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*CORRESPONDENCE Diogo M. F. Santos, ☑ diogosantos@tecnico.ulisboa.pt Biljana Šljukić, ☑ biljana.paunkovic@tecnico.ulisboa.pt

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Effect of carbon support on the activity of monodisperse Co₄₅Pt₅₅ nanoparticles for oxygen evolution in alkaline media

Stevan Andrić^{1,2}, Jadranka Milikić¹, Melike Sevim³, Diogo M. F. Santos⁴* and Biljana Šljukić^{1,4}*

¹Faculty of Physical Chemistry, University of Belgrade, Belgrade, Serbia, ²Current Affiliation at Center of Microelectronic Technologies, Institute of Chemistry, Technology and Metallurgy, National Institute of the Republic of Serbia, University of Belgrade, Belgrade, Serbia, ³Department of Chemistry, Faculty of Science, Atatürk University, Erzurum, Türkiye, ⁴Center of Physics and Engineering of Advanced Materials, Laboratory for Physics of Materials and Emerging Technologies, Chemical Engineering Department, Instituto Superior Técnico, Universidade de Lisboa, Lisbon, Portugal

Oxygen evolution reaction (OER) represents the efficiency-limiting reaction in water electrolyzers, metal-air batteries, and unitized regenerative fuel cells. To achieve high-efficiency OER in alkaline media, we fabricated three novel electrocatalysts by the assembly of as-prepared Co45Pt55 alloy nanoparticles (NPs) on three different carbon-based support materials: reduced graphene oxide (CoPt/rGO), mesoporous graphitic carbon nitride (CoPt/mpg-CN), and commercial Ketjenblack carbon (CoPt/KB). Voltammetry studies revealed that CoPt/rGO electrocatalyst provided lower OER overpotentials accompanied by higher currents and specific current density values than the other two studied materials. Moreover, CoPt/rGO outperformed commercial CoPt/C electrocatalysts in terms of notably higher specific current densities. Additionally, it was found that CoPt/rGO electrocatalyst activity increases with increasing temperature up to 85°C, as suggested by the increase in the exchange current density. Electrochemical impedance spectroscopy studies of three electrocatalysts in OER revealed similar charge transfer resistance, although CoPt/rGO provided a higher current density. The main issue observed during long-term chronoamperometry and chronopotentiometry studies is the materials' instability under OER polarization conditions, which is still to be tackled in future work.

KEYWORDS

platinum-cobalt alloy, reduced graphene oxide, mesoporous graphitic carbon nitride, oxygen evolution reaction, alkaline water electrolysis

1 Introduction

The use of fossil fuels as the primary source of energy causes harmful effects on the world and massive environmental problems, particularly global warming (Lee et al., 2013; Santos et al., 2013). According to the European Environmental Agency, the amount of carbon dioxide emitted into the atmosphere is gradually increasing over the last decade due to the use of fossil fuels to meet the increasing energy demand of the world (https://www.eea. europa.eu/publications/carbon-dioxide-emissions-from-europes, n. d.). Therefore, renewable energy sources, such as solar and wind energy, have been studied as alternatives to reduce the world's fossil fuel dependency (Zendehboudi et al., 2018). However, there are still ongoing technical barriers in front of these green energy sources, such as the discontinuity in the energy supply and the high cost of the first implantation (Zendehboudi et al., 2018). In this regard, electrochemical energy conversion and storage devices have been suggested as complementary ones (Marini et al., 2012; Demir et al., 2019; Du et al., 2019; Santos and Šljukić, 2021). The oxygen evolution reaction (OER) represents a major issue in these systems, specifically in water electrolyzers (Milikić et al., 2021), rechargeable metal-air batteries (Milikić et al., 2022), and unitized regenerative fuel cells (Mladenović et al., 2021; 2022). Equations (1) and (2) describe the OER realized in alkaline (pH 14), acid (pH 0), or neutral media (pH 7), where E_0 is the equilibrium half-cell potential at standard conditions (Cheng and Jiang, 2015).

$$\begin{array}{rcl} 40H^{-} & \rightarrow & O_{2}+2H_{2}O+4e^{-} & E_{0}=0.40 \ V \ vs. \ SHE \ (alkaline) & (1) \\ \\ 2H_{2}O & \rightarrow & O_{2}+4H^{+}+4e^{-} \\ E_{0}=1.23 \ V \ vs. \ SHE \ (acidic) \ or \\ \\ E_{0}=0.82 \ V \ vs. \ SHE \ (neutral) & (2) \end{array}$$

