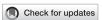
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A framework for regional high-level technical screening of promising CCUS value chains

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To support the European Green Deal and accelerate climate mitigation, the CCUS ZEN project conducted a high-level technical screening of Carbon Capture, Utilization, and Storage (CCUS) value chains in the Baltic and Mediterranean regions. These regions were chosen, since they have lower maturity levels for CCUS compared with the current development in the North Sea region. The study mapped industrial carbon dioxide (CO_2) emission sources, potential storage sites, transport infrastructure, and utilization options. Emission clusters and hubs were identified based on volume, location, and industry type, while for each mapped storage site, information was gathered about the type of reservoir (deep saline aquifer or depleted hydrocarbon field), the onshore or offshore location, the capacity of the reservoir and the Storage Readiness Level, indicating the maturity of the capacity evaluation. Transport options included pipelines, shipping, and multimodal solutions were presented. This study defined unique high-level technical CCUS value chain screening workflow for mapping of emitters, infrastructures to storage screening. An open geographical information system was used for mapping the emitters and storage sites from previous reports, and to illustrate emission clusters and possible transport routes, both existing and future infrastructures. The screening revealed significant CO₂ emission sources and storage capacities across the regions, with notable clusters in Poland, Germany, Italy, and Turkey. The Baltic region showed three times the storage capacity of the Mediterranean region. Eight promising CCUS value chains were defined, integrating source-sink matching and infrastructure feasibility. A detailed case study of Southern Italy and Greece was presented, to demonstrate the potential for regional CCUS deployment, highlighting challenges such as data availability, storage capacity uncertainty, transport possibilities and stakeholder coordination. This study will provide a foundation

for further development and stakeholder engagement in CCUS planning across Europe.

KEYWORDS

CCUS, value chain, screening, Europe, CCS

1 Introduction

There is a strong ambition to accelerate the deployment of Carbon, Capture, Utilization, and Storage (CCUS) throughout Europe, as a part of the European Green Deal (European Commission, 2019), the European Climate Law and to increase climate energy and climate targets for 2030 (Tumara et al., 2024). As part of this, the EU funded network project CCUS ZEN has connected CCUS actors in Europe, to identify promising value chains and to share knowledge and experience. We carried out a high-level technical mapping focused on emission sources, storage sites, transport infrastructure, utilization options and renewables, alongside non-technical mapping including stakeholder needs, regulations, climate policies and funding opportunities (Figure 1). These aspects should be considered when CCUS value chain are to be developed further after the initial technical high-level screening. One of the objectives was to explore the potential for CCUS value chain deployment in two regions with lower maturity level for CCUS compared to the current development in the North Sea region. A high-level screening of promising value chains has been carried out for two selected regions: the Baltic Sea region and the Mediterranean Sea region (Ringstad et al., 2023). The overall screening workflow was tested in the two geographical regions, with different geological storage sites (aquifers and depleted oil and gas fields) and led to the definition of 8 CCUS value chains, several with different transport solutions included, using ships or pipelines or a combination (Gravaud et al., 2024).

2 Methodology and input data for high-level CCUS technical value chain screening

Several studies have been carried out focusing on high-level CCUS value chain screening with scenario developments (Jakobsen and Brunsvold, 2011), infrastructures (Kjärstad and Johnsson, 2009; European Commission, 2024) and storage sites (Anthonsen et al., 2014a; Anthonsen et al., 2014b). The high-level CCUS technical value chain can be subdivided into four main parts covering mapping of $\rm CO_2$ emitters, infrastructure screening, storage sites screening and utilization as a final part in the puzzle (Lothe et al., 2025) (see Figure 2). For each part of the value chain, several key input parameters are listed without ranking the importance, costs, or effort to get enough data to draw solid conclusions.

As part of the high-level CCUS technical screening, an open geographical information system (QGIS) has been used for mapping the emitters and storage sites from previous reports, and to illustrate emission clusters and possible transport routes, both existing and

future infrastructures. The aim is to carry out a first qualitative high-level screening, a more quantitative assessment of potential CCUS value chains are presented by Shogenova et al. (2025).

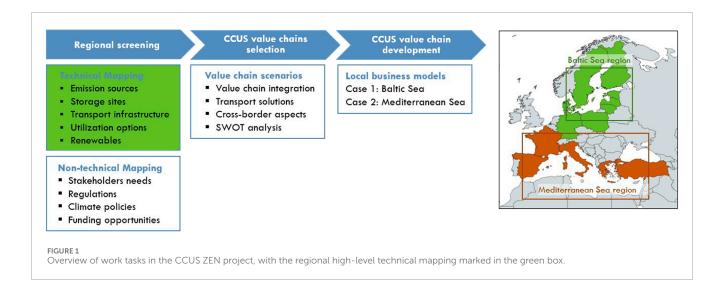
2.1 Mapping of emitters

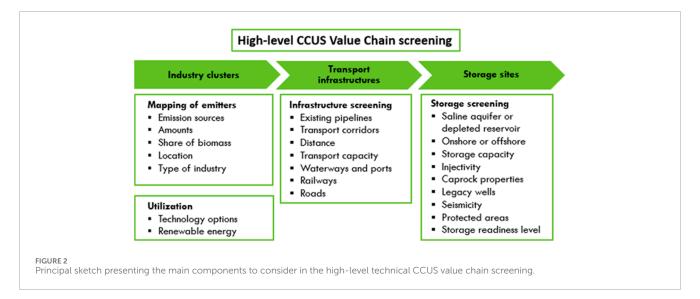
Inspection of the emission sources in each geographical region leads to the identification of promising sites for CO_2 capture. The focus is on identifying clusters of emitters, where CO_2 could be captured from different industrial sites and gathered at a hub before the transport to storage. Standalone emitters could also be identified as promising for CCUS value chains, depending on their amount of emission, location, and type of industry. For each emission source, information about the facility is collected (facility name, company, location, coordinates, and industrial sector), along with information about the facility's emissions (annual amount of CO_2 emitted, emissions trend, share of biomass, and waste-to-energy) (see Table 1).

