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RECEIVED 30 January 2024

ACCEPTED 01 March 2024

PUBLISHED 14 March 2024

CITATION

Jiang J, Jiang J, Mao J, Li D, Liu T and Pan Z
(2024), A novel model to predict phase
equilibrium state of hydrates from the
relationship of gas solubility.
Front. Energy Res. 12:1378754.
doi: 10.3389/fenrg.2024.1378754

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A novel model to predict phase equilibrium state of hydrates from the relationship of gas solubility

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The study of hydrate phase equilibrium is crucial for ensuring the safety of natural gas pipeline transportation and the process of hydrate recovery. While scientists typically focus on the chemical potential of hydrates, the role of gas solubility in hydrate phase equilibrium remains unclear, and this study fills this gap. This work investigated the solubility of gas at the equilibrium point of the hydrate phase through model calculations. Additionally, a new model of hydrate phase equilibrium is established based on the relationship between solubility. Firstly, a solubility model based on gas-liquid equilibrium theory showed higher prediction accuracy in comparison to the PR equation and Duan model and was then used to calculate gas solubility under hydrate phase equilibrium conditions. Afterwards, a novel model was developed to predict hydrate equilibrium state based on the relationship between gas solubility and hydrate phase equilibrium temperature, and it was further compared with the Chen–Guo model and CSMGem in terms of prediction accuracy under pure water and brine settings. The results showed: (a) The calculation deviation of the solubility model was 0.7–8.7% in pure water settings and 2.6–11.7% in brine settings; (b) A strong linear correlation between the phase equilibrium temperature of hydrates and gas solubility was also found; (c) This proposed model achieved over 10 times the accuracy of the Chen–Guo model and the CSMGem in predicting the phase equilibrium state of N₂ and CO₂ hydrates, and 3–10 times higher accuracy than that of the Chen–Guo model and CSMGem in brine. This work suggests that the gas solubility equilibrium theory can provide a more accurate prediction of hydrate states.

KEYWORDS

natural gas hydrate, gas solubility, prediction model, phase equilibrium, temperature, pressure

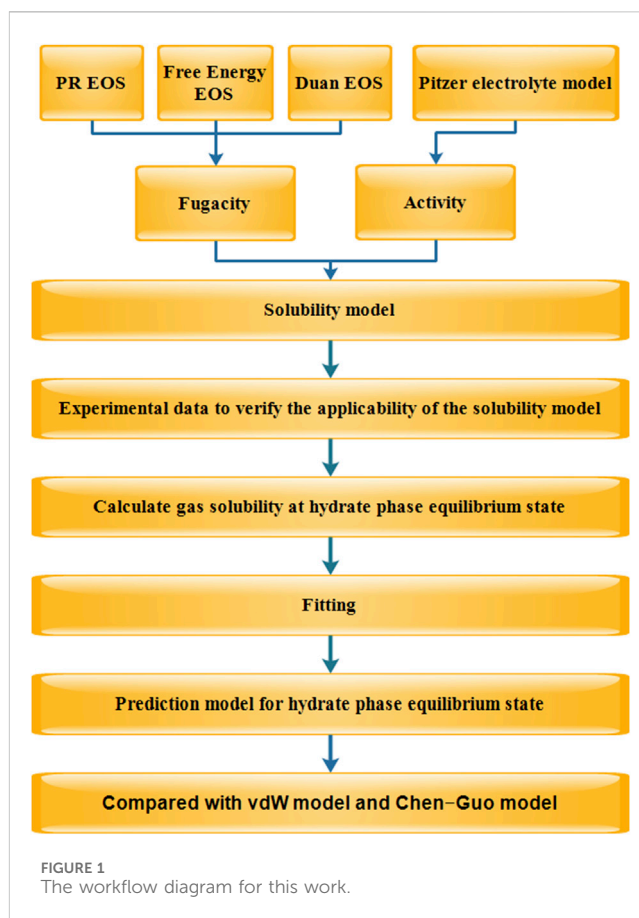
1 Introduction

Natural gas hydrates are a kind of non-stoichiometric crystalline structure substance and composed by gas and water molecules through hydrogen bonds. As a potential clean energy source, hydrate recovery has been gaining global attentions. Moreover, hydrates have the potential of applications in brine desalination (Sahu et al., 2018), storage (Cheng et al., 2020) and transportation of hydrogen (Lee et al., 2005; Strobel et al., 2009), CO₂ separation in flue gas, and CO₂ sequestration (Van Denderen et al., 2012; Quon and Jiang, 2023). In addition, hydrate plugs in pipeline for natural gas transportation are also a primary concern (Creek, 2012). Predicting hydrate deposition in natural gas pipelines is crucial for gas transportation efficiency and safety (Zhang et al., 2019a; Zhang et al., 2019b). The most common method to prevent the

hydrate-associated problems in the wellbore is to add a large amount of thermodynamic inhibitor to totally inhibit the formation of hydrates (hoon Sohn et al., 2015). Therefore, the evaluation of inhibitors also requires studying the phase equilibrium of hydrates. Moreover, accurate phase equilibrium analysis has a significant impact on the efficiency of gas exchange in natural gas hydrate recovery technology (Wang Y. et al., 2021), such as the equilibrium state of the hydrates can be broken by changing the temperature and pressure conditions of hydrate reservoirs (Qin et al., 2020). Temperature and pressure are the basic parameters for hydrate formation. Hydrate equilibrium state prediction is one of important aspects in the above hydrate-based technologies. Therefore, studying how to predict the temperature or pressure of hydrate phase equilibrium is significant.

The prediction methods for hydrate phase equilibrium mainly include the enthalpy–entropy chart method (Katz, 1945), thermodynamics model (Chen and Guo, 1996; Chen and Guo, 1998; Klauda and Sandler, 2000; Waals and Platteeuw, 2007), and neural network algorithm (Khamehchi et al., 2013; Xu et al., 2021). The enthalpy–entropy chart method is the earliest developed method, but it lacks an understanding of hydrate structures, leading to significant biases. The neural network method, including the application of multilayer perceptron and radial distribution function, have gradually become a hot research topic in recent years, but it exhibit overfitting (Khan et al., 2018). The thermodynamics models, including vdW-P type models (Waals and Platteeuw, 1958), Chen–Guo (C-G) model (Chen and Guo, 1996; Chen and Guo, 1998), and Klauda–Sandler (K-S) model (Klauda and Sandler, 2000), are well known and widely used. But these thermodynamics models rely on hypothesis (Wang L.-B. et al., 2021). The application range of the Antoine coefficient limits the applicability of the Chen Guo model (Mohammadi and Richon, 2008). Meanwhile, the main drawback of vdW-P model is its weak ability to predict high and low pressures and temperatures (Mohamadi-Baghmolaei et al., 2018). The original vdW-P model also exhibits a significant bias under high concentration salt solutions (Xu et al., 2021). Moreover, these models do not consider solubility and still require the calculation of gas fugacity or activity through equations of state (Li et al., 2019). On one hand, this is attributed to the low solubility of gases. On the other hand, these thermodynamic models construct the potential function of water molecules in hydrates, and it is independent of gas solubility. However, with the advancement of micro-molecular research in recent years, it has been gradually recognized that gas concentration plays a significant role in the influence of hydrates (Zhang et al., 2016; He et al., 2017).

The main factors affecting the phase equilibrium of hydrates include pressure (Liehui et al., 2006), salt (Lv et al., 2018), alcohol inhibitors (Sami et al., 2013), porosity (Yang et al., 2011), gas solubility and gas species. Experimental studies (Sloan and Koh, 2007) have found that the temperature of hydrate phase equilibrium is increased with increasing pressure. As the mineralization degree increases, the temperature of hydrate phase equilibrium decreases (Sloan and Koh, 2007). The higher the content of inhibitors, the lower the temperature of hydrate phase equilibrium (Sami et al., 2013). Additionally, the temperature of hydrates is varied for different natural gas species (Sloan and Koh, 2007). In recent years, some scholars have measured the solubility of greenhouse gases in the presence of hydrates (Li et al., 2018; Hassan et al., 2020; Wang et al., 2023). However, the relationship between gas solubility and the phase equilibrium temperature or pressure of natural gas hydrates is still unclear. It is difficult to observe or measure the gas saturate solubility



near hydrate formation in macroscopic experiments because the solubility exhibits supersaturation in the presence of hydrates (Song et al., 1997). Therefore, this work adopted high-precision solubility models for calculation. Studying the gas solubility before hydrate formation is of great significance for the investigation of hydrate phase equilibrium. It also holds reference significance for the study of hydrate nucleation concentration.

The main objective of this work is to study the solubility of gas in the vicinity of different hydrate equilibrium states. Subsequently, a model is constructed to predict the phase equilibrium of natural gas hydrates based on the relationship between gas solubility and the hydrate equilibrium state. Therefore, this study initially constructs a solubility model using gas-liquid theory to calculate the gas solubility at the hydrate equilibrium state. The solubility relationship is then fitted at various hydrate equilibrium temperatures. Furthermore, a novel model is developed based on gas solubility to predict the phase equilibrium state of natural gas hydrates. Finally, the Chen–Guo model and CSMGem software are compared with this model. Additionally, the equilibrium states of hydrates under pure water and brine conditions are predicted using this model.