To achieve the best OER efficiency, with low overpotential and good stability along with low electrocatalyst price, different classes of electrocatalyst materials have been studied. These studies include noble metal-based electrocatalysts, transition metal oxides, oxyhydroxides, perovskite-type oxides, metal phosphides/ phosphates/nitrides/borides/sulfides, and carbon-based materials (Tahir et al., 2017). Among them, platinum (Pt) (Pierozynski et al., 2019) and its alloys are found to be the best electrocatalysts for OER (Reier et al., 2012; Milikić et al., 2018; Mladenović et al., 2021). In addition to Pt-based catalysts, ruthenium oxide (RuO₂) and iridium oxide (IrO₂) also present excellent catalytic activity for OER in both acidic and alkaline media (Suen et al., 2017). However, they are unstable at high anodic potentials where RuO2 is oxidized to RuO4 and IrO2 is oxidized to IrO₃ (Suen et al., 2017). Combining Pt with transition metals such as Ni, Fe, or Cu on graphene nanoplatelets was found to notably boost the oxygen electrode kinetics (Mladenović et al., 2022). Besides noble metal-based electrocatalysts, cobalt-based electrodes also show high efficiency towards OER (Cheng and Jiang, 2015; Asadizadeh et al., 2018; Du et al., 2019; Milikić et al., 2021). For instance, Pt-substitution of Co(II, III) oxide led to some improvement of activity towards OER. Specifically, the overpotential to reach the current density of 20 mA cm⁻² in an alkaline medium decreased by 12 mV (455 mV vs 467 mV) upon 1% Pt-substitution of Co₃O₄ (Nellaiappan et al., 2021). This was related to the generation of tetrahedral Co2+ after Pt4+ substitution where Co2+ species is less active towards OER. Furthermore, bimetallic Co-based (CoM, M = Mo, Fe, Mn) coatings showed high efficiency for water splitting in alkaline media (Milikić et al., 2021). Among studied coating, CoMo and Co demonstrated the highest performance for hydrogen evolution reaction (HER) and OER, respectively, reflected in the highest current density with low overpotentials and Tafel slopes. Vanadium nitride (VN) nanowires dual-doped with Co and phosphorus P) (VN-Co-P, VN, VN-Co, and VN-P) presented better OER performance in an alkaline medium due to their higher electronic activity and better physical properties than the undoped VN. This was evidenced by lower overpotential at a current density of 10 mA cm⁻² of 335, 395, 401, and 458 mV for

VN-Co-P, VN-Co, VN-P, and VN, respectively (Yang et al., 2019). Furthermore, boosting electrocatalysis of OER with cost-effective Co, nitrogen (N)-doped carbons prepared by simple carbonization of ionic liquids was proposed within the authors' recent work (Zdolšek et al., 2022). Elemental Co supported by N atoms was concluded to represent active sites for OER.

On the other hand, the properties of carbon-based electrodes depend on their surface chemistry and microstructure (Yang et al., 2019; Teppor et al., 2020). Graphene has been widely tested for electrochemical sensor applications due to its good electrical and mechanical properties (Compton and Nguyen, 2010). Graphite/ graphene oxide (GO)-based materials are attractive electrodes for lithium-ion batteries and electrochemical supercapacitors (Kumar et al., 2012). The oxygen functional groups on the GO surface make it suitable for application as a support material and in composites (Kumar et al., 2012). The graphite-like carbon nitride (g-CN), as a metal-free polymeric photocatalyst, is an inorganic π -conjugated 2D material that can be easily added to the compound's surface to form core-shell structures (Chen et al., 2014). g-CN has a good photocatalytic activity for hydrogen production under visible light illumination (Hu et al., 2013; Chen et al., 2014). However, the low surface area of g-CN limits its application as a support material for metal nanoparticles (NPs). In this respect, mesoporous g-CN (mpg-CN) has a large surface area and good semiconductor properties leading to enhanced photocatalytic performance (Chen et al., 2014).

This work reports a facile protocol for the synthesis of ultrasmall CoPt alloy NPs and their assembly on three different carbon-based support materials, namely, reduced graphene oxide (rGO), mpg-CN, and commercial Ketjenblack carbon, for the fabrication of efficient electrocatalysts for OER in alkaline solution. These electrocatalysts were thoroughly examined for OER in an alkaline electrolyte solution (1 M KOH) by linear scan voltammetry (LSV), electrochemical impedance spectroscopy (EIS), chronoamperometry (CA), and chronopotentiometry (CP). Finally, their OER activity was compared to that of commercial CoPt/C electrocatalyst.

