

Strength Properties and Prediction Model of Cement-Solidified Clay **Considering Organic Matter and Curing Temperature**

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Cement-solidified clay (CSC) is an important filler material in land reclamation projects. Its strength is greatly affected by its organic matter content and curing temperature. This work

reports an experimental study of the unconfined compressive strength (UCS) of CSC with respect to its initial water content w, cement incorporation ratio A_w, organic matter content $C_{\rm o}$, curing temperature T, and curing duration. A model (UCSOT) for predicting the UCS of CSC is established considering the influence of organic matter and curing temperature. A procedure to implement the model is proposed, and the accuracy of the model is verified. The results show that for a given curing duration, UCS decreases with increases in Co and w, and increases with increases in T and A_w . The influence of organic matter on the UCS is greatly affected by A_w , with a threshold of $A_w = 15\%$. High-temperature curing increases Zi Ying, the early and ultimate strengths of CSC, and organic matter increases this temperature sensitivity. Multiple regression characterization using cement content, w, and C_{0} as

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independent control parameters accurately reflects the UCS at the reference

temperature. On this basis, the UCSOT model established here considering the

influence of organic matter and curing temperature has universal applicability.

INTRODUCTION

Abundant silt is deposited in waterways, rivers, lakes, and harbors, and it must be dredged to maintain adequate channel depth, expand storage capacity, and improve water quality (Cao et al., 2019, 2020; 2021a). Dredged silt has high initial contents of water and clay (Cao et al., 2021b) and contains considerable quantities of salts and organic matter (Grubb et al., 2010; Huang et al., 2017; Ying et al., 2021, 2022), resulting in poor dehydration, difficult processing, and high soil lateral pressure (Zhang et al., 2022). A practical and reasonable solution is to improve the physical and mechanical properties of dredged silt through cement solidification, then use the solidified clay to fill structures such as embankments, banks, and artificial islands (Zhang et al., 2020). Examples include artificial island No. 13 at the Central Japan International Airport, the embankment surrounding Tekong Island in Singapore, and the

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dike in the Songhua River Trunk Canal in northeast China (Kitazume and Satoh, 2003; Tan et al., 2011).

Cement solidified clay (CSC) is used as a filler in construction when the construction speed is fast and there is a large pouring volume; the heat released by cement hydration accumulates in the solidified body, raising the internal solidified temperature of the CSC significantly above the ambient temperature (Zhang et al., 2020). As the on-site curing temperature varies among different regions and by season (Yun et al., 2006), it is necessary to consider the influence of temperature on CSC packing. Relevant studies have shown that temperature can not only affect the mechanical properties of material such as deformation, consolidation, infiltration and migration (Bai et al., 2021a; 2021b), but also greatly increase the strength gain of gelled materials (Zhang et al., 2014). For concrete and mortar, the early strength is usually higher after hotter curing, but the long-term strength will



decrease. The Arrhenius equation describes the effect of curing temperature on concrete and mortar, with a hotter curing reaction being faster; the equation does not model any change in the ultimate strength of cementitious materials as the curing temperature changes (Chitambira, 2004). For CSC, it is generally believed that increasing the curing temperature will increase both the early and long-term strengths. Zhang et al. (2014) modified the Arrhenius equation to include a temperature enhancement factor; the modified equation considered both the accelerated reaction rate caused by a higher curing temperature and the influence of temperature on the ultimate strength of cementitious materials. Bi and Chian (2021) proposed a universal method to evaluate the temperature sensitivity of cement-based systems by assuming changes in the reaction mechanism and incorporating the effect of temperature through the Arrhenius equation; the method can standardize the evaluation of strength development in various cementitious materials. However, there is no widely accepted model for predicting the temperature-strength characteristics of CSC. Research on the influence of curing temperature on the development of strength in different cementing materials, especially CSCs, remains rare.

Previous studies of the effect of temperature have focused mainly on concrete materials, granular soil, and fine clay (Chitambira, 2004; Bai et al., 2019, 2022), but few have examined soft clay containing organic matter. Gu et al. (2018) reported silt in a river beach in Shenzhen, China, to contain up to 15.6% organic matter. Du et al. (2020) also highlighted the important influence of organic matter on the development of strength in cement-stabilized clay. Therefore, it is of great practical significance to extend the temperature-dependent strength-development model to consider the solidification of dredged silt containing organic matter.

