parameters in the overall response. These are addressed in a unified manner in a new rate-independent model proposed herein. Finally, metaheuristic algorithms are employed for the identification of unknown parameter values. This process reveals valuable information regarding the relative sensitivity of the parameters as well as the mathematical consistency of the model.

## BASIC SMA BEHAVIOR

The primary forms of SMA behavior which are pertinent to the applications examined in this study are shown in **Figure 1**. In particular, **Figure 1A** shows the hysteretic loop observed at ambient temperatures  $T < M_f$ , where  $M_f$  is the temperature at which the microstructure of the material is fully martensitic. Although the loop strongly resembles the one observed in most conventional steels, the hysteretic mechanism is quite different. In steels, hysteresis in cyclic loading is due to dislocation glide but in SMAs it is due to twinning deformation of martensite that occurs by rotation, growth, and shrinkage of individual variants of martensite (Graesser and Cozzarelli, 1991). By application of sufficient strain, only one martensitic variant remains. This variant reverts to the original parent crystal orientation upon the application of heat, thus the term *shape-memory effect*.

**Figure 1B** shows the hysteretic loop observed at ambient temperatures  $T > A_f$ , where  $A_f$  is the temperature at which the microstructure of the material is fully austenitic. This behavior exhibits two very important properties, i.e., energy dissipation and zero residual strain upon unloading, and thus it is termed *superelastic*. According to this, the stable austenitic



**FIGURE 1** | Schematic representation SMA behavior **(A)** twinning hysteresis ( $T < M_f$ ), **(B)** superelasticity ( $T > A_f$ ).

microstructure is loaded elastically up to a threshold stress level, at which a transformation from austenite to martensite is initiated. The transformation is accompanied by the reduced modulus, as compared to the initial elastic loading, which strongly resembles the plastic yielding of steels. Gradually, the volume ratio of martensite is increased within the microstructure until it becomes dominant. Further loading of the now fully martensitic microstructure leads to elastic loading with a modulus smaller than the one of the elastic austenite, yet significantly higher than the one during transformation. Upon unloading, the inverse process is observed but at a significantly lower stress plateau. Ideally, the material returns to its exact original form (Graesser and Cozzarelli, 1991).

## THE GRAESSER-COZZARELLI MODEL

By modifying Ozdemir's model (Ozdemir, 1973), which is a particular case of the well-known Bouc-Wen hysteretic model (Bouc, 1967; Wen, 1976), Graesser and Cozzarelli (1991) proposed a one-dimensional phenomenological law to describe both twinning hysteresis and superelasticity, which is described by the following equations:

$$\dot{\sigma} = E \left[ \dot{\varepsilon} - |\dot{\varepsilon}| \left( \frac{\sigma - \beta}{Y} \right)^n \right], \quad (1)$$

$$\beta = E\alpha \left[ \varepsilon_{in} + f_T |\varepsilon|^c \operatorname{erf}(\bar{a}\varepsilon) u(-\varepsilon\dot{\varepsilon}) \right], \quad (2)$$

where,  $(\cdot)$  = ordinary time derivative,  $\sigma$  = stress,  $\varepsilon$  = strain,  $\beta$  = backstress,  $E$  = initial elastic modulus,  $Y$  = yield stress,  $\alpha = E_y / (E - E_y)$  = parameter controlling the post-elastic slope of the curve ( $E_y$  = post-elastic modulus),  $n$  = parameter controlling the abruptness of transition from the elastic to post-elastic branch,  $\varepsilon_{in} = \varepsilon - \sigma/E$  = inelastic strain,  $f_T$ ,  $\bar{a}$ ,  $c$  are model parameters,  $\operatorname{erf}(\cdot)$  is the error function defined by:

$$\operatorname{erf}(x) = \frac{2}{\sqrt{\pi}} \int_0^x e^{-t^2} dt, \quad (3)$$

and  $u(\cdot)$  is the Heaviside step function defined by:

$$u(x) = \begin{cases} 1, & x \geq 0 \\ 0, & x < 0 \end{cases}. \quad (4)$$

Note that parameter  $\bar{a}$  is used in Equation (2) to avoid confusion between parameters  $a$  and  $\alpha$  in the original paper. Also, in Equation (1) the term  $(\sigma - \beta)$  may be negative, which is problematic when  $n$  takes real rather than integer values. This problem is addressed in a similar manner as in Zhang and Zhu (2007) in the proposed model which will be presented later.

## Rate-Independency

The Graesser and Cozzarelli model is rate-independent, as is the Bouc-Wen model (Charalampakis and Koumoussis, 2008b; Charalampakis, 2015). This means that in strain-controlled experiments, as the ones shown next, the same hysteretic loop will be traced irrespective of the rate of loading. In fact, the input does not even need to be sinusoidal; any input history with the specific sequence of local maxima and minima, i.e.,  $0 \rightarrow \varepsilon_{max} \rightarrow -\varepsilon_{max} \rightarrow \varepsilon_{max} \rightarrow \dots$ , will produce the same result.

## Twinning Hysteresis

Twinning hysteresis in the Graesser and Cozzarelli model is observed by setting  $f_T = 0$  in Equation (2). The base model shown in **Figure 2A** was used in the original paper (Graesser and Cozzarelli, 1991), where  $E = 28,500 \text{ ksi}$ ;  $Y = 30 \text{ ksi}$ ;  $\alpha = 0.0197$ ;  $n = 3$ . The input history is sinusoidal with  $\varepsilon_{max} = 0.016$ .

In **Figure 2B**, the effect of varying parameter  $E$  is shown. Apart from the initial stiffness, which is clearly controlled by  $E$ , the post-elastic stiffness  $E_y$  is also affected since  $E_y = \alpha E / (1 + \alpha)$ .

