



Distributed Fault Diagnosis Framework for Nuclear Power Plants

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A fault diagnosis can quickly and accurately diagnose the cause of a fault. Focusing on the characteristics of nuclear power plants (NPPs), this study proposes a distributed fault diagnosis method based on a back propagation (BP) neural network and decision tree reasoning. First, the fault diagnosis was carried out using the BP neural network and decision tree reasoning, and then a global fusion diagnosis was performed by fusing the resulting information. Second, the key technologies of the BP neural network and decision tree sample construction were studied. Finally, the simulation results show that the proposed distributed fault diagnosis system is highly reliable and has strong diagnostic ability, enabling efficient and accurate diagnoses to be realized. The distributed fault diagnosis system for NPPs provides a solid foundation for future research.

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INTRODUCTION

Nuclear power plants (NPPs) produce a large number of monitoring signals. For example, a typical alarm system has nearly 2,000 alarms (Mo et al., 2007). This complexity increases the difficulty of judging the current state of the NPP. With the application of digital instrumentation and control systems, this scenario becomes more obvious. This study focuses on how to improve the NPP intelligence. The operational support (Wang et al., 2016; Peng et al., 2018), fault prediction and health management (Li et al., 2018; Fan et al., 2019), and nuclear accident emergency decision-making (Zhao et al., 2015; Zhao, 2016) are the key parts of NPP intelligence. At the same time, the fault diagnosis can be used to obtain key signals from a large amount of data, allowing the current operation state of the NPP to be determined. This is the key technology for improving the NPP intelligence (see **Figure 1**) (Elnokity et al., 2012).

Many fault diagnosis methods for the NPPs have been developed, including those based on neural networks (Seker et al., 2003; Mo et al., 2007; Hadad et al., 2011), Bayesian networks (Friedman et al., 2017; Gheisari and Meybodi, 2017; Li et al., 2018), dynamic uncertainty causal graphs (Zhou and Zhang, 2017), and signed directed graphs (Liu et al., 2016). The fault diagnosis can be divided into data-driven, signal processing, and model-based methods (see **Figure 2**) (Ma and Jiang, 2011). The data-driven methods rely on a data model to obtain the fault state and often use neural networks or principal component analysis (Hines and Garvey, 2007; Li et al., 2017). The signal-based methods operate in the time domain and employ techniques such as wavelet analysis, time–frequency analysis, and spectral analysis (Ma and Jiang, 2011). There are two main approaches for the model-based fault diagnosis. One approach is based on the use of an expert knowledge, e.g., expert systems (Kramer and Palowitch, 1987; Vila-Francés et al., 2013). The other approach is based on a graph theory, i.e., the model graphically displays relationships between various parameters and faults, such as in

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a Bayesian network (Kang and Golay, 1999; Li and Ueno, 2017; Li et al., 2017; Li and Mahadevan, 2018), first principle model (Pantelides and Renfro, 2013), signed directed graph (Liu et al., 2016), and uncertain causality graph (Khakzad et al., 2011).

In the early application of fault diagnosis, the expert systems were mainly used to identify faults through the reasoning between specific parameters and the associated faults (Marseguerra et al., 2003). With the advancement in research, the data-driven methods have gradually become more popular for fault diagnosis, such as neural networks and principal component analysis (Embrechts and Benedek, 2004; Liu et al., 2014). Although the data-driven approach can quickly and accurately find the relationship between the data and fault diagnosis, it is a "black box" tool, meaning that it is difficult to determine the relationship between the system parameters and the signs of a fault (Zhu et al., 2006). Due to extensive study in the data-driven methods, the fault diagnosis has started to adopt the knowledge map approach (see Figure 3). However, with the application of knowledge graph, it is difficult to obtain a complex model of NPPs. Therefore, this study seeks machine learning of threshold method (less data dependence) to complete the fault diagnosis.