The CO_2 emission database in CaptureMap, provided by Endrava is sourced from the EU Emissions Trading System (EU-ETS) and the European Pollutant Release and Transfer Register (E-PRTR). The EU-ETS data mainly includes fossil-based CO_2 emissions, whereas the E-PRTR includes both fossil-based and biogenic CO_2 emissions. The E-PRTR dataset only includes the facilities with CO_2 emissions above 100 kt/y, while the EU-ETS dataset also includes the facilities with smaller emission volumes (<100 kt/y). Since CaptureMap uses the E-PRTR system as their basis for facilities in European countries, many facilities with CO_2 emissions less than 100 kt/y are not included in the database.

Data from CaptureMap were used for mapping CO_2 emissions sources in the Baltic Sea region (Denmark, Sweden, Finland, Germany, Estonia, Latvia, Lithuania and Poland) and the Mediterranean Sea region (France, Spain, Italy and Greece). The emission data were quality-checked, and amended where necessary, by the CCUS ZEN partners in Denmark, Sweden, Finland, Estonia, Latvia, Lithuania, Poland and France.

Since Turkey is not covered in the CaptureMap database, this emission mapping was carried out using methodology described in IPCC (2006), see also Ringstad et al. (2023). Due to the unavailability of annual, sector-based $\rm CO_2$ emission data, the mapping of $\rm CO_2$ emission sources in Turkey has been restricted to emissions from the leading sectors in terms of $\rm CO_2$ emissions, namely, the refineries and petrochemical industry, power plants, iron and steel industry, and cement industry. The reported $\rm CO_2$ emissions are in general from 2021, except for some facilities where only older data were available. Clusters are defined, with the total amount of emissions, the number of facilities in the cluster, and the share of each industrial sector in the total emissions.





2.2 Mapping of infrastructures

For the infrastructure screening, we looked at existing infrastructure relevant for CO_2 -transport with emphasis on pipelines (onshore and offshore), existing natural gas corridors, waterways and ports. Existing pipelines could either be reused if they have the specifications needed (e.g., temperature and pressure limitations and material) or the pipeline corridor can be used as a route for a new CO_2 pipeline. If transport using pipelines or waterways is not an option, also railways and road (lorries) are evaluated.

There are multiple ways to transport CO_2 which include pipelines, ships, trucks/lorries or railways. All methods are often combined with pre- and/or post-processes such as compression and drying of the CO_2 stream, removal of impurities, liquefaction and intermediate storage solutions. Larger CO_2 quantities, such as usually expected for a CO_2 cluster require either a pipeline or ships, or a combination of both. This sub-section presents a high-level comparison between the two transportation methods.

The best transportation is often a combination of multiple methods that balance costs with convenience, practicality and in compliance with safety, legal and environmental requirements. Pipelines are commonly the most economical way to transport large quantities of CO2 over short to medium distances. On the other hand, pipelines are not a temporary flexible infrastructure and must primarily be considered for long-term operations. They require a high initial investment, but reduced OPEX. Reutilisation of existing infrastructure may, therefore, be a key for such projects. OPEX may also be reduced by combining processes like drying or compression with the emitter's industrial processes which produce heat or cold. Construction of a CO2 pipeline should consider the environmental impacts and routes may need to be adopted to minimize impact on protected areas. The risk to residential or densely populated areas may also need to be considered when planning CO₂ pipelines. Pipelines can transport CO₂ at gaseous, liquid or supercritical phases. Currently, there are approximately 8,000 km of onshore CO2 pipeline in the US. In Norway, one offshore CO₂ 100-kilometres long pipeline has been built as part of the Northern Light project, from Øygarden to Aurora Field, and one 160-kilometre pipeline from Melkøya to the Snøhvit Field.

TABLE 1 Overview of emission attribute name with descriptions.

Attribute name	Unit	Туре	Input type	Description
Emitter ID		Text	Automatic fill	Unique identifier for emitting facility
Facility name		Text	Manual	Name of facility, which is used to discern different facilities from the same company
Facility ID		Numeric	Manual	The facility identifier assigned by ENDRAVA
Company name		Text	Manual	Company responsible for emission
Region		Text	List	Name of the region: Baltic Sea or Mediterranean Sea
Country		Text	List	Name of country where the facility is located
Country Code		Text	Automatic fill	International Organization for Standardization (ISO) country code
Latitude	Decimal degrees	Numeric	Manual	Latitude geographic coordinates (WGS84)
Longitude	Decimal degrees	Numeric	Manual	Longitude geographic coordinates (WGS84)
State		Text	Manual	Name of state where the facility is located (city or town closest to the emitter)
Industry sector		Text	Select from list	Adapt from second level of NACE (the Statistical classification of economic activities in the European Community) hierarchy
Status		Text	Select from list	Status of emission source
CO_2 reported	t/y	Numeric	Manual	The total CO_2 emissions reported in E-PRTR report (both fossil and biogenic origin) CO_2 emissions
Biomass	t/y	Numeric	Manual	Latest biogenic CO_2 emissions (reported by E-PRTR or estimated by ENDRAVA)
Year reported		Numeric	Manual	Year to which the report relates. It should be the most recent data available
Reported basis		Text	Manual	Reference to data source and/or method of averaging if appropriate
CO2 estimated	t/y	Numeric	Manual	The latest estimated ${\rm CO}_2$ emission by Endrava if the reported (E-PRTR) data is not available
Year estimated		Numeric	Manual	Year to which the estimate relates
Estimate basis		Text	Manual	Estimation method or reference (Endrava)
Latest ETS verified emissions	t/y	Numeric	Manual	Fossil-based ${\rm CO_2}$ emissions reported in 2021 in EU ETS
Emission trend		Text	Select from list	Trend in emission year on year (Growing, Falling, or Stable?) If the latest total $\rm CO_2$ emissions > the average of last 5 years' $\rm CO_2$ emissions "Growing" If the latest total $\rm CO_2$ emissions < the average of last 5 years' $\rm CO_2$ emissions "Falling" If the latest total $\rm CO_2$ emissions = the average of last 5 years' $\rm CO_2$ emissions "Stable"
Shut year		Numeric	Manual	The year the emission source closed or is projected to close
Information source		Text	Manual	Primary source(s) of information
Remarks		Text	Manual	Any other relevant information
CO ₂ emissions ALL	t/y	Numeric	Automatic fill	Concatenation of CO ₂ estimated, and CO ₂ reported