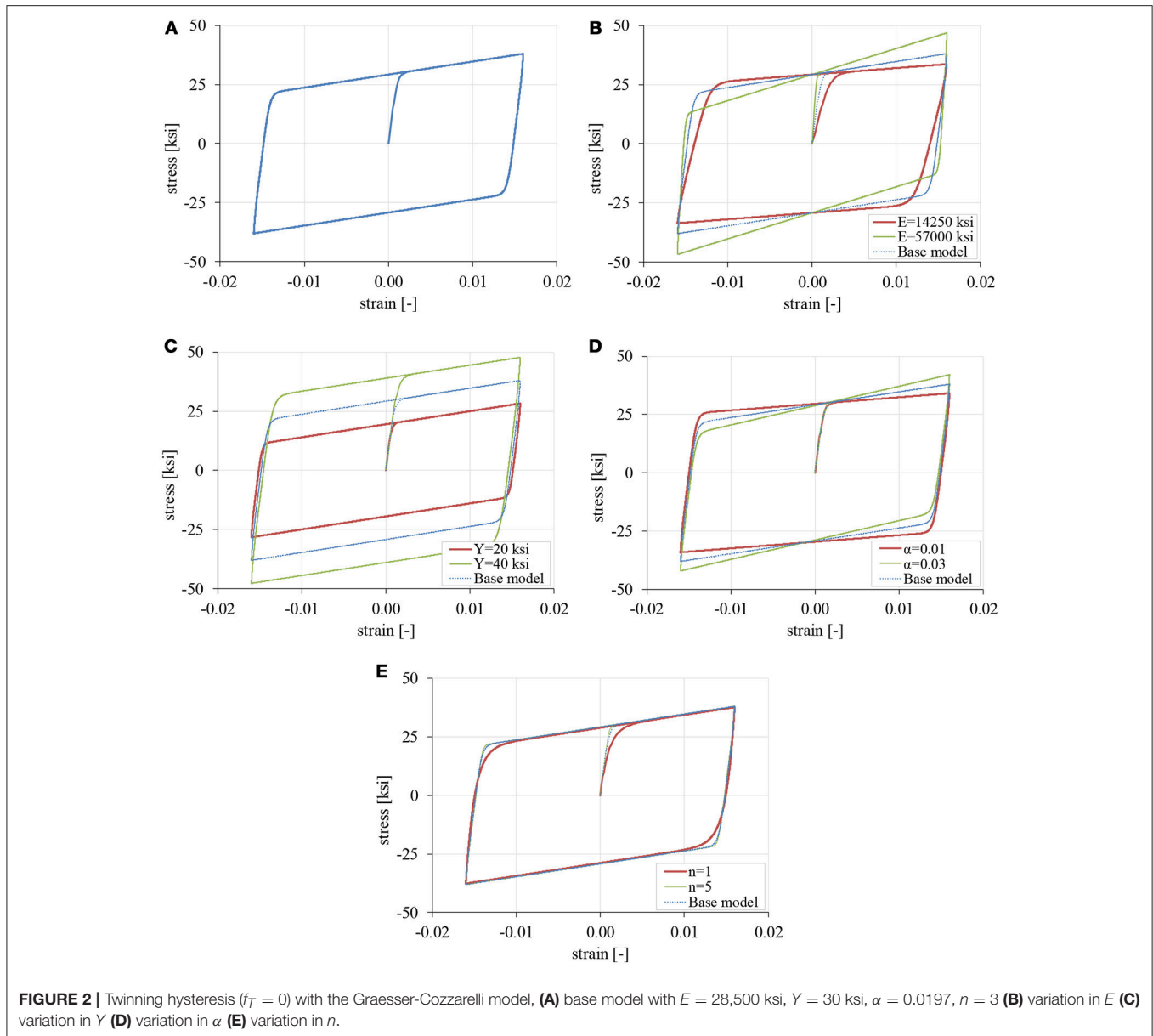
In **Figure 2C** the effect of varying parameter  $Y$  is examined. Obviously,  $Y$  controls the yield stress. Note that the term "yield stress" should be used rather loosely in our context. In SMA, it corresponds to the stress level at which stress induced phase transformation takes place in the material and has nothing to do with plastic deformation. Nevertheless, it will be used for reasons of simplicity.

In **Figure 2D** the effect of varying parameter  $\alpha$  is shown. Clearly,  $\alpha$  controls the post-elastic stiffness  $E_y$  without affecting the initial stiffness  $E$ .

In **Figure 2E** the effect of varying the exponential parameter  $n$  is shown. As is the case of the Bouc-Wen model,  $n$  controls the abruptness of transition between the initial (elastic) and post-elastic branches. Small values of  $n$  lead to a smooth transition and vice versa. Note that the sensitivity of the model with respect to this parameter becomes negligible when  $n \geq 3$ . In the figure, the responses for  $n = 3$  and  $n = 5$  are practically the same.

## Superelasticity

Superelasticity in the Graesser and Cozzarelli model is observed by setting  $f_T > 0$  in Equation (2). The base model shown in **Figure 3A** was used in the original paper (Graesser and Cozzarelli, 1991), where  $E = 28,500 \text{ ksi}$ ;  $Y = 30 \text{ ksi}$ ;  $\alpha = 0.0197$ ;  $n = 3$ ;  $f_T = 0.07$ ;  $\bar{a} = 2,500$ ; and  $c = 0.001$ . The input history is sinusoidal with  $\varepsilon_{max} = 0.016$ . In **Figure 3B**, the effect of varying parameter  $f_T$  is shown. It is observed that high values of  $f_T$  reduce the size of the energy-dissipating loops exhibited during the material transformations. Apparently, the sensitivity of the model with respect to  $f_T$  is high. In **Figure 3C** the effect of varying parameter  $\bar{a}$  is examined. As is the case with  $n$ , high values of  $\bar{a}$  do not alter the response significantly. For small values of  $\bar{a}$ , the response becomes smooth around the origin, yielding residual deformations upon unloading. In **Figure 3D** the effect of varying parameter  $c$  is shown. In general, the sensitivity of the model with respect to this parameter is very small. **Figure 3E** shows the variation of the quantity  $|\varepsilon|^c$  during the experiment. The responses for  $c = 0.001$  and  $c = 0.00001$  are practically the same, because  $|\varepsilon|^c \cong 1$  for  $\varepsilon \neq 0$ . For  $c = 0.1$ , the graph of  $|\varepsilon|^c$  takes a form not radically different from the error function  $\operatorname{erf}(\cdot)$  used in the same expression, i.e., Equation (2). Thus, the response observed for  $c = 0.1$ , can also be obtained by appropriate values of  $f_T$ ,  $n$ , and  $\bar{a}$ . To demonstrate this, the optimum values of  $f_T$ ,  $n$  and  $\bar{a}$  have been obtained which produce a similar curve as the one with  $c = 0.1$  (**Figure 3F**) using metaheuristics. In this regard, the term  $|\varepsilon|^c$  in Equation (2) is deemed redundant and will be removed in the proposed model which will be presented later.