The NPPs are complex industrial systems in which each piece of equipment or subsystem completes the own task. Based on the function and structure of NPPs, they can be described as typical distributed systems. The various fault mechanisms of NPPs mean that the traditional methods struggle to complete fault diagnosis. The distributed diagnosis method takes into account the characteristics of the system and decomposes the complex fault diagnosis task into simple subsystems. Each subsystem uses an appropriate method and knowledge to solve the task. Finally, the diagnosis results for the subsystem were calculated by a process known as information fusion to provide the operator with a decision (Liu et al., 2016). This diagnosis strategy (as shown in **Figure 4**) has been widely used for fault diagnosis in large-scale complex systems in the aerospace and chemical industries, among many others (Liu et al., 2014).

The main problems with fault diagnosis in complex systems, such as NPPs, are as follows:

(1) The problems mainly include the complexity of the diagnosis, the limitation of the diagnosis method, and the uncertainties associated with the relevant knowledge. The existing models cannot accurately and quickly express the relationship in terms of the parameter coupling and uncertainties. This directly affects the reliability of the diagnosis results. It is difficult to construct a complete and accurate model that effectively expresses the relationships involved in the system.

In this study, the relationship between parameters is obtained by a neural network, and the complex NPP system is decomposed by a distributed neural network. The relationship between models is simplified by the distributed neural network. The proposed method then uses information fusion to improve the accuracy of fault diagnosis.

(2) The parameters involved in the accident initially change very slowly. Obtaining key information plays a very important role in fault diagnosis. The parameters of the accident change slowly in the early stages and do not exceed their thresholds. Since these weak parameter changes caused by the fault are difficult to identify, it is difficult to achieve early fault diagnosis. For example, in the early stages of accidents involving the loss of coolant, the parameters such as the containment pressure and temperature slowly rise/fall (without exceeding their thresholds), and it is difficult to identify the early signals. Thus, this study describes the generation of samples for machine learning from the trends of these parameters, which enables the speed of diagnosis to be enhanced.

Fault diagnosis, as a form of artificial intelligence (i.e., pattern recognition), is a critical and complex part of technology.





This study focuses on the engineering and technical problems encountered in fault diagnosis with the aim of satisfying the real-time and accuracy requirements of diagnosis in NPPs. The method and results reported in this study will be of great significance in the further improvement of the NPP fault diagnosis.





ARTIFICIAL NEURAL NETWORK

The basic units of neural networks are called artificial neurons. The artificial neurons are models of biological nerves and are generally divided into an input, an output, and an activation function. The structure of these neurons is shown in **Figure 5** (Mo et al., 2007).

The inputs can be considered as data and they are processed by the neurons to simulate the artificial neurons. The relationship between the quantities in **Figure 5** is as follows:

$$u_i = \sum_j w_{ij} x_j + \theta_j \tag{1}$$

$$Y_i = f(u_i), \tag{2}$$

where x_j is the input signal, w is the internal structure of the neuron, u_i is the connection weight (i.e., the binding strength), θ_j is the threshold, $f(u_i)$ is an activation function, and Y_i is the output signal. The activation function acts as a linear or non-linear function. The structure of the neural network is explained in the following subsections.

Back Propagation Neural Network

Back propagation (BP) neural networks use a multi-layer feed forward structure for machine learning. The standard three-layer network structure is shown in **Figure 6** (Rohde et al., 2011).

The BP learning is divided into two parts: forward propagation and pre-propagation. The output of forward propagation in each layer is transmitted only to the neurons in the next layer. If the output layer cannot attain the desired output, it will transfer data through backpropagation and then modify the input connection weights of the neurons until the error reached the required degree of accuracy.

The principle of the BP neural network is through input and the hidden layer get output. Then the error between the actual output and the output is calculated, and the error function is used to adjust the connection weights between the layers of the network and the threshold of the neurons. When the error requirements are met, the relationship between input and output is established, so this method can be used to solve problems such as pattern recognition and classification (Liu et al., 2015).

Neural Network for Fault Diagnosis

To realize fault diagnosis in NPPs, first it is necessary to obtain data to process the samples and then apply machine learning to the samples to obtain a neural network diagnosis model. After the training model has been obtained, when the data undergo processing for input to the neural network, output is the type of fault. A diagnosis flowchart is shown in **Figure 7**.