Shipping is a more flexible operation and is viable for longer distances but also for small volumes. While the capital expenditure (CapEx) costs are lower and the ships can be repurposed after the project closure, the operational expenditure (OpEx) costs are a main decision driver. Residential areas are not an obstacle in ship traffic and compliance to environmental restrictions is easier. On

the other hand, ship-based transport is dependent on the existence of suitable harbours and is limited to the sea and waterways. Shipping logistics commonly require a large intermediate storage, and $\rm CO_2$ can only be transported in liquid phase. Commonly today, 1,500–3,000 tonnes vessels are used in the food industry, and the transport conditions are 15 bar and -28° C. It is foreseen that the

TABLE 2 Description of main information areas with color code. The defined color code is used in Table 3.

Name	Description
Option List	Options to choose parameters to be filled in from a list
Storage Unit	Geographic information about the storage unit
Reservoir*	Detailed technical information about reservoir unit. Facultative
Seal*	Information about the seal. Facultative
Capacity	Information required for selecting storage efficiency and data on methods and values of existing storage capacity estimates from previous studies and projects
Maturity	Types of information available and temporal development information

ship size for CCS project will be larger, but it depends on the logistic chain.

For transportation the mapping tool developed in the CO2LOS project was used to identify opportunities in ship transport or barges, while Project of Common Interest (PCI) Transparency Platform, combined with OpenStreetMap, was used for pipelines. Additionally, the European Network of Transmission Systems Operators for Gas (ENTSOG) provides a yearly updated map with an overview of existing gas pipeline infrastructure and projections for future development.

2.3 Mapping of storage sites

There are two main categories for underground carbon dioxide storage: saline aquifers and depleted oil and gas production reservoirs. Other geological storage options, like mineral carbonisation in basaltic rocks, were not considered, since such sites have not been mapped in detail.

The amount of CO₂ to be stored underground depends significantly on the media for the storage and the injectivity. The subsurface storage aquifers can be defined as a regional aquifer, a storage assessment unit, which has an upper limit defined by where the CO₂ will be in supercritical phase (approximately below 800 m depth, depending on pressures and temperature variations). The lower limit is defined by the porosity and permeability of the reservoir units and will be defined on what is considered an acceptable injection rate. This work utilizes the classification of storage structures based on the methodology outlined in Gammer et al. (2011). Several methods ex to calculate storage capacity. The storage capacity may in general terms be described as the pore volume of the aquifer in the storage assessment unit region multiplied with the storage efficiency factor (fraction of pore space where CO₂ "can" be injected). In the CCUS ZEN project, the capacity formulas Vangkilde-Pedersen et al. (2009) have been used:

$$MCO_2 = A \times h \times NG \times \phi \times \rho CO_2 \times S_{eff}$$

where: MCO_2 = calculated estimate storage capacity (in kg), A = considered area (regional or trap aquifer) (in m2), h = average thickness of the regional or trap aquifer suitable for CO_2 storage (in

m), NG = average net to gross ratio of regional and trap aquifer (in %). This factor represents all the formation irregularities within the bulk volume, Φ = average reservoir porosity of the effectively porous rocks in the regional or trap aquifer (in %), $\rho CO_2 = CO_2$ density at reservoir conditions (in kg/m³) and S_{eff} is storage efficiency factor (in %).

The screening of potential storage sites in the two geographical regions is carried out based on publicly available data from projects such as GESTCO, GeoCapacity (e.g., Vangkilde-Pedersen et al., 2009), CO2STOP (e.g., Poulsen et al., 2014), NORDICCS (e.g., Anthonsen et al., 2014a; Lothe et al., 2016), Strategy CCUS (e.g., Veloso, 2021), PilotSTRATEGY, and national projects. For each mapped storage site, information is gathered about the type of reservoir (deep saline aquifer or depleted hydrocarbon field), the onshore or offshore location, the capacity of the reservoir (mean value), and the Storage Readiness Level (SRL) indicating the maturity of the capacity evaluation based on Akhurst et al. (2021). Detailed description of the use of attribute names and data listed is defined in Tables 2, 3.

2.4 Mapping of utilization

Carbon Capture and Utilization includes many technologies that can capture CO₂ directly from the air or from industrial facilities. These technologies utilize CO2 as feedstocks to produce products like chemicals, fuels, and materials. Further details and descriptions of various types of CCU technologies can be found in IEA (2019), Chavez and Partenie (2020), and NASEM (2019). The primary source for the high-level screening of utilization is the CO₂ Value European database on CCU, which has been developed through previous EU projects like SCOT and IMPACTS9. This database contains approximately 250 ongoing and upcoming projects at different Technology Readiness Level (TRL; more details are listed in Ringstad et al. (2023).

3 Results of the high-level screening mapping

Figure 3 shows the results of the high-level screening of the Baltic and Mediterranean regions, highlighting marked emission

TABLE 3 Attribute name with unit, type and description summarized for storage unit, reservoir, seal, capacity and maturity, as defined in Table 1.