**FIGURE 2 |** Twining hysteresis ( $f_T = 0$ ) with the Graesser-Cozzarelli model, **(A)** base model with  $E = 28,500$  ksi,  $Y = 30$  ksi,  $\alpha = 0.0197$ ,  $n = 3$  **(B)** variation in  $E$  **(C)** variation in  $Y$  **(D)** variation in  $\alpha$  **(E)** variation in  $n$ .

### Error Function

The final note on the Graesser-Cozzarelli model refers to the error function itself. As the evaluation of this function is cumbersome [see Equation (3)], its substitution with the hyperbolic tangent is proposed herein. The hyperbolic tangent is remarkably similar to the error function but more comfortable to evaluate, e.g., by using:

$$\tanh(x) = 1 - \frac{2}{1 + e^{2x}} \tag{5}$$

In **Figure 4**, the similarity of  $erf(\bar{a}\epsilon)$  to  $\tanh(\hat{a}\epsilon)$  is illustrated. Three levels of strain coefficients, i.e.,  $\bar{a} = \{2,500; 500; 100\}$  are matched manually to  $\hat{a} = \{3,000; 625; 125\}$  to produce similar curves.

### THE WILDE – GARDONI – FUJINO MODEL

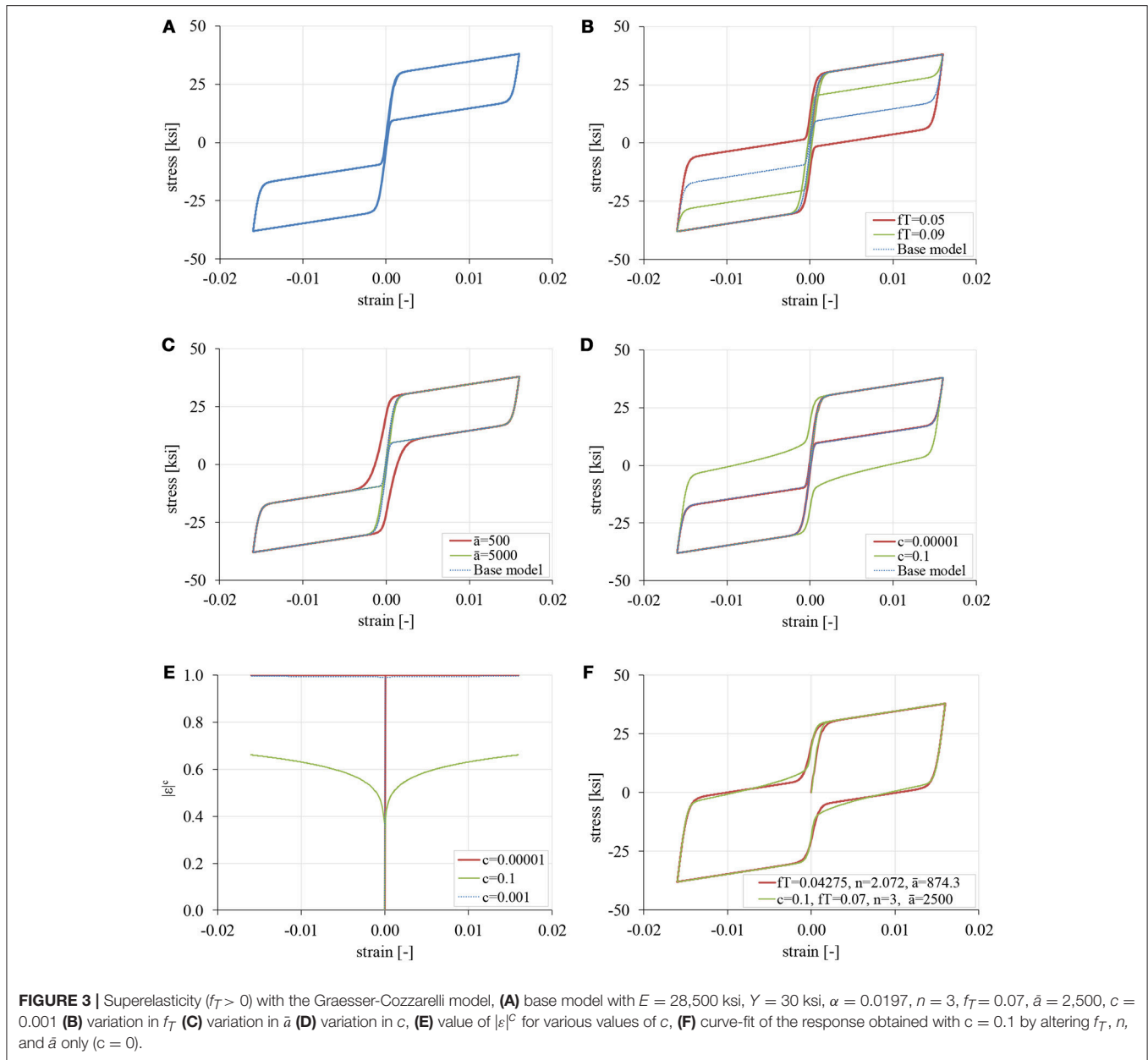
The Wilde-Gardoni-Fujino model (Wilde et al., 2000) is an extension of the Graesser-Cozzarelli model which takes into account the elastic behavior of the martensite which is activated after a particular strain level. The following equations describe it:

