



Factorial Investigation of Cobalt Retention by Ti and Fe Oxides-Modified Carbon Nanotubes: Multivariate Against Univariate Analysis

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OPEN ACCESS

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Specialty section:

This article was submitted to Green and Sustainable Chemistry, a section of the journal Frontiers in Chemistry

> **Received:** 02 April 2021 **Accepted:** 31 May 2021 **Published:** 16 June 2021

Citation:

Fasfous I, El-Sheikh A, Awwad A, Al-Degs Y, Fayyoumi E and Dawoud J (2021) Factorial Investigation of Cobalt Retention by Ti and Fe Oxides-Modified Carbon Nanotubes: Multivariate Against Univariate Analysis. Front. Chem. 9:690420. doi: 10.3389/fchem.2021.690420 Fe/Ti-oxides-modified-carbon nanotubes CNTs nanocomposites were prepared and tested toward Co removal from solution under different operational conditions. The final performance of the nanocomposites for Co was highly dependent on the type and loaded amount of the oxides. The nanocomposites were characterized by standard methods and the results evidenced that the presence of CNTs hampers the growth of Fe₃O₄ and TiO₂ particles and forming smaller nano-particles leading to better Co removal from solution. Analysis of isotherms at different temperatures indicated that Co retention was two-fold increased upon adding Ti-oxides up to 90.2%. All isotherms were fairly presented using Langmuir-Freundlich isotherm and most surfaces have high heterogeneity particularly after deposition of oxides. The combined influence of the factors was investigated by running a multivariate analysis. An empirical equation was generated by principal component analysis (PCA) for predicting Co retention assuming different relationships and the binary-interaction behavior between factors was the most dominant: Co retention (mg/g) = 5.12 + 1.25Conc + 1.47Temp - 1.38CNT% - 6.03Ti% -5.03Fe% - 0.01Conc² + 0.12Temp² - 0.55CNT%² - 1.53Ti%² - 3.44Fe%² + 0.17Conc × Temp + 0.07Conc × CNT% + 0.07Conc × Ti% + 0.10Conc × Fe% + 0.21Temp × CNT% + 0.10Temp × Ti% + 0.17Temp × Fe% - 1.67CNT% × Ti% -1.45CNT% × Fe% - 4.11Ti% × Fe%. The most dominant factors on Co retention were temperature and concentration (positive linear correlation) and the positive interaction between temperature/concentration and temperature/CNTs mass. PCA indicated that the coefficient Temp \times CNTs (+0.21) was higher than Temp \times Ti% (+0.10). The negative coefficients of Ti/Fe with CNTs (1.45-4.11) indicated better Co retention at higher Ti/Fe loads and lower mass of CNTs. The results support that fact that incorporation of CNTs with Ti/Fe oxides may have a positive synergic impact on Co retention.

Keywords: multivariate calibration, carbon nanotubes, adsorption, iron oxide, titanium oxide, cobalt

INTRODUCTION

Pollution of water resources with heavy metals is of high environmental concern due to their acute and chronic toxicity (Ikehata et al., 2015). Cobalt is an essential micronutrient, constituent of vitamin B_{12} , and is also needed for the production of red blood cells (Steven et al., 2000; Simonsen et al., 2012). However, excess intake of cobalt can lead to unwanted health consequences (Simonsen et al., 2012). Therefore, it is necessary to remove Co(II) from ground and surface waters for public health and a clean environment.

Due to their unique properties and applications, carbon nanotubes CNTs and metal oxides modified forms have gained considerable attention (Iijima, 1991; Gao et al., 2009; Gupta and Saleh, 2011; Al-Degs et al., 2012; Li et al., 2013; Mallakpour and Khadem 2016). Much attention is given to CNTs coupled with magnetic iron oxide (i.e., Fe₃O₄) nanoparticles to tackle environmental problems due to direct separation and recyclability (Mallakpour and Khadem, 2016), easiness of preparation, and minimal environmental impact and specific affinity (Sadegh et al., 2017). Hu et al. (Hu et al., 2010) have prepared ß-cyclodextrin-modified-CNTs and Fe-oxides-CNTs and the surfaces were tested toward Pb (II) and 1-naphthol. Better retention for pollutants was reported upon adding cyclodextrin to Fe-oxides/CNTs, which attributed to the favorable interaction between hydroxyl groups and hydrophobic cavity of ß-cyclodextrin with Pb (II) and 1-naphthol. In the same line, Hamza et al. (Asmaly et al., 2015) have loaded Fe₂O₃ on CNTs fibers following simple impregnation methodology and the final surface was tested toward phenol. The better uptake upon loading Fe-oxides was attributed to nanoparticles of the oxide.

There are two strategies for handling multifactor processes like Co retention, univariate and multivariate analyses (Brereton, 2004). Univariate analysis is often adopted where retention of the solute is monitored as a function of a certain factor (pH for example) while controlling other factors. Following univariate analysis, adsorption isotherms (concentration variations) and thermodynamics (temperature variations) were well reported for many systems. However, multivariate analysis is less tedious as the influence of all factors on the target response is manipulated in little but organized experimental design. Compared with univariate analysis, the interaction between factors and nonlinear behavior of factors on solute retention (response) would be uncovered by the application of multivariate analysis (Brereton,2004; Al-Degs et al., 2012).

The literature encompasses many studies on $CNTs/TiO_2$ composites focused on characterization and other chemical properties (Gao et al., 2009; Zhao et al., 2013) and only a few studies on metals uptake. Although CNTs and Fe-oxides-CNTs have been studied for many metals retention, an in-depth study of Co(II) retention by CNTs and oxides-modified-CNTs is still not available. Herein, synthesis of different nanocomposites of CNTs and Fe₃O₄ or TiO₂ and testing their affinity for Co is the principal goal of this research work. Emphasis will be placed on the potential influence of deposited oxides on Co retention. Co adsorption by modified adsorbents and at different operational conditions will be investigated to pick up the best composite for further testing. The combined influence of some significant factors, including Co

content, temperature, and amount of loaded Fe and Ti oxides on Co retention from solution, will be modeled using multivariate analysis to uncover the interaction between factors.

MATERIALS AND METHODS

Materials

Carbon nanotubes were purchased from Shenzhen Nanotech port Co. Ltd, Shenzhen, China. They are in the form of multiwalled carbon nanotubes CNTs with dimensions of $5-15 \,\mu\text{m}$ length and $10-30 \,\text{nm}$ external diameter. Cobalt (II) chloride hexahydrate (GCC, United Kingdom), Iron (II) chloride tetrahydrate (BDH, England), Iron (III) chloride hexahydrate (Scharlau, Spain), Titanium (IV) isopropoxide (Sigma Aldrich, United States) were used. All chemicals used were analytical grade unless stated otherwise. Triply distilled water was used to prepare all solutions.