Sample Construction Using Thresholds and Trends

The training samples are constructed according to the trend of the parameters. The trend is specified as either "rising," "declining," or "normal." This method can identify abnormalities before the parameters reach their thresholds. However, some parameters also exhibit upward or downward trends when the NPP is in normal operation. Therefore, we must consider the normal fluctuation range of the parameters.

Combined with the operation data from an NPP simulator, the changes in parameters can be analyzed. For different operating conditions, we can modify the normal values and the upper and lower bounds of the parameter fluctuations. This method not only reduces the difficulty of neural network training but also solves the problem of BP network diagnosis in different conditions.

As shown in **Figure 8**, a value of 0.75 represents the situation when a parameter rises and exceeds the upper limit of normal fluctuation, or when the parameter exceeds the upper threshold. This threshold reduces the size of the BP sample. A parameter that is decreasing and falls below the lower limit of normal fluctuation is represented by a value of 0.25. The scenario in







which a parameter is falling, but still exceeds the upper limit of normal fluctuation, is expressed by a value of 0.5 as shown in **Figure 8**. This can be understood as the parameter approaching the normal range. Similarly, a parameter that is below the lower limit of fluctuation but is increasing is represented by a value of 0.5, as shown in **Table 1**.

TABLE 1 | Parameter thresholds combined with trends for sample construction.

Sample input (parameters)				Sample output (fault type)			
WFWA WFWB		LSGA	LSGB	LOFWP	FIVA	FIVB	
0.5	0.5	0.5	0.5	0	0	0	
0	0	0.25	0.25	1	0	0	
0	0.75	0.25	0.5	0	1	0	
0.75	0	0.5	0.25	0	0	1	

WFWA, No. 1 steam generator feed water flow; WFWB, No. 2 steam generator feed water flow; LSGA, wide range water level of steam generator No. 1; LSGB, wide range water level of steam generator No. 2; LOFWP, loss of main feed pump, FIVA, No. 1 steam generator feed valve is wrongly closed; and FIVB, No. 2 steam generator feed valve is wrongly closed.

DECISION TREE FOR FAULT DIAGNOSIS

Theory

A decision tree is a tree structure that is used to classify data records. A leaf node of this tree represents a record set. The tree is established according to the different values of the available data. By establishing nodes and branches, a decision tree can be generated (Han and Kambr, 2001). Recently, the inductive learning of decision trees is widely used in risk assessment and fault diagnosis. The basic idea of decision trees is shown in **Figure 9**.

This classification in a tree structure is simple and easy to understand. Each path from the root node to the leaf node corresponds to an IF-THEN rule. The relationships between parameters and the outputs were clearly expressed.

Distributed Framework of Decision Tree Model

When the decision tree method is used to solve diagnosis tasks, it is necessary to establish a decision tree model. The diagnosis results of each sub-diagnosis system are comprehensively solved to obtain the final diagnosis results. This is similar to the



Fault Diagnosis

construction of BP neural network samples. The decision tree model makes up for the poor interpretability of "black box" BP neural networks. Additionally, the algorithm selects the characteristic parameters that can distinguish all kinds of faults as the root node and intermediate node of the decision tree. This greatly simplifies the rules and reduces the complexity of reasoning. The accuracy of the results can be improved by combining the decision tree method with a BP neural network. **Figure 10** shows the decision tree model for "containment monitoring" and the "main coolant system."

In **Figure 10**, each rectangle represents a monitoring parameter and each ellipse represents an accident type. Each path from root node to leaf node can be transformed into corresponding IF-THEN rules. For example:

IF (PRB = "high" and RM1 = "normal"), THEN fault type = "main stream line break (containment)"

IF (PRB = "high" and RM1 = "high"), THEN fault type = "loss of coolant accident"

IF (PRB = "normal" and RM1 = "high"), THEN fault type = "fuel handling accident (containment)."

The fault diagnosis system is divided into multiple subdiagnosis systems, each incorporating the corresponding monitoring parameters. When a fault occurs, it may affect the parameters of multiple subsystems. Therefore, the decision tree model established for each subsystem is only preliminarily solved in the sub-task space, and rules may not be sufficient for the diagnosis. Through the reasoning between various systems, the diagnosis can be accurately completed, which is a characteristic of the distributed diagnosis method.

