



Comprehensive Review on Electric Propulsion System of Unmanned Aerial Vehicles

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In recent years, electric unmanned aerial vehicles (UAVs) are gaining popularity due to their capabilities in civil and military applications. The rationale is that UAVs can do more complex and risky tasks while maintaining mobility, safety, and cheap cost. UAVs are generally used for inspection and monitoring, search and rescue operation, delivery, precision agriculture, hobbyist applications, and many more. Due to a broad spectrum of applications, UAVs of various sizes and weights have evolved. UAVs have developed with the hybrid architecture of power supply incorporating batteries, fuel cells, solar photovoltaic systems, and supercapacitors for extended endurance and improved performance. The electric propulsion system is the central part of UAVs, which generates thrust to control and hover the UAVs in the air. The propulsion system includes an electric motor, electronic speed controller, power sources, and an energy management system for efficient operation. This paper presents an extensive and critical evaluation of state of the art on classifications, components of the electric propulsion system, the control strategy of electric motor, hybridization of power sources, and energy management system to identify research gaps and give insights exhortations for future research.

Keywords: unmanned aerial vehicles, drones, electric propulsion system, field oriented control, direct torque control, brushless direct current (BLDC) motor

1 INTRODUCTION

An unmanned aerial vehicle (also called a drone) is a flying robot that can fly considerable distances autonomously or remotely to complete a specific mission (Aasen et al. (2018)), especially when the presence of a human is dangerous, impossible, or impractical (Mukhamediev et al. (2021); Mohan et al. (2021)). Cruise missiles, artillery projectiles, torpedoes, ballistic or semi-ballistic vehicles, and satellites do not come under this category. Smart UAVs have come up in recent times with advancements in artificial intelligence (Lee et al. (2018)) and microprocessor technology. It is operated from the ground station remotely or independently and carries mortar or non-mortar payloads. The development of a wide range of UAVs has become feasible with advancements in navigation, wireless control capabilities, fabrication, electric motors, power electronic converters, and power storage systems. Governments and industrial organizations are undertaking research activities to improve performance and extended usage in civil and military applications. In the past, aerial vehicles found usage in military applications, but significant technological improvements over the years have gained vast opportunities in Civilian applications, including inspection and monitoring of traffic (Outay et al. (2020)), power line (Li et al. (2021); Luque-Vega et al. (2014)), solar photovoltaic panel (Surekha et al. (2020)), infrastructure,

environment (Sivakumar and Naga Malleswari 2021) and other significant applications like goods delivery (Benarbia and Kyamakya (2021)), Smart agriculture (Tripicchio et al. (2015)), medical transportation (Rosser et al., 2018), Wireless coverage at a remote location away from cellular network (Al-Hourani and Gomez (2017)), Environmental applications (De Jong 2020), topographic change detection (De Haas et al. (2021)) and more.

The presence and thickness of snow on top of lake ice influences the timing of melt and ice-free situations. The use of UAVs helps recover snow depths with a high spatial resolution for the next generation of ultra-fine hydrological models (De Jong 2020). As renewable energy grows in popularity, researchers confront significant challenges in inspecting and maintaining renewable energy power grids. Elsewhere, an optimization technique for automated inspection of UAVs enhances the efficiency and cost of renewable energy power grid inspection and maintenance (Yao et al. (2021)). Wildlife research, especially in marine mammal inspections, and the negative effect of noise of UAVs on underwater animals are studied (Christiansen et al. (2016)). The UAV remote sensing technology enables precise agricultural parameters and yield estimates. UAV multi-spectral images help predict Chlorophyll content, yield under different water treatments, and vegetation indices (Han et al. (2021)). Drone industries are worth \$82 billion in the United States alone, resulting in a significant economic impact with a broad spectrum of applications by creating more than 70,000 job opportunities in the United States (Jenkins and Vasigh (2013)).

Mission requirements decide the features and configurations of UAVs. Design and classification of various UAVs are available in the literature based on different parameters. Concerning the shape, the varieties of UAVs are fixed-wing, rotary-wing, flapping-wing UAVs, and balloon configurations, and as per size, the classifications are nano, micro, and mini UAVs. The North Atlantic Treaty Organization (NATO) has classified UAVs in three categories based on maximum take-off weight based on altitude and mission (Valavanis and Vachtsevanos (2015)). Watts et al. discussed UAV Platform types for civil and military applications and characteristics such as flight endurance, size, and capabilities Watts et al. (2012), and the regulations affecting UAVs operations. Some of these classifications are HALE (High Altitude, Long Endurance), MALE (Medium Altitude, Long Endurance), LALE (Low Altitude, Long Endurance), VTOL (Vertical Take-Off Landing), NAVs (Nano Air Vehicles), MAVs (Micro or Miniature Air Vehicles).

In the current scenario, electric propulsion system (EPS) based UAVs are more popular because of their key benefits such as high efficiency (Bongermينو et al. (2017)), precise control for complex acrobatics in the air, no pollution, high reliability (Jaeger and Adair (2017)), and reduced noise, apart from the depleting fossil fuels and emission of greenhouse gases. UAVs with internal combustion engines (ICE) have higher energy and power densities, thereby providing longer flight time (Bongermينو et al. (2017)). However, such machines are not self-starting, and so electric motors, which are complex as far as control is concerned (Sato et al. (2020)), are required. In addition, the acoustic and thermal signatures of ICE are

high. Xie et al. and Donateo et al. have combined both types of engines, electric and thermal, to secure the advantages of such hybrid engines (Xie et al. (2019), and Donateo and Spedicato (2017)). Batteries are part of EPS which store and provide power to UAVs. Batteries are more flexible to use, but they have a lower energy density and a long charging period which hinders usage in UAVs for extended flight missions (Gong and Verstraete (2017)). Also, batteries cannot respond to fast power demand by UAVs for some maneuvers due to slower power dynamics. Super capacitors are used as an auxiliary power source to balance battery limitations and assuage related issues (Gong et al. (2018)). One of the major benefits of supercapacitors is the ability to provide power quickly to perform complex maneuvers such as takeoff and sudden changes (Sai et al. (2018)). Aerodynamical optimization at the UAV design stage can extend flight endurance (Panagiotou et al. (2018)). With improvisation in battery technology, lithium-polymer (Li-Po) batteries can extend flight time up to 90 min (Verstraete et al. (2012b)). One option is to increase flight time by using more than one battery, but it is not feasible due to space and weight constraints. Another approach is to use additional power sources to compensate for the limits of the batteries while still meeting the weight and space Constraints. Fuel cells are a suitable alternative because of their high specific energy and quasi-instantaneous recharging (De Wagter et al. (2021)).

Hybrid UAVs (combination of battery and fuel cell) have longer flight times compared to battery-powered UAVs because fuel cells have a higher specific density, nearly five times higher than the battery (Verstraete et al. (2012b)). In some applications of UAVs, the fuel cell is the primary energy source. Also, a super capacitor is a good candidate for power storage devices. A solar cell is one of the renewable power sources generally used in fixed-wing UAVs, for it reduces the consumption of fuel, and so flight time is significantly more (Woźniak and Jessa (2021)). More than one DC power source connected on a common DC bus, known as hybridization of the power system, is the best choice for it combines the benefits of all power sources and balances the limitations of each source. Also, such a concept is handy for a considerably higher endurance of UAVs. The design of the power supply structure is critical and depends on the UAV mission needs and the characteristics of the power sources. For example, in a power supply hybridization system, more than one source supplies power. So for optimal power control, an energy management system (EMS) that splits required power among available sources efficiently and with good performance is needed. Current and voltage sensors help monitor power flow, and power electronic converters control the output power of sources, and a processing unit implements power management strategies (Tao et al. (2019)).

The motor-propeller system is employed in an electric propulsion system of UAVs to generate lift force. Based on the requirements of UAV applications, an appropriate combination of motor propellers helps efficient propulsion system operation. Finding such a combination depends on the modeling of the electric motor and propeller. For motor modeling, there are two main approaches. The equivalent circuit model is one, and the positive polynomial loss model is the other. The first method

is straightforward and intuitive but ignores motor losses. The second technique can correctly calculate actual motor efficiency (McDonald (2014)), but some of the parameters are obtainable through experience or experimental tests, which lengthens the design cycle. Generally, the blade element approach is the simplest for propeller modeling. However, it cannot simulate the radial distribution of induced velocity, but Vortex theory can perform this calculation much faster. So in most studies, the vortex theory is used (Tjhai (2013)). In general practice, permanent magnet synchronous motors (PMSM) and BLDC motors find usage in the electric propulsion system. In such motors, the commutation process happens electronically. So electronic speed controller (ESC) is required to control these motors efficiently and as per the need of the flight processing unit. The development of an ESC for drones necessitates high-quality components, particularly those designed for running high-speed motors at full speed. The main features of the ESC include bridge inverter circuitry and microcontroller unit. Various speed control strategies for electric motor speed and torque control in the literature are applicable for UAV applications. The control strategies are implemented in the microcontroller unit and generate PWM signals based on reference signals provided by the flight processing unit and measured data from voltage and current sensors. They also necessitate the collection of motor rotor position data from Hall effect sensors or sensorless techniques (Carey et al. (2018)).