Synthesis of Fe/Ti-Oxides-CNTs Nanocomposites

In brief, as-received CNTs were refluxed in a 12.0 M HNO3 solution for 6.0 h. After cooling, the oxidized CNTs were recovered by filtration, rinsed with enough distilled water to have a neutral filtrate pH, and then dried overnight at 110°C. the acid-treated substrate was abbreviated as O-CNTs. Chemical co-precipitation (Lee et al., 2010) and sol-gel (Gao, Chen et al., 2009) methods were used to prepare CNTs/Fe₃O₄ and CNTs/ TiO₂ nanocomposites, respectively. In all preparations, O-CNTs was used due to its better reactivity. For Fe-CNTs, 0.90 g of FeCl₃.6H₂O/FeCl₂.4H₂O (1:3.5, w/w) mixture was added to 0.50 g of O-CNTs in 800 ml distilled water with sonication for 2.0 h. The suspension solution was transferred into a three-neck roundbottom flask and stirred under the purge of nitrogen gas. 10 ml of 7.0 M NH₄OH solution was added to the suspension and kept stirring for 30 min to yield a black colloidal solution. The colloidal solution was then filtered through 0.45 µm micropore membranes, washed with water several times, dried at 100°C for 2.0 h, and labeled as Fe-CNTs (31.8% Fe-oxide). The same procedure was repeated to prepare Fe-CNTs (48.2% Fe-oxide) and Fe-CNTs (18.9% Fe-oxide) composites. All samples were then calcined at 440°C for 4.0 h to get crystalline iron oxide in the nanocomposites as confirmed by XRD. All samples were ground into a powder and stored in a desiccator until used. A control sample was prepared as outlined earlier but in the absence of the substrate and labeled as Fe₃O₄. For Ti-CNTs nanocomposites, 0.10 g of O-CNTs was dispersed into a 30 ml of isopropanol/ water (1:10, v/v) solution under sonication for 2.0 h. A 21.4 ml of titanium isopropoxide/isopropanol (1:5.27,v/v) was added dropwise into the suspension under stirring. After 2 h, the solid precipitate was then filtered, washed with ethanol/water (2:1, v/v) solution several times, dried at 100°C for 1.5 h, and labeled as Ti-CNTs (90.2% Ti-oxides). The same procedure was repeated using different levels of Ti concentration to prepare the following composites Ti-CNTs (87.4% Ti-oxides), Ti-TiO₂ (82.1% Ti-oxides), Ti-CNTs (69.6% Ti-oxides), respectively. The samples were then calcined, ground, and stored as

described earlier. A control sample was also prepared but in the absence of O-CNTs and labeled as TiO₂. In summary, eleven solid adsorbents were prepared to test Co removal from solution under different operational conditions.

The mass ratio Fe-CNTs was calculated based on the measured mass of O-CNTs and the theoretical yield of Fe₃O₄ upon mixing FeCl₃.6H₂O with FeCl₂.4H₂O in the basic medium (ammonium hydroxide) as shown in chemical equation. The stoichiometric ratio is 2:1 (Fe³⁺/Fe²⁺).

$$2Fe^{3+} + Fe^{2+} + 8OH^{-} \to Fe_{3}O_{4} + 4H_{2}O$$
(1)

While the mass ratio Ti-CNTs was calculated based on the theoretical yield of TiO_2 upon reaction titanium isopropoxide with water to deposit TiO_2 as shown in reaction below

$$Ti(OCH(CH_3)_2)_4 + 2H_2O \rightarrow TiO_2 + 4(CH_3)_2CHOH \quad (2)$$

Characterization of Nanocomposites and Determination of Cobalt

Specific surface area (SSA) and surface functional groups were measured following standard procedures as described elsewhere (El-Sheikh, 2008). Fourier transform infrared spectra (FTIR) of samples in a range of 4,000–400 cm⁻¹ were recorded using a Bruker vertex-70 spectrometer (Ettlingen, Germany). The quantitative determination of Co was performed by using flame atomic absorption spectrometer (iCE 3000 series, Thermo Scientific, United States) under the following instrumental conditions: $\lambda = 240.7$ nm, Lamp current = 75 mA, Slit width = 0.2 nm, Burner height = 7 mm, Acetylene flow = 1 L min⁻¹, Airflow = 10 L min⁻¹. Identification of deposited oxides was carried out using powder X-ray diffraction [X-ray diffractometer (XRD-6000), Shimadzu, Japan] XRD-6000. BARNSTEAD/Thermolyne furnace (Barnstead International, United States) operated up to 1,200°C was used to anneal the composites under inert atmosphere.

Adsorption Isotherms

In the current study, effects of concentration, temperature, and amount of loaded oxides on Co retention were investigated while keeping pH, mass of adsorbent, and contact time at specified levels. Concentration-variation isotherms were carried out as described elsewhere (Al-Degs et al., 2012). Briefly, A 5.0 mg (±0.0001 g) of dried nano-adsorbent was contacted with 10.0 ml solution containing various concentrations of cobalt (1, 2, 3, 4, 5, 7.5, 10, 15, 20, 25, 30, 35 and 40 mg/L) in 30 ml screw caps vials to prevent solvent vaporization. The vials were agitated in a water bath shaker for 24.0 h. The equilibrium time (24.0 h) was measured from separate kinetic runs, which was found reasonable for all adsorbents. After completion of thermostat shaking (±1°C), mixtures were left to settle for another 1 h at the selected temperature to get a clean suspension solution. Then, a 3.0 ml of clean supernatant was withdrawn for Co quantification by the flame atomic absorption spectrometer. Co removal by all adsorbents was carried out at pH 6.4 (±0.2) to avoid serious precipitation with OH⁻ ions and prevent possible leaching of Fe or Ti ions from the modified

surface in the solution which would limit the practical application the surfaces (Oliveira et al., 2002). Adsorption isotherm was measured at three temperatures (30.0, 40.0, and 50.0°C) to study the thermodynamic of the process. To ensure the reliability of the data, blank samples were prepared (without adding nano-adsorbent) and handled in parallel for each test. The pH experiments were performed in the same procedure described above at a cobalt concentration of 20 mg/L and temperature of $30 \pm$ 1°C. In summary, 33 isotherms were measured to study the effect of concentration, temperature, and loaded oxides on Co removal.