2 Experimental

2.1 Materials

Oleylamine (OAm) (>70%), 1-octadecene (ODE, 90%), platinum II) acetylacetonate (Pt (acac)₂, 99%), cobalt (II) acetylacetonate (Co(acac)₂, 97%), borane-tert-butylamine (BTB, 97%), hexane (99%), ethanol (99%), acetone (97%), phosphorus pentoxide (P₂O₅, 95%), potassium peroxodisulfate (K₂S₂O₈, 95%), potassium permanganate (KMnO₄, 99%), hydrogen peroxide (H₂O₂, 30%), sodium nitrate (NaNO₃, 99%), sulfuric acid (H₂SO₄, 98%), dimethylformamide (DMF, >99%) and Ludox[®] HS-40 were purchased from Sigma-Aldrich[®] and used as received. Natural graphite flakes (average particle size: 325 mesh) and guanidine hydrochloride (GndCI, 98%) were purchased from Alfa-Aesar. Ammonium hydrogen difluoride (NH₄HF₂, 98.5%) was purchased from Fluka. Commercial Ketjenblack carbon was purchased from Aksa Nobel. Deionized water was distilled using a Milli-Q water purification system.

2.2 Instrumentation

All transmission electron microscope (TEM) images were recorded by transmission electron microscope (TEM, Jem-1400 plus electron microscopy, 120 kV). X-ray diffraction (XRD) patterns were recorded on a PANalytical Empyrean diffractometer with Cu-K α radiation (40 kV, 15 mA, 1.54051 Å) over a 2 θ range from 10° to 90° at room temperature. Elemental analysis measurements were carried out by inductively coupled plasma-mass spectroscopy (ICP-MS, Agilent Technologies 7,700) after each sample was completely dissolved in aqua-regia (HCl/ HNO₃: 3/1 vol. ratio).

2.3 Synthesis of monodisperse CoPt alloy NPs

Monodisperse $Co_{45}Pt_{55}$ alloy NPs were synthesized by using a surfactant-assisted solvothermal method comprising the decomposition and reduction of metal precursors in a solvent-surfactant mixture at a relatively high temperature. In a synthesis of $Co_{45}Pt_{55}$ NPs, under an inert atmosphere, 0.2 g of borane-tert-butylamine (BTB), 3 mL of OAm, and 7 mL of ODE were mixed vigorously in a four-necked reactor. Then, a mixture of 0.3 mmol of Pt (acac)₂ and 0.2 mmol of $Co(acac)_2$ was dissolved in 3 mL of OAm at room temperature and injected in the same reactor at 100°C. The reaction mixture was kept at this temperature for an hour and then cooled down to 40°C. The yielded NPs were separated by centrifugation (8,500 rpm, 12 min) after acetone addition (40 mL). This procedure was repeated with ethanol. The obtained NPs were dispersed in hexane for further use.

2.4 Preparation of reduced graphene oxide (rGO)

Reduced graphene oxide (rGO) was synthesized by using a wellestablished two-step wet-chemical procedure starting from natural graphite flakes. In the first step, graphite oxide was synthesized by using the modified Hummers method (Hummers and Offeman, 1958). In the second step, graphite oxide was exfoliated to graphene oxide (GO) in DMF (1 mg mL⁻¹) by using an ultrasonic bath, and then the resultant dispersion was refluxed for 6 h. At the end of the refluxing process, GO was reduced to rGO, and floating black rGO sheets were separated from the solution by filtration (Metin et al., 2014).

2.5 Preparation of mesoporous graphitic carbon nitride (mpg-CN)

For the synthesis of mpg-CN, we used our established hardtemplating method published elsewhere (Aksoy and Metin, 2020). The details of the mpg-CN synthesis procedure and its detailed structural characterization can be found in our recent report (Erdogan et al., 2016).

TABLE 1 Pt loadings on the prepared electrodes.