Six-step control is a simple technique that produces a high torque ripple in output (Cabuk (2021)). Field-oriented control and direct torque control are the most popular techniques for PMSM and BLDC motor control applications. Bridge inverter circuit provides commutation to the electric motors. Six switch bridge configuration generally uses such types of electric motors. With recent advances in the field of power electronics, inverter configurations with four switches are also in use for electric motor drive applications (Mani et al. (2022)). The Four switch configuration has high efficiency and is cost-effective, but the control algorithm is more complex (Elkerdany et al. (2020)). Texas Instruments has created the InstaSPIN MCU family, which simplifies the design of three-phase motor control applications. The InstaSPIN-FOC includes a quick software encoder with torque and velocity control for any three-phase motor, making it ideal for sensorless systems. ST-Microelectronics also provides a complete electronic speed controller reference design that uses a sensorless FOC algorithm. Another type of ESC reference design that can drive any three-phase PMSM or BLDC motor driven by battery packs, or any similar DC source, with a peak current of 30 A, is appropriate for entry-level commercial drones.

UAVs have been steadily improving, and they now offer a wide range of uses. As a result, researchers are focusing their efforts on UAVs, which are dealing with issues such as compact design and increased endurance. These issues may be overcome with appropriate EPS design, which improves overall efficiency and flying duration without requiring a modification in the supply system. In this perspective, and because the EPS is the core of a UAV platform, every component of the EPS is extensively examined in this paper. Various control strategies for BLDC motor speed regulation are reviewed in order to assist researchers

in selecting the optimum control technique that enhances the UAVs' overall performance. A comparison of several voltage source inverter typologies is provided, which aids the researcher in selecting the best configuration. To aid researchers in reducing power losses in electronic speed controllers, various wide band gap devices are compared. It also concentrates on the energy aspect of the onboard propulsion system, presenting a comparative and critical state-of-the-art analysis of UAV power-supply systems and appropriate energy/power management strategies. Because of their poor performance under varying operating situations, one source-based UAV power supply system will be severely limited. As a result, while building a UAV electric power system, hybridization of power sources with different characteristics is becoming a common option. The topic of endless endurance for certain missions was also considered in this study. Typical UAV power providing systems, such as swapping, laser-beam in-flight recharging, and UAV tethering, have all been shown and reviewed.

The review paper is organized as follows: **Section 2** discusses basic information, including various parts of unmanned aerial systems, classification as per different parameters, and applications. **Section 3** presents a comprehensive review of components of the electric propulsion system. UAVs power sources, a combination of various power sources, and the concept of DC microgrid are discussed in **Section 4**, while **Section 5** and **Section 6** discuss a critical review of energy management strategy to control DC microgrid, and concluding remarks, respectively.

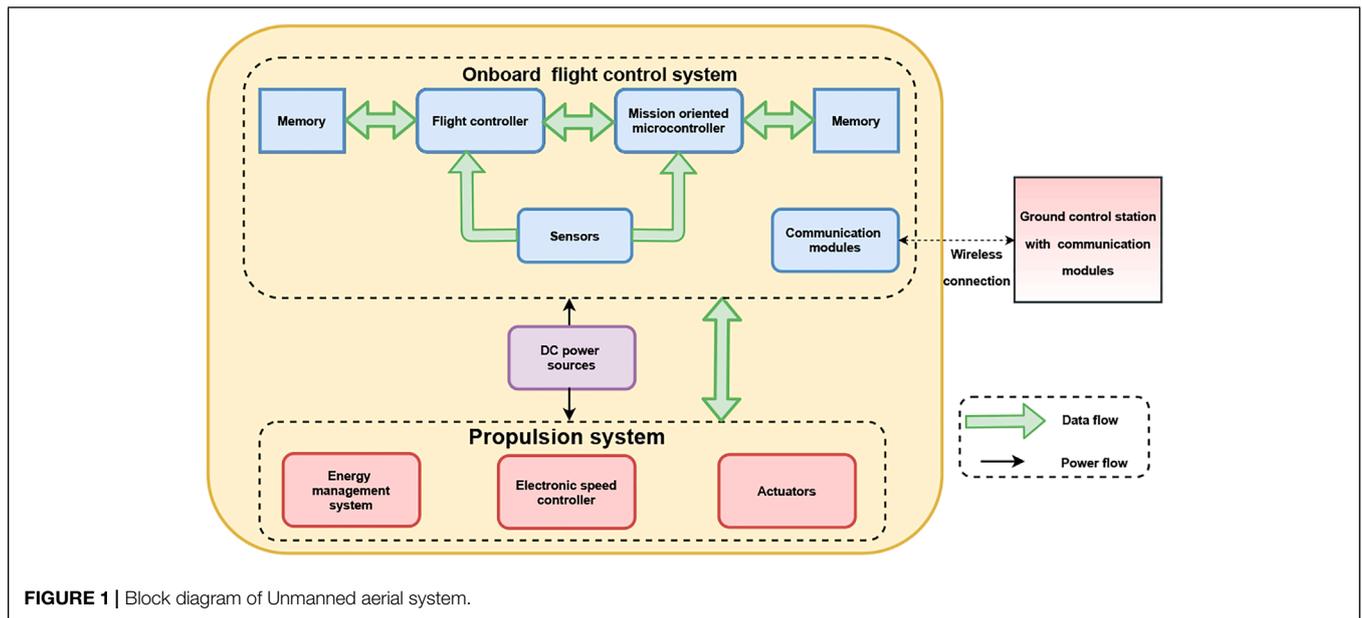
2 GENERAL INFORMATION ON UNMANNED AERIAL SYSTEMS

With technological growth, there is an endeavor to eliminate human error by autonomous operations (using autonomous vehicles like UAVs), including monitoring and inspections in inaccessible areas for safety considerations. Next, we focus on illustrating the essential components of such UAVs, like the communication modules, sensors, actuators, mission-oriented microcontrollers, and their brief classifications. Some other elements introduced in **Figure 1** are elaborated in the subsequent sections of this work.

2.1 Unmanned Aerial System Basic Components

An onboard flight control system is systemic incorporation of various elements, as depicted in **Figure 4**. Onboard processing units include flight controllers and mission-oriented processing units. The first is required for any UAV and is solely responsible for 1) implementation of guidance, navigation, and control algorithm, 2) data collection, analysis, synthesis, logging, and storage in memory, 3) ground control station communication, and 4) mission planning.

The flight controller analyzes the data of sensors and makes decisions accordingly. Another processing unit is optional, but it typically has increased computational capacity for interacting



with mission-oriented sensors and perform high-level activities like advanced sensing, task management, and mission planning. Mission-oriented microcontroller collects data from sensors and supplies command signal to flight controller for necessary actions. The information about different spatial coordinates of UAVs is collected using navigation sensors categorized as 1) Gyroscope, 2) accelerometer, 3) Magnetometer, 4) Global navigation satellite system called as GPS, and 5) Peripheral sensors including a barometer, odometer, airspeed sensor, altitude meter, etc. The Inertial Measurement Unit (IMU) is a device that provides acceleration and angular rate (roll, pitch, and yaw) measurements by combining accelerometers, gyroscopes, and magnetometers positioned along three strictly orthogonal axes with a microprocessor. Mission-oriented sensors work in conjunction with navigation sensors to provide additional information to ground crews for specific missions. Passive sensors and active sensors are two main categories of mission-oriented sensors. The passive sensors include different cameras and image-capture units like low-light-level cameras, thermal imagers, and electro-optical cameras. Communication modules installed at the ground control stations and UAVs enable wireless communication between them. These modules exchange information of the image and in-flight data. Small-scale UAVs and ground control stations can communicate via one of three methods: laser, fiber optics, or radio. Depending on UAV configurations, one or more sources can deliver power to the propulsion system and onboard flight control system.

For small-scale UAVs, a man-portable ground control station is typical. A rugged laptop serves as the foundation, and a communication base and antenna supplement the same. The ground control station's primary duties are.

- Display real time location of UAVs for navigation view
- Monitor the data from UAVs in real time, display as needed, and store in memory as backup

- Send real time commands to UAVs as per mission requirements
- Display images captured by camera installed in UAV
- If necessary, assist in UAV decision-making, mission planning, and specific operations
- Assist ground users and pilots in automated control, mainly in situations like emergency landings

The propulsion system converts electrical energy into mechanical energy using motor propellers to fly UAVs. It includes DC power sources, electronic speed controllers, power electronic converters, energy management systems, and electric motors. The power management strategy distributes power demand among all available sources. Communication between the ground station and UAVs can be possible by radio frequency signals, internet, end-to-end secured communication, and many more communication systems. In the next Section, we describe Electric Propulsion systems used in UAVs in great detail.

2.2 UAVs Classifications

UAVs are classified into different types based on various parameters such as flight range, flying mode, endurance, size, weight, fuselage (fixed, rotary, flapping-wing), and utilization or applications (civil, scientific, and military uses). UAVs are also classifiable according to flight platforms such as fixed-wing UAVs, rotary-wing UAVs, flapping-wing UAVs, Unmanned airships, and parafoil UAVs (Li et al. (2021)). In addition, UAVs are divided into three categories depending on their maximum take-off weight and intended purposes (Brooke-Holland (2012)). Class I has four subcategories as shown in **Table 1**.

Classification based on six main characteristics are also proposed (Cai et al. (2014)). In **Table 2**, UAVs are classified for range of maximum take off, weight less than 25 kg etc. UAVs are classified based on weight, engine type, maximum height above ground level, endurance, wing rotation (Arjomandi et al. (2006)).

TABLE 1 | UAV classification based on weight according to Brooke-Holland (2012).