Modeling Co Retention from Solution: Isothermal and Thermodynamic Behaviors

The amount of Co adsorbed q_e (mg/g) was estimated from equilibrium concentration in solution C_e (mg/L) as following:

$$q_e = \frac{(C_o - C_e)V}{m} \tag{3}$$

Where C_o , V, and m stand for initial concentration of C_o (mg/L), volume of solution (ml), and m is the mass of adsorbent (g). For more validation of the proposed procedure, certain isotherms were repeated and a relative error of 2–5% was reported indicating the acceptable repeatability of the procedure. Five isotherms were used to represent equilibrium data points including Langmuir (Allen et al., 2004), Freundlich (Freundlich, 1906), Langmuir-Freundlich (Jeppu and Clement, 2012), Temkin (Temkin and Pyzhev, 1940), and Dubinin-Radushkevich (El-Sheikh et al., 2011). The parameters of the models were estimated following nonlinear regression analysis using Origin lab 8[®] computer program. Modeling of isotherms and estimation of thermodynamic parameters are outlined in **Supplementary Material**.

Multivariate Analysis of Co Retention From Solution: Combined Influence of Factors

Unlike univariate analysis (Section *Modeling Co Retention From Solution: Isothermal and Thermodynamic Behaviors*), multivariate analysis can handle large size of adsorption data to uncover the interaction between factors. Adsorption of Co was tested using 11 adsorbents while changing five factors with a total of 429 tests.

As a multifactor process, Co retention by all tested adsorbents and at different factors would be presented by the empirical equation:

$$Co \ retention \ (mg/g) = b_0 + b_1Conc + b_2Temp + b_3CNT\% + b_4Ti\% + b_5Fe\% + b_{11}Conc^2 + b_{22}Temp^2 + b_{33}CNT\%^2 + b_{44}Ti\%^2 + b_{55}Fe\%^2 + b_{12}Conc \times Temp + b_{13}Conc \times CNT\% + b_{14}Conc \times Ti\% + b_{15}Conc \times Fe\% + b_{23}Temp \times CNT\% + b_{24}Temp \times Ti\% + b_{25}Temp \times Fe\% + b_{34}CNT\% \times Ti\% + b_{35}CNT\% \times Fe\% + b_{45}Ti\% \times Fe\%$$

Where b_0 , (b_1-b_5) , $(b_{11}-b_{55})$, and $(b_{12}-b_{45})$ represented the intercept, coefficients of linear terms, coefficients of quadratic (non-linear) terms, and interaction terms, respectively. As indicated in Eq. 4, modeling Co retention while changing other factors is a complex process as linear, quadratic, and interaction terms are included to handle the process. Linear terms assign the factor(s) that are linearly dependent on Co retention regardless of the variations in the levels of other factors. The quadratic terms are also necessary to account for nonlinear behavior that may involve in the process, for example, retention of Co by Ti-CNTs may not be linearly correlated with loaded amounts (i.e, non-linear correlation). Interaction terms are also necessary to account for any synergetic influence among factors, for example, better Co removal would achieve when the surface is highly loaded with Ti-oxides but at high temperature. The experimental design was placed in matrix C while the dependent factor (Co retention values) was placed in vector q to build the following equation (Brereton, 2004):

$$q = Cb \tag{5}$$

The dimensions of q, C, and b were 429×1 , 429×22 , and 22×1 , respectively (429 tests and 22 coefficients related to the significance of factors on the process). Using PCA, matrix C was decomposed into smaller matrices which were then used to find b and build the model the complex of the relationship between C and q and finally to find the coefficients of **Eq. 4** (Brereton, 2004). Initially, **Eq. 4** was solved by including linear terms only (b_1 - b_5 besides intercept b_0). In the next step, the model was created by adding quadratic terms and finally by adding interaction terms. The best model was the one that accurately predicts Co-retention from the experimental design. PCA was carried out using home-made codes based on the algorithm outlined in the literature (Brereton, 2004). The quality of fit for models was estimated by finding relative error of prediction (Brereton, 2004):

$$REP\% = 100 \times \left(\frac{\sum_{i=1}^{m} (q_{i,pred} - q_{i,measur})^2}{\sum_{i=1}^{m} (q_{i,measur})^2}\right)^{1/2}$$
(6)

Where q_{measur} , q_{prd} , and m, are the measured Co retention value (mg/g), the predicted Co retention value (mg/g) by PCA, and the number of tests, respectively. Before running PCA, the levels of factors were properly coded to get a uniform significance of all factors on Co retention and to end up with an accurate estimation of the coefficients (Brereton, 2004). Retention values were (429 data) were also mean-centered prior to PCA.

RESULTS AND DISCUSSION

Physicochemical Properties of CNTs and Modified Forms

For a better assessment of the surfaces, detailed characterization tests were carried out which was necessary to evaluate the nature of interaction with cobalt in solution. **Table 1** summarizes the main physicochemical parameters along with Co retention for each adsorbent.

Upon oxidation, the contents of acidic groups were increased, and the maximum increase was seen in phenolic content. For O-CNTs, the role of acidic groups for Co retention was not significant as only 5% of the carboxylic groups would involve in the process assuming 1:1 complexation with Co²⁺ ions. In fact adding Fe and Ti to CNTs has ended up with selective surfaces able to attract more Co ions. The involvement of functional groups for attracting the particles Ti and Fe oxides was highly possible as supported by the lower contents of functional groups with loaded oxides (Chiang et al., 2011; Martínez et al., 2011). For Fe-CNTs, the load of Fe% was increased up to 48.2% leading to a reduction of 50% in original acidity while the content of basic groups was increased from 1.88 to 2.82 mmol/g. In fact, the large reduction in acidity upon Fe deposition may support the selective interaction between ionisable carboxylic groups with the particles of Fe₃O₄. The same behavior seems to be repeated with TiO₂ particles where a mix of 90.2% Ti resulting in a 70% reduction in the acidity while total basicity was unchanged.

All surfaces exhibited a lower surface area against O-CNTs due to the accumulation of oxides and blocking the micropores, filling up the gaps between CNTs and clogging nanotube openings, thereby reducing the nanocomposite surface area as theorized elsewhere (Gao et al., 2009; Lio et al., 2011). Interestingly, pure Fe and Ti oxides have a modest affinity which supported the fact that spreading both oxides particles (especially TiO₂) over CNTs has improved Co. Heterogeneity index (**Table 1**), indicated a better homogeneity of modified surfaces. Ti-oxide has generated better surfaces for Co with maximum retention of 29.80 mg/g at loadings of 90.2%. On the other hand, more Fe-oxide was loaded (48.2%) to reach Co retention of 20.32 mg/g.