Attribute name	Unit	Туре	Input type	Description
Storage_id		Alphanumeric	Automatic fill	Unique identifier for this storage unit. Country code and number
Region		Text	Select from list	Name of the region: Baltic Sea or Mediterranean Sea
Country		Text	Select from list	Name of country
Country_code		Text	Automatic fill	ISO country code (two first letters in capital)
Storage_type		Text	Select from list	Deep Saline aquifer, Hydrocarbon Field, Sloping saline aquifer, Salt caverns
Formation		Text	Manual	Name of storage formation
Storage_unit		Text	Manual	Name of storage unit
Daughter_unit		Text	Manual	Name of daughter unit, usually a well-defined structure with closure
Prospect_unit		Text	Manual	Name of prospect unit
Field_hc_content		Text	Select from list	Hydrocarbon type: oil, gas, condensate. Only for hydrocarbon fields
Field_status		Text	Select from list	Status of DHF: Producing, Suspended, Abandoned. Only for hydrocarbon fields
Field_closure		Date	Manual	Expected date of closure for a producing HC field
Date_entered		Date	Manual	Date of data entry
On_off_shore		Text	Select from list	Onshore or offshore
Data_source		Text	Manual	Reference from the data source
Remarks		Text	Manual	Any other relevant information
Area_expected	km [^] 2	Numeric	Manual	Representative area, expected
Area_net_to_gross	%	Numeric	Manual	Expected net to gross for storage area
Depth_top	m	Numeric	Manual	Average depth to top of unit or at representative borehole. Maybe needed for cost estimates: approximate depth of injection wells

(Continued on the following page)

TABLE 3 (Continued) Attribute name with unit, type and description summarized for storage unit, reservoir, seal, capacity and maturity, as defined in Table 1.

Attribute name	Unit	Туре	Input type	Description
Thickness	m	Numeric	Manual	Representative thickness, expected gross thickness
Porosity_type		Text	List	Indicate if primary or secondary porosity type
Porosity_expected	%	Numeric	Manual	Representative porosity, expected
Permeability	mD	Numeric	Manual	Representative permeability, expected
Compressibility	1/MPa	Numeric	Manual	Representative bulk compressibility
Temperature	℃	Numeric	Manual	Representative temperature
Pressure	MPa	Numeric	Manual	Representative pressure
CO2_density	kg/m [^] 3	Numeric	Manual	Representative CO_2 density, expected
Data_source		Text	Manual	References to literature from where data are extracted
Remarks		Text	Manual	Any other relevant information
Seal		Text	Manual	Name of the primary seal, the main seal providing containment to the storage site
Seal_lithology		Text	Manual	Representative lithology
Seal_thickness	m	numeric	Manual	Number of secondary seals, low permeability units above the primary seal that provide secondary containment if the primary seal fails
Nb_secondary_seals		numeric	Manual	Number of secondary seals
Names_secondary_seals		Text	Manual	Names of secondary seals
Data_source		Text	Manual	References to literature from where data are extracted
Remarks		Text	Manual	Any other relevant information
Boundary_condition		Text	Select from list	Boundary condition of the prospect: Open, closed, semi-closed, unknown
Sef_class		Text	Select from list	Storage Efficiency class: Global, Regional, Local. Only for saline aquifers

(Continued on the following page)

TABLE 3 (Continued) Attribute name with unit, type and description summarized for storage unit, reservoir, seal, capacity and maturity, as defined in Table 1.

Attribute name	Unit	Туре	Input type	Description
Sef_estimate	%	Numeric	Manual	Storage Efficiency Factor. Only for saline aquifers
Capacity_mean	Mt	Numeric	Manual	Previous expected storage capacity of unit
Capacity_min_p90	Mt	Numeric	Manual	Previous expected minimum storage capacity of unit
Capacity_p50	Mt	Numeric	Manual	Previous expected P50 storage capacity of unit
Capacity_max_p10	Mt	Numeric	Manual	Previous expected maximum storage capacity of unit
Capacity_estimation_calculation		Text	Select from list	Calculations from: Analytical equation, modelling or injection test
Cal_methodology		Text	Select from list	Methodologies applied in capacity and injectivity estimates
Data_source		Text	Manual	References to literature from where data are extracted
Remarks		Text	Manual	Any other relevant information
Projected_year		Year	Manual	Projected year of operation start, depending on maturity and Storage Readiness Level (SRL)
Storage_readiness_level		Number	Select from list	Storage Readiness Level (SRL): 1–9 (based on Akhurst et al., 2021)
Seismic_survey		Text	Select from list	Have information from seismic survey
Info_wells		Cross	Manual	Cross if you have information about wells
Nb_wells		Number	Manual	Number of wells
Modeling		Cross	Manual	Information from modelling
Base_line_data		Cross	Manual	Carrying out monitoring
Injection_tests		Cross	Manual	Carrying out injection test
Surface_issues		Text	Select from list	Characteristics of the surface that can complicate the storage
Remarks		Text	Manual	Any other relevant information

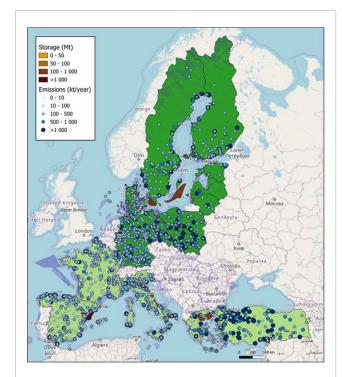


FIGURE 3
High level mapping of emission sources and storages sites for the Baltic region (dark green colour) and Mediterranean region (light green colour). Natura 2000 area is marked with purple colours.

sources and storage sites. The number of facilities and CO₂ emission sources varies significantly between countries, including significant emitters in both regions (Table 4). Large clusters of emitters are found in Poland and Germany in the Baltic region, as well as in Italy and Turkey in the Mediterranean Sea region. A comparison of the summarized numbers for the two regions reveals that the number of facilities and the annual CO2 emissions are in the same range, with around 800 facilities and approximately 700 Mtpa (million tons per annum) in emissions. In the Baltic Sea region, large deep saline aquifers with significant storage capacities are mapped for Denmark, totalling 16,042 Mt (note that depleted hydrocarbon fields are excluded from this total), and for Poland, which has a storage capacity of 8,885 Mt, including both aquifers and hydrocarbon fields. In the southern region, Spain, Italy, and Greece demonstrate significant storage capacities, ranging from approximately 3.1-4.8 Gt, as illustrated in Table 5. Overall, the Baltic Sea region has three times more mapped storage capacities than the Mediterranean Sea region, with 33 Mt compared to 13.5 Mt, as shown in Table 5.