Class	Type	Weight Range
Class I(a)	Nano UAVs	$W \leq 200$ g
Class I(b)	Micro UAVs	$200 \text{ g} < W \leq 2$ kg
Class I(c)	Mini UAVs	$2 \text{ kg} < W \leq 20$ kg
Class I(d)	Small UAVs	$20 \text{ kg} < W \leq 150$ kg
Class II	Tactical UAVs	$150 \text{ kg} < W \leq 600$ kg
Class III	MALE ^a /HALE ^b /strike UAVs	$W > 600$ kg

^aMedium altitude longer endurance.

^bHigh altitude lower endurance.

TABLE 2 | UAVs classification proposed in Arjomandi et al. (2006).

Specifications	Small Tactical	Miniature	Micro
Size	< 10 m	< 5 m	< 15 cm
MTOW	10–25 kg	10 kg	100 g
Speed	< 130 m/s	< 50 m/s	< 15 m/s
Altitude (m)	< 3,500 AGL ^a	< 1200 AGL	< 100 AGL
Range	< 50 km	< 25 km	< 10 km
Endurance	Up to 48 h	Up to 48 h	Up to 20 min

^aAbove ground level.

UAVs are categorized as super heavy, heavy, medium, light, micro which weight ranges from less than 5 kg to more than 2000 kg. UAVs classification based on roles in military missions, MTOW, operational height, midair collision risk and ownership, are also studied (Valavanis and Vachtsevanos (2015)).

3 ELECTRIC PROPULSION SYSTEM COMPONENTS

The electric propulsion system (EPS) transforms stored electric power into mechanical power, is a power-consuming component

of the UAVs and generates the required thrust by the motor-propeller system to hover the UAV. In addition, it occupies more than half of the volume in the UAVs, so a compact propulsion system is needed. **Figure 2** depicts a schematic representation of an electric-powered UAV propulsion system. Unidirectional/bidirectional DC-DC converters help all power sources connect to a common DC bus. An energy management system (EMS) regulates energy consumption from the power sources in the UAV operating region. EMS requires data of voltages and currents from power sources and the common DC buses to decide the power contribution of sources and storage devices at different operating conditions.

DC bus is the junction where all the power sources and storage devices are connected. The capacitor bank is used at the DC bus to stabilize DC bus voltage. One major part of EPS is the electronic speed controller containing bridge inverter circuits and a microprocessor-based speed controller. Speed controller generates pulse width modulation (PWM) signals based on the implemented control strategy, reference generated by flight controller, and precise information from the motor. PWM signals help to trigger power electronic switches of bridge inverter and provide controlled power injection into the motor. A combination of Brushless direct current (BLDC) motors with fixed-pitch propellers are used in small UAVs applications to generate the required thrust. Induction motors have the advantages of low cost and robust structure, but are heavy and provide poor efficiency and so not commonly employed in UAVs.

3.1 Fixed Pitch Propeller

Propeller generates thrust and torque to control UAVs using two or more blades connected by a central hub that attaches the blades to the BLDC motor shaft. Output torque decides the motor efficiency and depends on speed, size, type, and other propeller features. So a suitable combination of propeller and motor is necessary through proper modeling of both

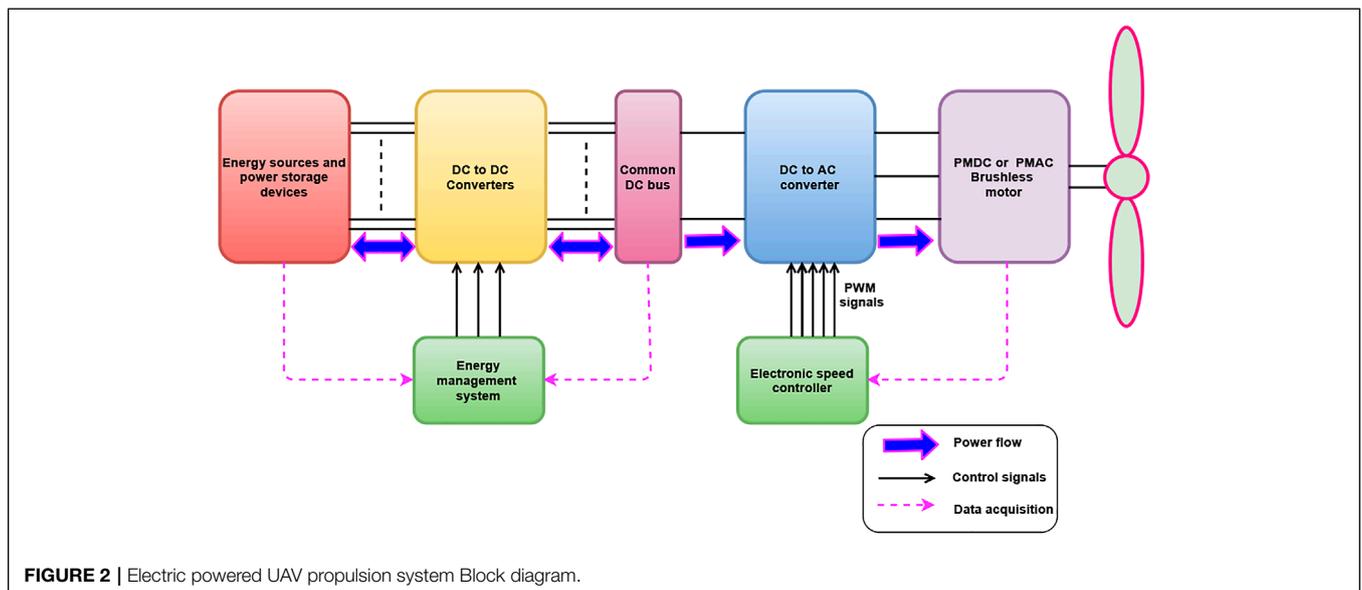


FIGURE 2 | Electric powered UAV propulsion system Block diagram.

the components to ensure that the motor operates with high efficiency to guarantee less consumption of power for the same thrust and increased flight time. Modelling of fixed pitch propeller (Moffitt et al. (2008); Quan (2017)) in terms of thrust F (N) and torque T (Nm) is given by

$$F = \rho C_F \left(\frac{n}{60}\right)^2 D_p^4, \quad T = \rho C_T \left(\frac{n}{60}\right)^2 D_p^5, \quad (1)$$

where C_F and C_T are thrust coefficient and torque coefficient respectively, and D (m) is diameter of propeller, n is angular velocity of the propeller, ρ is the air density varying with respect to local temperature T_i in (°C) and height h (m) given by

$$\frac{273 p}{101325 (273 + T_i)} \rho_0 \quad (2)$$

for standard air density $\rho_0 = 1.293 \text{ kg/m}^3$ and atmospheric pressure p (Pa) found from (Cavcar (2000)):

$$p = 2561 p_0 \left(1 - 0.0065 \frac{h}{273 + T_i}\right)^5. \quad (3)$$

The design and control of UAVs are mainly dependent on motor propeller combinations. For low Reynolds number applications, a mathematical relationship is possible between motor RPM and thrust produced by the propellers (Gupta and Abdallah (2018)). Therefore, it is necessary to estimate aerodynamic loads developed on the propeller by the Blade Element and Momentum Theory (BEMT) theory to estimate thrust generated for a given RPM (Johnson (1980)).

Thrust, torque, and power models of the propeller are available in literature based on steady-state analysis of hover conditions expressed as functions of propeller speed. Still, in actual practice, UAVs perform various activities like ascent or descent, rotation, translation, and many more. For accommodating such conditions, momentum theory helps calculate thrust (Bangura et al. (2014)). Momentum theory is also helpful for calculating the actual aerodynamic power in the airflow for the given thrust. Geometric measurement and vortex theory of air-screw propellers help ascertain propeller performance (Krishnan (2017)). Dimensionless thrust coefficient and power coefficient are also helpful to evaluate propeller performance (Lindahl et al. (2012)). The coefficients are modeled as a function of the relative speed of the UAV and advancement ratio.

The motor propeller system has a severe problem of low efficiency, especially for electrically powered UAVs with multiple working states like hovering, cruising, transition, and maximum speed. A High-efficiency motor propeller system for tilt quadrotor is proposed for multi states to overcome this problem (Duan et al. (2020)) by using an improved parallel particle swarm optimization and differential evolution hybrid algorithm - an integrated optimization design method. Goldstein's vortex theory helps model Variable-speed brushless motor and adjustable-pitch propellers. Improved parallel particle swarm optimization and differential evolution are compared with particle swarm optimization and genetic algorithm to determine effectiveness. A wind tunnel experiment helps validate the rationality of the integrated optimization technique. Other wind tunnel

experiments ascertain the performance of small-diameter propellers (Quan (2017)) and show the variation of torque coefficient, thrust coefficient, power coefficient, and efficiency at different Reynolds numbers. Detailed model of fixed-pitch propeller requires the determination of thrust coefficient, torque coefficient, lift coefficient, and drag coefficient from only technical specifications of propellers provided by manufacturers (Shi et al. (2017)). The thrust and RPM relationship results are simulated in MATLAB/Simulink and compared with experimental data.

3.2 Brushless Direct Current Motor

The permanent magnet synchronous motor (PMSM) drives and BLDC motors drives are possible options in high-performance applications. PMSM motor is with sinusoidal back electromotive force (EMF) and sinusoidal phase current waveform. BLDC motor is with trapezoidal back-EMF and rectangular phase current waveform due to structural differences between them.