The adsorption capacity of Ti-CNTs (90.2%) was notably higher than other adsorbents reported in the literature. Retention values of 8.84, 8.78, 16.26, 72.43 mg/g were reported for iron oxide-MWCNTs (Wang et al., 2011), polyacrylic-MWCNTs (Chen et al., 2012), hydroxyapatite-MWCNTs (Liu et al., 2013), and β -cyclodextrin-graphene oxide (Song et al., 2013), respectively.

IR Measurement and XRD Pattern of the Active Composites

IR analysis was made to most effective surfaces as shown in Figure 1.

Two IR bands appeared in CNTs which positioned at 3,420 and 1,624 cm⁻¹ and mainly attributed to aromatic phenolic and carboxylic surface groups. Upon oxidation, the earlier bands were increased indicating a more acidic surface. The short band that appeared at 2,921 cm⁻¹ was attributed to vibrations of -OH in a carboxylic acid. In general, the spectra of oxides-modified-CNTs exhibited a decrease in the intensity of absorption peaks over 1,630–1,780 cm⁻¹ and 3,200–3,550 cm⁻¹ against the original substrate which obviously reflected the special linkage between particles of oxides with carboxylic/phenolic surface groups. The IR spectra of Ti-CNTs showed a low intensity of 1,113 cm⁻¹, which was assigned to the Ti-O-C bond (Wang et al., 2011). For

LE 1 Physicochemical parameters of tested absorbents along with maximum affinities toward Co retention from solution.

Nanocomposites ^a	CNTs% ^b	Fe% ^b	Ti% ^b	SSA ^c m ² /g	Saturation value (mg/g) ^d	Heterogeneity index ^e	Functionality ^e (mmol/g)		
							а	b	с
CNTs	100	_	_	193.19	13.86	1.13	4.70	3.92	1.96
O-CNTs	100	_	_	207.28	15.27	0.75	1.88	9.80	4.90
TiO ₂	_	_	100%	122.12	10.42	0.66			
Ti-CNTs (69.6%)	30.4	_	69.6	189.13	16.56	2.14	3.76	5.88	3.92
Ti-CNTs (82.1%)	17.9	_	82.1	179.31	21.43	1.02	2.82	4.90	1.96
Ti-CNTs (87.4%)	12.6	_	87.4	171.16	24.63	1.18	2.82	3.92	1.96
Ti-CNTs (90.2%)	9.8	_	90.2	168.61	29.80	1.71	1.88	2.94	0.98
Fe ₃ O ₄	_	100	_	129.10	7.68	0.88			
Fe-CNTs (18.9%)	81.1	18.9	_	185.19	13.30	1.10	3.76	6.86	3.92
Fe-CNTs (31.8%)	68.2	31.8	_	179.31	21.16	1.88	3.76	5.88	2.94
Fe-CNTs (48.2%)	51.8	48.2	_	176.51	20.32	1.62	2.82	4.90	1.96

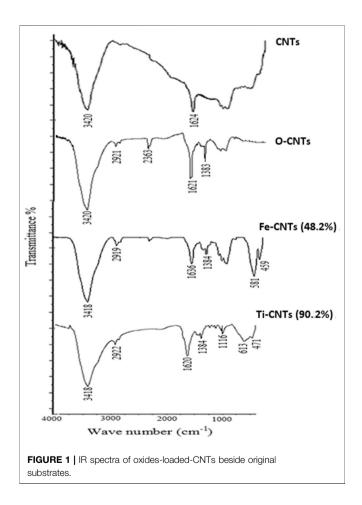
^aValues between brackets indicated the ratios the nano-materials in the final mix.

^bPercentages were calculated based on limiting reactant of the reagents involved in synthesis of Fe₃O₄ and TiO₂.

^cSSA is determined using methylene adsorption method

^dBoth saturation values and heterogeneity indices were estimated from Langmuir-Freundlich isotherm equation measured at 50°C, 5 mg adsorbent, Co range 1–40 mg/L, pH 6.4, and shaking time 24 h.

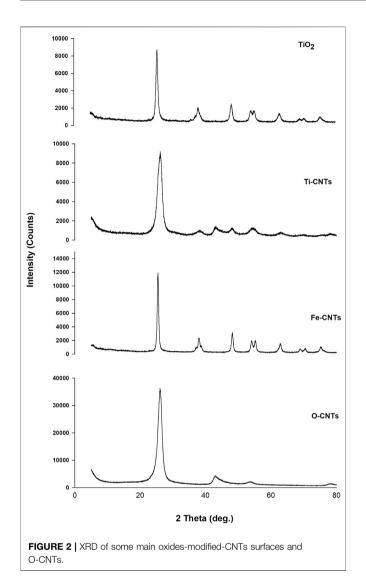
^eBased on Bohem's method, a total basic group (mainly ketonics and amines), b total acidic groups (mainly alcoholic, phenolic and carboxylic acid groups) and c carboxylic acid group.



Fe-CNTs, the sharp two peaks that appeared at 581 and 459 cm^{-1} were evidenced by the vibrations of the Fe-O bond [26]. On other hand, the intensity of absorption peaks at $400-700 \text{ cm}^{-1}$ were increased upon adding more oxides.

Identification of both oxides was further studied by XRD. Figure 2 shows XRD patterns of main samples.