This paper reports unconfined compressive strength (UCS) tests of CSC with respect to its initial water content w, cement incorporation ratio A_w , organic matter content C_o , and curing temperature T. Applying multivariate fitting analysis to the UCS data leads to the development of a model to calculate strength at a reference temperature using w, cement content $C_{\rm m}$, and $C_{\rm o}$ as independent control parameters. Introducing the theory describing the effects of temperature then extends the model to predict UCS considering both organic matter and curing temperature. The final model, called UCSOT, and its implementation are put forward here. The proposed model's accuracy is also verified via comparison with independent data sets reported in the literature to provide a theoretical basis for predicting the strength of solidified silt containing organic matter while considering the influence of temperature.

LABORATORY EXPERIMENT

Test Materials

The silt tested here is lake sediment that came from the bank of the Huaihe River at Hekou Village, Zhuding Town, Wuhe County, Bengbu City, Anhui Province, China. The silt is gray in the initial state, and the natural water content is 73.9%. The content of organic matter is 3.7% using potassium dichromate method. Dredged silt consists of 4.4% fine sand, 60.5% silt and 35.1% clay, with plastic limit of 26.9% and liquid limit of 58.8%. Under the ASTM D2487 classification, the silt is classified as clay with high liquid limit (ASTM, 2010). The curing agent selected here is Portland blast furnace cement with a slag content of 65%. CaO and SiO₂ are the main oxides, with a total content of 79%. The content of MgO in cement is less than 2%. Humic acid powder with a purity of 95% (Jinan Luhui Chemical Co., Ltd., Shandong Province, China) is used as an organic additive.

Sample Preparation and Test Procedure

To analyze the influence of mixing ratio and organic matter content on the evolution of the strength of the CSC, UCS tests with different w, A_w , C_o , and curing age t are conducted. The A_w of CSC is 10, 13, 15, and 20%, and the water content of CSC is 1.5 w_L , 1.75 w_L , 2.0 w_L , and 2.25 w_L (w_L is liquid limit of soil),

respectively. The selection of each ratio is based on previous work (Zhang et al., 2013). With $A_w = 15\%$ cement content and 1.5 $w_{\rm L}$ water content as the benchmark, the method of adding humic acid is used to prepare the silt (Suits et al., 2002). By referring to the organic matter content in the silt of different regions and the solidification tests of the silt containing organic matter (11%, Detzner et al., 1998; 15.6%, Gu et al., 2018; 3.9%, Schmidt et al., 2010; 0-21%, Du et al., 2020), the corresponding organic matter content is determined to be 3.7, 7.7, 10.7, and 13.7%, respectively. The CSC samples are prepared in batches according to the curing temperature. Temperatures of 15, 20, 35, and 45°C are selected with reference to previously studied curing temperatures (10-50°C, Porbaha et al., 2001; 10-25°C, Van Impe and Verastegui Flores, 2006; 10-40°C, Marzano et al., 2009). The curing period of the samples is 3-60 days. After the samples are cured to a specific age (3d, 7d, 14d, 28d, and 60d), they are taken out for the strength test. A total of 640 sample groups are





TABLE 1	Strength $q_{u,\infty}$	under	different	physical	properties.

C 。(%)	C _m (kg/m³)	w (%)	μ	σ	q _{u,∞} (kPa)
3.7	79	88.2	2.02	1.02	771
7.7	79	88.2	1.94	0.93	586
10.7	79	88.2	1.88	0.88	487
13.7	79	88.2	1.86	0.85	452
3.7	53	88.2	1.97	1.30	252
3.7	68	88.2	2.01	1.30	623
3.7	104	88.2	2.03	1.32	784
3.7	79	102.9	1.94	1.33	521
3.7	79	117.6	1.94	1.34	394
3.7	79	132.3	1.97	1.33	372

used for the UCS test. Each group have two parallel samples, and the average value of strength is obtained.