Sensorless BLDC motors have found extensive industrial applications, computer peripherals, electric vehicles, and aerospace applications. Some distinct benefits are high power factor, high operating efficiency, lower noise, increased reliability, higher torque to inertia ratio, smaller size, lighter, long life, higher dynamic response, and easy control mechanisms (Maharajan and Xavier (2018)). Also, these features make BLDC motor a natural choice for the electric propulsion of UAVs. A permanent magnet synchronous motor with trapezoidal back emf known as PM brushless direct current motor finds use in UAVs. The commutation process is performed electronically because of the brushless motor structure. BLDC motor control methods use rotor position information. Hall sensors are employed to get the proper rotor position, but they are not suitable for small motors found in multi rotor aerial vehicles. Various sensorless techniques are available to estimate rotor position without physical sensors.

Figure 3 describes the Stator and Rotor of the outer runner BLDC motor. The Stator of the BLDC motor comprises staked steel lamination with a projected pole to carry three phase

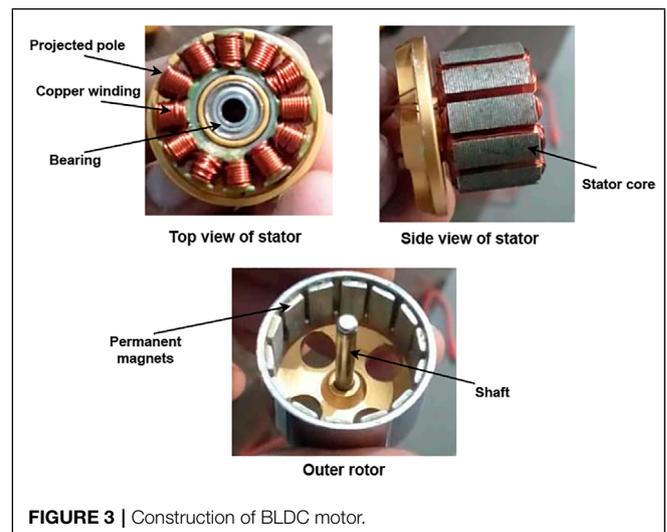


FIGURE 3 | Construction of BLDC motor.

windings. Slots of the Stator are cut axially along the periphery while placing the windings connected in a star or delta manner in slots. The design of the Stator is decided based on the rating of the supply voltage. In the BLDC motor, there are no windings on the rotor but permanent magnets on the inner surface of the rotor. The materials which have the property to retain magnetism are known as hard magnets. Nickel, cobalt, and iron are ferromagnetic materials. Generally permanent magnets are made up of samarium-cobalt, ferrites, neodymium boron iron, neodymium ferrite boron and alnico-5. The most popular materials in practice are samarium cobalt and neodymium-type magnets because of their unique magnetic characteristics.

A detailed phase variable model of the BLDC motor assumes equal winding resistance of each phase, equal self-inductance of phase winding, equal mutual inductance between two windings and current induced in rotor neglected (Pillay and Krishnan (1989)), is given as

$$\begin{bmatrix} V_{as} \\ V_{bs} \\ V_{cs} \end{bmatrix} = \begin{bmatrix} R_s & 0 & 0 \\ 0 & R_s & 0 \\ 0 & 0 & R_s \end{bmatrix} \begin{bmatrix} I_{as} \\ I_{bs} \\ I_{cs} \end{bmatrix} + \begin{bmatrix} L-M & 0 & 0 \\ 0 & L-M & 0 \\ 0 & 0 & L-M \end{bmatrix} P \begin{bmatrix} I_{as} \\ I_{bs} \\ I_{cs} \end{bmatrix} + \begin{bmatrix} e_{as} \\ e_{bs} \\ e_{cs} \end{bmatrix}, \quad (4)$$

for an electromagnetic torque (Nm) given by

$$T_e = [e_{as} I_{as} + e_{bs} I_{bs} + e_{cs} I_{cs}] \frac{1}{\omega_r}, \quad (5)$$

where V_{as}, V_{bs}, V_{cs} are the motor phase voltages, I_{as}, I_{bs}, I_{cs} are the phase currents of motor, e_{as}, e_{bs}, e_{cs} are the back emfs, R_s is the resistance of three phase stator winding, L is the self inductance of stator winding, and M is the mutual inductance of stator winding. Such a model is used to examine the performance of a BLDC servo drive system when fed by a pulse width modulation (PWM) and hysteresis current controller.

A simplified model of BLDC motor represented in state space form (Carey et al. (2018)) is given by

$$\frac{d}{dt} \begin{bmatrix} i_a \\ i_b \\ \omega_e \\ \theta_e \end{bmatrix} = \begin{bmatrix} -\frac{R}{L} & 0 & 0 & 0 \\ 0 & -\frac{R}{L} & 0 & 0 \\ 0 & 0 & \frac{p\beta}{2J} & 0 \\ 0 & 0 & 1 & 0 \end{bmatrix} \begin{bmatrix} i_a \\ i_b \\ \omega_e \\ \theta_e \end{bmatrix} + \begin{bmatrix} \frac{2}{3L} & \frac{1}{3L} & 0 \\ -\frac{1}{3L} & \frac{1}{3L} & 0 \\ 0 & 0 & \frac{p\beta}{2J} \\ 0 & 0 & 0 \end{bmatrix} \begin{bmatrix} v_{ab} - e_{ab} \\ v_{bc} - e_{bc} \\ T_e - T_l \end{bmatrix}, \quad (6)$$

where v_{ab} and v_{bc} are line voltages of motor, i_a and i_b are motor phase currents, e_{ab} and e_{bc} are back emf of motor, R is the resistance of stator winding, ω_e is the rotor's electrical velocity, θ_e is the rotor's electrical angle, T_l is the load torque, and J is the Moment of inertia. While measuring the phase voltage of a star-connected BLDC motor is challenging, measuring line voltages is simple. As a result, these equations in terms of line voltages help avoid complicated mathematical calculations.

BLDC motor model is combined with a fixed-pitch propeller model to control the aerodynamic thrust of multi-rotor UAVs (Bangura and Mahony (2017)). Based on the modeling of these two components, the thrust controller enhances disturbance rejection significantly and gust tolerance compared with rotor control schemes to show the superiority of the thrust control scheme. Furthermore, as per the theory of electric machinery, the BLDC motor can be modeled as a permanent magnet DC motor because of similarities between them (Toliat and Kliman (2018)) and is commutated externally by power electronic switches. We assume that the controller estimates the rotor position and commutates the motor efficiently in the steady-state. The steady-state model of the BLDC motor is helpful for motor performance evaluation. A motor manufacturer provides parameters like a no-load nominal motor constant in kilo-volt, nominal no-load current, maximum allowable current in ampere, winding resistance in ohm, a nominal no-load voltage in volt voltage, and motor weight in grams. (Lee (2022)). provides a performance map-based technique for evaluating the combined efficiency of motors, fixed pitch propellers, and airframes under a variety of operating conditions. Designers may get a complete picture of component efficiencies as well as the overall efficiency of the propulsion system. It will also be beneficial for verifying the selection of propulsion components and providing guidelines for locating better-matching components to improve overall system efficiency.

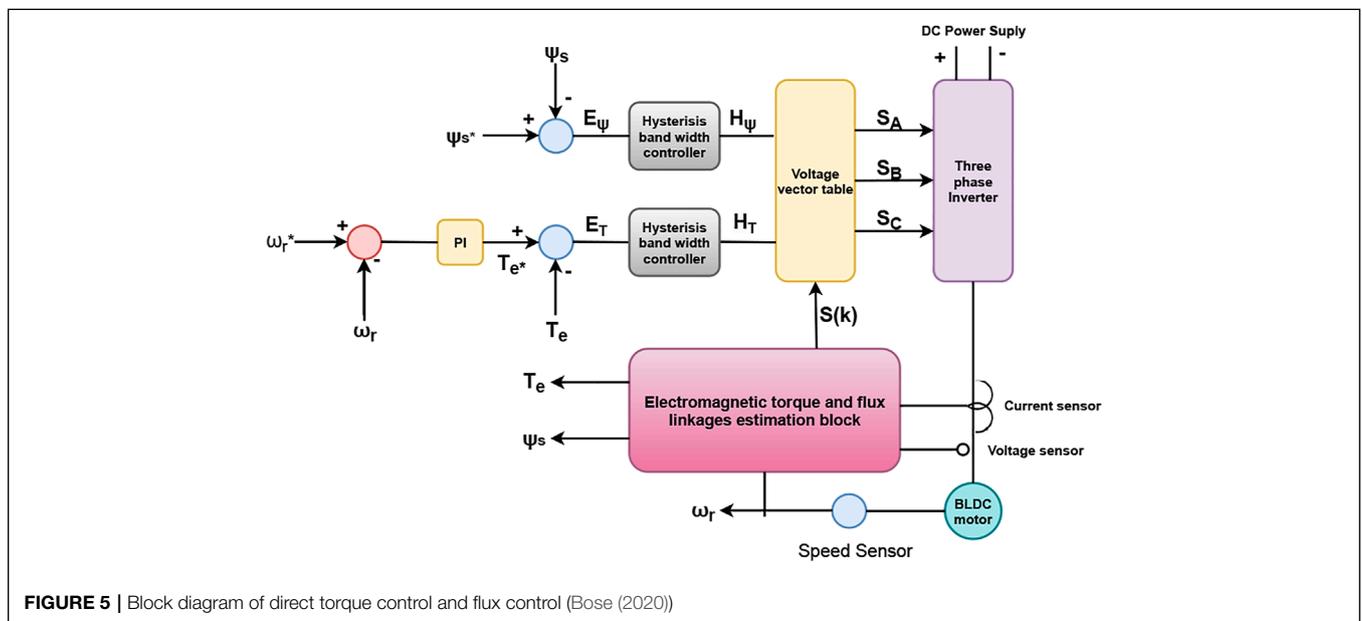
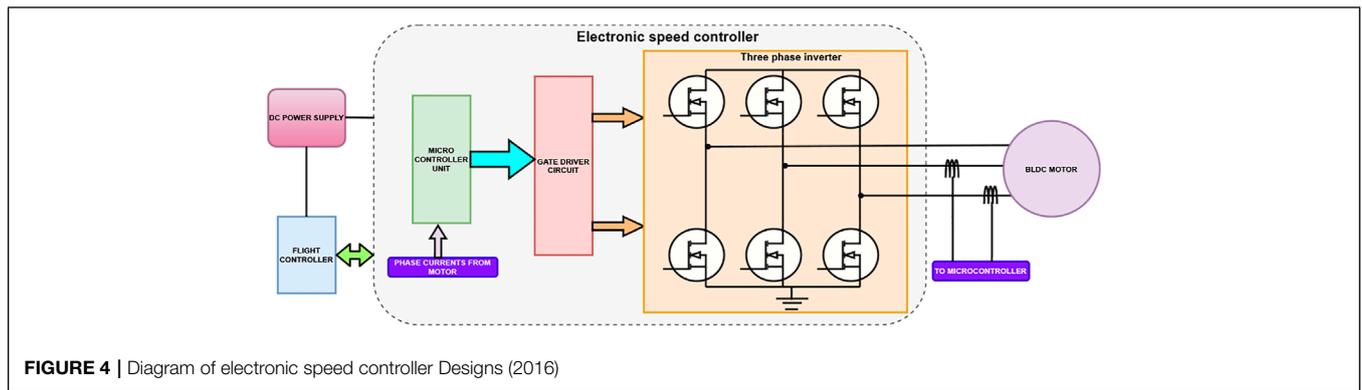
Mathematical equations of BLDC motor are a function of motor parameters given by the manufacturer, and these equations can directly evaluate the performance (Shi et al. (2017)). The modeling process ignores the armature inductance, the transient function due to switching elements, and the windage loss in the motor, thereby possibly not correctly evaluating the performance. The motor modeling aims to obtain equivalent motor voltage V_m and current I_m from propeller speed N (RPM), propeller torque M (Nm), and motor parameters are given as.