Electrocatalyst	Pt loading/mg cm ⁻²		
CoPt/rGO	0.054		
CoPt/mpg-CN	0.084		
CoPt/KB	0.009		
CoPt/C	0.247		

2.6 Assembly of CoPt alloy NPs onto the carbon-based support materials

To use the CoPt alloy NPs as catalysts for OER, they were assembled on rGO, mpg-CN, and commercial Ketjenblack (KB) supports by using the liquid self-assembly method that has been utilized by our group for the synthesis of many electrocatalysts (Şener et al., 2015; Martins et al., 2017; Yılmaz et al., 2019). In a general procedure, 40.0 mg of rGO, mpg-CN, or KB was exfoliated in ethanol by sonicating the solution in an ultrasonic bath for 30 min. Next, 20 mg of the NPs were dispersed in 30 mL of hexane, and this dispersion was mixed with the rGO, mpg-CN, or commercial Ketjenblack dispersion in ethanol. The resultant mixture was sonicated for 2 h to ensure the assembly of the NPs onto the carbon-based support materials. In the final step, the mixture was centrifuged at 7,500 rpm for 10 min and the separated catalyst was washed with ethanol. The alloy composition and the metal contents of the catalyst were determined by ICP-MS.

2.7 Electrochemical measurements

All electrochemical measurements were carried out in a 1 M KOH aqueous solution using Ivium V01107 potentiostat/ galvanostat in a three-electrode system with graphite rod as the counter electrode, saturated calomel electrode (SCE) as the reference, and CoPt/X (X = rGO, mpg-CN, KB) as the working electrode. All potentials within the paper are given *versus* the reversible hydrogen electrode (RHE).

Working electrodes were prepared by pipetting 10 μ L of catalytic ink onto a glassy carbon tip (0.945 cm²) and drying it at 100°C for 8 h. Catalytic inks were composed of 5 mg of each electrocatalyst, including CoPt/rGO (6.4 wt% Pt), CoPt/mpg-CN (7.2 wt% Pt), CoPt/KB (1.44 wt% Pt), or commercial Co₂₅Pt₇₅ (Tanaka Kikinzoku Kogyo Co. Ltd., 46.7 wt% Pt) on carbon, in 125 μ L of 2 wt% polyvinylidene difluoride in N-methyl-2-pyrrolidone solution, which were then ultrasonically mixed for 30 min. The final loadings of Pt on the electrode surface are given in Table 1. Accordingly, considering the Co₄₅Pt₅₅ atomic ratio in the alloy, the carbon-to-catalyst mass ratios were 92.0%, 91.0%, and 98.2% for CoPt/rGO, CoPt/mpg-CN, and CoPt/KB, respectively.

OER studies of the three electrocatalysts were done by LSV in 1 M KOH from the open circuit potential (OCP) to 2 V at 10 mV s⁻¹ and different temperatures from 25°C to 85°C, adjusting the temperature by water circulation using a Haake F3 bath. Electrochemical impedance spectroscopy (EIS) measurements



were conducted at 25°C in the frequency range of 100 kHz to 0.1 Hz, with 5 mV amplitude, at four different potentials. CA study was carried out at the constant potential of 1.8 V for 1 h, while CP was carried out at the constant current density of 10 mA cm⁻² for 10 h.

3 Results and discussions

3.1 Electrocatalysts characterization

Nearly monodisperse CoPt alloy NPs were synthesized by using a new wet-chemical protocol comprising the co-reduction of $Co(acac)_2$ and Pt $(acac)_2$ precursors with BTB complex in OAm and ODE mixture at 100°C. In the presented recipe, BTB, OAm, and ODE serve as reductant, surfactant, and solvent, respectively. Figure 1 shows the XPS survey and high-resolution spectra for the Pt 4f and Co 2p core levels. The XPS survey spectrum indicates the presence of all expected elements (Pt, Co, O, and C) (Figure 1A). The high-resolution XPS spectrum of the Pt 4f core level (Figure 1B) shows two bands observable at binding energies (BEs) of 71.5 and 74.9 eV, representative of Pt atoms in the metallic state (Alayoglu et al., 2011). In the case of the high-resolution XPS spectrum of the Co 2p core level (Figure 1C), the BEs for Co $2p_{1/2}$ and Co $2p_{3/2}$ at 800.6 and 780.1 eV are characteristic of metallic Co.

The colloidal Co45Pt55 NPs were then assembled on three different carbon-based support materials, namely, rGO, mpg-CN, and commercial KB. The representative TEM images of Co45Pt55 NPs over these 3 support materials are shown in Figure 2. These images confirm that Co₄₅Pt₅₅ NPs were successfully assembled on all support materials, but they show different particle dispersion on each support material. CoPt/rGO and CoPt/KB show almost homogenous particle dispersion (Figures 2A, C) while the NPs do not display a completely homogeneous dispersion over mpg-CN (Figure 2B). The observation of such a difference in CoPt NPs dispersion over different carbon-based support materials might be due to the difference in their surface area (BET surface areas; S_{rGO} = $390 \text{ m}^2 \text{ g}^{-1}$ (Metin et al., 2012), mpg-CN = $182 \text{ m}^2 \text{ g}^{-1}$ (Erdogan et al., 2016), and $S_{KB} = 753 \text{ m}^2 \text{ g}^{-1}$ (Inoue et al., 2012)). Although there are regions with a higher concentration of NPs in the TEM









image of CoPt/mpg-CN nanocomposite, one can say that, overall, CoPt NPs were not agglomerate and preserved their initial particle size and distribution over the three support materials, which allows studying their catalytic activity for the same reaction.