2 Models description

The steps for this work can be broken down as follows:

- (1) Constructing a gas solubility model suitable for high pressure based on gas-liquid phase equilibrium theory.

TABLE 1 Constants of Eqs 6–10.

C _i	CH ₄ ^a	CO ₂ ^b	N ₂ ^c	H ₂ S ^d	C ₂ H ₆ ^e	C ₃ H ₈ ^e
C1	8.3143711E+00	2.8944771E+01	-2.3093813E+01	4.2564957E01	-2.143686	0.513068
C2	-7.2772168E-04	-3.5458177E-02	5.6048525E-02	-8.6260377E-2	2.598765E-3	0.000958
C3	2.1489858E+03	-4.7706708E+03	9.8808898E+03	-6.0843775E3	4.6942351E2	
C4	-1.4019672E-05	1.0278277E-05	-5.1091621E-05	6.8714437E-5	-4.6849541E-5	
C5	-6.6743449E+05	3.3812610E+01	-1.3220298E+06	-1.0276849E2	-8.4616602E-10	
C6	7.6985890E-03	9.0403714E-03	-4.9542866E-04	8.4482895E-4	1.095219E-6	
C7	-5.0253331E-06	-1.1493403E-03	1.2698747E-06	-1.0590768		
C8	-3.0092013E+00	-3.0740573E-01	5.1411144E-01	3.5665902E-3		
C9	4.8468502E+02	-9.0730149E-02	-6.4733978E-05			
C10		9.3271134E-04				

^a(Duan and Mao, 2006).

^b(Duan and Sun, 2003).

^c(Mao and Duan, 2006).

^d(Duan et al., 2007).

^e(Li et al., 2015).

TABLE 2 Gas critical constant.

i	T _{ci} (K)	ρ _{ci} (mol/L)
CH ₄	190.564	10.1393427
C ₂ H ₆	305.322	6.8708545
C ₃ H ₈	369.89	5.0000431
CO ₂	304.1282	10.6249787
N ₂	126.192	11.1839000
H ₂ S	373.37	10.19046

- (2) Calculating the gas solubility at hydrates phase equilibrium state
- (3) Developing a predictive model for hydrate phase equilibrium state.
- (4) Computing and comparing the reliability of the hydrate phase equilibrium state prediction model.

The workflow shows in Figure 1.

2.1 Gas-liquid equilibrium

The study of solubility can be broadly categorized into the fugacity-fugacity model and the fugacity-activity model. In the fugacity-activity model, gas equations of state (EOS), such as cubic equations (Soave, 1972; Peng and Robinson, 1976; Kontogeorgis et al., 2006) and multi parameter equations (Benedict et al., 1940; Benedict et al., 1951), are used to describe the gas phase, while electrolyte models are employed to describe aqueous solutions. It should be noted that cubic equations tend to exhibit increasing deviations under high-pressure conditions (Moshfeghian et al., 2012; Chabab et al., 2019; Rezania et al., 2021). Multiparameter equations are often

TABLE 3 Constants of Eq. 19.

m	i _m	j _m	k _m
1	1	1.5	0
2	1	0.25	0
3	1	1.25	0
4	3	0.250	0
5	7	0.875	0
6	2	1.375	0
7	1	0.00	1
8	1	2.375	1
9	2	2.000	1
10	5	2.125	1
11	1	3.5	2
12	1	6.5	2
13	4	4.75	2
14	2	12.5	3

preferred for high-pressure applications due to their higher accuracy. For instance, the Duan model (Duan et al., 1992) can be applied to pressures up to 2,000 bar for gases like CH₄ and CO₂. The SW96 (Span and Wagner, 1996) model (Span and Wagner, 1996) is capable of handling pressures up to 8,000 bar for CO₂ gas.

When the gas and liquid phases reach equilibrium, the chemical potential of component *i* in phases α and β can be expressed as follow:

$$\mu_i^\alpha = \mu_i^\beta \tag{1}$$

TABLE 4 Constants of a_m in Eq. 19.

m	a_m				
	CH ₄	C ₂ H ₆	C ₃ H ₈	CO ₂	N ₂
1	1.8322924E+00	1.4106992E+00	8.9344622E-01	5.8478135E-01	1.8744499E+00
2	8.7789882E-01	9.5273464E-01	9.5710115E-01	9.5777220E-01	9.3065366E-01
3	-3.4460887E+00	-3.2800111E+00	-2.9259359E+00	-2.6415042E+00	-3.5352103E+00
4	6.2657087E-02	7.4487238E-02	8.1174579E-02	7.4935594E-02	6.4576333E-02
5	2.5615427E-04	2.7682993E-04	2.9457602E-04	2.1519215E-04	2.4160195E-04
6	-6.5955074E-02	-7.0645927E-02	-6.3671091E-02	-2.6666316E-02	-5.8692620E-02
7	-5.9610303E-02	-7.7537532E-02	-6.1187921E-02	1.3294773E-02	-6.0786818E-02
8	-3.1811362E-01	2.5014685E-02	2.5506442E-01	1.2546908E-01	-3.3794167E-01
9	-8.9264371E-02	2.2167878E-01	4.7835582E-01	4.2015287E-01	-1.3110278E-01
10	-2.0997734E-02	-1.5589363E-02	-8.4243641E-03	-1.2243601E-02	-2.5010756E-02
11	-5.9425962E-02	-2.2362512E-01	-3.2310881E-01	-2.5984348E-01	-2.1459359E-02
12	4.3560418E-03	-3.1480583E-04	3.1307119E-03	-1.7963087E-02	1.4669049E-03
13	1.9129741E-03	-4.7949598E-02	-7.7576991E-02	-6.1607536E-02	1.8683393E-02
14	1.7371647E-02	-1.7902771E-02	-2.5417583E-02	-1.9553446E-02	-1.7252238E-02

TABLE 5 Recommended values, where m (mol/kg) represents the mineralization degree of Na ions.

Component	C_i	D_i
CH ₄	0.38532	0.001157634
C ₂ H ₆	0.0689 + 0.012*m	0
C ₃ H ₈	0.1701	0
CO ₂	0.0708	0
N ₂	0.0503	0
H ₂ S	0.0724	0

The chemical potential μ_i^V of the components in the vapor phase and chemical potential μ_i^L of the components in the liquid phase can be calculated as

$$\mu_i^V(T, P, y) = \mu_i^{V(\ominus)}(T) + RT \ln f_i(T, P, y) = \mu_i^{V(\ominus)}(T) + RT \ln y_i P + RT \ln \phi_i \quad (2)$$

$$\mu_i^L(T, P, m) = \mu_i^{L(\ominus)}(T, P) + RT \ln a_i(T, P, m_i) = \mu_i^{L(\ominus)}(T, P) + RT \ln(N_w \times x_i) + RT \ln \gamma_i(T, P, m_i) \quad (3)$$

where i is the natural gas component, μ^V is the chemical potential gas component, μ^L is the chemical potential liquid component, a_i is the activity of component i , f_i is the fugacity of component i , ϕ_i is fugacity coefficient, γ_i is the activity coefficient, m_i is the solubility (in mol/kg water) of salt in the aqueous phase, N_w is the mole per kilogram of water (55.508 mol/kg), x_i is the mole fraction of species i in the liquid phase, $\mu_i^{V(\ominus)}$ is the standard chemical potential of species i in the non-aqueous phase, which is the ideal gas chemical potential at pressure of 1 bar, and

$\mu_i^{L(\ominus)}$ is the standard chemical potential of species i in an ideal aqueous solution with a hypothetical unit molality (Rowlinson, 1971). In the parameterization, the reference value $\mu_i^{V(\ominus)}$ can be set to 0 for convenience, because only the difference between $\mu_i^{V(\ominus)}$ and $\mu_i^{L(\ominus)}$ is important (Duan et al., 2007).

The equilibrium constant of component i can be defined as (Li and Duan, 2007):

$$\ln K_i = \frac{\mu_i^{V(\ominus)} - \mu_i^{L(\ominus)}}{RT} \quad (4)$$

Combining Eqs 1–4, we have:

$$y_i \phi_i = N_w K_i x_i \gamma_i \quad (5)$$

$$m_i = x_i N_w = \frac{y_i \phi_i}{K_i \gamma_i}$$

The functions for each component of natural gas are (Duan and Sun, 2003; Duan and Mao, 2006; Mao and Duan, 2006; Mao et al., 2013; Li et al., 2015)

$$\ln K_{CH_4}(T, P) = C_1 + C_2 T + \frac{C_3}{T} + \frac{C_4}{T^2} + \frac{C_5}{T^2} + C_6 P + C_7 P T + \frac{C_8 P}{T} + \frac{C_9 P}{T^2} + C_{10} P^2 T \quad (6)$$

$$K_{C_2H_6, C_3H_8}(T, P) = C_1 + C_2 T + \frac{C_3}{T} + C_4 T^2 + C_5 P + \frac{C_6 P}{T^2} + \frac{C_7}{P} \quad (7)$$

$$\ln K_{CO_2}(T, P) = C_1 + C_2 T + \frac{C_3}{T} + C_4 T^2 + \frac{C_5}{(630 - T)} + C_6 P + C_7 P \ln T + \frac{C_8 P}{T} + \frac{C_9 P}{(630 - T)} + \frac{C_{10} P^2}{(630 - T)^2} + C_{11} T \ln P \quad (8)$$

TABLE 6 Experimental data on the solubility of hydrocarbons in brine solutions and comparison.