$$V_m = R_m \left(\frac{MK_{V0} V_{m0}}{9.55 (V_{m0} - I_{m0} R_m)} + I_{m0} \right) + \frac{(V_{m0} - I_{m0} R_m)}{K_{V0} V_{m0}} N, \quad (7)$$

$$I_m = \frac{MK_{V0} V_{m0}}{9.55 (V_{m0} - I_{m0} R_m)} + I_{m0}, \quad (8)$$

where K_{V0} is the nominal no-load motor constant, I_{mMax} is the maximum current, I_{m0} and V_{m0} are the nominal no-load currents and voltages, R_m is the motor resistance, and G_m is the motor weight.

The drag coefficient is determined from parameters provided by the manufacturer (Lindahl et al. (2012)) and is used to establish the model of windage loss. Here windage loss is included in the steady-state model to evaluate a more accurate BLDC motor performance. BLDC motor is modeled with positive polynomial loss function (Duan et al. (2018)), including windage, friction, copper, and iron losses. This motor model is combined with an adjustable pitch propeller model to find the best combination of motor and propeller using the genetic



algorithm. (Carev et al. (2021)). discusses a novel multilayer arrangement using three conventional stators with a single rotor body to improve torque even at low speeds. Nine inner windings can use alternative star/delta connections to maximize the BLDC motor’s performance on-demand in this arrangement.

4 ELECTRONIC SPEED CONTROLLER

Figure 4 shows a conceptual diagram of an electronic speed controller with the flight controller and electronically commutated BLDC motor. The bridge inverter with six power electronic switches is directly connected with the motor to provide proper electronic commutation to the motor. Flight controller generates reference speed signals based on control algorithm as supplied to the microcontroller unit (Mogensen (2016)). The motor control motor strategy implemented in the microcontroller unit generates PWM signals to trigger the six power electronic switches appropriately. It is necessary to isolate control circuits from power circuits to protect

the low voltage control circuits. So isolation can be confirmed by gate driver circuits. In addition, speed control algorithms require information related to phase currents provided by current sensors. The main idea of the ESC is to operate the BLDC motor as commanded by the flight controller unit of UAVs.

4.1 Brushless Direct Current Motor Control Strategy

Control of the aerial drone is a complex and challenging task, and so most of the directly adapted traditional control techniques for BLDC motors fail to give an adequate performance. First, the range of controlling rotational speed should be wider to address all the operating modes of multi-rotor aerial vehicles from the rest position to hovering while performing complex acrobatics in the air. Second, control techniques employed in such air vehicles must have a quick response time to perform complex maneuvers and perfect control effectively. In addition, the power consumption of the drive system is directly affected by the quality of implemented control scheme. Finally, proper and

efficient control techniques lead to a more significant hovering time for battery-powered aerial vehicles.

Researchers have made significant contributions to traditional sensorless BLDC motor applications, but it is still challenging to choose the appropriate control technique for UAVs. Torque ripple, especially commutation torque ripple, is a well-known issue of BLDC motor drive. A leading cause of torque ripple is the mismatch between stator current and its non sinusoidal back-EMF waveforms, causing oscillation in low inertia motor speed, mechanical stress and vibrations, acoustic noise, and thereby limiting some complex UAV operations. Several works present torque ripple minimization strategies for BLDC motor drives in electric vehicle applications and many more. By analyzing the causes of torque ripples in the BLDC motor, suppression takes place by prediction of phase current based on trapezoidal back EMF without changing the control circuit structure (Xia et al. (2019)). The predictive control eliminates commutation torque ripple by changing the duty cycle of power switches during commutation. Generally, a simple sensorless six-step control strategy used for speed control of BLDC motor (Cabuk (2021)) develops predominant torque ripple due to phase commutation at every 60 electrical degree of rotor position de Castro et al. (2018). On the other hand, the direct torque control (DTC) technique that helps reduce the torque ripple of the BLDC motor (Khazaei et al. (2020)) drives induction machines (Bindal and Kaur (2020)), and subsequently also permanent magnet synchronous motors (PMSM) (Hang et al. (2021)).

The DTC technique as shown in **Figure 5**, intends to directly control electromagnetic torque and flux linkages by establishing a relationship between the flux, the torque, and optimal switching of the inverter, reducing torque pulsations. As a result, the dynamic response of this technique is better than the conventional vector control and is simpler to implement and robust to parameters variations. The actual electromagnetic torque and flux linkages are estimated from stator voltage, current data and compared with reference value flux linkages and electromagnetic torque. The errors generated are feed to hysteresis bandwidth control, giving one or -1 signal in output depending on the error values. The voltage vector table is a look-up table that generates a switching sequence based on hysteresis bandwidth controller output and sector. A position-sensorless three-phase conduction direct torque control technique for BLDC motor drives (Ozturk and Toliyat (2010)) controls not only torque but also the stator flux indirectly using d -axis current, so flux weakening operation is possible. Furthermore, PI controllers, PWM strategies, inverse park, and inverse Clarke transformation are absent and relatively simple to implement in the proposed method. The direct torque control technique performs better in transient conditions because of faster responses to changes in command speed or load torque. However, in steady-state conditions, vector control or field-oriented control technique performs very well because of lower speed ripple and power consumption. Improved finite control set model-based direct power approach for torque ripple mitigation in BLDC motor without the use of rotor position information or back EMF harmonic estimation (de Castro et al. (2018)) is experimentally compared with conventional field-oriented current control to

show the effectiveness of the proposed algorithm. The algorithm is deployed in a 32-bit floating point ARM Cortex M4 processor with input signals of measured current from two phases and the speed information from an incremental encoder. From given input data, the control method returns the appropriate gate signals for the voltage source inverter. However, this method requires the rotor flux estimation, and it has issues of dc offset and initial rotor flux, causing harmonics, detection errors, etc.

The stator winding of the BLDC motor is excited by square, sine, and non-sinusoidal harmonic current, and the influence of various currents on the performance of BLDC motor is investigated (Kshirsagar and Krishnan (2012)). Generalized back EMF expression for all excitation currents is derived to find the effect on torque ripple and harmonic loss of BLDC motor, which is helpful in efficiency evaluation. Experiments prove that a non-sinusoidal harmonic injection scheme is beneficial in speed range until the sum of stator resistive losses and conduction losses of drive exceeds iron losses of motor. When iron losses reach a significant value, the algorithm is modified to sinusoidal current control, maintaining higher efficiency operation. A non-sinusoidal harmonic injection field-oriented sensorless controller achieves this operation.

Another method to mitigate torque ripple is injecting appropriate harmonic components with optimal currents into the motor windings. Due to limited current loop bandwidth, existing techniques may fail to inject optimal currents into motor windings. A generalized vector control strategy helps reduce torque ripple of interior permanent magnet type brushless DC motor (Li et al. (2019)). A novel coordinate frame is derived based on an arbitrary reference frame to decompose the currents of the BLDC motor into two constant components: one linked with the torque and the other one is for the flux linkage. Most of the BLDC motor control techniques minimize commutation torque ripple, but minimizing machine losses is also an essential aspect of improving efficiency. An optimal current torque angle compensation for brushless DC motor helps eliminate machine losses and reduce torque ripple through a combination of conventional rotor field-oriented control and the mechanical energy conversion theory (Zhang et al. (2020)).