The samples are processed as follows. First, calculate the amounts of material for each group according to the test design, then weigh a certain quantity of silt, add pure water to the required content (for samples containing organic matter, humic acid powder is fully mixed with the water in advance), and stir for even mixing. Then, weigh the required quantity of cement, add it to the well-stirred soil-water mixture, and continue mixing for 6-8 min. Pour the evenly mixed soil-cement mixture into a PVC mold in three layers. To eliminate the influence of bubbles, after pouring each layer, vibrate the mold on a vibration table for 30 s. After filling the mold, place it in a standard curing box; remove the sample from the mold after 6 h. In actual land reclamation projects, the fillers solidify underwater, so the samples are cured here in a curing tank. They are removed for UCS testing after a specified duration. Testing is on an YYW-2 (Nanjing Soil Instrument Factory, China) strain controlled UCS tester, and the strain element is measured by a TMR-200 multidata acquisition system (Bestech, Australia).



ANALYSIS OF EXPERIMENTAL RESULTS

Strength Development of Cement-Solidified Clay at the Reference Temperature

Figure 1 shows the variation with C_0 of the compressive strength $q_{\rm u}$ of the CSC samples after different curing durations; the figure shows decreasing strength with increasing C_0 at each age. The changing trend can be divided into two stages: for C_0 between 3.7 and 10.7%, the decreasing trend is linear; for $C_0 > 10.7\%$, the curve changes little, and the strength tends to a constant value. The strength of CSC with $C_0 = 13.7\%$ is only about 60% of that with $C_0 = 3.7\%$ after curing for 60 days. The observed variation is consistent with the experimental results of Du et al. (2020). The longer the curing age, the more obvious the decreasing trend of strength with changing C_0 . The ratios of the strengths of samples with C_o = 13.7 and 3.7% at 14, 28, and 60 d are 0.88, 0.72, and 0.66, respectively, indicating an increasing influence of organic matter on the strength of CSC with increasing aging. Organic matter reduces the strength of CSC cured for a long duration, mainly because in the alkaline environment of cement hydration, humic acid will exchange ions with calcium, magnesium, iron, aluminum, and other metal ions, resulting in a reduction of OHin the pores of the solidified soil, making it difficult to activate the pozzolanic reaction (Kipton et al., 1992; Pan et al., 2019).

Hyperbolic modeling is widely used to describe the change of strength with aging of pure cement solidified soil (Ma, 2017). The hyperbolic model $q_u = t/(at + b)$ accurately describes the development of the compressive strength q_u of CSC with low cement content during aging for time *t*. The correlation coefficients are all greater than 0.9 (**Figure 2**). The strength data in **Figure 2** come from tests with $A_w = 15\%$ and $w = 1.5w_L$. However, when $A_w < 15\%$, the q_u - A_w curve for a CSC sample with $C_o = 7.7\%$ shows a nonlinear increase, similar to that for a pure cement solidified soil sample ($C_o = 3.7\%$), and when $A_w > 15\%$, the q_u - A_w curve levels off, as shown in **Figure 3**. This indicates that when $A_w > 15\%$, the hyperbolic model does not accurately describe the development of strength with age for CSC containing organic matter. **Figure 3** also shows that for CSC samples with $C_o = 7.7\%$, the variation of q_u with w/w_L is



consistent with that of ordinary CSC ($C_o = 3.7\%$); that is, with increasing *w*, the strength gradually decreases. When *w* increases, the water distributed in the pores of soil particles and cemented products increase, resulting in the interaction between particle clusters in CSC sample decreases, and the strength decreases.

Figure 4 plots the development with curing time of the strength of CSC with different C_0 . The data points represent the measured data. The figure shows similar overall trends for CSC samples with different C_0 : that is, a rapid early development of strength, which slows later during curing. Therefore, the variation of q_u with t for CSC samples with different C_0 values can be expressed as a function that has a small initial convex surface followed by a long concave surface shape and a platform appearing as $t\rightarrow\infty$. Referring to an existing strength prediction model (Bi and Chian, 2020), the probability density function of a log-normal distribution (**Figure 5**) can describe the variation with t of q_u for CSC samples with different C_0 .