Literature	Component	System	Temperature (K)	Pressure (bar)	N ^a	MH AAD (%)	Duan AAD (%)
Blount and Price (1982)	CH ₄	Pure water	373.37–374.15	150–1,572	9	3.2	4.1
Price (1979)	CH ₄	Pure water	444.3	400–1,600	6	5.7	5.9
Culberson and Mcketta (1951)	CH ₄	Pure water	444.3	1.01–700	12	7.2	6.4
O’Sullivan and Smith (1970)	CH ₄	Pure water	324.65	100–650	6	0.7	1.1
Addicks et al. (2002)	CH ₄	Pure water	298.15	73.6–178.2	4	3.2	3.5
Kim et al. (2003)	CH ₄	Pure water	298.15	23–166	6	4.2	4.3
Chapoy et al. (2004)	CH ₄	Pure water	275.11–313.11	9.73–179.98	16	3.4	3.5
Wiebe and Gaddy (2002a)	CO ₂	Pure water	323.15–373.15	23–703	19	2.3	2.7
Tödheide and Franck (1963)	CO ₂	Pure water	323.15–533.15	200–2,000	20	7.2	6.1
Takenouchi and Kennedy (1964)	CO ₂	Pure water	383.15–533.115	200–2,000	43	4.0	3.7
Addicks et al. (2002)	CO ₂	Pure water	293.15	10.12–25.33	4	1.6	2.4
Fonseca et al. (2007)	CO ₂	Pure water	290.27–302.93	1.01	14	1.2	1.9
Valtz et al. (2015)	CO ₂	Pure water	298.28–318.23	4.65–79.63	34	3.3	4.1
Dalmolin et al. (2006)	CO ₂	Pure water	293–323	0.98–4.6	35	3.8	3.4
Bermejo et al. (2005)	CO ₂	Pure water	296.73–369.65	15.5–83.4	26	4.1	3.8
Koschel et al. (2006)	CO ₂	Pure water	323.1	20–200	78	3.7	4.2
Chapoy et al. (2003)	N ₂	Pure water	274–293	5–70	12	6.8	5.5
O’Sullivan and Smith (1970)	N ₂	Pure water	398.15	100–620	6	3.0	3.5
Wiebe and Gaddy (2002b)	N ₂	Pure water	323.15	20–1,012	8	1.9	2.2
Culberson and Mcketta (1951)	C ₂ H ₆	Pure water	344.26–444.26	50–700	30	5.5	—
Mohammadi et al. (2004)	C ₂ H ₆	Pure water	274.26–343.06	3.73–48.38	46	8.7	—
Kim et al. (2003)	C ₂ H ₆	Pure water	298.15	14–39	9	7.0	—
Kobayashi and Katz (1953)	C ₃ H ₈	Pure water	285.37–422.04	15–192	38	4.5	—
O’Sullivan and Smith (1970)	CH ₄	0.056 m NaCl	374	100–1,550	9	2.6	3.1
Blount and Price (1982)	CH ₄	0.91–5.7 m NaCl	324.65–512	100–1,550	37	3.8	3.6
Rumpf and Maurer (1994)	CO ₂	4.0 m NaCl	353.1–433	8–100	16	6.3	6.5
Takenouchi and Kennedy (1964)	CO ₂	1.09–4.28 m NaCl	423.15–523.15	100–1,400	50	8.8	4.9
Bermejo et al. (2005)	CO ₂	0.249–0.10 m Na ₂ SO ₄	298.4–345.02	19.8–127.9	106	5.8	4.7
Koschel et al. (2006)	CO ₂	1.0–3.0 m NaCl	323.1; 373.1	20–200	11	3.5	2.9
O’Sullivan and Smith, (1970)	N ₂	1.0–4.6 m NaCl	324.65, 375.65	100–610	22	2.5	1.6
Mishnina et al. (1961)	C ₂ H ₆	1.0–6.0 m NaCl	288.15–348.15	1.01	28	11.7	—
Morrison and Billett (1952)	C ₃ H ₈	0.5–6.0 m NaCl	285.74–344.85	1.01	28	9.5	—
Luis and Smith (1978)	CH ₄	1.0 m CaCl ₂	344.2	100–650	6	2.6	1.4
Stoessel and Byrne (1982)	CH ₄	0.5–2.0 m CaCl ₂	298.15–344.2	24–600	12	3.7	4.6
Prutton and Savage (1945)	CO ₂	1.01–3.90 m CaCl ₂	349.15–394.15	15–660	83	4.2	3.5
Byrne and Byrne (1982)	CH ₄	0.0–4.0 m KCl	298.15	24.1–51.7	15	3.7	3.6

(Continued on following page)

TABLE 6 (Continued) Experimental data on the solubility of hydrocarbons in brine solutions and comparison.

Literature	Component	System	Temperature (K)	Pressure (bar)	N ^a	MH AAD (%)	Duan AAD (%)
Byrne and Byrne (1982)	CH ₄	0.0–0.5 m K ₂ SO ₄	298.15	24–52	9	7.6	8.4

^aNumber of data points; m represents mol/kg.

AAD is defined as $\sum \frac{1}{N} \frac{|V_{cal} - V_{exp}|}{V_{exp}}$, V_{cal} represents the model calculated data, and V_{exp} represents the experimental data. N is the number of experimental data.

$$\ln K_{N_2}(T, P) = C_1 + C_2T + \frac{C_3}{T} + \frac{C_4}{T^2} + \frac{C_5}{T^3} + C_6P + C_7PT + \frac{C_8P}{T} + \frac{C_9P^2}{T^2} \quad (9)$$

$$\ln K_{H_2S}(T, P) = C_1 + C_2T + \frac{C_3}{T} + C_4T^2 + \frac{C_5}{(680 - T)} + C_6P + \frac{C_7P}{(680 - T)} + \frac{C_8P^2}{T} \quad (10)$$

The constant c_i is shown in Table 1.

Consider the impact of water vapor, Consider the impact of water vapor, the calculation of gas composition is shown in Eqs (11, 12):

$$y_i = \frac{P - P_w^{sat}}{P} \quad (11)$$

P_w^{sat} is the saturated vapor pressure of water (Shibue, 2003):

$$\ln\left(\frac{P_w^{sat}}{P_c}\right) = \frac{1}{T_R} \left[-7.85951783(1 - T_R) + 1.84408259(1 - T_R)^{1.5} - 11.7866497(1 - T_R)^3 + 22.6807411(1 - T_R)^{3.5} - 15.9618719(1 - T_R)^4 + 1.80122502(1 - T_R)^{7.5} \right] \quad (12)$$

where $T_R = T/T_c$, T_c and P_c are the critical temperature and critical pressure, respectively, $P_c = 22.064$ MPa, $T_c = 647.096$ K.

2.2 Fugacity of nonaqueous species

In the multi-parameter equation of state, expressed in the form of Helmholtz free energy (MH), the free energy A is a function of temperature and density. It is expressed as the sum of the ideal state free energy and the remaining free energy (Mao et al., 2017), shows in Eqs (13–16):

$$A(\rho, T) = A^0(\rho, T) + A^r(\rho, T) \quad (13)$$

where ρ is density; A^0 is the ideal gas part of free energy; A^r is residual free energy.

The dimensionless Helmholtz free energy is defined as:

$$\alpha_i = \frac{A_i}{RT} \quad (14)$$

where A_i is pure component molar Helmholtz free energy;

$$\alpha_i = \alpha_i^0(\delta, \tau) + \alpha_i^r(\delta, \tau) \quad (15)$$

where δ and τ :

$$\begin{cases} \delta = \frac{\rho}{\rho_c} \\ \tau = \frac{T_c}{T} \end{cases} \quad (16)$$

where ρ_c and T_c is critical density and critical temperature, respectively, shows in Table 2.

The relationship between dimensionless Helmholtz Free Energy and PVT is shows in Eqs (17–19):

$$P = \rho RT [1 + \delta \alpha'_{i\delta}(\delta, \tau)] \quad (17)$$

where

$$\alpha'_{i\delta} = \frac{\partial \alpha^r}{\partial \delta} \quad (18)$$

$$\alpha'_i(\delta, \tau) = \sum_{m=1}^6 a_m \tau^{jm} \delta^{im} + \sum_{m=7}^{14} a_m \tau^{jm} \delta^{im} e^{-\delta^{km}} \quad (19)$$

The constants i, j , and k are shown in appendix Table 3, a_m is shown in Table 4.