4.2 Power Electronic Converter

The BLDC motor, being an electronically commutated machine, is driven by six power switch bridge configurations of the voltage source inverter (Li et al. (2022)). The switching pattern is such that two switches of the same lag do not conduct simultaneously. The reliability of the BLDC motor drive improves by balancing the switching frequency of upper and lower switches of the same lag and reducing the average value of the common-mode voltage of the inverter (Masmoudi et al. (2014)). BLDC motor drive is fed by a four-switch inverter instead of six switch inverters, with one of the inverters lags replaced by two series capacitors Mani et al. (2022)) and (Ayyakrishnan (2022)). Reconfiguration reduces the number of power electronic switches, cost, switching losses, the number of interface circuits to supply logic signals, and complexity (Kivanc and Ozturk (2019); El Badi et al. (2012); Kadhim et al. (2021); Zhu et al. (2016)). A single current sensor control strategy reduces control

complexity, and cost Xia et al. (2009). BLDC motor operated in a constant torque region with four switch inverter configurations (Ozturk et al. (2009)) provides fast torque response by properly switching inverter voltage space vectors at predefined sampling time from a look-up table. In addition, a novel switching pattern helps achieve desired torque response. A current control scheme proposed for a three-phase four-switch inverter with fixed switching frequency reduces current ripple in both the typical conduction region and commutation region (Xia et al. (2016)). An efficient strategy controls an uncontrolled phase in the three-phase four-switch inverter configuration (Naseri et al. (2020)). Model predictive control adjusts the speed of the BLDC motor, and a hysteresis current controller regulates the BLDC motor phase current, reduces torque ripple, and improves transient response.

An experimental method evaluates and supports the development of fault-tolerant machines for aerospace motor drives (de Lillo et al. (2009)). Multi-phase machines, multiphase brushless dc machines specifically, were considered for fault-tolerant aerospace motor drives. Furthermore, different configurations of multiphase two-level voltage source inverters with fault tolerance capabilities provide electric motor design, including GaN-based PECs for high power density applications (Schiestl et al. (2020)). An axial flux permanent magnet machine and a GaN-based power electronic converter can create a modular multiphase drive for a quadrotor drone. In addition, the direct connection of each coil to each module helps reduce cable coupling and associated problems, eliminates losses and voltage drop. Thermal and electrical analysis validate the performance of multiphase PECs. Four three-phase inverters in the PEC provide higher power density and reliability. For high power density and high efficiency, GaN semiconductors are helpful at high switching frequencies. PECs have a significant impact on aircraft operation because they enable proper power management across electrical networks.

The most popular typologies appropriate for electric aircraft are studied for AC/DC, DC/AC, AC/AC, DC/DC, and solid-state power controllers (Dorn-Gomba et al. (2020)). Furthermore, a megawatt-scale power inverter based on a three-level active neutral-point clamped topology is developed for aircraft hybrid propulsion system (Zhang et al. (2019)). The emerging SiC-based MOSFETs help construct switching devices running at the carrier frequency in the power converter. Traditional Si-based IGBTs are used for switching devices operating at the fundamental output frequency. The PWM approach and hardware designs were given, including switching device selection, input EMI filter, and output $\frac{dv}{dt}$ filter. This converter achieves a high efficiency of 99% and a high power density of 12 kVA/kg under nominal operating circumstances because of the unique properties of the hybrid utilization of SiC MOSFETs and Si IGBTs well as the enhanced PWM approach.

The flying capacitor multilevel inverter reduces power loss and weight of inverter circuits due to smaller-sized filters and compact hybrid energy transfer mechanism. Furthermore, it proposes an interleaved GaN-based inverter module for high power density electric aircraft (Pallo et al. (2018)). However, due to the high losses suffered under high temperature and

voltage stress, this study emphasizes the need to consider the effect of on-resistance while developing high-performance GaN-based converters. ST microelectronics has formed various bridge inverter configurations with gate driver circuits in a single semiconductor chip, reducing oversized electronic speed controllers. The L6235 device is a DMOS fully integrated 3-phase motor driver with over-current protection. The maximum DC rating and peak current ratings are 2.8 and 5 A, respectively. Another motor driver device (L6230) has a smaller current ratio of 2.8 A, with the facility of current measurement for both six-step and field-oriented control of the BLDC motor. Texas Instruments also has developed a three Phase motor Driver (DRV8305) with Current Shunt Amplifiers and Voltage Regulator that supports a 4.4–45 V voltage supply and up to 15 A RMS (20 A peak) drive current.

More recently, voltage source inverters contain insulated gate bipolar transistors (IGBT) and metal oxide semiconductor field-effect transistors (MOSFET) based on silicon (Si) material. However, several limitations restrict the use of a Si-based inverter in drones. The efficient design of a power electronic converter helps meet desirable requirements in drone applications like less weight, small size, and maximum energy efficiency. Wide bandgap (WBG) semiconductor devices like Silicon Carbide (SiC) and Gallium Nitride (GaN) with higher bandgap energy (3.43 and 3.26 eV) than silicon (Si) (1.12 eV), withstand higher operating temperatures and have low leakage current than Si (Martinez-Heredia et al. (2020)). WBG semiconductors also have high breakdown field than Si, so that they can operate with higher voltages. For the same breakdown voltage, SiC and GaN semiconductor devices have thinner layers than Si.

Moreover, GaN has a maximum breakdown voltage of 3300 VK/cm among these semiconductors. The switching capacity of semiconductor devices depends on the Saturation velocity of semiconductor material. **Table 3** provides the saturation velocity of GaN, SiC, and Si. Therefore, WBG semiconductor devices have higher saturation velocity than Si and can operate at a higher switching frequency. The efficiency of operation is mainly affected by the thermal conductivity of semiconductor devices. The temperature rises in the device for lower thermal conductivity and reduces electrons' mobility and less efficiency. In addition, high temperatures can damage the devices and components around them.

Literature review indicates that the six power electronic switches-based bridge configuration of voltage source inverter is valid in UAVs with a six-step control strategy for low-cost drones and a field-oriented control strategy for high-performance drones. Furthermore, the Electronic speed controller controls

TABLE 3 | Material properties of Si, SiC and GaN (Martinez-Heredia et al. (2020)).

Item	Si	SiC	GaN
Band gap energy (eV)	1.12	3.26	3.43
Breakdown field (KV/cm)	300	2,200	3,300
Saturation velocity (cm/s)	1×10^7	2×10^7	2.2×10^7
Electron mobility ($\text{cm}^2/\text{V} \cdot \text{S}$)	1,300	950	1,500
Thermal conductivity ($\text{W}/\text{cm} \cdot \text{K}$)	1.5	3.8	1.3

electric motors as per flight controller requirements and is aided by various power sources, as discussed next.

5 POWER SUPPLY SYSTEM IN UAV

UAVs with internal combustion engines use hydrogen, gasoline, and methane as fuel (Ge et al. (2021)). The power density of fossil fuels is more than batteries and thus provides a longer endurance time and extensive payload range. Still, the efficiency of internal combustion engines is low (Austin (2011); Sharaf and Orhan (2014)) due to the multi-step process of energy production, and stability problems may arise due to fuel usage in micro air vehicles. Gas turbine engines also find use in aircraft propulsion systems because of their long endurance time and high power to weight ratio (El-Sayed (2017)). However, they perform better in higher power ranges, especially when the power demand is more than 100Hp (Austin (2011)). Because of their low efficiency, increased noise, and low fuel economy, they are not suitable for small-size UAVs (El-Sayed (2017)). On the other hand, in most of the applications, an electric motor-based propulsion system is incorporated because of several critical features like self-starting, low cost, easy automatic control, higher reliability, thermal and acoustic signatures.

It is easy to integrate an embedded structural UAV health monitoring system with an electric propulsion system, resulting in increased system reliability and lesser UAV crashes (Brown et al. (2015)). A complex sensor network is required to collect data from various parts of UAV systems about the health of those parts. Some authors have discussed hybrid propulsion system in which both thermal engines and electric motors combine key features of thermal and electric engines and balance the limitations of them (Bongermimo et al. (2017); Sato et al. (2020)). Elsewhere, the hybrid design of the parallel power train finds mention (Xie et al. (2019)).

5.1 Battery Based Supplying Techniques

To supply power to the propulsion system, battery is one of the maximum usable source for UAVs application due to operating flexibility and circuit simplicity. Although, battery has less storage capacity. So some techniques are required to recharge delayed batteries through direct contact or wireless charging. Main techniques for battery charging are battery swapping, dumping, charging through laser beam technology and tethered UAVs.

5.1.1 Battery Powered UAVs

In small UAVs as well as in a medium aerial vehicle, the battery is the primary source of power (Khofiyah et al. (2018)). The use of batteries in the propulsion system improves the flexibility and simplicity of the propulsion system. UAVs can fly up to 90 min using LiPo batteries. However, battery-powered UAVs have lower endurance because of the weight of the battery pack (Verstraete et al. (2012b)). For small UAVs, lithium batteries are the best choice as a power source because of their low weight and high specific energy (Hassanalian et al. (2014)). LiPo batteries used in almost 90% of small UAVs does not exceed 2 kg

TABLE 4 | Comparison of different batteries specification: specific energy, energy density, and specific power (Hassanalian et al. (2014))

Specifications	Ni-Cd	Ni-Mh	Li-Po	Li-s
Specific Energy (Wh/kg)	40	80	180	350
Energy Density (Wh/l)	100	300	300	350
Specific Power (W/kg)	300	900	2,800	600

weight and 100 cm length. **Table 4** compares the features of four distinct battery technologies to determine the best technology for UAV applications. Comparison helps determine the best battery technology for a specific application. In (Donateo et al. (2017)) Correct calculation of flight, endurance is estimated based on battery state of charge (SoC). The battery primary power source is the best choice for low-energy applications. Reliable operation and extension of flight time are possible through optimal use of the battery by estimating the SoC in run time (Kim et al. (2020)).