As indicated in Figure 2, the characteristic peaks of O-CNTs were seen at 2θ 26.04 and 42.80° which are assigned to (002) (100) planes of reflection, respectively (Chen et al., 2011). Upon loading Fe-oxides, the following peaks of variable intensities were observed: 26.12, 30.20, 35.64, 42.96, 53.96, 57.20, and 62.84°. The intrinsic XRD peaks of O-CNTs still detected even after loading large amounts of the oxide. The other diffraction peaks are consistent with the JCPD standard XRD patterns for magnetite Fe₃O₄ with cubic crystal system (Wang et al., 2011) $(89-3,854, 2\theta = 30.088, 35.439, 43.07, 53.432, 56.958, 62.546^{\circ}),$ and gamma hematite (γ -Fe₂O₃) (89–5,892, 2 θ = 30.266, 35.651, 43.332, 53.766, 57.319, 62.949°). However, the XRD pattern of iron oxide (not provided) alone cannot distinguish between hematite and magnetite phases where both have practically indistinguishable patterns (Sun et al., 2005; Wang et al., 2011). It should realize that the peak intensities of O-CNTs decrease after combining with Fe₃O₄ nanoparticles. For TiO₂, many sharp peaks were centered at: 25.46, 37.88, 48.16, 53.96, 55.06, 62.8, 68.8, 70.34, and 75.08°. The strong peaks were seen at 25.46 and 48.16° supporting the formation of anatasephase (Lu et al., 2013; Zhang et al., 2015). The XRD pattern of CNTs loaded with TiO₂ indicating the following peaks at 20: 26.14, 37.62, 42.66, 48.00, 53.92, 62.58, and 69.86°. As was the case in CNTs-Fe, the characteristic peaks of the substrate are still seen, however, the main anatase peak (25.46°) may overlap with the intense peak of O-CNTs (26.04o). The average crystallite size was estimated from the corresponding intensive diffraction peak using Scherrer's equation (Scherrer, 1918): $d = \frac{K\lambda}{\beta \cos \theta}$, where ß is the full width at half maximum intensity in radians, θ is the diffraction angle of the XRD peak in degrees, and K is the Scherrer's constant (0.91) (Liu et al., 2013). The results indicated that all adsorbents were in nano-size with diameter of 5.64, 6.33, and 7.32 nm for O-CNTs, Fe-CNTs, and Ti-CNTs, respectively. As indicated from the diameters, deposition of oxides has increased the diameter of



the original substrate, however, it remains in the nano-range (1–100 nm). Due to the intense overlap between the O-CNTs (26.04°) and TiO₂ (25.46°), the average crystallite size of the Ti-CNTs was then calculated based on the peak at position 48.16°, which has negligible interference the substrate. The results showed that the average crystallite size of the composites was less than that of pure TiO₂ (average diameter 16.5 nm) indicating that the presence of CNTs in the nanocomposites hinders the particle growth and leads to a smaller TiO₂ nanocrystallite size (Gao et al., 2009; Li et al., 2011; Wang et al., 2011).

Adsorption Isotherms: Isothermal and Thermodynamic Behavior pH and Optimum Co Retention

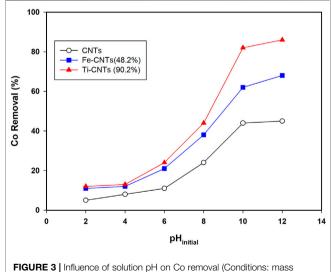
Initial studies indicated that pH has a significant influence on Co removal and this was noticed for all surfaces. For better comparison, all isotherms were carried out at certain pH. **Figure 3** shows the removal behavior of Co over the pH range (2.0–12.0).

The removal of cobalt (%) increases slowly at $pH \le 4.0$, then quickly at pH 6.0-10.0, sustains a steady or slight increase at $pH \ge$ 10.0. At low pH (<4.0), both cobalt species and the surface of the nanocomposite are positively charged, which explains the low removal efficiency of the nanocomposite. Over the range of 4.0–9.0, the surface of the nanocomposite becomes more negatively charged depending on the functional groups being ionized, and the electrostatic interaction between cobalt ions and nanocomposite surface increases, leading to more adsorption. At pH > 9, retention is mainly governed by precipitation in the form of cobalt hydroxide as theorized elsewhere (Wang et al., 2011; Hongqin et al., 2012; Li et al., 2013; Chen et al., 2015; Wang et al., 2015).

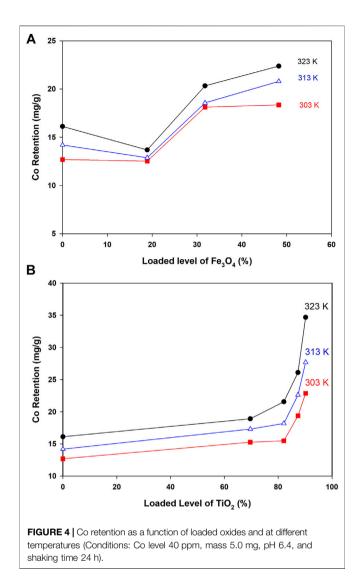
Co Retention and Loadings of Oxides: Univariate Analysis

As indicated in **Figure 4**, retention of Co ions from solution was significantly improved upon adding Ti and Fe oxides to CNTs. Retention of Co as a function of loaded oxides was studied at different temperatures, and the main results are depicted in **Figure 4**.

As indicated in **Figure 4A**, retention of Co by loaded surfaces is influenced by the loaded amount. In general, to get better Co uptake, the surface should be loaded with amounts higher than 30%. The interesting point in **Figure 4A** was the reduction in Co uptake by Fe-CNTs (18.9%) and at 50.0°C. For all tested surfaces, uptake of Co improved at higher temperature and best efficiency was observed at surface oxide loading of 48.2%. In fact, the relationship between Co uptake and loaded oxides is not purely linear and this would be attributed to the involvement of other factors like nature of interaction with composites, the extent of pore-filling, and mode of distribution of nanoparticles by the surface. For Ti-CNTs, better linearity between Co retention with loaded amounts was observed. In all cases, Co retention was



5.0 mg, Co level 20 mg/L, temp = 30° C, and shaking time 24 h).



increased with loaded TiO₂ and the maximum uptake was 34.7 mg/g at surface loading of 90.2%. The main conclusion that drawn from **Figure 4** is that Ti-CNTs outperformed Fe-CNTs for Co uptake and more Fe-oxide was needed to get better Co retention. Comparable behavior was in the literature on the synergistic influence of metal oxides-CNTs toward adsorption from solution (Oliveira et al., 2002; Wang et al., 2007; Hu et al., 2010; Li et al., 2011; Wang et al., 2011). For example, Li et al. (Li et al., 2011) reported that the presence of CNTs in the composites enhanced the textural properties of the CNTs/TiO₂ composites compared to pure TiO₂ aggregated particles, and by providing an open structure and high surface area support for the formation of metal oxide films. **Table 2** shows a comparison of the maximum cobalt retention of the prepared nanocomposites with other adsorbents in the literature.