$$\dot{\sigma} = E \left[ \dot{\epsilon} - |\dot{\epsilon}| \left( \frac{\sigma - \beta}{Y} \right)^n \right] u_I(\epsilon) + E_m \dot{\epsilon} u_{II}(\epsilon) + (3\alpha_1 \dot{\epsilon} \epsilon^2 + 2\alpha_2 \operatorname{sgn}(\epsilon) \dot{\epsilon} \epsilon + \alpha_3 \dot{\epsilon}) u_{III}(\epsilon), \tag{6}$$

$$\beta = E\alpha \left[ \epsilon_{in} + f_T |\epsilon|^c \operatorname{erf}(\bar{a}\epsilon) u(-\epsilon\dot{\epsilon}) \right], \tag{7}$$

where the functions  $u_I(\epsilon)$ ,  $u_{II}(\epsilon)$ , and  $u_{III}(\epsilon)$  are given by:

$$u_I(\epsilon) = 1 - u_{II}(\epsilon) - u_{III}(\epsilon), \tag{8}$$



$$u_{II}(\epsilon) = \begin{cases} 1, & |\epsilon| \geq \epsilon_m \\ 0, & \text{otherwise} \end{cases}, \quad (9)$$

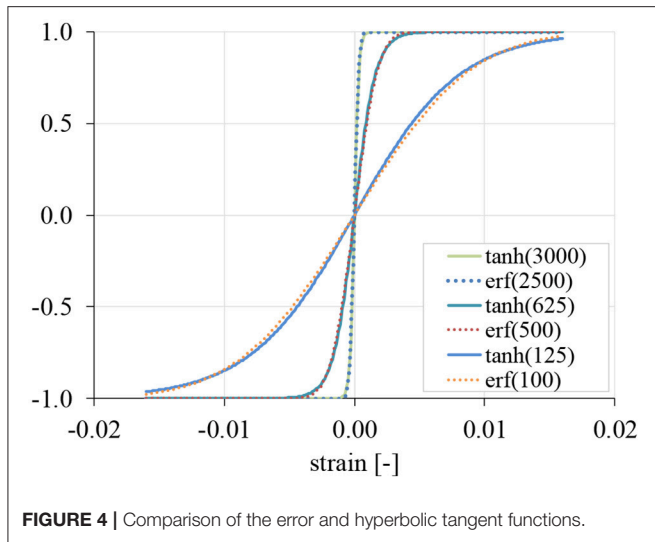
$$u_{III}(\epsilon) = \begin{cases} 1, & \dot{\epsilon} \epsilon > 0 \text{ and } \epsilon_1 < |\epsilon| < \epsilon_m \\ 0, & \text{otherwise} \end{cases}, \quad (10)$$

In this model, the response is divided into separate regions which are activated or deactivated by the flags described by Equations (8)–(10). The strain  $\epsilon_m$  defines the point at which the transformation from austenite to martensite is completed. Beyond this strain, the response is linear elastic with modulus equal to  $E_m$ , due to the term  $E_m \dot{\epsilon} u_{II}(\epsilon)$  in Equation (6). A smooth transition is achieved during loading only, due to the term activated by  $u_{III}(\epsilon)$ .

Although the model is capable of simulating the martensitic phase of the SMA, its usage is cumbersome. For instance, the coefficients  $a_1$ ,  $a_2$ , and  $a_3$  do not have physical representation and plausible value ranges are not easy to establish. As is the case with the Graesser-Cozzarelli model, the term  $(\sigma - \beta)$  may be negative, which is problematic when  $n$  takes real rather than integer values. Smooth transition between austenitic and martensitic phases can be realized with simpler and more elegant relations, as illustrated in the proposed model described later on.

### THE ZHANG–ZHU MODEL

The Zhang-Zhu model (Zhang and Zhu, 2007) is a modification of the Wilde-Gardoni-Fujino model which aims to enhance the



stability of numerical simulation and speed up the computation time. The following equations describe it:

$$\dot{\sigma} = E \left[ \dot{\varepsilon} - K(\varepsilon) |\dot{\varepsilon}| \operatorname{sgn}(\sigma - \beta) \left( \frac{|\sigma - \beta|}{Y} \right)^n \right] u_I(\varepsilon) + E_m \dot{\varepsilon} u_{II}(\varepsilon) + \left( E_Y \frac{\varepsilon_m - \varepsilon}{\varepsilon_m - \varepsilon_1} + E_m \frac{\varepsilon - \varepsilon_1}{\varepsilon_m - \varepsilon_1} \right) \dot{\varepsilon} u_{III}(\varepsilon), \quad (11)$$

$$\beta = E\alpha \left[ \varepsilon_{in} + f_T u(-\varepsilon \dot{\varepsilon}) \operatorname{sgn}(\varepsilon) g(\bar{a}\varepsilon_{in} + \operatorname{sgn}(\varepsilon) b) \right], \quad (12)$$

where the functions  $u_I(\varepsilon)$ ,  $u_{II}(\varepsilon)$ ,  $u_{III}(\varepsilon)$ ,  $K(\varepsilon)$ ,  $g(t)$  are given by:

$$u_I(\varepsilon) = 1 - u_{II}(\varepsilon) - u_{III}(\varepsilon), \quad (13)$$

$$u_{II}(\varepsilon) = \begin{cases} 1, & \dot{\varepsilon} \varepsilon > 0 \text{ and } |\varepsilon| \geq \varepsilon_m, \\ 0, & \text{otherwise} \end{cases}, \quad (14)$$

$$u_{III}(\varepsilon) = \begin{cases} 1, & \dot{\varepsilon} \varepsilon > 0 \text{ and } \varepsilon_1 < |\varepsilon| < \varepsilon_m, \\ 0, & \text{otherwise} \end{cases}, \quad (15)$$

$$K(\varepsilon) = \begin{cases} 1, & \dot{\varepsilon} \varepsilon > 0 \\ u(\varepsilon_{in} \varepsilon), & \text{otherwise} \end{cases}, \quad (16)$$

$$g(t) = 1 - e^{-t^2}, \quad (17)$$

and the signum function is defined as

$$\operatorname{sgn}(x) = \begin{cases} 1, & x > 0 \\ 0, & x = 0 \\ -1, & x < 0 \end{cases}. \quad (18)$$