The fugacity expression of the Mao's Helmholtz (MH) EOS (Mao et al., 2017) is shows in Eqs (20–22):

$$\ln \varphi_i = \left(\frac{\partial n a^r}{\partial n_i} \right)_{T,V,n_j} - \ln(1 + \delta \alpha'_\delta) \quad (20)$$

$$\left(\frac{\partial n a^r}{\partial n_i} \right)_{T,V,n_j} = a^r + n \left(\frac{\partial a^r}{\partial n_i} \right)_{T,V,n_j} \quad (21)$$

$$\begin{aligned} n \left(\frac{\partial a^r}{\partial n_i} \right)_{T,V,n_j} &= \delta a'_\delta \left[1 - \frac{1}{\rho_c} \left[\left(\frac{\partial \rho_c}{\partial x_i} \right)_{x_j} - \sum_{k=1}^n x_k \left(\frac{\partial \rho_c}{\partial x_k} \right)_{x_j} \right] \right] \\ &+ \tau a'_\tau \frac{1}{T_c} \left[\left(\frac{\partial T_c}{\partial x_i} \right)_{x_j} - \sum_{k=1}^n x_k \left(\frac{\partial T_c}{\partial x_k} \right)_{x_j} \right] + a^r_{x_i} - \sum_{k=1}^n x_k a^r_{x_k} \end{aligned} \quad (22)$$

where α'_δ , α'_τ , and α'_{x_i} are related derivatives of the residual free energy.

2.3 Activity coefficient model

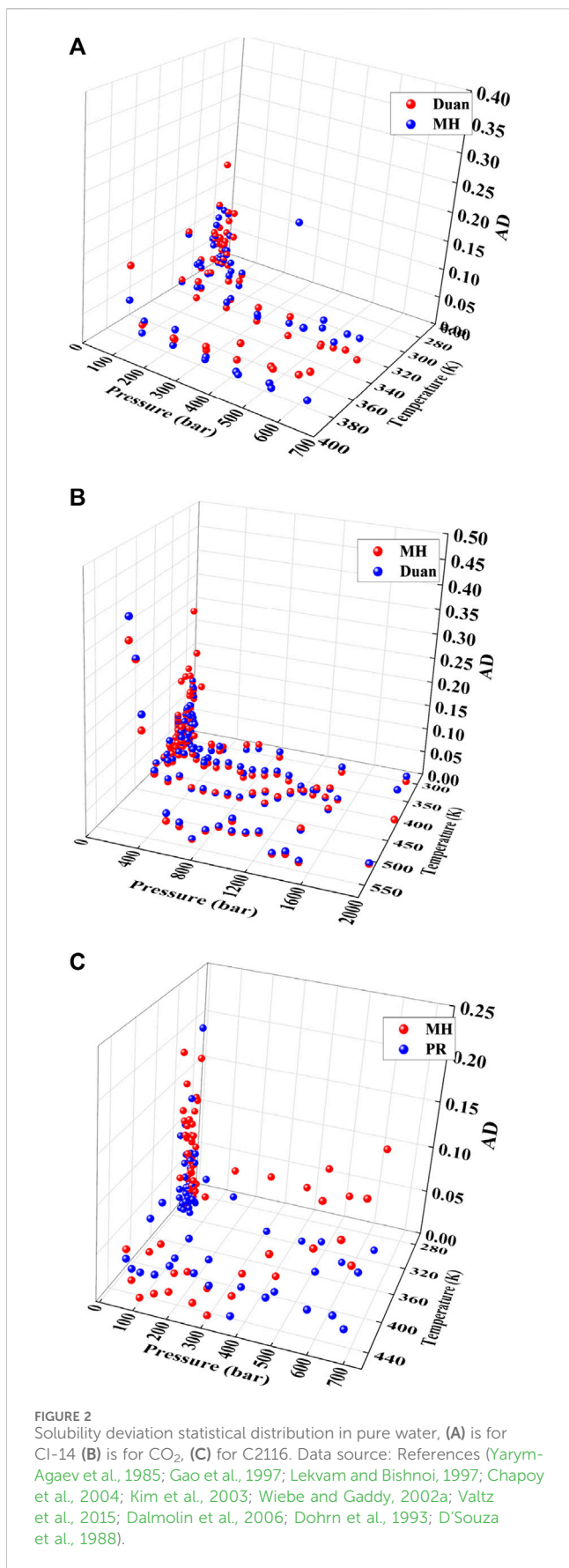
The Pitzer activity coefficient model (Pitzer et al., 1984) can be expressed as

$$\ln \gamma_i = \sum_c 2\lambda_{i-c} m_c + \sum_a 2\lambda_{i-a} m_a + \sum_c \sum_a \xi_{i-c-a} m_c m_a \quad (23)$$

where m_c is the cation molality, mol/kg; m_a is the anion molality, mol/kg; λ_{i-c} , λ_{i-a} and ξ_{i-c-a} are coefficients that are a function of temperature and pressure and shows in Eqs 6–10, $\xi_{C_2H_6-Na^+-Cl^-} = -1.0165947 \times 10^{-2}$ and $\xi_{C_3H_8-Na^+-Cl^-} = -0.007485$.

For CH₄, CO₂, N₂, Eq. 5 can be transformed with Eq. 23 into Eqs (24–28):

$$\begin{aligned} \ln m_{CH_4} &= \ln(y_{CH_4} \varphi_{CH_4} P) - \ln K_{CH_4} \\ &- 2\lambda_{CH_4-Na^+} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ &- \xi_{CH_4-Na^+-Cl^-} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ &\times (m_{Cl^-} + 2m_{SO_4^{2-}}) - 4 \times 0.0332 m_{SO_4^{2-}} \end{aligned} \quad (24)$$



$$\begin{aligned} \ln m_{CO_2} = & \ln(y_{CO_2} \varphi_{CO_2} P) - \ln K_{CO_2} \\ & - 2\lambda_{CO_2-Na^+} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ & - \xi_{CO_2-Na^+-Cl^-} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) (m_{Cl^-}) \\ & + m_{SO_4^{2-}} (0.65931 \log(P) - 1.5421 / \log(T)) \end{aligned} \quad (25)$$

$$\begin{aligned} \ln m_{N_2} = & \ln(y_{N_2} \varphi_{N_2} P) - \ln K_{N_2} \\ & - 2\lambda_{N_2-Na^+} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ & - \xi_{N_2-Na^+-Cl^-} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ & \times (m_{Cl^-} + 2m_{SO_4^{2-}}) + 4 \times 0.0371 m_{SO_4^{2-}} \end{aligned} \quad (26)$$

$$\begin{aligned} \ln m_{C_2H_6} = & \ln(y_{C_2H_6} \varphi_{C_2H_6} P) - K_{C_2H_6} \\ & - 2\lambda_{C_2H_6-Na^+} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ & - \xi_{C_2H_6-Na^+-Cl^-} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ & \times (m_{Cl^-} + 2m_{SO_4^{2-}}) \end{aligned} \quad (27)$$

$$\begin{aligned} \ln m_{C_3H_8} = & \ln(y_{C_3H_8} \varphi_{C_3H_8} P) - K_{C_3H_8} \\ & - 2\lambda_{C_3H_8-Na^+} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ & - \xi_{C_3H_8-Na^+-Cl^-} (m_{Na^+} + m_{K^+} + 2m_{Ca^{2+}} + 2m_{Mg^{2+}}) \\ & \times (m_{Cl^-} + 2m_{SO_4^{2-}}) \end{aligned} \quad (28)$$

2.4 Prediction model for hydrate phase equilibrium

The relationship between critical temperature of hydrate phase equilibrium and gas solubility can be given as follows:

$$\frac{\partial \ln m_i}{\partial T} = C_i \text{ or } \frac{\partial \ln m_i}{\partial T} = C_i + D_i T \quad (29)$$