EVIDENCE THEORY

Based on the diagnosis results for each NPP subsystem, it is necessary to adopt an appropriate method to achieve an overall decision. An evidence theory is a kind of uncertain reasoning and decision-making method that can handle inaccurate, uncertain, and fuzzy problems. As a good decision model, the evidence theory has been widely used in multi-sensor information fusion, target recognition, and uncertain information decision-making (Uren et al., 2016).

Basic Principles of Evidence Theory

Multi-source information fusion, known as data fusion, was proposed in the 1970's (Dempster, 1967). The data fusion improves the decision-making process when the available information is uncertain, but it can give rise to ambiguous and contradictory problems. The Dempster–Shafer theory (DST) fusion model requires mutual exclusion between the elements using evidence rules. For $\Theta = \{\theta_1, \theta_2, \ldots, \theta_n\}$, evidence A and B, the basic corresponding functions m_1 and m_2 , and the DST evidence combination rules are (Smarandache and Dezert, 2006):

$$m(C) = \begin{cases} \frac{\sum\limits_{A_i \cap B_j = C} m_1(A_i)m_2(B_j)}{1 - K}, \forall C \subset \Theta, C \neq \emptyset \\ 0, \qquad \forall C = \emptyset \end{cases}$$
(3)

$$K = \sum_{A_i \cap B_i = \varnothing} m_1(A_i) m_2(B_j) < 1, \tag{4}$$

where *K* is the degree of conflict between evidence *A* and *B*. A larger value of *K* implies that there is more conflict between evidence *A* and *B*. For multiple pieces of evidence m_i , the fusion of results given by Equation (3) can be regarded as new evidence, which is then integrated into the next piece of evidence m_i .

The DST fusion theory is based on two fusion models: the classic model (DSmC) and the hybrid model (DSmH). The fusion rule of DSmC is defined as

$$\forall A \neq \varphi \in D^{\Theta}, m_{M^{f}(\Theta)}(A) \stackrel{\Delta}{=} [m_{1} \oplus m_{2} \oplus \dots m_{k}](A)$$
$$= \sum_{\substack{X_{1}, \dots, X_{k} \in D^{\Theta} \\ (X_{1} \cap \dots \cap X_{k}) = A}} \prod_{i=1}^{k} m_{i}(X_{i}) \quad (5)$$

The fusion rule of DSmH is defined as

$$m_{M(\Theta)}(A) = \varphi(A)[S_1 + S_2 + S_3],$$
 (6)

TABLE 2 | Basic trust distribution table.

Evidence source	Basic belief assignment	θ_1	θ_2	$\theta_1 \bigcup \theta_2$
E ₁	<i>m</i> ₁	0.2	0.7	0.1
E ₂	<i>m</i> ₂	0.6	0.2	0.2

TABLE 3 | Fusion examples.

Diagnostic system	Identification framework (diagnosable fault set)					C	
	θ_1	θ_2	θ_3	$ heta_4$	θ_5	$ heta_6$	θ_7
System 1	0.02	0.04	0.02	0.98	-	-	_
System 2	-	-	-	-	0.03	0.04	0.98
System 3	-	-	-	-	0.02	0.01	-

"-" indicates that the diagnostic system cannot diagnose the fault.

TABLE 4 | Identification framework after refinement and coarsening.

Diagnostic subsystem	New identification framework					
	θ_4	θ7	$\widetilde{\Theta}$			
Subsystem 1	0.9245	0	0.0755			
Subsystem 2	0	0.9333	0.0667			
Subsystem 3	0	0.9412	0.0588			

TABLE 5 | Final fusion results.