To get insight into the crystal structure of $Co_{45}Pt_{55}$ alloy NPs, powder XRD analyses were performed on CoPt/rGO, CoPt/mpg-CN, and CoPt/KB nanocomposites. Although all the supported catalysts exhibit mostly amorphous structure, the broad peaks observed at around $2\theta = 40^{\circ}$ are attributed to the (111) plane of the facecentered cubic crystal phase of CoPt NPs (Figure 3) (Tzitzios et al., 2005; Wang et al., 2018). The broadening of (111) peak is due to the very small particle size of CoPt alloy NPs. Moreover, it should be noted that the (111) peak of CoPt is slightly red-shifted, indicating the solidsolution formation between Pt and Co metals. Additionally, the peak aroused at $2\theta = 27.4^{\circ}$ for the CoPt/mpg-CN nanocomposite is readily assigned to the (002) plane of mpg-CN and the peaks observed at $2\theta = 23^{\circ}$ in the XRD patterns of CoPt/rGO and CoPt/KB nanocomposites are attributed to the graphitic layered structure of rGO and commercial carbon. CV data (not shown) revealed notably higher capacitance in the case of CoPt/rGO than in the case of CoPt/mpg-CN and CoPt/KB. This reflects a higher number of active sites that can participate in the adsorption processes in the O adsorption region and, thus, it is expected to lead to higher OER activity (Eftekhari, 2017). Additionally, the electrocatalytic reactivity of the active sites will depend on their accessibility (as OER is not ideally a surface reaction and it proceeds within a thin layer of ca. 10 nm), as well as on their oxidation state (Milikić et al., 2018).

3.2 Oxygen evolution reaction study

OER activity of CoPt/rGO, CoPt/mpg-CN, and CoPt/KB electrocatalysts was compared by recording polarization curves in 1 M KOH (Figure 4A). The activity was evaluated based on three parameters: onset potential, E_{onset} , overpotential necessary to reach a current density of 10 mA cm⁻², η_{10} , and Tafel slope, b. The OER onset potential, defined as the potential at which a current density of

Material	E _{onset} /V	b/mV dec ⁻¹	η ₁₀ /V	Source
CoPt/rGO	1.61	101	0.484	This work
CoPt/mpg-CN	1.62	160	0.512	This work
CoPt/KB	1.65	61	0.792	This work
Commercial CoPt/C (46.7 wt% Pt)	1.59	208	0.584	This work
Commercial Pt/C (40 wt% Pt)	-	198	0.576	Mladenović et al. (2021)
CoPt/DTM-C (dif. Co-to-Pt ratios)	-	120-133	0.460-0.380	Wang et al. (2018)
CoPt/C	-	136	0.410	Wang et al. (2018)
sqPtCo/GNPs	-	454	0.690	Mladenović et al. (2023)
sqPtFe/GNPs	-	307	0.582	Mladenović et al. (2023)
sqPtNi/GNPs	-	355	0.654	Mladenović et al. (2023)
PtNi/Mn ₂ O ₃	-	174	0.639	Mladenović et al. (2021)
PtNi/Mn ₂ O ₃ -TiO ₂	-	224	0.858	Mladenović et al. (2021)
PtNi/Mn ₂ O ₃ -NiO	-	140	0.529	Mladenović et al. (2021)
Pt/GNPs	-	478	0.765	Mladenović et al. (2022)
PtNi/GNPs	-	356	0.652	Mladenović et al. (2022)
PtFe/GNPs	-	280	0.572	Mladenović et al. (2022)
PtCu/GNPs	-	490	0.660	Mladenović et al. (2022)
Ir/C	1.66	164	-	Nguyen and Shim (2018)
Ir ₂₃ Pd ₇₇ /C	1.63	164	-	Nguyen and Shim (2018)
Ir-Pd NHS	-	103	0.398	Zhang et al. (2018)
Ir-Pd nW	-	118	0.464	Zhang et al. (2018)
r-IrO ₂	1.40	-	-	Lee et al. (2012)
r-RuO ₂	1.40	-	-	Lee et al. (2012)

TABLE 2 Comparison of kinetic parameters of OER in alkaline media at 25°C for CoPt/X (X = rGO, mpg-CN, KB, C) and for other noble metal-based electrocatalysts reported in the literature.