Power consumption and endurance estimation models for LiPo battery-powered UAVs and experiments on commercial ones reveal specific energy models and run time (Abdilla et al., 2015). The battery model is combined with the rotor craft power model to estimate endurance. (Traub 2011). derived mathematical equations to estimate endurance based on battery discharge conditions, but they are not validated. The parameters affecting the performance of battery-powered UAVs are known. Reduced autonomy of battery-powered UAVs is a major challenge. Extensive research in battery characteristics has not yet satisfactorily extended the flight time of UAVs, thereby limiting usage in certain types of applications. In addition, improvement in energy density affects safety and stability measures (Mike 2018). As a result, batteries as the primary power source are not a viable solution for all UAVs. Different solutions balance the limitations of battery-powered UAVs. The fuel cell looks to be a powerful alternate candidate because of higher specific energy. UAVs used in long-duration missions come with multiple energy sources like batteries, solar cells, fuel cells, and supercapacitors, known as hybridized power supply systems.

5.1.2 Battery Swapping

Recharging of batteries is necessary for longer-duration missions of UAVs performed by charging or swapping the batteries. Swapping is an autonomous or human-operated method to recharge depleted batteries by the ground station during the mission. There are two main swapping techniques: “Cold” swapping and “hot” swapping (De Silva et al. (2022)). As shown in **Figure 6**, in “Cold” swapping, the onboard electronics of the UAV are entirely shut down during swapping, which delays the mission, and may result in loss of state information and onboard data. These issues lead to “Hot” battery swapping in which a depleted battery gets replenished with a fully charged battery while the UAV remains powered. Instead of a single UAV in operation, a swarm of UAVs is more convenient by using and controlling the cooperation such that a vehicle hands over the allotted task to a different one for continuous service to a

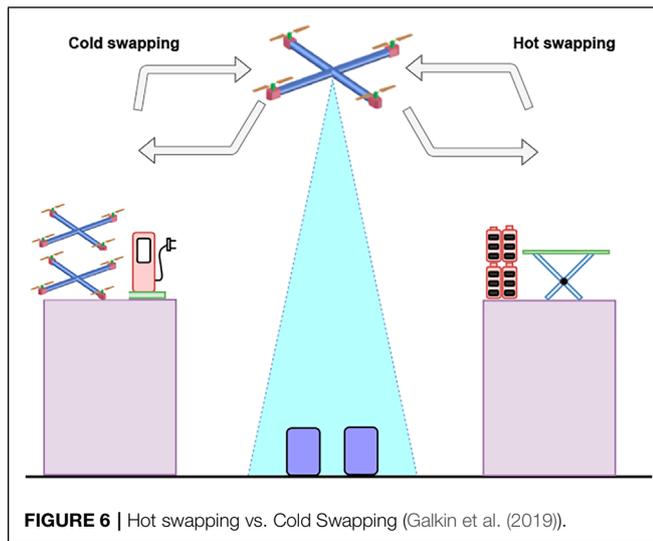


FIGURE 6 | Hot swapping vs. Cold Swapping (Galkin et al. (2019)).

specified mission area (Galkin et al. (2019)). Three aspects affect Swapping operation: 1) Ground station for charging/discharging batteries, 2) UAV swarm for continuous operation, 3) Operating mechanism to control UAV swarm. Automated battery swapping machines in the drone delivery network extend flight range (Cokyasar et al. (2021)) and minimize long-term delivery cost and time through linear optimization.

The battery swapping technique is useful where longer endurance is required, such as drone-based goods delivery (Cokyasar et al. (2021); Cokyasar (2021)) and a quadcopter-based prototype for long-duration missions while monitoring battery state of charge (Williams and Yakimenko (2018)). The idea is to keep one of three quadcopters always in working condition. When a battery's state of charge drops below the threshold, the second quadcopter takes over the given task. The quadcopter with a depleted battery comes to the ground station to charge and get ready for its subsequent use. This cycle gets repeated until the mission gets completed. The number of batteries required depends on the discharging and charging time of the batteries and does not depend on the number of vehicles. The implemented system for charging batteries on the ground station requires human intervention.

Short battery life limits the uses of UAVs and has proven to be a complex problem to solve. An autonomous drone charging station with a wireless charging facility is one of the many possible solutions to this problem (Choi et al. (2016)). **Figure 7** shows a conceptual representation of the ground charging station in which the DC power supply directly connects with the ground station. Ground stations for battery swapping include several components such as onboard circuits, ground electronics, battery carriage, battery receiver, landing frame, and contact mechanisms (De Silva et al. (2022); Ucgun et al. (2021)). The location of ground stations in cities must be at high-rise places such as on streetlights, cellular towers, high rise buildings, rooftops, power line poles (Hassanalian et al. (2020); Gentry et al. (2016)). A ground recharge station (Ucgun et al. (2021)) implements an algorithm to reduce battery charging duration using an

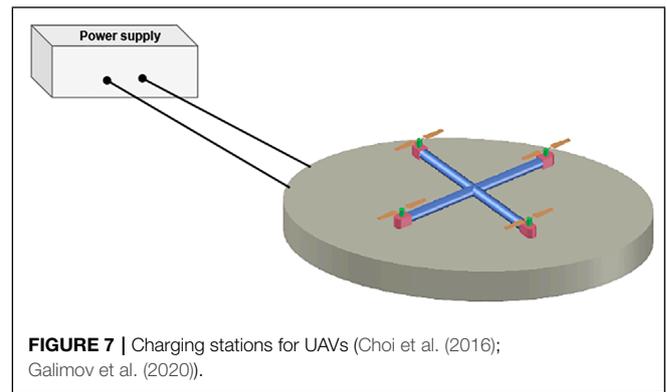


FIGURE 7 | Charging stations for UAVs (Choi et al. (2016); Galimov et al. (2020)).

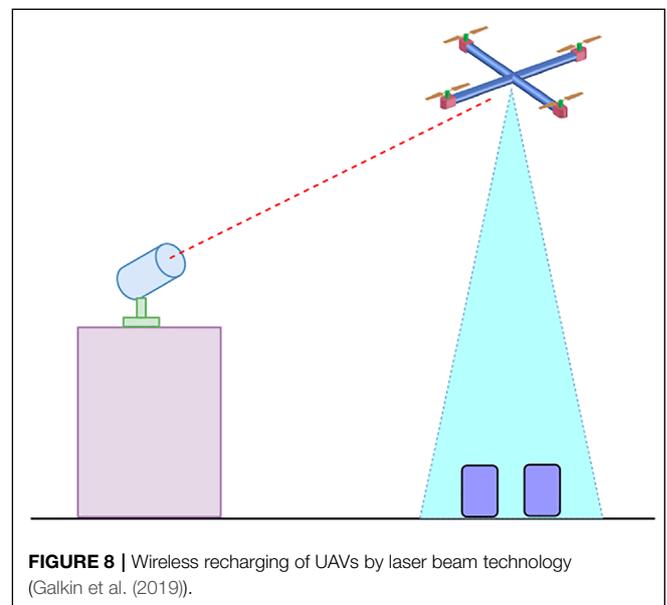


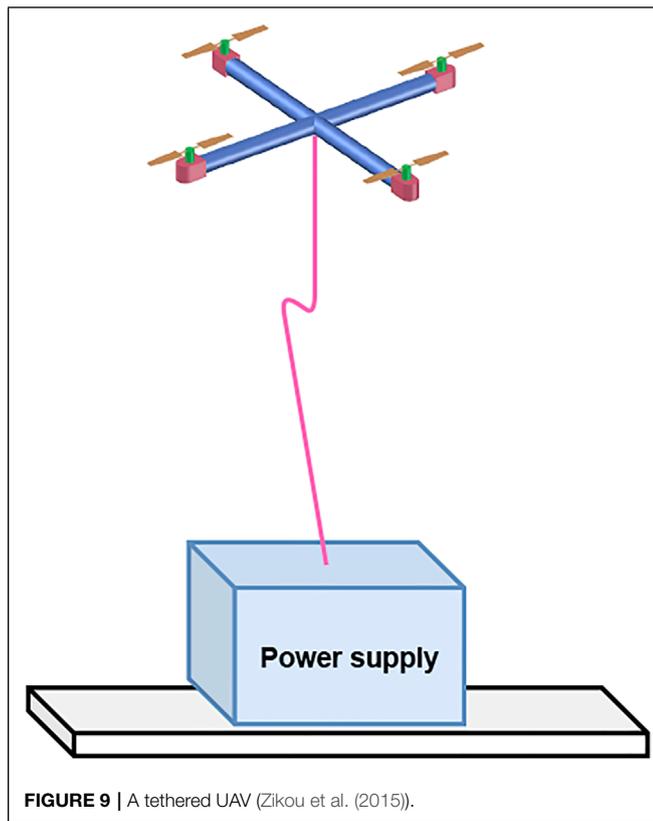
FIGURE 8 | Wireless recharging of UAVs by laser beam technology (Galkin et al. (2019)).

autonomous charging process for a swarm of UAVs with safer electrical contact and balancer.