The parameters μ , σ , and $q_{u,\infty}$ in **Figure 4** are obtained by fitting the relative strength model under different values of C_0 .



The values of the constants μ and σ are positively correlated with the rate of strength development, and the theoretical ultimate strength of CSC (i.e., $q_{u,\infty}$) depends on the mixing ratio. The figure shows good consistency between the experimental results and the model prediction, with correlation coefficients greater than 0.97. Overall, the relative strength model appears appropriate to predict the strength development of CSC samples.

Modeling the Strength of Cement-Solidified Clay at a Reference Temperature

Considering the Influence of Organic Matter To introduce w, A_w , and C_o into the model to calculate the relative strength of samples containing organic matter, the fitting parameters μ , σ , and $q_{u,\infty}$ of CSC with different physical properties are analyzed (**Table 1**). Note that solidified soil with a high water content and a low cement-incorporation ratio has a relationship between A_w and C_m (defined as the mass of cement







added per cubic meter of soil) that varies with w. To eliminate the influence of water content in different mixing ratios on cement content, A_w (%) is converted to C_m (kg/m³), i.e., the A_w values of 10, 13, 15, and 20% respectively become C_m values of 53, 68, 79, and 104 kg/m³ (Table 1). Table 1 shows no significant variation of μ and σ for different values of w, $C_{\rm m}$, and $C_{\rm o}$: their ranges are 1.86-2.03 and 0.85-1.34, respectively, and their mean standard errors are 0.19 and 0.32, respectively. This indicates that μ and σ have a low correlation with the physical properties of the actual data, consistent with the results reported by Bi and Chian (2021). However, $q_{u,\infty}$ varies markedly (with a range of 532 kPa) as the physical properties change (Table 1), with much greater variation than that shown by μ and σ . Therefore, the fitting parameters for $q_{u,\infty}$ have the greatest correlation with the soil properties of CSC, indicating that the soil properties constitute the most important factor affecting the development of q_u with t.

Based on the above analysis, multivariate fitting analysis is conducted on $q_{u,\infty}$ and the indexes for physical property (**Table 1**) to obtain the relationship between the fitting parameters for $q_{u,\infty}$ and the physical properties:

$$q_{u,\infty} = -18.335 \times C_{o} + 9.700 \times C_{m} - 6.679 \times w + 523.833,$$

$$R^{2} = 0.78$$
(1)

Combining the probability density function of the log-normal distribution gives.

$$\frac{q_{\rm u}}{q_{\rm u,\infty}} = F_{\rm X}(x) = F_{\rm T}(t) = \frac{1}{2} \left[1 + erf\left(\frac{\ln(t) - \mu}{\sqrt{2}\sigma}\right) \right]$$
(2)

where t is curing age (in d) and T is curing temperature (in K).

The model to calculate the strength of CSC samples containing organic matter given w, C_m , and C_o is thus obtained:



$$q_{u} = \frac{1}{2} \left[1 + erf\left(\frac{\ln(t) - \mu}{\sqrt{2}\sigma}\right) \right] (-18.335C_{o} + 9.700C_{m} - 6.679w + 523.833)$$
(3)

Note that the correlation between fitting parameters for $q_{u,\infty}$ and physical property indexes are obtained from the best selection from among a linear, power, and second-order polynomial function. Fitting for the power and polynomial functions does not converge, while a linear fitting function shows a high correlation coefficient.

To assess the accuracy of the above prediction model, independent data are collected from published literature, and the measured strengths are compared with the corresponding calculated values. As this model is based on CSC samples with high water content and low cement content, the considered mixing ratios should be within the applicable range for CSC (i.e., $A_{\rm w} \leq 15\%$, $C_{\rm m} \leq 79$ kg/m³, and $C_{\rm o} < 13.7\%$). In this paper, partial data from literature Du et al. (2020) are collected and







verification is carried out based on the data. The verification results are shown in **Figure 6. Figure 6A** shows the curves of solidified soil samples under different C_o values obtained by fitting model. It can be seen that the established model is in good agreement with the actual test data. The verification results in **Figure 6B** show only a small error between the predicted and measured strength, indicating the applicability of the strength model proposed here to predict the strength of cement-solidified soils with different C_o values.