The remarkable affinity of Ti-CNTs over the Fe-CNTs toward cobalt species can be explained by the difference in the surface properties of the metal oxides such as crystal lattice structure, particle size, morphology, the quantity of the oxide, and functional groups (mainly hydroxyl), which probably results in the penetration of different amounts of Co ions from the surface into aggregates of the nanoparticles (Tamura et al., 1997). had reported that the adsorption ability of a series metal oxides for cobalt ions in solution increases in this order $Al_2O_3 < Fe_2O_3 < TiO_2 < Fe_3O_4 < MnO_2$. They reported a positive correlation between cobalt adsorption capacities and increasing the electronegativity of the metal cation in the oxide lattice structure, which enhances the acid surface hydroxyl group deportation before bonding with Co²⁺.

Isotherms and Thermodynamic Parameters

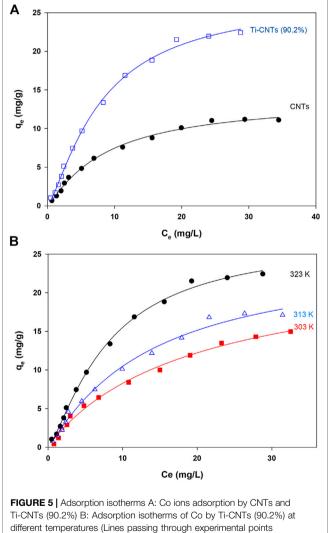
Measurement of Co isotherms at different temperatures provides crucial information about the physiochemical properties of nanocomposites and instant insights on the sorption process. The experimental data (C_e and q_e) were analyzed by different isotherms and at three temperatures to find thermodynamic parameters. The number of measured isotherms was high (33 isotherms), however, the analysis was limited to Ti-CNTs (90.2%) as the best efficiency was reported for this material. For comparison purposes, adsorption isotherms of Co by CNTs were also included. Typical isotherms are depicted in **Figure 5** while isotherms and other thermodynamic parameters are presented in **Table 3**.

As shown in Figure 4, the typical L2-shape of isotherms was obtained based on Giles and Smith classification of isotherms (Giles et al., 1974). In L2 isotherm, surface concentration is steeply raised at low Co content in solution and then increased at the higher concentrations (Giles et al., 1974). This may indicate the high affinity between Co ions and the surface. Indicial L2-shapes were reported for Co and other heavy metals retention by natural silicate minerals (Giles et al., 1974). In general, L2-type isotherms are often reported for ionic solutes adsorption with weak-solvent-competition (Giles et al., 1974). The parameters of isotherms and quality of fit X^2 are provided in Table 3. In general, Langmuir and Langmuir-Freundlich isotherms were workable for presenting retention behavior of Co by CNTs and Ti-CNTs with X^2 values 0.2–1.0. The maximum retention values (q_m) of Co that predicted by the Langmuir model were slightly higher for CNTs and notably higher for Ti-CNTs when compared to those depicted in Figure 5A. However, Langmuir-Freundlich isotherm was reasonably predicted maximum retention values indicating the workability of the model which can account for the presence of homogeneous and heterogeneous surfaces (Jeppu and Clement, 2012).

The magnitudes of q_m also confirmed the enhancement of Coretention upon modification, 13.86 and 29.83 mgCo/g CNTs and Ti-CNTs, respectively. In the same line, both K_L and K_{LM} reflected the higher affinity of Co to the surface after deposition of Ti-oxides. Although Langmuir and Langmuir-Freundlich isotherms were workable for presenting Coretention from solution, checking the workability of other isotherms is still necessary. As indicated in **Table 3**, Freundlich isotherm was not effective as observed for the earlier isotherms for presenting Co retention. X^2 values were 1.7 and 4.0 for CNTs and Ti-CNTs, respectively. The limited application of Freundlich isotherm was expected as this model works well for highly heterogeneous surfaces. Although the model was not highly applicable in this case, K_F indicated a

TABLE 2 | Comparison of Co retention of prepared nanocomposites and the previous studies in the literature.

Sorbent	Retention capacity, (mg/g)	Condition				Ref
		pН	Temp K	Ionic strength	m/v g/L	
Iron oxide/CNTs	2.88	6.4	293	0.01 M	0.50	Wang et al. (2011)
CNTs	2.60	9	293	_	5.00	Stafiej and Pyrzynska (2007)
Activated carbon	1.2	6	303	_	180.0	Sulaymon et al. (2009)
Magnetite/graphene oxide	12.98	6.8	303	0.01 M	0.40	Liu et al. (2011)
β-Cyclodextrin/graphene oxide	72.43	6	303	0.01 M	0.10	Song et al. (2013)
Titanate/graphene oxide	81.3	6	293	0.01 M	0.17	Wang et al. (2015)
Fe ₃ O ₄ /bentonite	18.76	8	293	_	0.10	Hashemian et al. (2014)
O-CNTs	15.27	6.4	323	_	0.50	This work
Fe-CNTs (48.2%)	20.32	6.4	323	_	0.50	This work
Ti-CNTs (90.2%)	29.80	6.4	323	_	0.50	This work



representing Langmuir-Freundlich modeling).

favorable Co retention by both surfaces ($K_F > 1$). Temkin isotherm, in fact, was found acceptable for presenting Co retention by both surfaces as indicated from X^2 values (2.2–3.5). Moreover, the variation in adsorption energy in the

model (i.e., b parameter) was positive for both systems which indicated that Co retention from solution was an endothermic process. The three-parameter isotherm (Dubinin-Radushkevich) was also workable for presenting Co retention by both surfaces with acceptable X^2 values, however, q_m values were not in agreement with experimental ones. For example, the predicted q_m of Co retention by CNTs was 10.2 mg/g and this value is lower than the experimental value 13.0 mg/g (Figure 5). In fact, Langmuir-Freundlich isotherm was more accurate in predicting q_m Co retention in both systems. The energy parameter of Dubinin-Radushkevich isotherm (B) also confirmed the better affinity of Co toward Ti-CNTs. In fact, binding energies of Co with surfaces were 4.8 and 4.3 kJ/mol for CNTs and Ti-CNTs, respectively. Thermodynamic parameters provide valuable information about the spontaneity, randomness and heat change in the sorption process (Liu, 2009; Anastopoulos and Kyzas, 2016). By plotting a graph of $\ln K$ vs. (1/T) (K may be taken as Langmuir or Langmuir-Freundlich constants), thermodynamic parameters were estimated and presented in Table 3. The positive enthalpy change (10.56–33.37 kJ/mol) suggests that Co retention was endothermic, and this was reported for all surfaces. The values of ΔG° are negative (about -23 kJ/mol), which reveal a spontaneous and thermodynamically favorable process. The positive ΔS (102.1–174.3 J/k.mol) revealed high randomness at the solid-liquid interface. Similar results were also reported for Co removal by other adsorbents (Wang et al., 2011; Hongqin et al., 2012; Song et al., 2013; Wang et al., 2015). Thermodynamic and isotherms parameters would be used to elucidate the nature of the interaction of Co with nanocomposite. The heat of Co adsorption is taken as the sum of three energies: the energy needed to break the intermolecular forces between Co and solvent molecules, the energy needed to break the intermolecular forces between Co ions, and the released energy due to bond formation between Co ions and the composite. Accordingly, the following equation would be provided: $\Delta H_{\text{process}} = \Delta H_{\text{Co-H2O}} + \Delta H_{\text{Co-Co}} + \Delta H_{\text{Co-composite}}$. The first two terms are positives (endothermic processes) while the last one is negative (exothermic process). From Table 3, $\Delta H_{process}$ and ΔH_{Co-} composite were (33.37 and 4.8 kJ/mol) for Co retention by CNTs and (10.56 and 4.3 kJ/mol) for Co retention by Ti-CNTs. Accordingly, the sums of $\Delta H_{\text{Co-H2O}}\text{+} \Delta H_{\text{Co-Co}}$ were 28.57 and for 6.26 kJ/mol, respectively. Simply, 85 and 60% of total energy were used to break