	θ_4	θ_7	$\theta_4 \cap \theta_7$	õ	$ heta_4 \cap \widetilde{\Theta}$	$\theta_7 \cap \widetilde{\Theta}$	$\theta_4 \cap \theta_7 \cap \widetilde{\Theta}$
Fusion results	0	0	0.8121	0.0002961	0.003579	0.07524	0.1088

where
$$S_1 = \sum_{\substack{X_1, X_2, \dots, X_k \in D^{\Theta} \\ (X_1 \cap X_2 \cap \dots \cap X_k) = A}} \prod_{i=1}^k m_i(X_i)$$

 $S_2 = \sum_{\substack{X_1, X_2, \dots, X_k \in \emptyset \\ [u(X_1) \cup u(X_2) \cup \dots \cup u(X_k) = A] \\ \vee [u(X_1) \cup u(X_2) \cup \dots \cup u(X_k) \in \emptyset \land (A = I_i)]}} \prod_{i=1}^k m_i(X_i)$
 $S_3 = \sum_{\substack{X_1, X_2, \dots, X_k \in D^{\Theta} \\ (X_1 \cup X_2 \cup \dots \cup X_k) = A \\ (X_1 \cap X_2 \cap \dots \cap X_k) \in \emptyset}} \prod_{i=1}^k m_i(X_i)$

Suppose that the identification framework consists of two elements, i.e., $\Theta = \{\theta_1, \theta_2\}$, and there are two independent and reliable sources of evidence, E_1 and E_2 . The reliability assignment of the corresponding elements is presented in **Table 2**.

Therefore, for multiple pieces of evidence, obtaining the final consistent fusion decision results requires the support of evidence theory. The fusion results under different fusion rules are given as follows:

According to the DS fusion rules in Equations (3) and (4), the fusion results are

$$m(\theta_1) = 0.40741, m(\theta_2) = 0.55556, m(\theta_1 \bigcup \theta_2) = 0.032037$$

According to the DST classical model fusion rules in Equation (5), the fusion results are

$$m(\theta_1) = 0.22, m(\theta_2) = 0.3, m(\theta_1 \bigcup \theta_2) = 0.02,$$

 $m(\theta_1 \bigcap \theta_2) = 0.46$

Under the distributed diagnosis strategy, the task of the system is divided into various subtask spaces. The information fusion



is then carried out using evidence theory. Finally, the single or concurrent fault is identified.

Distributed Integration Method

Assume that the diagnostic results for a subsystem at a given time are as listed in **Table 3**, where $\theta_1 - \theta_7$ represent seven different fault types. The faults can be diagnosed by the following different diagnostic subsystems.

1. The union set of elements in the identification framework of diagnostic subsystems is the basic element of the identification

framework. The refined unified identification framework is $\Theta = \{\theta_1, \theta_2, \theta_3, \theta_4, \theta_5, \theta_6, \theta_7\}.$

2. The rule based on the evidence theory produces an "explosion" when the number of elements is too large. The aim of this identification framework is to extract useful information from the evidence by setting a threshold. When the reliability value of a fault in the diagnostic subsystem exceeds the threshold, as for θ_4 and θ_7 in **Table 3**, the remaining elements $\theta_1, \theta_2, \theta_3, \theta_5$, and θ_6 are merged into one element Θ , which represents the set of elements other than θ_4 and θ_7 . The reliability value of $\widetilde{\Theta}$ is the sum of the reliability values of its elements.





Finally, the reliability values of each piece of evidence under the new identification framework are normalized to obtain the results listed in **Table 4**.

The DST fusion rule can then be used with the DST rule applied for the fusion of evidence with small conflict rates. The final fusion results are presented in **Table 5**.

Framework of Distributed Fault Diagnosis

The NPP fault diagnosis system adopts a distributed frame structure. The structure is shown in Figure 11, and it mainly

includes a knowledge base, fault diagnosis, and global-level fusion diagnosis. The knowledge base integrates the BP neural network fault-diagnosis knowledge with the decision tree modelreasoning knowledge.

CASE STUDIES

To verify the diagnostic ability of the distributed fault diagnosis system for a single fault, random faults were inserted into a





simulator. The distributed fault diagnosis system provided realtime operation data for the NPP through the operation database and then identified the fault types.