UCSOT MODEL

Cement-Solidified Clay Strength Characterization Model Considering the Effect of Temperature

Figure 7 plots the development with time of the strength of the CSC samples with different $C_{\rm o}$ values at different temperatures. For a given mixing ratio and curing age, increasing the curing temperature always raises the UCS in both the short- and long-term. The early increase in strength is due to the increase in the polymerization rate of silicate products and the formation of denser gelling products, while the long-term strength increases because high temperature is more conducive to the dissociation of silicate and aluminate, which will allow more Ca $(OH)_2$ to participate in the pozzolanic reaction, resulting in more enhanced products.

Modeling Strength Development in Cement-Solidified Clay Samples Cured at Different Temperatures

Existing models assume that the effect of temperature is closely related to the acceleration of the chemical reaction during strength development; they link the temperature and degree of reaction using the Arrhenius equation and maturity theory (Zhang et al., 2014). Accordingly, based on prior research, this paper directly links the curing temperature *T* with the degree of reaction by considering maturity, and then extends the strength prediction model proposed by Bi and Chian (2021) to a strength-time model for $q_{u,T} / q_{u,\infty}$ for any curing temperature *T*.

Bi and Chian's (2021) strength prediction model is

$$q_{u,T} = \frac{1}{2} \left[1 + erf\left(\frac{\ln t - \mu}{\sqrt{2}\sigma}\right) \right] q_{u,\infty}$$
(4)

 $t_{\rm T}$ and $t_{\rm T}$ are the curing time required to reach a certain maturity M at the reference temperature $T_{\rm r}$ and any curing temperature T, respectively. The relative strength at any temperature T and the reference temperature $T_{\rm r}$ are $D_{\rm T}$ and $D_{\rm r}$, respectively, and are given as follows.

$$D_{\rm T} = \frac{q_{\rm u,T}}{q_{\rm u,T,\infty}} = \frac{1}{2} \left[1 + erf\left(\frac{\ln t - \mu_{\rm T}}{\sqrt{2}\sigma_{\rm T}}\right) \right]$$
(5)

$$D_{\rm r} = \frac{q_{\rm u,T_r}}{q_{\rm u,T_r,\infty}} = \frac{1}{2} \left[1 + er f\left(\frac{\ln t - \mu_{\rm r}}{\sqrt{2}\sigma_{\rm r}}\right) \right] \tag{6}$$

Maturity theory gives maturity M as $M = \int_0^t k dt = k_{T_r} t_r = k_T t_T$; from this equation, the following formula can be obtained (Chitambira, 2004):

$$\frac{t_{\rm T}}{t_{\rm r}} = \frac{k_{\rm T_r}}{k_{\rm T}} = \exp\left(\frac{E'_{\rm a}}{R}\left(\frac{1}{T} - \frac{1}{T_{\rm r}}\right)\right) \tag{7}$$

where k_{Tr} and k_{T} are the rate constants at temperature T_{r} and T, respectively, E'_a is the apparent activation energy, and R is the ideal gas constant (8.3144 J/mol). Taking logarithms of both sides of **Eq.** 7, subtracting μ_{r} from both sides, and dividing by $2\sigma_{\text{r}}$ gives

$$\frac{\ln t_{\rm T} - \left(\frac{E'_{\rm a}}{R}\left(\frac{1}{T} - \frac{1}{T_{\rm r}}\right) + \mu_{\rm r}\right)}{\sqrt{2}\sigma_{\rm r}} = \frac{\ln t_{\rm r} - \mu_{\rm r}}{\sqrt{2}\sigma_{\rm r}}$$
(8)

Maturity theory assumes that any CSC samples with the same maturity have the same strength. Considering Eqs 5, 6, this leads to

$$\frac{1}{2} + \frac{1}{2} erf\left[\frac{\ln t_{\rm T} - \mu_{\rm T}}{\sqrt{2}\sigma_{\rm T}}\right] = \frac{1}{2} + \frac{1}{2} erf\left[\frac{\ln t_{\rm r} - \mu_{\rm r}}{\sqrt{2}\sigma_{\rm r}}\right]$$
(9)