3.1 Identification of promising CCUS value chains

After the first screening of the mapped information, several emission clusters were identified, as well as storage options, and possible transport and intermediate storage solutions. Eight CCUS value chains were defined: four in the Baltic region and four in the Mediterranean region. This was based on a sink-source

TABLE 4 Number of facilities and corresponding CO_2 emissions for countries in the CCUS ZEN Baltic Sea and Mediterranean Sea regions.

Country	Number of facilities	CO ₂ emissions [tpa]
Denmark	33	11,834
Sweden	95	51,036
Finland	74	46,033
Germany	405	365,840
Estonia	13	8,643
Latvia	3	1,654
Lithuania	9	5,588
Poland	164	189,159
Sum Baltic Sea region	796	689,347
France	258	99,995
Spain	199	90,475
Italy	204	120,538
Greece	39	32,242
Turkey	175	357,888
Sum Mediterranean region	875	701,137

matching approach that considered estimated captured volumes and potential storage capacities. Value chains definition also handles transport scenarios and utilization projects (Figure 4, see also (Gravaud et al., 2024; Gravaud et al., 2025).

4 Example of a CCUS value chain; the Italian-Greece scenario

CCS projects and storage sites have been planned and evaluated in Italy for the past few decades; however, none have been carried out at full scale. The Brindisi CCS Project in southern Italy was evaluated by Enel and ENI using post-combustion technology, but the project was halted in 2016. The first CCS Hub in Italy, the Ravenna Carbon Capture and Storage (CCS) project, located in northeast Italy, started to inject in 2024, with Eni and Snam as operators (Figure 5). For phase 1, 25,000 tons of CO2 emitted from Eni's natural gas treatment plant in Casalbosetti, Ravenna, are transported by pipeline and stored offshore Ravenna in a depleted gas field, with a potential impact of 10 Mtpa by 2030. Given that the Ravenna CCS project is ongoing in northern Italy, we will focus on mapping the potential CCUS value chain in southern Italy. In this article, we will further explore the Bradanica storage site onshore, southwest of Taranto (Figure 5).

TABLE 5 Potential storage sites in the CCUS ZEN Baltic Sea and Mediterranean Sea regions.

Country	Number of deep saline aquifers	Number of hydrocarbon fields	Total capacity (Mt)	References
Denmark	27	Not included	16,042	Hjelm et al. (2020), Anthonsen et al. (2014b)
Sweden	9	0	3,420	Mortensen et al. (2021), Lothe et al. (2016)
Finland	0	0	0	-
Germany	34	Not included	3,539	Anthonsen et al. (2014b), Poulsen et al. (2014)
Estonia	0	0	0	-
Latvia	17	0	1,172	Šliaupiene (2014), Shogenov et al. (2013a), Shogenov et al. (2013b), Shogenova et al., 2009, Simmer (2018)
Lithuania	12	5	299	Poulsen et al. (2014), Shogenov et al. (2013a), Šliaupienė and Šliaupa (2011)
Poland	55	39	8,885	Wójcicki et al. (2014). Pers. com. Wójcicki et al. (2023): Calculated based on the pore volume published in Anthonsen et al. (2014b) and using the CSFL methodology with SEF = 20% which is comparable to other German and Polish site calculations
Sum Baltic Sea region			33,357	
France	4	20	739	Vangkilde-Pedersen et al. (2009), Veloso (2021)
Spain	17	Not included	4,816	Vangkilde-Pedersen et al. (2009), Poulsen et al. (2014), Veloso (2021)
Italy	14	11	4,699	Vangkilde-Pedersen et al. (2009)
Greece	5	2	3,174	Vangkilde-Pedersen et al. (2009), Koukouzas et al. (2021)
Turkey	Not evaluated	109	109	Bas and Akpulat (2019)
Sum Mediterranean Sea region			13,537	

4.1 Storage site

There are several potential CO_2 storage sites in Italy, both onshore and offshore, that have been mapped in the last decade (Donda et al., 2011; Civile et al., 2013; Barison et al., 2023). The CCUS ZEN project primarily had access to onshore site information as shown in Figure 6. Focusing on the southern part of Italy, where there are also large CO_2 emitters, the Bradanica site, situated close

to Taranto city, could be a possible storage site. The potential storage reservoir consists of Late Pliocene sands and silty sands with marl and conglomerates in places, pinching out towards the eastern carbonate platform (Donda et al., 2011). These deposits have been interpreted as basin floor sandstone lobes (Patacca and Scandone, 2001), where flexure deformation occurred during the Plio-Pleistocene. The reservoir unit is locally more than 800 m thick, with an effective thickness of 650 m. The assumed caprock, clay and

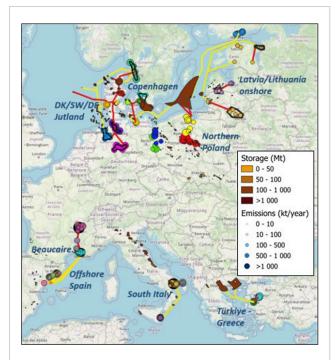
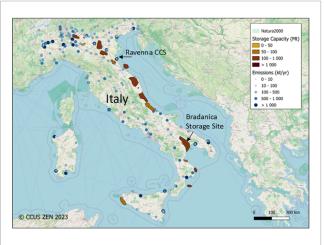


FIGURE 4
Location of identified CCUS value chains in the CCUS ZEN regions
(Baltic and Mediterranean Sea). Red lines are pipelines, yellow lines are
ship transport, dark lines mark emission cluster hubs.
Reworked from Gravaud et al. (2024).