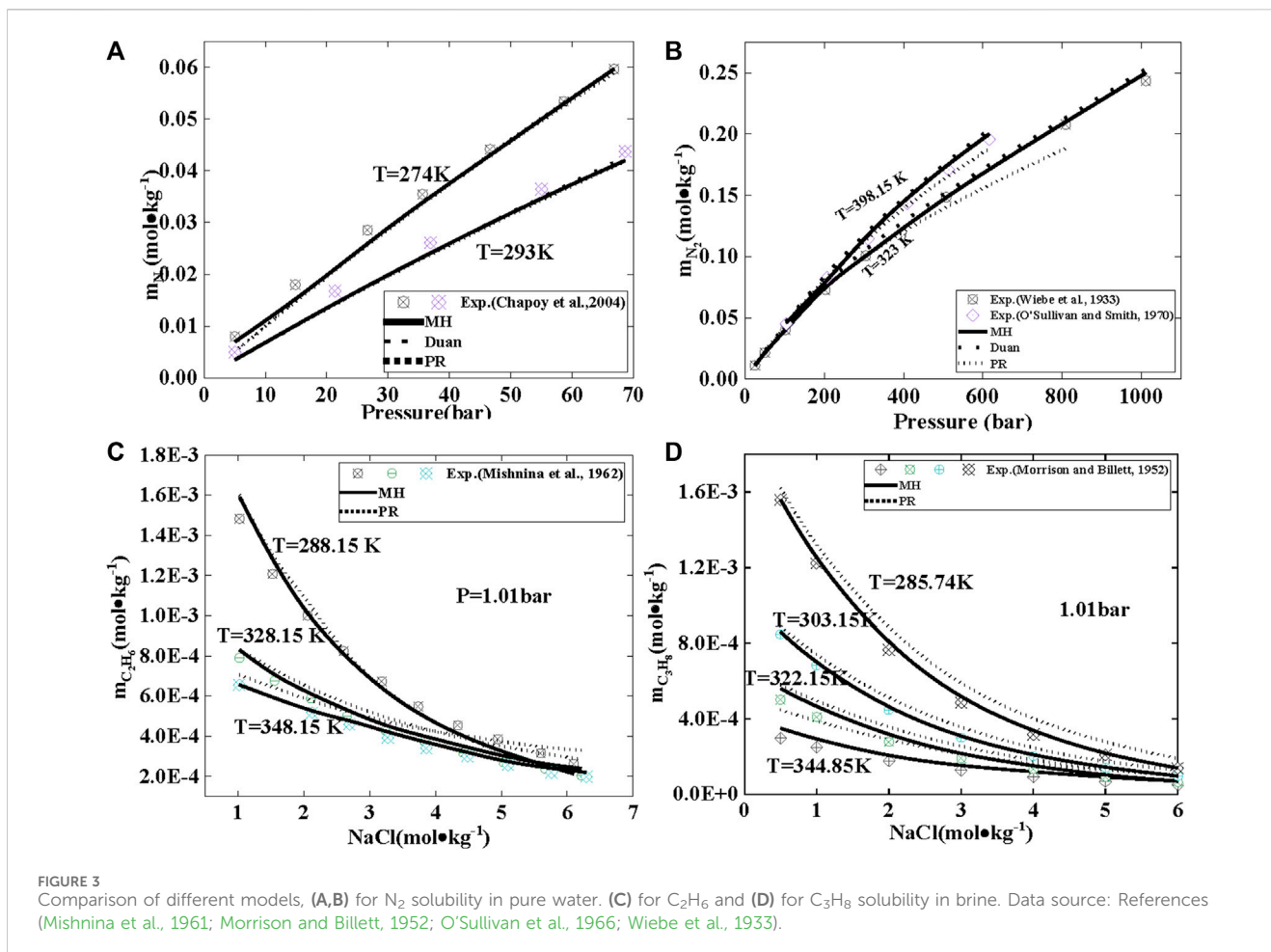
Where i is component, m_i is gas solubility, C_i and D_i are constants, fitted by Origin 2021, shows in Table 5. This relationship will be demonstrated in the subsequent Results section. By combining Eqs 5, 29, a phase equilibrium prediction model for hydrate can be obtained:

$$\frac{\partial \ln \left(\frac{y_i \varphi_i}{K_i \gamma_i} \right)}{\partial T} = C_i + D_i T \quad (30)$$

Eq. 30 can be transformed into:

$$\frac{1}{\varphi_i} \frac{\partial \varphi_i}{\partial T} - \frac{1}{K_i \gamma_i} \frac{\partial (K_i \gamma_i)}{\partial T} = C_i + D_i T \quad (31)$$

The first term on the left-hand side of the equation is determined by EOS, while the second term is determined by the chemical potential of liquid. The constants C_i and D_i are determined by the composition of the system.



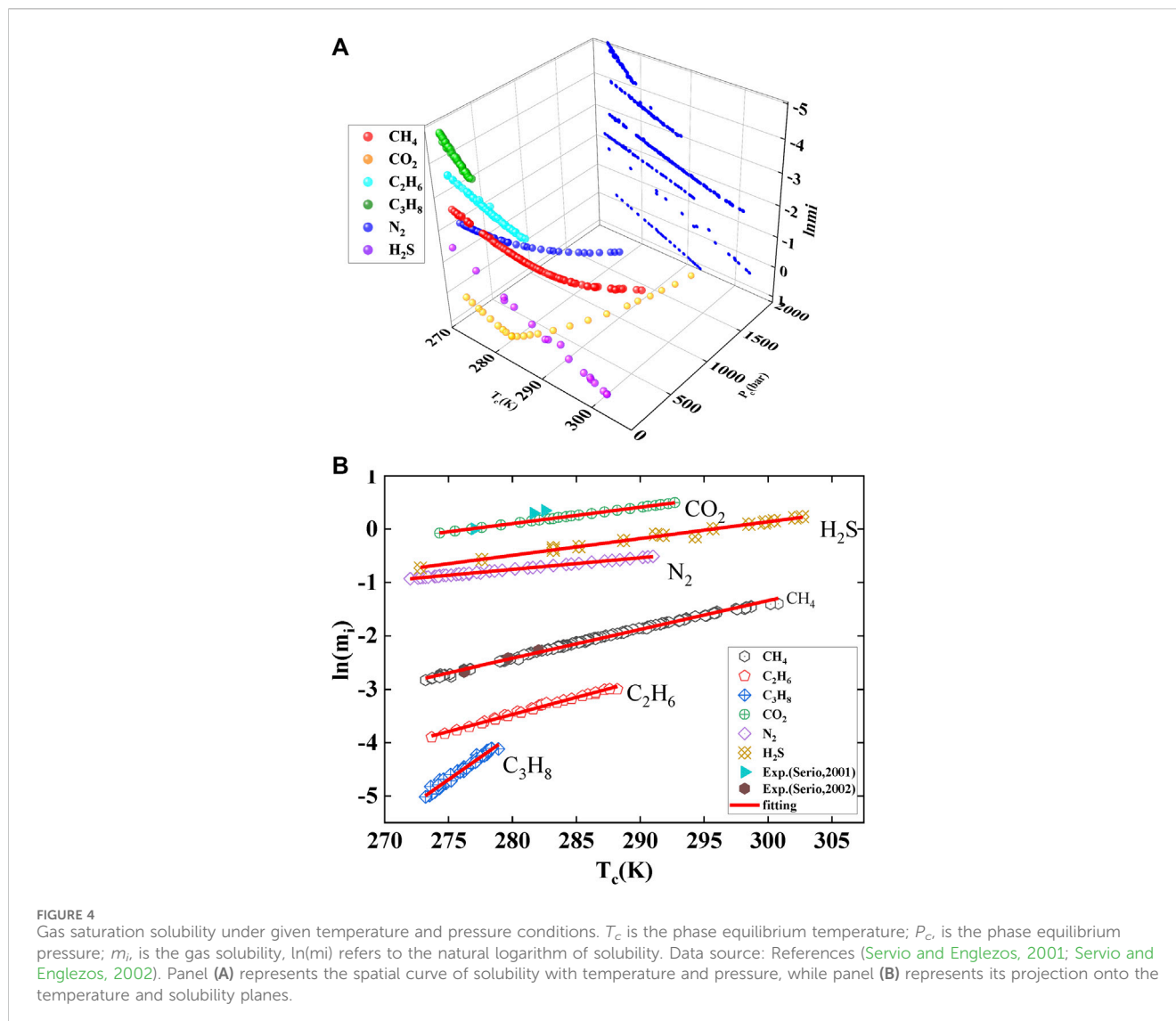
3 Results and discussion

3.1 Verification of the calculation accuracy of solubility

By comparing the experimental data with the solubility model, as shown in Table 6 solubility ranges from 0.7% to 7.6%, for CO_2 solubility ranges from 1.2% to 7.2%, and for N_2 solubility ranges from 1.9% to 6.8%. In comparison with Duan model, the MH model exhibits a deviation within 2%. Under low-temperature conditions, the solubility model shows good agreement with the experimental data, with an AAD of only 3.4%. The solubility of CH_4 and CO_2 under different conditions is analyzed, as depicted in Figures 2A, B, respectively. Apart from a small amount of experimental data deviating by approximately 10% under low-temperature (<280 K) and low-pressure (<100 bar) conditions for CH_4 , most of the experimental data aligns with the calculated values of the model within a deviation of 5% or less. The prediction deviation of MH and Duan models for CO_2 generally remains within 5% under most data comparisons, with the peak deviation occurring under low-pressure and low-temperature conditions (288 K, 1.1 bar). Additionally, the model's deviation for CH_4 and CO_2 under high-pressure and low-temperature conditions is deemed acceptable.

The deviation of C_2H_6 solubility in the temperature range of 274 K–444 K and pressure range of 0bar–700 bar is statistically analyzed in Figure 2C. Within the pressure range less than 100 bar and temperature range of less than 280 K, the deviation between the MH model and experimental data is significant, with AD exceeding 10%. From Figure 2C, it can be seen that there is a significant deviation in some experimental data for the prediction results under low temperature and low-pressure conditions. This may be due to the low solubility of natural gas and the relative measurement deviation under low temperature and low-pressure conditions. Additionally, the presence of residual gases in water may also affect the results. Therefore, as the pressure increases and the solubility increases, this relative deviation would gradually decrease. When the pressure exceeds 100 bar, the deviation of the MH model becomes similar to that of the PR model, with AD around 5%. Therefore, under pure water conditions, the PR model is considered superior to the MH model.