Both sides of **Eq. 9** are cumulative distribution functions of a log-normal distribution, and therefore increase monotonically. The following relationship can be obtained:

$$\frac{\ln t_{\rm T} - \mu_{\rm T}}{\sqrt{2}\sigma_{\rm T}} = \frac{\ln t_{\rm r} - \mu_{\rm r}}{\sqrt{2}\sigma_{\rm r}}$$
(10)

Combining this with Eq. 8 gives

$$\sigma_{\rm T} = \sigma_r \tag{11}$$

$$\mu_{\rm T} = \frac{E'_{\rm a}}{R} \left(\frac{1}{T} - \frac{1}{T_{\rm r}} \right) + \mu_{\rm r} \tag{12}$$

Therefore, the model predicting the development relative strength at any curing temperature T is

$$D_{\mathrm{T}} = \frac{q_{\mathrm{u,T}}}{q_{\mathrm{u,T,\infty}}} = \frac{1}{2} \left[1 + erf\left(\frac{\ln t - \mu_{\mathrm{T}}}{\sqrt{2}\sigma_{\mathrm{T}}}\right) \right]$$
$$= \frac{1}{2} \left[1 + erf\left(\frac{\ln t - \mu_{\mathrm{r}} - \frac{E'_{\mathrm{a}}}{R}\left(\frac{1}{T} - \frac{1}{T_{\mathrm{r}}}\right)}{\sqrt{2}\sigma_{\mathrm{r}}}\right) \right]$$
(13)

where $q_{u,T,\infty}$ and μ_T are the fitting parameters of temperature *T*; they respectively characterize the theoretical ultimate strength and strength development speed at temperature *T*. The fitting parameters μ_r and σ_r are obtained from the reference temperature T_r , and respectively represent the strength development rate at reference temperature T_r and a fitting constant independent of curing temperature.

Figure 8 plots strength fitting curves for CSC cured at different temperatures obtained from **Eq. 13**. It shows that the established model agrees well with the actual test data, and thus indicates the model's appropriateness. **Eq. 12** of the temperature model shows a clear linear relationship between the difference of reciprocal temperature $(1/T - 1/T_r)$ and the difference of fitting parameter μ $(\mu_T - \mu_r)$ for any temperature *T* and the reference temperature T_r . The slope of this relationship is the apparent activation energy. **Figure 8** shows that this linear relationship fitted by actual test data is stable and that there is a positive correlation between measured E'_a and C_o . The apparent activation energy E'_a corresponding to $C_o = 3.7$, 7.7, and 13.7% is 2284, 3357, and 3361 J/mol, respectively, indicating that organic matter increases the temperature sensitivity of the CSC samples.

The relative theoretical ultimate strength $q_{u,T,\infty}/q_{u,Tr,\infty}$ is introduced to establish the relationship between the relative theoretical ultimate strength and the difference of reciprocal temperature $(1/T - 1/T_r)$, as shown in **Figure 9**. It has a clear linear relationship with $1/T - 1/T_r$, which can be expressed as

$$\frac{q_{\rm u,T,\infty}}{q_{\rm u,T_{r,\infty}}} = A\left(\frac{1}{T} - \frac{1}{T_{\rm r}}\right) + B \tag{14}$$

where A and B are fitting coefficients.

Combining Eqs 12, 14 obtains the unconfined compressive strength prediction model for arbitrary curing temperature T based on a reference temperature:

$$q_{\mathrm{u,T}} = \left(A\left(\frac{1}{T} - \frac{1}{T_{\mathrm{r}}}\right) + B\right) \times q_{\mathrm{u,T_{r,\infty}}} \times \frac{1}{2} \left[1 + erf\left(\frac{\ln t - \mu_{\mathrm{r}} - \frac{E'_{*}}{R}\left(\frac{1}{T} - \frac{1}{T_{\mathrm{r}}}\right)}{\sqrt{2}\sigma_{\mathrm{r}}}\right)\right]$$
(15)