Overview map of Italy with CO2 storage sites and emission sources marked. In addition is the location for the Ravenna CCS and the Bradanica storage site shown.

silty clay deposited from Late Pliocene are more than 1,500 m thick in some areas (Donda et al., 2011). From the CO2 storage capacity estimates in Donda et al. (2011), the reservoir has a storage capacity of 344 Mt, assuming an efficiency of 1%. If assuming a storage efficiency of 4%, 1,376 Mt can be stored, assuming a porosity value of 25% (Table 6).

4.2 Emission sources

In the southern part of Italy, we have identified several large ${\rm CO_2}$ emitter hubs (Figure 5). The ones situated the closest to the possible storage site are the Taranto cluster and the Brindisi cluster.

Taranto is a coastal city in Apulia, southern Italy with one of the largest steel plants in Europe. The ArcelorMittal (Ilva steelworks) is one of the largest point emitters in Italy. The numbers listed in this report show 5.2 Mtpa of $\rm CO_2$, while unofficial calculations, including the two thermoelectric power plans, sum up to around 10 Mtpa of $\rm CO_2$ (based on the Environmental Declaration verified by EMAS in 2016). Thus, by only including official numbers, there are several emitters in the area, e.g., three refineries and one power plant, that are also to be part of a CCS hub (see Table 7). Figure 7 shows a pie chart for Taranto cluster, including also the two smallest emitters. The Taranto cluster then sums up to 12.4 Mtpa with the main sources from iron and steel plan, power, and refineries.

Thus, based on the IEA (2020) report and our own work, we assume that not all CO_2 emitted will be stored in the underground. We assume that the percentage of captured CO_2 varies by industry sector. We have used the same cut off, with the same reasoning as described more in detail in Shogenova et al. (2024a), for the Mediterranean value chain. A summary of the assumptions made is presented in Table 7. Table 8 shows the summary emissions for the different clusters in Southern Italy and Greece, respectively. Even with a large cut off, for instance, for the iron and steel industry and power, there are still large emissions, specially from southern Italy, but also from the Athens emission hub.

5 Discussion

The European Union and the United Kingdom are major energy consumers and CO_2 emitters, accounting for 12% of global emissions. The EU announced the Green Deal in 2019 to establish a roadmap for reducing emissions by at least 55% by 2030 and achieving zero emissions by 2050 (European Commission, 2019). Carbon capture and storage can be an important technology to contribute to fulfilling this ambition. In this article, we present a high-level CCUS value screening workflow and emphasize the main components needed in such a screening and workflow (Figure 2). The workflow has been tested in two regions in Europe that are less mature in terms of CCS: the Baltic and Mediterranean regions, with a more detailed case study presented for Italy-Greece. We will discuss several challenges in mapping a CCUS value chain, starting with the identification of emitters.

One of the results from the high-level CCUS screening in the two regions is that the number of emitters and the volume of emissions are in the same range for the Baltic and Mediterranean regions, with between 800–875 facilities and emissions approximately 700 Mtpa. For storage capacity, there are larger differences, with three times larger storage capacities mapped in the Baltic region compared to the Mediterranean region. One reason for this, is the easier access to data for the CCUS ZEN project in the Baltic region. More data has been made available in the Baltic over the last 3 decades. In the Mediterranean Sea, we did not have access to data for offshore France, we had little information from Italy and insufficient data available for the Castellon storage site in Spain,



FIGURE 6Overview map of Mediterranean 4, with CO₂ storage onshore in southern Italy at Bradanica Storage Site. Several CO₂ emitter hubs are mapped in the area. From southwest we have Priolo Gargallo, Messina, Cantanzaro emission hubs, and from east we have Brindisi and Taranto. Yellow dashed lines show possible ship transport from France and Croatia. Reworked from Gravard et al. (submitted).

owned by the REPSOL oil company, which is currently planning detailed exploration for CO₂ storage in the TarraCO₂ project.

Reducing uncertainty in storage capacity, storage injectivity, and the longevity of a storage site is important. One major bottleneck at present is the lack of open geological datasets, including both 2D and 3D seismic datasets, and/or data from wells for potential storage formations. The underlying datasets needed, such as interpreted 2D seismic or 3D seismic data from existing wells, geological models, and/or reservoir models, are seldom publicly available. Scarce data coverage poses a major challenge in many regions, and in the CCUS ZEN project, the mapping of storage sites heavily relied on previous research projects. Since the screening of potential storage sites was based on publicly available data, it resulted in varying mapping coverage.

Another challenge related to mapping storage sites is the capacity of these potential storage locations. Indeed, databases present many sites with insufficient storage capacity for an operational CCS project to take place. For example, in Southern France, existing capacity data are on the order of a few tens of Mt, or even smaller, per site. Consequently, it is challenging to find sufficient storage capacity for the identified emission clusters and to build large-scale value chains. This is also a reason why transnational scenarios were developed. Finland lacks any storage potential, as it only has bedrock, and therefore the selected value chain suggested in CCUS ZEN involves pipeline or ship transport from Helsinki, Finland, to Rødby, a storage site in Denmark (Gravaud et al., 2024). Sweden has sedimentary deposits in the Baltic Sea, such as the Cambrian Faludden Formation, but with low storage potential, e.g., dipping aquifers with small natural closures (e.g., Lothe et al., 2016). However, the structures continue southwards on the Polish side and may serve as a potential storage structure.