Note that parameters  $\alpha$ ,  $E$ , and  $n$  can take different values for loading and loading phases. Thus, the model contains up to fourteen parameters. The main improvements with respect to the Wilde-Gardoni-Fujino are the following:

- The problem with the potentially negative term  $(\sigma - \beta)$  has been addressed.
- The coefficients  $a_1$ ,  $a_2$ , and  $a_3$  have been replaced.
- The error function has been replaced.

The following, however, can be listed as disadvantages of the model:

- The number of parameters is high.
- Plausible value ranges are not provided for the parameters not having a physical representation.
- The response is still divided into many phases controlled with on/off flags.

## PROPOSED MODEL

Based on the observations above, a simple rate-independent uniaxial phenomenological model is proposed herein which is described by the following terms:

$$\dot{\sigma} = (1 - s(\varepsilon)) E \left[ \dot{\varepsilon} - |\dot{\varepsilon}| \operatorname{sgn}(\sigma - \beta) \left( \frac{|\sigma - \beta|}{Y} \right)^n \right] + s(\varepsilon) E_m \dot{\varepsilon}, \quad (19)$$

$$\beta = E\alpha \left[ \varepsilon - \sigma/E + f_T \tanh(\bar{a}\varepsilon) u(-\varepsilon \dot{\varepsilon}) \right], \quad (20)$$

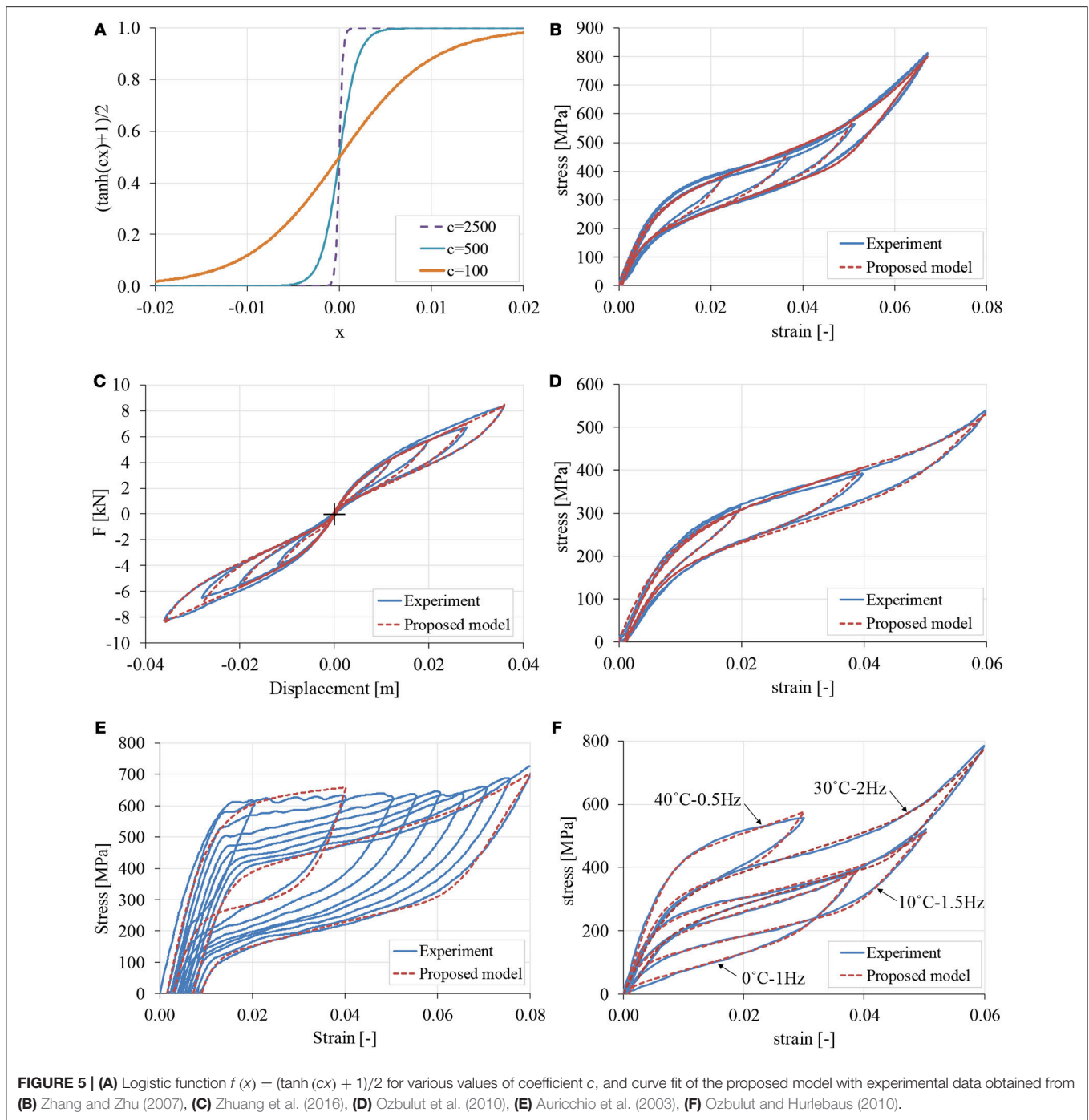
$$s(\varepsilon) = \frac{\tanh(c(|\varepsilon| - \varepsilon_t)) + 1}{2}, \quad (21)$$

where,  $s(\varepsilon)$  is a smooth logistic function which yields 0 for  $|\varepsilon| \ll \varepsilon_t$  and 1 for  $|\varepsilon| \gg \varepsilon_t$ . Note that  $s(\varepsilon_t) = 0.5$ , i.e., at this level of strain the weights of the Graesser-Cozzarelli term and the elastic martensitic term in Equation (19) are equal. The coefficient  $c$  controls the abruptness of transition. For high values of  $c$ , the transition is abrupt, as evidenced by **Figure 5A**.