Eq. 15 can predict the strength development of the CSC at any curing temperature (within the relevant range of 15–45°C), given that the relevant parameters $q_{u,Tr,\infty}$ and μ_r for the sample at the reference temperature are determined in advance according to the selected curing age. As $\mu_T - \mu_r$ and $q_{u,T,\infty}/q_{u,Tr,\infty}$ both have a significant linear relationship with the temperature parameters $1/T - 1/T_r$, the accuracy of the model's prediction will be greatly affected by whether the estimation of the relevant parameters at the reference temperature is accurate. For solidified soils with

high organic matter content, small differences can lead to large variations. To ensure the stability of the model and decrease the error caused by deviation of the reference temperature parameters, more strength development data for CSC samples containing organic matter at the reference temperature are needed.

The development of strength in CSC samples containing organic matter can be accurately fitted by the cumulative distribution function of the log-normal distribution. The theoretical ultimate strength $q_{u,\infty}$ is linearly correlated with the physical property indexes C_o , C_m , and w (Eq. 3). Any lack of data due to errors or omitted tests can be corrected and predicted by the CSC strength calculation model. Therefore, the corresponding temperature model Eq. 15 becomes Eq. 16, which is the UCSOT model for CSC that considers the influences of organic matter and curing temperature:

$$q_{u,T} = \left(A\left(\frac{1}{T} - \frac{1}{T_r}\right) + B\right) \times (aC_o + bC_m + cw + d) \times \frac{1}{2} \left[1 + erf\left(\frac{\ln t - \mu_r - \frac{E'_a}{R}\left(\frac{1}{T} - \frac{1}{T_r}\right)}{\sqrt{2}\sigma_r}\right)\right]$$
(16)

where a, b, c, and d are linear fitting coefficients for the theoretical ultimate strength $q_{u,Tr,\infty}$ and the physical property indexes C_{o} , C_{m} , and w at temperature T_{r} .

Procedure for the UCSOT Model

Based on the established UCSOT model, a methodology to predict the strength development of organic CSC samples at arbitrary temperature T is proposed by revising the method of Zhang et al. (2014).

The sample is prepared from the target material with a representative mixing ratio and cured at a minimum of three temperatures, i.e., the reference temperature and the expected maximum and minimum temperatures. The unconfined compressive strengths of the samples are measured at 3, 7, 14, 28, and 60 d.

- 1) The theoretical ultimate strength $q_{u,Tr,\infty}$ and the fitting parameter μ_r at the reference temperature T_r are fitted by the formula $\frac{q_{u,Tr,\infty}}{q_{u,Tr,\infty}} = \frac{1}{2} \left[1 + erf\left(\frac{\ln t - \mu_r}{\sqrt{2} \sigma_r}\right)\right]$. For cement-solidified soil samples containing organic matter, the theoretical ultimate strength $q_{u,Tr,\infty}$ is calculated as $q_{u,Tr,\infty} = aC_o + bC_m + cw + d$.
- 2) The theoretical ultimate strength q_{u,T,∞} and the fitting parameter μ_T at the maximum and minimum temperatures are fitted as ^{q_{u,T,∞}}/_{q_{u,T,∞}} = ¹/₂ [1 + erf(^{lnt-μ_T}/_{√2 σ_T})].
 3) The difference of the fitting parameters μ_T μ_r and the relative
- 3) The difference of the fitting parameters $\mu_{\rm T} \mu_{\rm r}$ and the relative theoretical ultimate strength $q_{\rm u,T,\infty}/q_{\rm u,Tr,\infty}$ at the maximum and minimum temperatures are calculated. The corresponding apparent activation energy and ultimate strength parameters *A* and *B* are obtained from $\mu_{\rm T} \mu_{\rm r} = \frac{E'_{\rm a}}{R} \left(\frac{1}{T} \frac{1}{T_{\rm r}}\right)$ and $\frac{q_{\rm u,Tr,\infty}}{q_{\rm u,Tr,\infty}} = A \left(\frac{1}{T} \frac{1}{T_{\rm r}}\right) + B$.
- 4) For different mixing ratios of a given cured material, step (1) is repeated to obtain the theoretical ultimate strength $q_{u,Tr,\infty}$ and μ_r at the reference temperature. The parameters E'_a , A, and B