^aDTM, diatomite; sq-sequential deposition; GNPs, graphene nanoplatelets; NHS, nanohollow spheres; nW-nanowires; r-rutile.

1 mA cm⁻² is reached (Inoue et al., 2012), was observed to be ca. 10 and 40 mV lower at CoPt/rGO (1.61 V) compared to those of CoPt/mpg-CN (1.62 V) and CoPt/KB (1.64 V), respectively, and ca. 20 mV more positive than that of commercial Pt/C (1.59 V), respectively (Table 2). CoPt/rGO (0.484 V) showed 28 and 308 mV lower overpotential to reach a current density of 10 mA cm⁻² compared to CoPt/mpg-CN (0.512 V) and CoPt/KB (0.792 V), respectively. Moreover, this value is ca. 100 mV lower than the overpotential value of commercial CoPt/C (0.584 V) and Pt/C (0.576 V) (Mladenović et al., 2021; 2022). Lower overpotential and higher current densities observed in LSVs of the hereinprepared CoPt/rGO point out its superior activity compared to the commercial CoPt/C. This superior performance of CoPt/rGO under OER polarization conditions could be related to the 2D layered structure of rGO that facilitates mass transfer. Moreover, the high surface area of rGO enhances the dispersion of CoPt alloy NPs and facilitates electron transport between the NPs and graphene (Murillo Leo et al., 2017; Meng et al., 2019). As mentioned above, adsorption/desorption is an essential step in the catalysis of water electrolysis, i.e., catalysis of both hydrogen evolution reaction and

herein studied OER. rGO was demonstrated to have a key role originating in its unique reactivity related to the O surface groups present in the graphene structure. Namely, it has been shown that rGO acts as H adatoms acceptor facilitating their recombination to form H_2 . H atoms generated by H_2O discharge on transition metals such as Ni, spill onto the rGO where they are re-combined. At the same time, the electrocatalyst's surface is continuously cleaned, i.e., free active sites are continuously formed enabling HER/OER to proceed (Chanda et al., 2015).

Furthermore, Tafel slopes were determined from overpotential η vs log current density j plots, Figure 4A (Table 2). The evaluated Tafel slopes of CoPt/KB, CoPt/rGO, CoPt/mpg-CN, and CoPt/C were 61, 101, 160, and 208, mV dec⁻¹, respectively, suggesting higher OER rate on CoPt/KB and CoPt/rGO than on CoPt/mpg-CN and commercial CoPt/C. Besides, the OER Tafel slope value for CoPt/ rGO was observed to be lower than values reported in the literature, for instance, for OER at commercial Pt/C (198 mV dec⁻¹) and PtNi at different transition metal oxide supports (values ranging from 140 to 224 mV dec⁻¹) in 0.1 M KOH (Mladenović et al., 2021; Mladenović et al., 2022). Furthermore, PtM (M = Ni, Fe, Cu) on



graphene nanoplatelets presented notably higher OER Tafel slope values (280–478 mV dec⁻¹). Several Ir_xPd_y/C and Ir/C electrocatalysts were tested for OER in 0.1 M NaOH (Nguyen and Shim, 2018), where $Ir_{23}Pd_{77}/C$ and Ir/C presented the same value of Tafel slope of 164 mV dec⁻¹ that is again higher than Tafel slope value determined for herein tested CoPt/rGO. Ir-Pd nanowires (Zhang et al., 2018) showed a somewhat higher Tafel slope (118 mV dec⁻¹) than herein tested CoPt/rGO.

The value of the Tafel slope can further be used to determine the OER mechanism (Eqs. (3)–(7), i.e., the rate-determining step (RDS). Thus, Tafel slopes of ca. 120, 40, and 28 mV dec⁻¹ are observed when first (Eq. (3) and (second (Eq. (5)), and third (Eq. (7)) electron transfer is the RDS, respectively (Bandal et al., 2017). In addition, a Tafel slope of 60 mV dec⁻¹ can also be observed when the first electron transfer step is followed by the rate-determining chemical transformation (Doyle et al., 2013; Bandal et al., 2017). Shinagawa et al. (2015) thoroughly examined the OER mechanism in alkaline media, where the single-site OER mechanism is assumed. They concluded that the Tafel slope is coverage-dependent. A Tafel slope of 120 mV dec⁻¹ was obtained when the adsorbed species formed before the RDS were predominant. On the other hand, a lower Tafel slope was obtained when adsorbed species formed in the first stage of the reaction were predominant. The Tafel slope value evaluated for OER at herein prepared CoPt/rGO electrocatalyst (101 mV dec⁻¹) suggests the first electron transfer as the RDS. For comparison, for Pt/C, a Tafel slope of 60 mV dec⁻¹ increasing to 120 mV dec⁻¹ with increasing potential was reported for OER in 1.0 M KOH (Shinagawa et al., 2015).