In total, the model contains only nine parameters ( $E$ ,  $Y$ ,  $\alpha$ ,  $n$ ,  $f_T$ ,  $\bar{a}$ ,  $E_m$ ,  $\varepsilon_t$ ,  $c$ ) as opposed to the thirteen parameters of the Wilde-Gardoni-Fujino model ( $E$ ,  $E_m$ ,  $Y$ ,  $\alpha$ ,  $n$ ,  $f_T$ ,  $c$ ,  $\bar{a}$ ,  $\varepsilon_m$ ,  $\varepsilon_1$ ,  $\alpha_1$ ,  $\alpha_2$ ,  $\alpha_3$ ) and the eleven to fourteen parameters of the Zhang-Zhu model ( $E_l$ ,  $E_u$ ,  $E_m$ ,  $Y$ ,  $E_Y$ ,  $\alpha_l$ ,  $\alpha_u$ ,  $n_l$ ,  $n_u$ ,  $f_T$ ,  $\bar{a}$ ,  $\varepsilon_m$ ,  $\varepsilon_1$ ,  $b$ ). A brief description of the model parameters and their effect on the overall response, based on the evidence examined earlier, is summarized in **Table 1**. The last three parameters refer to the martensitic phase.

**TABLE 1** | Brief description of proposed model parameters and their effect on the overall response.

| Parameter       | Description/Effect   |
|-----------------|--|
| $E$             | Initial modulus during the austenitic phase  |
| $Y$             | "Yield" stress   |
| $\alpha$        | Control of post-elastic stiffness  |
| $n$             | Control of abruptness of transition between initial elastic and post-elastic phases    |
| $f_T$           | Control between twinning hysteresis and superelasticity                                |
| $\bar{a}$       | Smoothness around the origin during cyclic loading                                     |
| $E_m$           | Modulus during the fully martensitic phase   |
| $\varepsilon_t$ | Strain of middle point of transition between Graesser-Cozzarelli and martensitic terms |
| $c$             | Control of abruptness of transition between Graesser-Cozzarelli and martensitic terms  |



Despite its simplicity, the proposed model can accurately capture all the pertinent characteristics of the response curve. System identification based on metaheuristics produces excellent fit with experimental data obtained from the literature, as will be demonstrated. The optimum (best) parameter values were evaluated by Differential Evolution, a powerful metaheuristic algorithm (Storn and Price, 1997). The DE/rand/1/bin configuration was used with population size  $P = 50$ ,  $F = 0.5$  and  $C_r = 0.9$ . Ten independent runs were conducted with different

random seeds. Each run was terminated after 20000 function evaluations. The sum of squares of the difference between the measured and the predicted time history of stress is used as the objective function to be minimized. Cast in discrete form, this function can be written as

$$OF(\mathbf{p}) = \sum (\sigma(t_i) - \hat{\sigma}(t_i|\mathbf{p}))^2, \quad (22)$$

where  $\mathbf{p}$  is the parameter vector.

**TABLE 2** | Statistical analysis of identified parameters of the proposed model for the experimental data obtained from Zhang and Zhu (2007) shown in **Figure 5B**.

| Parameter       | Lower bound | Upper bound | Best       | Min        | Max        | Average    | Standard Deviation | Coefficient of variation |
|-----------------|-------------|-------------|------------|------------|------------|------------|--------------------|--------------------------|
| $E$ [MPa]       | 10,000      | 60,000      | 46,823.455 | 34,519.290 | 46,823.455 | 42,422.809 | 3,534.132          | 0.083                    |
| $Y$ [MPa]       | 200         | 500         | 314.844    | 311.916    | 317.408    | 315.654    | 1.929              | 0.006                    |
| $\alpha$        | 0           | 1           | 0.148      | 0.148      | 0.218      | 0.168      | 0.020              | 0.118                    |
| $n$             | 0.5         | 3           | 1.327      | 1.327      | 2.926      | 1.726      | 0.452              | 0.262                    |
| $f_T$           | 0.1         | 1           | 0.064      | 0.061      | 0.066      | 0.064      | 0.001              | 0.021                    |
| $\bar{a}$       | 1           | 1,000       | 194.224    | 194.224    | 225.739    | 202.093    | 8.711              | 0.043                    |
| $E_m$ [MPa]     | 10,000      | 60,000      | 19,291.590 | 18,991.328 | 19,906.820 | 19,230.288 | 263.735            | 0.014                    |
| $\varepsilon_t$ | 0.01        | 0.08        | 0.052      | 0.050      | 0.052      | 0.051      | 0.000              | 0.006                    |
| $c$             | 1           | 1,000       | 99.135     | 96.101     | 107.987    | 98.857     | 3.439              | 0.035                    |

**TABLE 3** | Statistical analysis of identified parameters of the proposed model for the experimental data obtained from Zhuang et al. (2016) shown in **Figure 5C**.

| Parameter  | Lower bound | Upper bound | Best    | Min     | Max     | Average | Standard deviation | Coefficient of variation |
|------------|-------------|-------------|---------|---------|---------|---------|--------------------|--------------------------|
| $E$ [kN/m] | 100         | 2,000       | 584.159 | 584.159 | 587.764 | 586.236 | 1.530              | 0.003                    |
| $Y$ [kN]   | 1           | 10          | 4.255   | 4.253   | 4.260   | 4.256   | 0.002              | 0.000                    |
| $\alpha$   | 0           | 1           | 0.395   | 0.390   | 0.395   | 0.392   | 0.002              | 0.006                    |
| $n$        | 0.5         | 3           | 1.399   | 1.382   | 1.399   | 1.389   | 0.007              | 0.005                    |
| $f_T$      | 0.1         | 1           | 0.017   | 0.017   | 0.017   | 0.017   | 0.000              | 0.004                    |
| $\bar{a}$  | 1           | 1,000       | 665.339 | 663.530 | 671.228 | 666.635 | 3.191              | 0.005                    |