The solubility for N_2 is shown in Figures 3A, B, the AADs of the MH, Duan, and PR models are 4.01%, 5.54%, and 4.51%, respectively. After pressure exceeds 500 bar (Figure 3B), the deviation of the PR (Peng-Robinson) model gradually increases. This is consistent with the results of literature research (Moshfeghian et al., 2012; Chabab et al., 2019). The PR equation has received widespread attention from scholars for its concise form,



but as the pressure gradually increases, the cubic equation of state shows an increasing bias. The advantage of the Duan model is that it accurately calculates the fugacity of pure gases, but the limitation of the Duan model is that it is only applicable to a limited number of pure gases.

The deviation of the model in calculating the solubility of gases under brine conditions is shown in Table 6, where the average absolute deviation (AAD) of the model for the solubility of CH_4 , CO_2 , and N_2 gases is acceptable. The distribution of calculation deviations for C_2H_6 solubility and C_3H_8 solubility using the MH model at different mineralization levels is shown in Figures 3C, D. The figure demonstrates that the MH model exhibits higher calculation accuracy compared to the PR model. The average absolute deviations (AAD) of the MH model for C_2H_6 and C_3H_8 are 11.7% and 9.5%, respectively. The model's calculation deviation is the smallest under low-temperature conditions (288.15 K for C_2H_6 and 285.74 K for C_3H_8) and increases with temperature. Furthermore, when the mineralization degree exceeds 4 mol/L, the deviation of the model in calculating the solubility of ethane increases. Therefore, the calculation deviation of the MH model is

considered acceptable for low temperatures and mineralization levels not exceeding 4 mol/L.

Through the verification of a large amount of experimental data, it can be observed that the gas solubility deviation of this solubility model under high-pressure conditions is primarily distributed within 10%, with some deviations even reaching 5%. This indicates that the calculated dissolution deviation near the hydrate phase equilibrium using this solubility model is acceptable. Although there is a significant deviation in the calculation of solubility under low-pressure and low-temperature conditions in this solubility model, it does not affect the usability of this solubility model since the formation conditions of natural gas hydrates occur under high pressure.

3.2 Relationship of solubility near hydrates

This work employs the MH model, Duan model, and PR model to calculate the gas solubility at the temperature and pressure of hydrate phase equilibrium. The pressure range considered in the

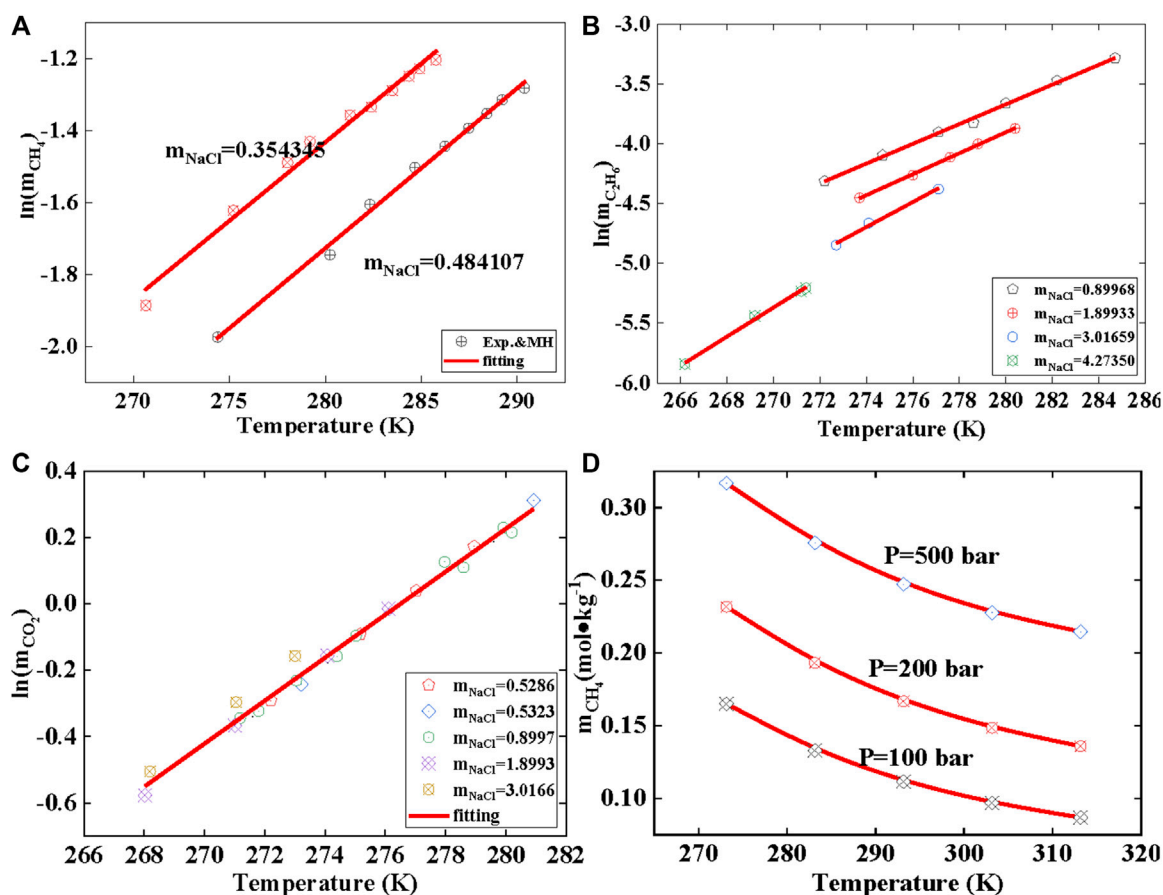


FIGURE 5 Solubility in brine condition and the gas solubility with temperature. Data source: References (Sloan and Koh, 2007). *m* represents solubility, mol/kg; (A) represents the temperature-dependent solubility of methane at different mineralization levels; (B) represents the temperature-dependent solubility of ethane at different mineralization levels; (C) represents the temperature-dependent solubility of carbon dioxide at different mineralization levels, and (D) represents the temperature-dependent solubility of methane in pure water.

calculations is as follows: CH₄ (<2,000 bar), CO₂ (<2,000 bar), H₂S (<23 bar), N₂ (<1,000 bar), C₂H₆ (<33 bar), and C₃H₈ (<6 bar). The gas solubility at hydrate phase equilibrium is shown in Figure 4. All points in the figure represent three-phase equilibrium (gas-hydrate-liquid water), and the data points are obtained from the literature. The image in Figure 4A can be projected onto the solubility-temperature plane to obtain the linear graph shown in Figure 4B. The relationship between the natural logarithm of solubility and temperature follows a linear equation. Similarly, under brine conditions, the calculations yield a linear relationship, as shown in Figures 5A–C. Therefore, Eq. 29 can be easily derived. Normally, gas solubility decreases with increasing temperature, as depicted in Figure 5D. However, as the temperature of hydrate phase equilibrium increases, the gas solubility also increases, indicating a positive correlation between gas solubility and hydrate formation. Hence, gas solubility can be used to characterize the ease of hydrate formation. In other words, the higher the gas solubility, the higher the temperature at which the hydrate reaches phase equilibrium. This indicates that only a small temperature difference is required, but a significant pressure change is needed in the process of hydrate formation in two different states. However, the gas solubility required to produce hydrates in these two different states can be

predicted linearly. In other words, obtaining hydrates at higher temperature conditions requires a higher gas solubility to be triggered.

In comparison to the experimental data provided by Servio (Servio and Englezos, 2001; Servio and Englezos, 2002), shown in Figure 4B, the experimental and calculated values for CH₄ show good agreement. However, there is a significant deviation between the calculated and experimental values for CO₂. This can be explained by the adsorption effect of hydrate (Song et al., 1997). This effect causes the aqueous solution to exhibit a supersaturation phenomenon.