$$M + OH^- \rightarrow MOH + e^-$$
 (3)

$$4OH + OH^{-} \rightarrow MO + H_2O_{(l)} + e^{-}$$
(4)

$$2MO \rightarrow 2M + O_{2(g)} \tag{5}$$

$$MO + OH^- \rightarrow MOOH + e^-$$
 (6)

$$MOOH + OH^{-} \rightarrow M + O_{2(g)} + H_2O_{(l)} + e^{-}$$

$$\tag{7}$$

Figure 4B reveals specific current densities of 1402, 1132, 999, and 104 A g⁻¹_{Pt} for CoPt/rGO, CoPt/KB, CoPt/mpg-CN, and CoPt/C, respectively, at the potential of 2 V. CoPt/rGO again showed higher activity for OER compared to the commercial CoPt/C

TABLE 3 Tafel analysis parameters for OER on CoPt/rGO at different temperatures.

T/°C	Tafel slope/mV dec ⁻¹	j₀/μA cm⁻²		
25	101	0.13		
35	124	0.70		
45	130	1.30		
55	132	2.70		
65	193	97.0		
75	209	160		
85	201	170		

electrocatalyst, followed by CoPt/KB, where their specific current densities were ≥ 10 times higher than the specific current density of commercial CoPt/C. It is worth mentioning that commercial CoPt/C contains 46.7 wt% Pt, whereas CoPt/KB, CoPt/rGO, and CoPt/mpg-CN catalysts contain only 1.4, 6.4, and 7.2 wt% Pt, respectively. Specific current density value at 1.48 V of CoPt/rGO (3.2 A g⁻¹_{Pt}), was found to be comparable/higher than values reported for rutile IrO₂ and RuO₂ NPs, and of the same order of magnitude as that of commercial Ir/C (40 wt% Ir, Premetek, ca. 9 A g⁻¹ Ir in 0.1 M KOH solution) (Lee et al., 2012).

Water electrolyzers typically operate at temperatures ranging from 65°C to 90°C. Polarization curves of CoPt/rGO in 1 M KOH illustrate the increase of current densities from 77.2 to 214 mA cm⁻² with increasing temperature from 25°C to 85°C (Figure 5A). CoPt/ mpg-CN electrocatalyst showed some instability with increasing temperatures above 35°C due to vigorous gas bubble evolution. Tafel plots of CoPt/rGO were constructed for all temperatures in the potential range from 1.65 to 1.75 V, allowing the determination of the Tafel slope and exchange current density values (Figure 5B). The exchange current density was observed to increase more than three orders of magnitude, i.e., from 0.13 μ A cm⁻² at 25°C to 170 μ A cm⁻² at 85°C (Table 3), evidencing a strong effect of temperature on OER kinetics (Miles, 2006).

The resistance during OER was assessed by EIS, with the Nyquist plots of three studied electrocatalysts being presented in Figure 6A,

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FIGURE 6

Nyquist plots for OER in 1 M KOH at (A) CoPt/rGO at different potentials at 25°C and (B) comparison of Nyquist plots of three catalysts recorded at 1.75 V with the equivalent circuit used to fit the impedance data in the insets.

TARIE 4 FIS	narameters for t	he OFR at CoPt/rG(CoPt/mpg-CN	and CoPt/KB	electrocatalyst in	1 M KOH at 25°C.
	parameters for t	ne orn at cort/iot	, cor t/mpg-cit	, and COFUND	electrocataryst in	T M ROTT at 25 C.