In **Figure 5B** the case of tensional tests on cold-drawn nitinol wires with a diameter of 0.58 mm obtained from Zhang and Zhu (2007) is shown. A statistical analysis of the identified parameters is summarized in **Table 2**. It is noted that the initial side constraints are quite relaxed, yet the identification process was found to be straightforward. It is also observed that some parameters are very sensitive to the considered experimental data set, i.e., parameters  $\varepsilon_t$ ,  $Y$ ,  $E_m$ ,  $f_T$ , and  $c$ , while the others are not so. In general, however, all runs were obviously guided to the same optimum region of the search space, which is a strong indication of a well-behaved model with uniquely defined parameters, each one with a distinct role in the response curve. If needed, the insensitive parameters can be accurately identified with other experiments which focus on the pertinent characteristics of the response curve, e.g., parameter  $E$  with a linear elastic experiment with small strains. Improved results can also be obtained by gradual tightening of the side constraints based on trial analyses, as in Charalampakis and Koumoussis (2008a), but this lies beyond the scope of the present study and will be pursued in future research.

**Figure 5C** shows excellent fit in the case of the single SMA helical spring with hook-like ends obtained from Zhuang et al. (2016). Being phenomenological, the proposed model can be easily used with force-displacement curves instead of stress-strain curves, with the necessary semantic changes concerning parameters  $E$  and  $Y$ . By inspection, it is clear that the experimental data does not include any stress-induced martensitic phase. Therefore, the pertinent parameters ( $E_m$ ,  $\varepsilon_t$ ,  $c$ ) cannot be identified. This fact is manifested clearly in the results of the identification, where the metaheuristic algorithm selects arbitrary values for these parameters in order to disable them

(i.e.,  $\varepsilon_t > 0.037$ , any  $E_m$ , and large  $c$ ). In this specific case, we can use  $s(\varepsilon) = 0$  instead of Equation (21), or repeat the experiment with a larger displacement to record martensitic phase data. A statistical analysis of the identified parameters is summarized in **Table 3**, where small coefficients of variation are observed.

**Figure 5D** shows an excellent fit for the case of NiTi SMA wires with a diameter of 1 mm. The data refers to the response of different strain levels at a frequency of 1 Hz and has been obtained from Ozbulut et al. (2010). A value of 0.005 has been subtracted from all strains to compensate for the lack of complete tautness. The wires have been trained with a set of 10 load cycles with a strain amplitude of 6% at 0.04 Hz. A statistical analysis of the identified parameters is summarized in **Table 4**, where, again, small coefficients of variation are observed.

In **Figure 5E**, the experimental stress-strain response of an untrained commercial Ni-Ti wire with a diameter of 2.01 mm is shown. The loading cycles are characterized by an increasing value of the maximum elongation that varies from 2 to 8%. The data has been obtained from Auricchio et al. (2003), and an excellent fit can be observed for the second and last cycle, indicatively. Apparently, the values differ significantly, which is the result of the progressive decrement of the initial and final stress thresholds of the phase transformations during the training of a specimen (Auricchio et al., 2003). In similar fashion, in **Figure 5F** very good fit is observed for the experimental data obtained from Ozbulut and Hurlebaus (2010). The data refer to NiTi wires with a diameter of 1.5 mm which are subjected to tensile tests with various temperatures and strain rates. The identified model parameters for the latter cases are summarized in **Table 5**. By appropriate interpolation of model parameters, it may be possible that aspects which are not covered presently,



**TABLE 4 |** Statistical analysis of identified parameters of the proposed model for the experimental data obtained from Ozbulut et al. (2010) shown in **Figure 5D**.

| Parameter       | Lower bound | Upper bound | Best       | Min        | Max        | Average    | Standard deviation | Coefficient of variation |
|-----------------|-------------|-------------|------------|------------|------------|------------|--------------------|--------------------------|
| $E$ [MPa]       | 10,000      | 60,000      | 39,286.352 | 32,783.866 | 40,068.672 | 36,609.716 | 2,971.842          | 0.081                    |
| $Y$ [MPa]       | 200         | 500         | 284.271    | 282.443    | 290.882    | 285.069    | 2.691              | 0.009                    |
| $\alpha$        | 0           | 1           | 0.130      | 0.124      | 0.165      | 0.144      | 0.015              | 0.108                    |
| $n$             | 0.5         | 3           | 1.112      | 1.018      | 1.678      | 1.315      | 0.254              | 0.193                    |
| $f_T$           | 0.1         | 1           | 0.081      | 0.078      | 0.085      | 0.080      | 0.002              | 0.028                    |
| $\bar{a}$       | 1           | 1,000       | 135.944    | 130.274    | 150.642    | 140.804    | 7.059              | 0.050                    |
| $E_m$ [MPa]     | 10,000      | 60,000      | 12,084.968 | 10,988.091 | 12,690.244 | 12,122.933 | 508.070            | 0.042                    |
| $\varepsilon_t$ | 0.01        | 0.08        | 0.054      | 0.054      | 0.055      | 0.055      | 0.000              | 0.007                    |
| $c$             | 1           | 1,000       | 181.706    | 172.829    | 217.115    | 190.377    | 12.437             | 0.065                    |