3.3 Hydrate phase equilibrium prediction

3.3.1 Pure water setting

The prediction of methane hydrate phase equilibrium state is shown in Figure 6A; Table 7. As the pressure increases, the value predicted by this model is slightly lower than the experimental value, while the Chen–Guo model and CSMGem predict higher values. The curve of this model for CH₄ hydrate follows the trend of the experimental data more closely. This shows that the Chen–Guo model and vdWP thermodynamic models have a similar prediction

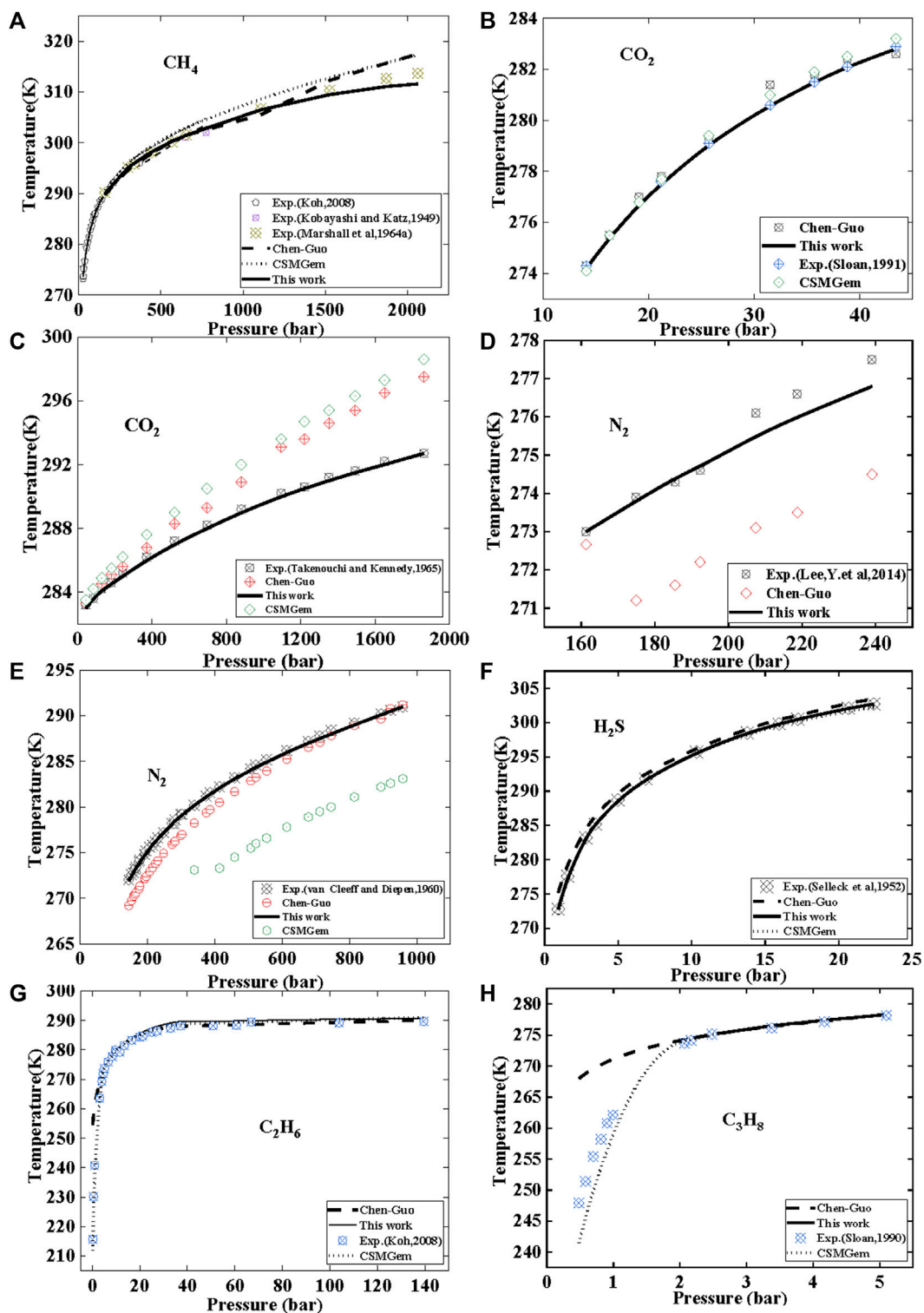


FIGURE 6 Comparison of this model with Chen–Guo model and CSMGem models for predicting the phase equilibrium of common gas hydrates.

accuracy for methane hydrates, but it is slightly lower than the prediction accuracy of this model.

For CO₂, the results compared with experimental data are shown in Figures 6B, C. At low-pressure conditions (Figure 6B),

the prediction accuracy of this model is similar to that of the Chen Guo model and CSMGem. However, under high-pressure conditions (Figure 6C), there is a significant difference in the prediction performance between this model and the Chen–Guo

TABLE 7 Comparison in pure water and brine setting. Data (Sloan and Koh, 2007).

Component	System	Pressure (bar)	Chen–Guo (AAD%)	CSMGem (AAD%)	This work (AAD%)
CH ₄	water	0–2000	0.18	0.16	0.14
CO ₂	water	10–20	0.09	0.07	0.02
CO ₂	water	200–2000	0.65	0.9	0.05
N ₂	water	160–200	0.89	NA	0.11
N ₂	water	200–1,000	0.68	2.8	0.05
H ₂ S	water	0–25	0.3	0.07	0.01
C ₂ H ₆	water	0–140	1.78	0.36	0.35
C ₃ H ₈	water	0–5	0.09	0.078	0.01
CH ₄	5–15wt%NaCl	0–800	0.28	0.24	0.33
CO ₂	5–15wt%NaCl	10–45	1.6	1.9	0.12
C ₂ H ₆	5–15wt%NaCl	0–30	0.47	0.19	0.14

model and CSMGem. This model demonstrates a better ability to predict CO₂ hydrate phase equilibrium state compared to the Chen–Guo model and CSMGem, with an AAD of only 0.02%–0.05%, while the Chen–Guo model has an AAD of 0.65%. The results of the Chen–Guo model are close to those of CSMGem, but the Chen–Guo model outperforms CSMGem for CO₂.

The prediction of N₂ hydrate phase equilibrium state was validated using experimental data, as shown in Figures 6D, E; Table 7. Under medium and low-pressure conditions (Figure 6D), the average absolute deviation (AAD) of this model is lower than that of the Chen–Guo model. Under high pressure (Figure 6E), CSMGem exhibited a significant deviation. Our model has an average absolute deviation (AAD) of 0.05%–0.11%, while the Chen–Guo model and CSMGem have AADs of 0.68%–0.89% and 2.8%, respectively.

From Figures 6C–E, it can be seen that there is a significant difference in the prediction between this model and the thermodynamic models Chen–Guo and vdWP (CSMGem). The prediction accuracy of this model can even be more than 10 times that of the latter two models. Firstly, this indicates that the model is more in line with experimental data. Secondly, this may be because the formation process of hydrates is a complex process, and thermodynamic models rely on numerous assumptions and empirical parameters. Finally, this also proves that the linear relationship between gas solubility and hydrate equilibrium temperature is worth studying in this article.

Comparing the predictions of the phase equilibrium state of H₂S hydrate using three models in Figure 6F; Table 7, the prediction deviation of this model is only 0.1%, while the prediction deviations of the Chen–Guo model and CSMGem software reach 0.3% and 0.07%, respectively. This indicates that this model has an advantage in terms of prediction accuracy.

The results of C₂H₆ hydrate are shown in Figure 6G; Table 7. It is observed that the AAD of this model is similar to that of CSMGem and better than that of the Chen–Guo model. The prediction results for C₃H₈ hydrate phase equilibrium state are presented in Figure 6H. The AAD of Chen–Guo model is similar to

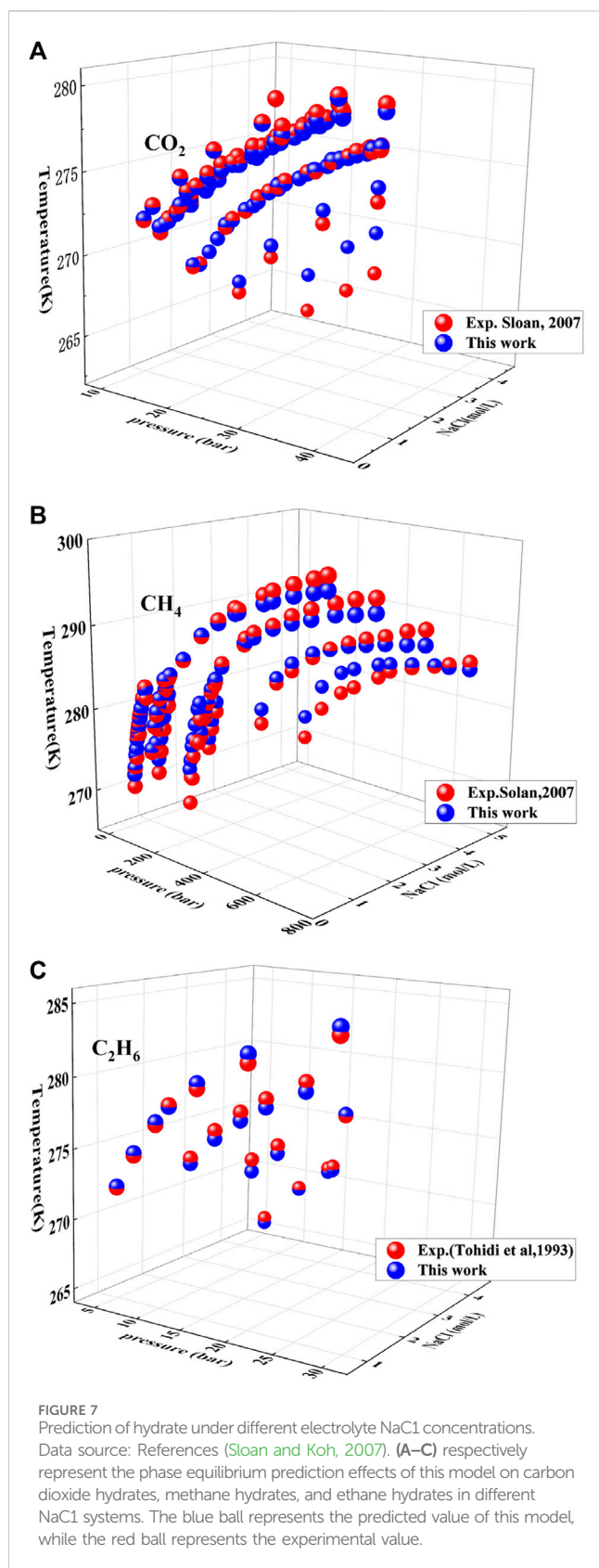
that of CSMGem and higher than that of this model. Similar to the Chen–Guo model, this model exhibits a significant deviation below 270 K, but its accuracy is nearly equivalent to that of the Chen–Guo model above 270 K. This deviation is caused by the conversion of the liquid phase to the ice phase when the temperature is below 273.15 K.