Material	E/V	R_1/Ω	R_2/Ω	R_3/Ω	C ₁ /mF	C ₂ /mF
CoPt/rGO	1.70	4.34 ± 0.03	1.6 ± 0.2	4.76 ± 0.05	0.769	1.361
	1.75	4.42 ± 0.02	1.9 ± 0.2	2.2 ± 0.2	0.844	1.301
	1.80	4.398 ± 0.008	1.6 ± 0.9	1.4 ± 0.1	0.870	1.556
	1.85	4.335 ± 0.008	1.5 ± 0.1	1.3 ± 0.1	0.835	1.560
CoPt/mpg-CN	1.75	5.8 ± 0.0	2.1 ± 0.4	3.0 ± 0.4	0.37	1.9
CoPt/KB	1.75	13 ± 0	2.9 ± 3.44	0.78 ± 9.91	0.52	5.8



B. The electrocatalysts showed the same trend, where resistance values decreased with the increasing applied potential; Figure 6A illustrates the case of CoPt/rGO. The obtained impedance spectra could be best fitted with an equivalent electric circuit having five elements (inset of Figures 6A,B): solution resistance (R₁), charge transfer resistance at the working electrode (R₂), mass-transfer resistance of the adsorbed intermediates (pseudo-resistance, R₃) and capacitance C_1 and C_2 related to the double-layer capacitance and the pseudo-capacitance of the working electrode,

respectively. Evaluated EIS parameters for OER at CoPt/rGO at four potentials are presented in Table 4 along with the EIS parameters for OER at CoPt/mpg-CN and CoPt/KB electrocatalysts at a potential of 1.75 V. CoPt/rGO, CoPt/mpg-CN, and CoPt/KB showed similar charge transfer resistance values of 1.9, 2.1, and 2.9 Ω , respectively, at 1.75 V (Figure 6C). These low values suggest boosted charge transfer and effective utilization of active material during the electrochemical reaction. The uncompensated solution resistance, R₁, was slightly lower in the case of CoPt/rGO (4.42 Ω) compared to CoPt/mpg-CN (5.8 Ω) and CoPt/KB (13 Ω); these small variations in solution resistance value originate in small differences in the cell geometry during measurements.

The chronoamperometric response of CoPt/rGO under OER polarization conditions (constant potential of 1.8 V) is shown in Figure 7A. It could be observed that CoPt/rGO showed OER specific current density of ca. 32 A g⁻¹ at 200th s. However (specific) current density at CoPt/rGO was observed to continuously decrease with time. Thereafter, long-term chronopotentiometric measurements were carried out to assess the electrocatalysts' stability (Figure 7B). CoPt/KB showed instability after less than 1 h. The overpotential to reach a current density of 10 mA cm⁻² after 10 h was observed to be 0.527 and 1.190 V for CoPt/mpg-CN and CoPt/rGO, respectively. Comparison with values recorded at the beginning of the experiment, reveals the stability of overpotential in the case of CoPt/ mpg-CN, but a significant increase in the case of CoPt/rGO. This instability of CoPt/rGO is rather surprising as rGO was reported to stabilize anchored metal NPs through strong electrostatic interactions and thus lead to electrocatalysts' high long-term stability/durability (Murillo Leo et al., 2017; Meng et al., 2019). Instability might partially come from electrocatalyst's film deterioration due to intense bubble evolution rather than just NPs detachment from the support. Still, this holds a promise that the stability of CoPt/rGO could be improved and that, along with its high performance for OER catalysis, it could enable its use in water electrolyzers, for instance.

4 Conclusion

Three novel electrocatalysts were prepared by the assembly of as-prepared Co45Pt55 alloy NPs on different carbon-based support materials: reduced graphene oxide (CoPt/rGO), mesoporous graphitic carbon nitride (CoPt/mpg-CN), and commercial carbon black (CoPt/KB). All three electrocatalysts showed high OER efficiency in alkaline media, as confirmed by LSV studies. EIS analysis revealed similar charge transfer properties of the three prepared electrocatalysts. Still, CoPt/rGO was found to be the most efficient for OER among three electrocatalysts, with notably lower Tafel slope and higher current density values than those of commercial CoPt/C. The superior activity of CoPt/rGO becomes even more evident when specific current densities are compared; specific current densities of CoPt/rGO were observed to be ≥ 10 times higher than that of commercial CoPt/C. However, insight into their stability through short-term chronoamperometric and long-term chronopotentiometric studies revealed that further improvements are vital for enhancing stability.

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Data availability statement

The raw data supporting the conclusion of this article will be made available by the authors, without undue reservation.

Author contributions

Conceptualization, BŠ and DM; investigation, SA, JM and MS; formal analysis, SA, JM and MS; writing—original draft preparation, SA, JM and MS; writing—review and editing, BŠ and DS; visualization, JM, DM and DS; supervision, BŠ. All authors contributed to the article and approved the submitted version.

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Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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