For emission sources, there are complexities in deciding which industrial sites should be prioritized for CCS. The emission sources are subdivided based on the type of industry, varying from refineries, chemicals, power, hydrogen, energy from waste, cement, paper and

pulp, iron and steel, and others. For some industries, CCS is the obvious option to reduce emissions (e.g., cement industry), while in other cases, CCS may be one of several options (with some form of electrification often being another). The level of CO₂ emissions in the future and the longevity of an industrial plant can also be factors in considering the deployment of CCS. However, information on this is difficult to obtain. It can be commercially sensitive, and there may also be political considerations that are hard to assess. For this reason, in this high-level screening, only the current emission levels from different industries are considered.

When choosing the emitter hub, several factors were evaluated. The type of industry, the number of emission sources, and, importantly, the location are very important factors. If there are several large industry clusters that can share common infrastructure, such as pipelines and/or buffer storage and/or ship transport, this can be crucial for building out an emission hub. In addition, the possibility of sharing a storage site would be beneficial for the emitters and for the owner of the storage site. The possible choice of storage sites are very much dependent on the transport infrastructure needed and the possible costs. In a high-level screening, only different options with distance in kilometres are shown.

For CO_2 emitters, a hub structure is attractive (Wang, 2024) to reduce the risk for each industry actor. A hub structure also minimizes the risk that transport, and storage infrastructure will be underutilized. A hub with more emitters will be less dependent on the emissions of a single industrial site for maintaining a high degree of utilization. In the screening, the total emissions amount of the clusters and the storage capacities are considered. However, it is recognized that actual total CO_2 emission volumes should be treated with caution. On one hand, the total amount of the clusters' emissions does not exactly represent the amount of captured CO_2 but rather a maximum, as not 100% of the emissions would necessarily be captured. For some industries, transitioning to

Modeling Abandoned Wells 2D 7 344-1,376 Seff, % 1 - 4Boundary_ Closed Secondaryseals ABLE 6 Properties of the Bradanica CO₂ storage site in the Med-4 value chain 1,000 Seal_ lithology Clay and silty clay Late Pliocene Seal Daughter

renewables or biogenic feedstocks may be more attractive and easier to implement.

In the example from Southern Italy, the high-level mapping for the entire CCUS value chain is essential to evaluate obstacles. Currently, Ravenna CCS has already started to inject CO2 in their hub, and significant efforts are being made in Greece to clarify the offshore site Prinos for CO2 storage (Koukouzas et al., 2009). However, as we see from the CO₂ emission hubs, there are potentially several emitter hubs in Southern Italy, where CO2 can be transported via pipelines to the onshore Bradanica storage site. The storage capacity is around 344 Mt, assuming a storage efficiency of 1%, while using a storage efficiency of 4% results in around 1,276 Mt CO₂. Assuming an injection rate of 2 Mtpa in two wells, the storage site could be used for a minimum of 172 years. If we are less conservative, assuming a storage efficiency of 2%, the site could store for hundreds of years. Most likely, more injection wells could be an option, but to resolve this and de-risk the storage site, detailed reservoir modelling should be carried out. To develop a high-level value chain, all present and future stakeholders along the value chain need to be informed and aligned. Several key actors and driving forces will shape CCUS value chains, and these should be involved in the workflow. There is a strong interdependency among stakeholders with different interests, from industry emitters to transport and storage owners. To reduce risks, both economically and in terms of time spent, partnerships (or collaboration between stakeholders) across the value chain should be established.

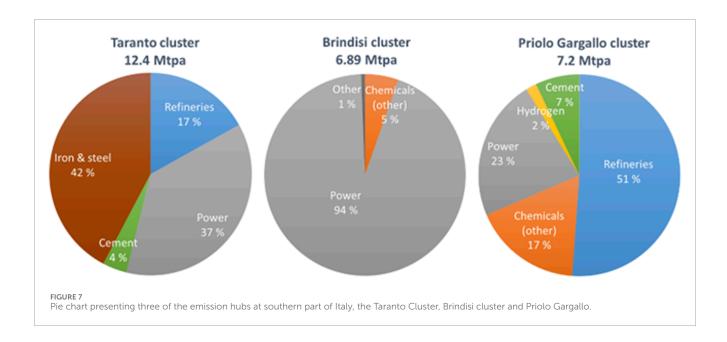
Non-technical parameters influencing CCUS value chain developments include social, political, regulatory aspects, as well as economics, monitoring, reporting and verification and contracting. Communication with regulators, local public and non-governmental organisations and rising their awareness are always needed, but it is a time-consuming process (Honegger et al., 2024).

The export of CO₂ to offshore storage sites needs CO₂ storage regulations to be implemented internationally; (London Protocol (LP) 2009 Amendment to article 6, or/and its Provisional Application) and regionally (Helsinki Convention in the Baltic (HELCOM) and Barcelona Convention in the Mediterranean region), in addition to national regulations and permits needed for CO2 storage both in onshore and offshore sites. At the present time LP 2009 Amendment to article 6 is implemented only in some studied countries of the Baltic Sea region (Denmark, Finland, Sweden and Estonia - among 13 countries implemented it in total). Denmark, Finland and Sweden are among nine countries in total which deposited declaration to allow for the Provisional Application of the 2009 amendment to article 6 of the LP. These regulations are not yet implemented in the Mediterranean Sea region, although there are some plans of Italy to do this including cooperation with France and Greece for bilateral agreements (IMO, 2025; Shogenova et al., 2024b).

The CO_2 storage is banned in the Baltic Sea now, according to the HELCOM, but The HELCOM recently decided to prepare in 2025–2026 the EIA (Environmental Impact Assessment) for CO_2 storage under the seabed in the Baltic Sea (information from personal communication of authors with national ministries). According to the initial Protocol of the Barcelona Convention CO_2 storage is permitted in the Mediterranean Sea. Public acceptance of CCUS technology in the studied regions is from

TABLE 7 Summary of CO₂ emitter sector, and CCUS contribution used in the calculations.