**TABLE 5 |** Identified parameters of the proposed model for the experimental data shown in **Figures 5E,F**.

| Parameter       | Auricchio et al. (2003) 2nd cycle | Auricchio et al. (2003) last cycle | Ozbulut and Hurlebaus (2010) 0°C–1 Hz | Ozbulut and Hurlebaus (2010) 10°C–1.5 Hz | Ozbulut and Hurlebaus (2010) 30°C–2 Hz | Ozbulut and Hurlebaus (2010) 40°C–0.5 Hz |
|-----------------|-----------------------------------|------------------------------------|---------------------------------------|--|--|--|
| $E$ [MPa]       | 72,478.332                        | 56,469.931                         | 38,944.849                            | 60,000.000                               | 40,754.313                             | 60,000.000                               |
| $Y$ [MPa]       | 619.072                           | 385.812                            | 204.114                               | 243.092                                  | 338.771                                | 444.085                                  |
| $\alpha$        | 0.023                             | 0.075                              | 0.164                                 | 0.088                                    | 0.174                                  | 0.120                                    |
| $n$             | 1.682                             | 2.249                              | 1.076                                 | 1.141                                    | 2.083                                  | 2.550                                    |
| $f_T$           | 0.530                             | 0.114                              | 0.031                                 | 0.061                                    | 0.071                                  | 0.100                                    |
| $\bar{a}$       | 179.385                           | 254.366                            | 1,000.000                             | 382.420                                  | 178.101                                | 208.790                                  |
| $E_m$ [MPa]     | –                                 | 14,899.926                         | 14,932.520                            | 16,418.358                               | 22,441.737                             | 10,000.000                               |
| $\varepsilon_t$ | –                                 | 0.059                              | 0.036                                 | 0.042                                    | 0.048                                  | 0.032                                    |
| $c$             | –                                 | 58.753                             | 150.688                               | 144.455                                  | 142.488                                | 108.515                                  |

**TABLE 6 |** Statistical analysis of identification results for the Wilde-Gardoni-Fujino model with data obtained from Zhang and Zhu (2007).

| Parameter          | Lower bound | Upper bound | Best       | Min        | Max        | Average    | Standard deviation | Coefficient of variation |
|--------------------|-------------|-------------|------------|------------|------------|------------|--------------------|--------------------------|
| $E$ [MPa]          | 10,000      | 100,000     | 35,995.179 | 35,048.908 | 53,552.683 | 44,130.931 | 7,752.798          | 0.176                    |
| $E_m$ [MPa]        | 10,000      | 100,000     | 16,072.799 | 10,000.000 | 16,072.799 | 11,360.786 | 2,483.071          | 0.219                    |
| $Y$ [MPa]          | 100         | 800         | 359.596    | 172.570    | 417.298    | 308.840    | 89.187             | 0.289                    |
| $\varepsilon_m$    | 0.01        | 0.08        | 0.064      | 0.010      | 0.065      | 0.037      | 0.020              | 0.544                    |
| $\varepsilon_1$    | 0.01        | 0.08        | 0.043      | 0.010      | 0.078      | 0.058      | 0.023              | 0.393                    |
| $f_T$              | 0.1         | 1           | 0.180      | 0.103      | 0.997      | 0.558      | 0.341              | 0.612                    |
| $\alpha$           | 0.01        | 1           | 0.139      | 0.033      | 0.152      | 0.081      | 0.046              | 0.565                    |
| $n$                | 1           | 2           | 1.939      | 1.160      | 2.000      | 1.737      | 0.302              | 0.174                    |
| $\bar{a}$          | 1           | 5,000       | 283.772    | 271.270    | 4,982.904  | 3,102.826  | 2,097.170          | 0.676                    |
| $c$                | 0.0001      | 1           | 0.143      | 0.102      | 0.368      | 0.255      | 0.096              | 0.376                    |
| $\alpha_1$         | 0           | 100,000     | 26,367.269 | 825.089    | 99,018.466 | 36,926.151 | 33,488.155         | 0.907                    |
| $\alpha_2$         | 0           | 100,000     | 27,821.814 | 0.000      | 94,387.750 | 37,703.847 | 34,095.015         | 0.904                    |
| $\alpha_3$         | 0           | 100,000     | 9,386.547  | 0.000      | 97,085.336 | 28,741.415 | 35,912.720         | 1.250                    |
| Objective function |             |             | 5.211E+05  | 5.211E+05  | 1.055E+07  | 4.834E+06  | 3.825E+06          | 0.791                    |

such as strain-rate and temperature dependency, or training process, are taken into account. This, however, lies beyond the scope of the present study and will be pursued in future research.

In order to demonstrate the advantages of the proposed model, the same identification procedure is applied to the Wilde-Gardoni-Fujino model with data obtained from Zhang and Zhu (2007). The results are summarized in **Table 6**, where great variability in parameter values and quality of solutions can be observed.

## CONCLUSIONS

In this paper, three specific uniaxial phenomenological models commonly used for the description of a Shape Memory Alloy (SMA) behavior were examined in detail, and a new simple rate-independent model was proposed which addresses all issues in a unified manner. From the presented analysis and the numerical results, the following main conclusions can be drawn:

- a) In total, the proposed model contains only nine parameters as opposed to the thirteen parameters of the Wilde-Gardoni-Fujino model and the eleven to fourteen parameters of the Zhang-Zhu model.
- b) Despite its simplicity, the proposed model can accurately capture all the pertinent characteristics of the response curve.
- c) For the proposed model, system identification based on metaheuristics produced excellent fit with experimental data obtained from the literature.
- d) Apart from the best result, all runs produced quality solutions in the same region of the design space, and the identified parameters had small coefficients of variation. This is a strong indication of a well-behaved model, with uniquely defined parameters, each one with a distinct role in the response curve.
- e) On the contrast, the application of the same identification process to the Wilde-Gardoni-Fujino model yielded significantly inferior results, i.e., great variability in parameter values and quality of solutions.
- f) A significant advantage of the proposed uniaxial model is that it can be incorporated within a Finite Element code such as OpenSees straightforwardly.

## AUTHOR CONTRIBUTIONS

AC had the research idea, drafted the article, and contributed to the derivation of the numerical examples. GT contributed to the conception of the work and interpretation of the results. Both authors contributed to the writing of the manuscript.

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