ABLE 3 Parameters of the tested isotherms and thermodynamic values of Co retention by CNTs and Ti-CNTs.	

Model ^a	CNTs	Ti-CNTs (90.2%)	
Langmuir	<i>K_L</i> = 0.09	$K_{L} = 0.074$	
	<i>q_m</i> = 15.3	$q_m = 34.7$	
	$X^2 = 0.3$	$X^2 = 1.0$	
Freundlich	$K_{F} = 1.98$	$K_{F} = 3.39$	
	$n_F = 0.52$	$n_F = 0.59$	
	$X^2 = 1.7$	$X^2 = 4.0$	
angmuir-Freundlich	$K{LF} = 0.11$	$K_{LF} = 0.21$	
	$q_{\rm m} = 13.86$	$q_{\rm m} = 29.83$	
	<i>n</i> = 1.13	<i>n</i> = 1.72	
	$X^2 = 0.2$	$X^2 = 0.7$	
Temkin	$K_T = 1.17$	$K_T = 1.18$	
	$b = 1.1 \times 10^{-3}$	$b = 2.3 \times 10^{-3}$	
	$X^2 = 2.2$	$X^2 = 3.5$	
Dubinin-Radushkevich	$q_m = 10.2$	$q_m = 29.9$	
	B = 2.2	B = 2.6	
	E(kJ/mol) = 4.8	E(kJ/mol) = 4.3	
	$X^2 = 3.7$	$X^2 = 4.9$	
Thermodynamics ^b	$\Delta H^{\circ} = 33.37 \text{ kJ/mol}$	$\Delta H^{\circ} = 10.56 \text{ kJ/mol}$	
	$\Delta S^{\circ} = 174.3 \text{ J/k.mol}$	$\Delta S^{\circ} = 102.1 \text{ J/k.mol}$	
	$\Delta G^{\circ} = -22.96$ (kJ/mol at 50°C)	$\Delta G^{\circ} = -22.44 \text{ (kJ/mol at 50}^{\circ}$	

^aThe collected parameters were obtained by fitting adoption data (C_e and q_e) by the models following non-linear regression procedures. Conditions: 50°C, 5.0 mg adsorbent, Co range 1–40 mg/L, pH 6.4, and shaking time 24 h.

^bThermodynamic parameters were estimated as outlined earlier.

down the forces between Co- H_2O and Co-Co interactions. In fact, interactions between Co ions are not high compared with Co- H_2O due to the low content of the ion. Both Harkin-Jura and Halsey isotherms were also found of limited application for presenting Co retention by both surfaces and this was excluded the formation of multilayer of Co by the surface.

Multivariate Analysis of Co Retention

The combined influence of all factors on Co retention will be analyzed by PCA to uncover the interaction between factors or to exclude unnecessary factors from the process. The combined influence of factors on Co removal would be anticipated from the final outputs of PCA analysis. Co retention by different adsorbents and conditions is presented using **Eq.** 7:

Coretention (mg/g) = 5.12 + 1.25Conc + 1.47Temp

- 1.38CNT% - 6.03Ti% - 5.03Fe%
- 0.01Conc² + 0.12Temp²
- 0.55CNT%² - 1.53Ti%² - 3.44Fe%²
+ 0.17Conc × Temp + 0.07Conc
× CNT% + 0.07Conc × Ti% + 0.10Conc
× Fe% + 0.21Temp × CNT%
+ 0.10Temp × Ti% + 0.17Temp × Fe%
- 1.67CNT% × Ti% - 1.45CNT%

$$-1.07CM170 \times 1170 - 1.43CM1$$

$$\times$$
 Fe% – 4.11Ti% \times Fe%

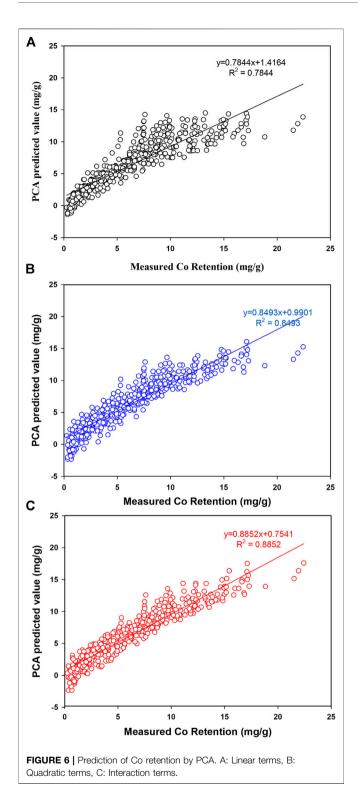
(7)

The value of intercept (b_o) gives an average value of all terms, linear, quadratic, and interaction terms. The coefficients of linear terms (1.25, 1.47, -1.38, -6.03, -5.03) allow for a direct

relationship between uptake and a given factor. Quadratic terms (-0.01, 0.12, -0.55, -1.53, -3.44) allow to balance out linear terms and this is necessary for certain systems when the optimum uptake is achieved at a specific level (i.e, nonlinear behavior). Interaction terms (0.17, 0.07, 0.07, 0.10, 0.21, 0.10, 0.17, -1.67, -1.45, -4.11) allow to assess the influence of two factors on uptake and this influence is rarely independent. Value of coefficient, in fact, can tell how significant the factor (or combination of factors) is. For linear terms, the high coefficient of a certain factor indicated its linear influence on Co uptake. If the interaction coefficient of two factors are maintained at their higher limits and vice versa. Once the coefficients of Eq. 7 were estimated, then the exact influence of factors on Co retention would be ascertained.