Type of industry	CCUS contribution in %	Source	Comments
Chemicals	35	IEA (2020) report	Several other means such as electrification, process efficiency, fuel change exists. We will use values from IEA.
Iron and steel	25	IEA (2020) report	The industry is looking at several other decarbonisation pathways and changes in their processes
Refineries	50	Assumption	Other means such as electrification, process efficiency, fuel charge exits. However, refineries must also use their by-product as fuel so there are more non-reducible emissions. Hence, an average value is proposed
Power	50	Assumption	Average value taken with the assumption that some of the power plant will convert to biogenic fuel
Cement/lime	65	IEA (2020) report	Process emissions are still to be managed
Hydrogen	85	Assumption	Less other decarbonisation options for existing installations exists, unless changing the whole plant to Green $\rm H_2$, therefor a high percentage is proposed



low to medium with higher number of "medium" countries in the Baltics (Honegger et al., 2024).

The national regulations in the regions are developed in different directions. In the Baltic Sea Region, there are positive examples of Poland recently permitted CO_2 storage offshore and already prepared permitting regulations for onshore storage (to be published soon), and Latvia working in 2025 on CCS regulations towards its full implementation and possible permitting of CO_2 storage.

However, there is a negative example in the neighbouring Lithuania, which has banned any CO_2 injection since 2020, after CO_2 storage was initially permitted after full implementation of EU CCS Directive in 2011–2012 (Shogenova et al., 2013; Shogenova et al., 2021). These examples are clear signs of the increasing public awareness and acceptance of the technology in Poland and Latvia and low public acceptance in Lithuania. The Nordic countries are good examples of

TABLE 8 Overview of total CO_2 emissions (tpa), number of emitters, CO_2 emissions for storage, transport mode and distance for CO_2 clusters in southern Italy and Greece.

Cluster name	Total CO2 emissions (tpa)	Number of emitters	CO2 emissions for storage (tpa)	Transport mode	Distance (KM)
Taranto cluster	12,410 764	7	4,965 582		
Brindisi cluster	6,891 000	4	3,369 000		
Priolo Garallo cluster	7 205 000	9	3,534 500		
Messina cluster	3,818 000	3	1,909 000		
Catanzaro	1,346 000	1	673,000		
Total Southern Italy	31,670 764	24		Pipeline	513
Agioi Theodoroi cluster	2,753 000	2	1,376 500		
Lavrion	1,394 000	1	697,000		
Athen cluster	5,275 000	5	2,775 650		
Total Athen, Greece	9,422 000	8		Ship	900
Total Med-4 (Southern Italy and Athen)	41,092 764	32	19,300 232		

the positive influence of the non-technical issues, including policies and national financial support, on fast development of the CCUS technology, especially successful in Denmark with large numbers of very good storage sites and significant storage capacity.

6 Summary

The CCUS technical value chain screening involved mapping CO_2 emitters, infrastructure, storage sites, and utilization options using an open geographical information system. Emission sources were mapped to identify CO_2 capture sites, focusing on clusters for efficient transport to storage in the Baltic and Mediterranean regions. Data from the EU Emissions Trading System and the European Pollutant Release and Transfer Register were used for this mapping.

Existing and future CO_2 transport infrastructure was evaluated, including pipelines and shipping options, with a focus on combining methods for efficiency and compliance with regulations. Potential storage sites were categorized into saline aquifers and depleted reservoirs, with capacity estimates based on previous studies. The screening considered various geological data sources. CCU technologies were explored, utilizing CO_2 for producing chemicals and fuels, with data sourced from the CO_2 Value European database.

The screening revealed significant emitters in both regions, with around 800–875 facilities in each region emitting approximately 700 Mtpa. The Baltic region had larger mapped storage capacities than the Mediterranean. Eight CCUS value chains were developed based on emitter clusters and storage options, with a focus on transport scenarios.

7 Conclusions and recommendations

The high-level CCUS value chain screening has been summarised in Figure 2, with mapping of emitters, transport infrastructure and storage sites, and utilization as a theme closely connected to capture screening. High-level CCUS value chain screening is the first step, evaluating the main tasks and research tasks that need to be addressed. The screening should serve as a tool to engage relevant stakeholders for further collaboration and in-depth analysis in the future. Subsequently, more input data, further analysis and modelling are needed to mature and qualify a CCUS value chain. Based on the technical screening work performed, the following main recommendations can be made for the further development of CCUS value chains.

- Improve geological knowledge to decrease uncertainties related to storage capacity and leakage risks;
- Improve access to data: aim for open data and sharing of data. This is especially important for dataset linked to storage sites, to mature the site and level the Storage Readiness Level;
- Consider emitters from hard-to-abate industries (cement, *etc.*) as potential anchors for the clusters;
- Design the value chain from an industrial and regional reality to provide a solution to an identified need;
- Recognise that non-technical aspects, such as legal regulations, social acceptance and economic factors, are important factors also for the technical mapping. This aspect has not been included in the current high-level CCUS value chain screening.

Data availability statement

The raw data supporting the conclusions of this article will be made available by the authors, without undue reservation.

Author contributions

AL: Conceptualization, Writing – original draft, Writing – review and editing. IG: Conceptualization, Writing – review and editing. CR: Writing – review and editing, Conceptualization, Funding acquisition. ES: Writing – review and editing, Funding acquisition, Project administration. RS: Writing – review and editing, Supervision. AS: Methodology, Supervision, Writing – review and editing, Data curation. LS: Methodology, Writing – review and editing, Data curation. AW: Data curation, Writing – review and editing. ÇS: Data curation, Writing – review and editing. SB: Data curation, Writing – review and editing. KA: Data curation, Writing – review and editing. KA: Data curation, Writing – review and editing. AP: Writing – review and editing.

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Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Supplementary material

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/feart.2025.1641951/full#supplementary-material

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