remain unchanged. Based on the temperature-strength prediction model

 $q_{u,T} = (A(\frac{1}{T} - \frac{1}{T_r}) + B) \times q_{u,T_r,\infty} \times \frac{1}{2} \left[1 + erf(\frac{\ln t - \mu_r - \frac{E_a}{R}(\frac{1}{T} - \frac{1}{T_r})}{\sqrt{2}\sigma_r})\right],$ the strength of the CSC at any temperature *T* in the specified range can be obtained.

Note that the CSC samples must have $C_{\rm o} < 13.7\%$. If $C_{\rm o}$ exceeds this limit, new tests should be carried out to determine the relationship between the theoretical ultimate strength $q_{u,{\rm Tr},\infty}$ and the physical properties.

Validation of UCSOT Model

From the data of Zhang et al. (2014), the results for samples DG1 to DG4 are used to calibrate the theoretical ultimate strength $q_{u,Tr,\infty}$ at the reference temperature, and the data for sample DG14 is used to evaluate the accuracy of the temperature-strength model. The considered soils are all Singapore marine soft clay, and the curing agent is slag cement. **Figure 10** shows the verification results.

The figure shows that $q_{u,Tr,\infty}$ for DG1 to DG4 is linearly correlated with the physical properties C_0 , C_m , and w: $q_{u,Tr,\infty} =$ $-154.538C_0 + 18.835C_m - 1.546w + 222.175$. Therefore, the theoretical limit of the calibrated strength of DG14 at the reference temperature is 742 kPa. Using this strength to fit the UCSOT model gives predicted results that are in good agreement with the actual data. Plots of $1/T-1/T_r$ with respect to $\mu_T-\mu_r$ (**Figure 10C**) and $q_{u,T,\infty}/q_{u,Tr,\infty}$ (**Figure 10D**) obtained from the fitting model are clearly linear. **Figure 11** compares the predicted and actual strengths; it shows their consistency, and thus indicates the appropriateness of the UCSOT model proposed here. As the model fully considers the influence of temperature and organic matter on the strength of solidified silt, it is generally applicable in engineering.

CONCLUSION

Through a series of laboratory tests, this paper discusses the influence of A_w , C_o , w, and T on the q_u of CSC. A model characterizing the compressive strength of CSC considering the effects of organic matter and curing temperature is proposed. The accuracy of the model is verified by comparing its predictions with reported experimental data. The main conclusions are as follows.

1) The UCS of CSC decreases with increasing $C_{\rm o}$ (between 3.7 and 13.7%) and w (between 1.5 and 2.25 $w_{\rm L}$) and increases with increasing $A_{\rm w}$ (between 10 and 20%) and T (between 15

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- 2) A_w greatly affects the influence of organic matter on the UCS of CSC. For $A_w > 15\%$, the UCS does not increase as the cement incorporation ratio increases, and the traditional hyperbolic model cannot accurately predict UCS. The multiple regression model using $C_{\rm m}$, w, and $C_{\rm o}$ as independent control parameters can accurately reflect the UCS at the reference temperature.
- 3) Organic matter increases the temperature sensitivity of CSC samples. A model to characterize strength while considering the influence of organic matter and curing temperature is established. Its predictions fit well the experimental data and the strength data reported in the literature: $\mu_{\rm T} \mu_{\rm r}$ and $1/T 1/T_{\rm r}$ have good linear relationship.
- 4) A procedure for using the UCSOT model is presented. It easily determines the parameters for the established temperature–strength model, thus allowing prediction of the strength development of CSC at any curing temperature T within the relevant range (15–45°C).

DATA AVAILABILITY STATEMENT

The original contributions presented in the study are included in the article/supplementary material, further inquiries can be directed to the corresponding author.

AUTHOR CONTRIBUTIONS

YC: conceptualization, methodology, writing—original draft. JZ: investigation, formal analysis, validation. GX: resources. ML: writing—review and editing. XB: methodology.

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