The division of systems in the distributed fault diagnosis of NPPs is based on the distributed principles. The diagnosis tasks are decomposed and assigned to each diagnosis module. The subsystem division methods are based on (1) system structure, (2) system function, and (3) time series. After considering the importance of each system of safe operation, monitoring parameters, and other factors, this study uses a method based on

the combination of system structure and function to divide the subsystems. The main monitoring parameters of each subsystem are listed, and the resultants are divided into reactor core system, containment monitoring system, radiation dose monitoring system, main water supply system, steam generator, main line steam system, main coolant system, equipment-valve system, equipment-pump system.

The sample is achieved by a software PCTRAN simulator. It was taken as the data source for the present study and it is a reactor transient and accident simulation software developed



FIGURE 16 | Real-time diagnosis results of the main water supply system (decision tree method).



by the Micro-Simulation Technology Company (United States). As PCTRAN can be operated on a personal computer, it is convenient for nuclear power operation staff and researchers to study. Since its first release in 1985, the Micro-Simulation Technology Company has developed many versions of PCTRAN to suit different types of NPP (Po, 2004).

Steam Generator Tube Rupture Accident

After running the simulator under normal working conditions for 40 s, a tube rupture accident in the No. 1 steam generator, covering 100% of the cross-sectional area of the tube, was generated. The steam generator and the main water supply system successively diagnosed the tube rupture fault. The probability of the fault occurrence in the other seven diagnostic modules remained close to zero. This indicates the normal operation of the subsystem. The fusion diagnosis obtains the final fusion decision results. The diagnostic results of the BP neural network method are shown in **Figures 12–14**. The diagnostic results of the decision tree model are shown in **Figures 15–17**.

Both the BP neural network method and the decision tree model obtained the correct diagnosis results in a short time, with the steam generator module diagnosing the fault earlier





than the main water supply system. This is because the steam generator module can quickly diagnose such faults by monitoring the leakage flow and other parameters. When the fault occurs, the flow increases rapidly. As the main water supply system is monitoring the steam generator water level and other parameters, the symptoms are relatively slow to appear, so the fault diagnosis takes a longer time. In addition, the probability of faultoccurring results is improved by the mutual verification of both the methods.

Loss of Coolant Accident

The nuclear power simulator was operated under normal conditions for 40 s, and then a loss of coolant accident from a hole measuring 3 cm² was inserted. After 10 s, the probability of the coolant loss accident exceeded 90% in the main coolant system, containment monitoring, and radiation dose monitoring modules of the distributed fault diagnosis system. Three sets of evidence pointed to the coolant loss accident, while the probability of the failure in the remaining six sub-modules remained close to zero. The diagnosis results of the BP neural network method and decision tree model method are shown in **Figures 18, 19**.

The time difference between the two methods for fault diagnosis is not obvious, because the threshold method combined with the trend of the parameters is used to monitor the operation state of each parameter, which improves the diagnosis speed. However, the decision tree reasoning method selects the characteristic parameters that have the greatest effect on fault classification as nodes, and it does not require all signs to appear. Therefore, for some faults, the decision tree method has a faster diagnosis speed.

CONCLUSION

According to the proposed distributed diagnosis method, the identification of faults in NPPs was decomposed into several

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subsystems. The steam generator tube rupture accident and loss of coolant accident, respectively, use BP neural network and decision tree, for fault diagnosis. Through the distributed diagnosis, the diagnosis results of different subsystems were merged. This method not only reduces the number of samples in machine learning but also increases the speed of sample learning. The threshold value of parameters was obtained to construct sample, and the speed of diagnosis was improved by obtaining the trend of parameters. Information fusion was used for the diagnosis results, thus reducing the complexity of the fusion process and improving the accuracy of the diagnosis results. The simulation results show the superiority of the method proposed in this study.

The diagnosis ability of the distributed fault diagnosis system for NPPs can be extended to different power conditions. The fault diagnosis of NPPs after the protection intervention will be the topic of future research.

DATA AVAILABILITY STATEMENT

The raw data supporting the conclusions of this article will be made available by the authors, without undue reservation.

AUTHOR CONTRIBUTIONS

All authors listed have made a substantial, direct and intellectual contribution to the work, and approved it for publication.

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Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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