From Figure 6, it can be seen that this model has a significant advantage in predicting the equilibrium state of CO₂ and N₂ hydrates. The prediction accuracy for several hydrates such as CH₄, H₂S, C₂H₆, and C₃H₈ is similar to that of the thermodynamic models Chen–Guo and vdWP. As this model is derived based on GLE theory, it is only applicable to the equilibrium conditions of Liquid Water–Hydrate–Vapor. When the temperature is lower than 273 K, the system enters the ice–hydrate equilibrium phase. This model, along with the Chen–Guo model, shows a significant deviation in the ice–hydrate system. However, CSMGem exhibits a better prediction accuracy below the freezing point temperature.

3.3.2 Brine setting

The comparison of literature data between this model and the Chen–Guo model and CSMGem in brine is shown in Table 7. It shows that the accuracy of these three models is comparable in predicting CH₄ hydrate equilibrium. The AAD (average absolute deviation) of this model for predicting CO₂ and C₂H₆ hydrate equilibrium state is only 0.12%–0.33%, whereas the deviations of the Chen–Guo model and CSMGem reach 0.28%–1.6% and 0.19%–1.9%, respectively.

Under the presence of NaCl, the prediction for the CO₂ hydrate is shown in Figure 7A. The distance between the red and blue spheres represents the deviation between this model and the experimental data. The AAD of this model for CO₂ hydrate under electrolytes is 0.12%, but the deviation increases significantly when the temperature is below 270 K. As the salinity of electrolytes increases, it can be seen that the deviation progressively increases when the salinity of electrolytes over 4 mol/L. The deviation primarily arises from high concentrations of NaCl.



The prediction of CH_4 hydrate formation under different NaCl concentrations is shown in Figure 7B, and the AAD of this model is 0.33%. Under low pressure (<200 bar) and low concentration NaCl conditions (<2 mol/L), the two sets of colored spheres almost overlap at

the same position, indicating that this model has high predictive accuracy for low temperature, low pressure, and low concentration conditions. The deviation of this model gradually increases with an increase in pressure. Additionally, as the concentration of NaCl increases, the deviation of the model's prediction also gradually increases. The figure demonstrates that electrolytes with concentrations greater than 4 mol/L have a significant impact on the prediction deviation of the model.

This model has a good prediction effect on hydrate under different NaCl mineralization degrees. The results are shown in Figure 7C, and it shows that the prediction results of this model are consistent with experimental data. Even if the NaCl mineralization degree reaches 4 mol/L, the deviation of the model is still small, and the AAD is 0.14%. Therefore, this model has strong prediction ability for C_2H_6 hydrate in low pressure condition.

In addition, this work also investigated and compared the improved Chen–Guo model and vdWP model, as shown in Table 8. The results show that compared to existing literature, this model has higher accuracy. The CPA, SRK, and PR equations are essentially cubic equations, and they generally exhibit a trend of increasing deviation under high-pressure conditions. Therefore, whether the cubic equation is coupled with the Chen Guo model or the vdWP model, it may exhibit a trend of increasing deviation under high pressure conditions.

From the above results, it is evident that as the mineralization degree increases, the prediction bias of the solubility model also increases, along with an increase in the calculation bias of the hydrate phase equilibrium state prediction model. This observation indicates that the predictive capability of the solubility model has a significant impact on the predictive ability of the hydrate phase equilibrium state model. Therefore, finding a high-precision solubility model for accurately predicting the phase equilibrium of hydrates holds great significance.

This model was used to predict hydrates under brine conditions, and a comparison was made between this model and two other models, namely, the Chen–Guo model and the vdWP model, to assess their calculation deviations. The results showed that this model exhibited higher accuracy compared to the other two models. On one hand, this demonstrates the reliability of the accuracy of this model. On the other hand, it indicates that there is still a strong linear relationship between gas solubility under brine conditions and the hydrate phase equilibrium temperature. As the salinity increases, the deviations of this model also gradually increase. This may be due to the fact that the calculation deviations of the solubility model also increase with increasing salinity. Additionally, it is known that salts act as hydrate inhibitors. Therefore, evaluating hydrate inhibitors could be a potential future application of this model.

4 Conclusion

This work investigates the relationship between the phase equilibrium state of hydrate and gas solubility. A prediction model for hydrate phase equilibrium state was constructed based on gas solubility. Firstly, a solubility model based on gas liquid equilibrium theory was constructed and compared with the PR equation and Duan model. The results showed that the MH can predict the gas solubility of CH_4 , CO_2 , and N_2 within the range of 0–2,000 bar. The deviation

TABLE 8 Comparison with existing literature models for predicting hydrate pressure.

Composition	System	Literature	Thermodynamic model description		This work (AAD%)
CH ₄	water	El Meragawi et al. (2016)	PC-SAFT/vdWP	11.12	2.65
			PR/vdWP	6.86	
C ₂ H ₆	water	El Meragawi et al. (2016)	PC-SAFT/vdWP	19.97	4.24
			PR/vdWP	20.05	
C ₃ H ₈	water	El Meragawi et al. (2016)	PC-SAFT/vdWP	4.97	2.93
			PR/vdWP	4.9	
N ₂	water	El Meragawi et al. (2016)	PC-SAFT/vdWP	2.64	0.85
			PR/vdWP	6.61	
CO ₂	water	ZareNezhad and Ziaee (2013)	CPA/Chen–Guo	1.34	1.12
			SRK/vdW	3.12	
H ₂ S	water	ZareNezhad and Ziaee (2013)	CPA/Chen–Guo	3.17	0.71
			SRK/vdWP	6.26	

between the MH model and the Duan model is less than 2%. In the temperature range of 285–303 K and the NaCl concentration range of 0–6 mol/kg, the deviation of the MH model for CH₄, CO₂, and N₂ ranges from 0% to 5%. The deviation of the MH model for C₂H₆ solubility increases with higher temperature and mineralization. The MH model outperforms the PR model in calculating the solubility of C₂H₆ and C₃H₈ in brine, within the recommended range of salinity 0–4 mol/kg.

Furthermore, this study has found that as the temperature of the hydrates phase equilibrium increases, the gas solubility also increases. There is a strong linear relationship between the natural logarithm of gas solubility and the temperature of hydrate phase equilibrium. By utilizing this linear relationship, an empirical model for predicting the hydrate phase equilibrium state has been constructed. Comparing it to the classical Chen–Guo model and the vdW (CSMGem software) model, it was found that this model can achieve more than 10 times the accuracy of the Chen–Guo model in predicting the phase equilibrium of N₂ and CO₂ hydrates. Under the condition of 5–20wt% NaCl in brine, has an AAD of only 0.02%–0.05% and higher accuracy compare to the Chen–Guo model and CSGem software. This model is suitable for predicting hydrates of methane, ethane, propane, nitrogen, and hydrogen sulfide.

The proposed model in this work is based on gas solubility and applicable to conditions with Water-gas-hydrate system, such as natural gas pipelines. However, due to the lack of experimental data, the phase equilibrium of hydrates of C₃H₈, N₂, and H₂S under brine conditions was not predicted and compared in this work. This will be our focus in future work. In addition, this model may have potential applications in the evaluation of hydrate inhibitors.

Data availability statement

The original contributions presented in the study are included in the article/Supplementary material, further inquiries can be directed to the corresponding authors.

Author contributions

JbJ: Writing–original draft, Writing–review and editing, Software, Visualization. JxJ: Funding acquisition, Supervision, Writing–review and editing. JM: Supervision, Writing–review and editing. DL: Formal Analysis, Writing–review and editing. TL: Investigation, Validation, Writing–review and editing. ZP: Project administration, Writing–review and editing.

Funding

The author(s) declare financial support was received for the research, authorship, and/or publication of this article. This work was supported by funding from the “Science and Technology Cooperation Project of the China National Petroleum Corporation–Southwest Petroleum University Innovation Alliance” (2020CX030203). The funder was not involved in the study design, collection, analysis, interpretation of data, the writing of this article, or the decision to submit it for publication.

Conflict of interest

Author DL was employed by Huabei Oilfield Third Oil Production Plant, PetroChina. Author TL was employed by Gas Storage Branch of PetroChina Huabei Oilfield Company. Author ZP was employed by Oil and Gas Technology Research Institute of Huabei Oilfield Company.

The remaining authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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