As indicated in **Eq. 7**, the coefficient of concentration and temperature factors were high and positive (1.25 and 1.47) indicating their positive and linear effect on Co uptake under the tested operational factors. The high and positive values of the earlier factors reflected the high correlation between Co retention and concentration/temperature regardless of the variations in the levels of other factors. Simply, an intense increase in Co retention at higher concentrations is expected whether the temperature is high (323 K) or low (303 K).

For the rest of the factors (CNTs%, Ti%, and Fe%), the high and negative coefficients (-1.38, -6.03, and -5.03) indicating anti-correlation with Co. uptake from solution. Regarding the effect of Ti% and Fe% on Co retention, the high and negative coefficients (-6.03 and -5.03) excluding any positive linearity in the process. In fact, including other terms (quadratic and interaction terms) was necessary at this stage to build the model. Among quadratic terms, the high coefficients of Ti% and Fe% indicated a strong nonlinear correlation between



these significant factors and Co retention from solution while changing other factors. The interesting point was the modest linear and quadratic relationship between Co retention and CNT% and this may be attributed to the inner-dependency between CNTs% and amount of loaded oxides.

The interaction among factors has a higher influence on Co retention and this was obvious from the high and negative coefficients of interaction terms, -4.11, -1.67, and -1.45 for Ti $\% \times$ Fe%, CNT% \times Ti%, and CNT% \times Fe%, respectively. Moreover, positive coefficients (0.07 - 0.17)between concentration and other factors were found indicating a high Co retention would be obtained by keeping concentration and other factors at their higher limits. The positive interaction of concentration with other factors was expected due to the strong linear correlation with Co retention. As predicted by PCA, the maximum interaction was between Ti% and Fe% (-4.11) indicating that the best Co retention should be achieved when both factors at their opposite limits (i.e., either at high Ti and low Fe or vice versa). The same behavior is true between CNTs-TI and CNTs-Fe. With high coefficients (0.17-0.21), PCA analysis of the 429 tests predicted favourable Co retention when temperature, concentration, and CNTs maintained at their upper limits. The interaction between CNTs/concentration, Ti/concentration seems to be not promising as indicated by their corresponding coefficients (0.07).

The higher coefficient of Fe/concentration (0.10) compared to Ti/concentration (0.07) would reflect the importance of Fe compared to Ti for better Co retention. In general, the coefficient of Conc \times Temp was not high (0.17) which makes the increasing temperature (from 303 to 323) may be unnecessary. The best effect of temperature was noticed at higher CNTs with a positive coefficient of +0.21. Moreover, better Co uptake is expected at high temperature and Fe (+0.17) compared to Ti (+0.10).

Figure 6 depicts the influence of adding linear, quadratic, and interaction terms on modeling Co retention in all tests and the final REP% are presented in **Table 4**.

As indicated in Figure 6A, modeling Co retention using linear terms has ended up with a high REP% value of 26% reflecting the complex process and possible interaction between factors. As viewed in Figure 6A, a poor prediction of Co retention particularly at lower retention values (<5.0 mg/g) and negative values were also observed. This observation would be attributed to the significant interaction between factors making linear terms not workable to model the process. A small improvement (Figure 6B) was observed upon including quadratic coefficient (which would help to account for nonlinear correlations) but the overall fitness was modest with $R^2 = 0.8493$ and REP% of 22%. Again, the PCA model was not workable for predicting Co retention at lower retentions and this was attributed to the intense interaction between factors. The optimum prediction of Co retention was accomplished when interaction terms were included in the model. Figure 6C confirmed the workability of PCA for simulating Co retention even at low retentions with $R^2 = 0.8852$ and REP% of 19%.

Experimentally, the maximum Co retention was 22.4 mg/g and accomplished at the following operational conditions (40.0 ppm, 323 K, CNT 9.8%, and Ti 90.2%). In fact, the high Co affinity at aforementioned conditions agrees with PCA as the levels of Co, Ti, and temperature were at their upper limits and assured the importance of the positive interaction between factors. Although Co retention was relatively high, results indicated that 29% of the ultimate capacity (80 mg/g) was utilized. Accordingly, other experimental factors like pH and ionic strength should be tested for better Co retention from the solution.

TABLE 4 | Prediction of Co retention (%REP) by principal component regression while including all possible interactions.

Factors	Linear terms (%)	Quadratic terms (%)	Interaction terms (%)
Conc-Temp-CNT%-Ti%-Fe%	26	22	19

CONCLUSION

The potential application of many modified nano-adsorbents to remove Co ions from solution was demonstrated. The large size of adsorption tests was analyzed using both univariate and multivariate procedures to model Co retention from the solution. Univariate analysis indicated that Co retention increased with initial concentration, loaded oxides, pH, and temperature. All isotherms were fairly presented using Langmuir-Freundlich isotherm as the model predicted the maximum retention of Co. Thermodynamic studies indicated that Co interaction by all surfaces was a spontaneous and endothermic process. Incorporation of CNTs with TiO_2 and Fe_3O_4 has a synergic impact on Co removal as confirmed by multivariate analysis.

PCA analysis uncovers the interaction among factors that can improve Co retention from solution. The negative coefficients of Ti/Fe with CNTs (1.45–4.11) indicated better Co retention at higher Ti/Fe loads and lower mass of adsorbent. Moreover, the analysis indicated that Ti and Fe should be at their opposite limit to get high Co uptake from solution.

DATA AVAILABILITY STATEMENT

The original contributions presented in the study are included in the article/**Supplementary Material**; further inquiries can be directed to the corresponding author.

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AUTHOR CONTRIBUTIONS

IF initiated the research project, supervised the work, and interpreted the results, AE-S co-supervised the work. AA prepared materials and carried out experiments. YE-D and EF helped to run the multivariate analysis with interpretation. JD helped in the discussion of various isotherms outcomes. All authors contributed to submitted the manuscript and approved it.

FUNDING

Deanship of Scientific Research/Hashemite University funds this research project.

ACKNOWLEDGMENTS

The authors wish to thank the Deanship of Scientific Research/ Hashemite University for the financial support.

SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fchem.2021.690420/full#supplementary-material

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Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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