5.1.3 Laser-Beam Technology for Recharging

There are several limitations of the swapping technique. First, a ground station is necessary for battery charging. Second, each time UAVs have to descend to charge the batteries, it impacts mission time and system efficiency, especially at high altitudes. Due to these limitations, apart from direct contact, wireless charging (inductive coupling) (Campi et al. (2017)) is an ideal option (Galkin et al. (2019); Lu et al. (2018)) to power the UAVs. Laser beam in-flight recharging is a convenient wireless charging technique in which the beam generated at the ground station provides the necessary power. **Figure 8** shows a laser beam emitted by a transmitter and directed to a photovoltaic receiver situated under UAVs (Yang et al. (2021)).

Laser beam technology can provide significant power to UAVs for flight time of up to 12 h (do not need to turn off even at night), leading to unlimited flight endurance to overcome limitations of UAVs for specific missions (Achtelik et al. (2011)). Though it



limits the range of UAVs, it is a good choice for micro rotary-wing UAVs whose range is less than 5 km anyways. However, another limitation of laser beam technology is that it can charge only one UAV simultaneously since the transmitter has to focus the laser beam towards the UAV mechanically, thus limiting the number of laser-powered UAVs in a specific mission. Low power laser source (below 1 KW) recharge UAV batteries to extend endurance time through battery level estimation (Jaafar and Yanikomeroğlu (2020)) and an electrical model of motor and battery. The use of graph theory provides an optimal solution when compared with benchmark trajectory techniques.

5.1.4 Tethered UAVs

There is no need to recharge the batteries in tethered UAVs, either in the air or at the ground station, and can fly for days together. Directly connected to the ground power supply through the power line, as shown in **Figure 9**, such UAVs have significant autonomy. Typically, power lines are copper wires, but high-intensity and eight times lighter fiber optic cables can transmit power to UAVs in Kilowatts (Technologies (2020)) and are also effective in high altitudes, data collection applications (Xu (2021)), inspection of nuclear power plants (Gu et al. (2016)), and anti-terror drills. For example, tethered UAVs (Jiao et al. (2019)), connected to the ship, detect oil fall on the water surface, and are also helpful in air quality measurements and surveillance (Walendziuk et al. (2020)). However, such UAVs can only cover a limited area from the ground station,

so the primary power sources must sometimes be transported in vehicles to cover more significant regions, although this is not a solution for many applications. In addition, the physical connection of the UAV limits the aerial vehicle from flying far away from the ground station.

5.2 Fuel Cell Powered UAVs

Micro fuel cells are under development and can be a good source of power in micro drones (Depcik et al. (2020)). There are various fuel cell technologies available in the market: electric storage, phosphoric acid, solid acid, proton exchange membrane, high temperature, and alkaline fuel cells. The Proton exchange membrane fuel cell (PEMFC) operation is similar to battery operation as there are two electrodes: cathode, and anode, connected through the electrolyte and separated by a membrane. A Phosphoric acid fuel cell uses hydrogen is used as fuel, and the electrolyte is phosphoric acid (Ganguly et al. (2012)). Some drawbacks of this fuel cell include absorption of phosphate ions on catalyst surface leading to difficulty in the chemical reaction, acid loss at high temperature, and corrosion at high voltage (Kundu and Dutta (2018)). The Alkaline fuel cell is one of the first developed fuel cells that use liquid potassium hydroxide as electrolyte (Thanomjit et al. (2012)). This fuel cell offers various advantages, including reduced cost, higher efficiency, and a simpler structure. Still, it also has some disadvantages like limited operational life, the need for pure oxygen, and high intolerance to carbon dioxide. (Thanomjit et al. (2012)). Statistical analysis of flight mission patterns facilitates a framework created to guide the design of fuel cell systems using a Monte Carlo-based design method (Kadyk et al. (2019)).

PEM fuel cells, direct methanol fuel cells, and solid oxide fuel cells are generally in usage in UAV applications (Gong and Verstraete (2017)). Hydrogen-based fuel cells with compressed hydrogen tanks also find usage in UAVs due to low operating temperature and rapid response to load changes, apart from high power density and lightweight, making them ideal for any electric vehicle application. Moreover, the refueling process of the fuel cell is instant compared to batteries which take a much longer time to charge Verstraete et al. (2012b). It is also important to note that specific energy of fuel cell with hydrogen tank can reach up to 1,000 wh/kg and LiPo batteries reach up to 300 wh/kg. So battery-powered vehicles hover for few minutes (Pan et al. (2019)), but fuel cell-powered vehicles can do so for few hours. For instance, fuel cell-powered UAVs are used in Mobile crane inspection (Belmonte et al. (2018)). Critical analysis of PEM fuel cells carried out from an economic and life cycle assessment viewpoint reveals higher specific energy but lower efficiency (60%) than lithium-ion batteries (90%) (Hwang et al. (2013)), thereby limiting the use of fuel cells. Auxiliary equipment is necessary for stack operation of a fuel cell which reduces fuel cell efficiency while the hydrogen generating system onboard increases system complexity. The transient characteristics of the fuel cell-powered UAV propulsion system depend on the model parameters (Zhou and Prasad (2014)). A hardware in loop (HIL) simulation with a 200 W PEM fuel cell hybrid-electric propulsion system for small-scale UAVs (Verstraete et al. (2012a)) analyzes the impact of fuel cell dynamics on mission performance and

determines the behavior of different power sources in diverse operating conditions. Fuel cells with beneficial characteristics like low operating temperature, long life, high power density, no direct pollution, lightweight, and no-sound are power supplying candidates for UAVs (Gong and Verstraete (2017); Lapeña-Rey et al. (2017)). The drone design employs a hollow structure of its body to store hydrogen rather than air, eliminating the weight added by traditional hydrogen storage (Townsend et al. (2020)).

5.3 UAVs Hybrid Power Sources

A combination of two or more power sources supplies power to the electric propulsion system of UAVs. Fuel cells, batteries, solar cells, and supercapacitors may be involved.

5.3.1 Fuel Cell and Battery

Technological advancement and improvement in fuel cell performance make them an excellent power supply source. Still, there exist certain downsides when used as an independent source of power in UAVs. Auxiliary equipment of fuel cells is compressors, pumps, and valves needed for supplying fuel. All of them are mechanical devices that result in a high fuel cell time constant. Furthermore, flow delay, pump characteristics, thermodynamic behavior, and the effect of capacitance lead to slower response of fuel cell (Ou et al. (2015)). Electric propulsion is required to respond to significant variations in current during some complex maneuvers; however, fuel starvation can occur due to a considerable time constant, affecting the fuel cell's efficiency, reliability, and life (Ou et al. (2018)). So, to avoid these limitations, battery and fuel cell are combined (Belmonte et al. (2018); Ozbek et al. (2021)). The performance of fuel cell-based hybrid propulsion systems under different UAV mission scenarios is studied (Gong et al. (2016)). Power scheduling is necessary for a hybrid supply system to improve the propulsion system performance. For example, when a UAV performs complex maneuvers such as take-off, climbing, and landing, it demands picking power from sources. In that condition, the battery acts as a primary source due to faster response, high power density, and higher efficiency than a fuel cell. Afterward, in the cruise period of UAVs, fuel cell becomes the primary source of energy.

5.3.2 Solar Cells and Supercapacitors as Auxiliary Power Sources

Batteries and many other sources cannot provide power to UAVs, especially in long endurance applications. Therefore, integrating solar energy has been a topic of interest and has received increased attention in the recent past. Solar Photovoltaic (PV) generation system is a powerful energy source candidate at high altitudes and long endurance. PV system is generally fitted on a larger wing to extract the maximum energy from sunlight and supplies power to the electric propulsion system and batteries, where the batteries provide power in night conditions or when sunlight is unavailable (Zhang et al. (2021)). A small-scale UAV with a solar-powered airframe design deployed in a mission lasts longer than a day achieving efficient flight (Morton et al. (2015)). Furthermore, different experimental tests prove that solar energy is enough to carry

additional payloads and achieve longer endurance. In another instance, a solar-powered UAV saves fuel up to 59% and also reduces the weight (Harvey et al. (2012)). Furthermore, mono-crystalline silicon PV cell-based solar-powered UAV designed for environmental monitoring application flies continuously up to 6 h (Thipyopas et al. (2019)), and the effect of altitude and payload on the size and design of such UAVs are studied (Jashnani et al. (2013)). The maximum power point tracking (MPPT) technique is generally employed using DC/DC converter, current and voltage sensors, and microcontroller-based system to extract maximum power from solar irradiation (Peng et al. (2018)).

Super-capacitors are useful as auxiliary power sources of UAVs due to unique benefits such as large power density, longer life cycle, and faster charging/discharging. In addition, supercapacitors have a more comprehensive operating range of temperature, overcharging tolerance, low maintenance, almost unlimited recharge cycle, and reasonable cost (Ruan et al. (2017)). Power density refers to the amount of power that the source at a particular instance can supply. Energy density refers to the amount of energy stored by the source and how long power is deliverable. Super-capacitors have a larger power density (80–75,000 W/kg) but a small energy density (0.09–0.10 Wh/kg) (Aravindan et al. (2014)), that is, the ability to supply a large amount of power for a shorter duration of time during pick power requirements. Due to lower energy density, supercapacitors are useful as auxiliary power sources in a hybrid propulsion system. A HIL-based hybrid propulsion system incorporating a battery, fuel cell, and super-capacitor outperforms a battery/fuel cell-based system (Gong et al. (2018)). The investigation of supercapacitors and fuel cells connected to a common DC bus reveals a smooth load profile and improved dynamic response. After the literature review, it is clear that supercapacitors have a predominant contribution in transient conditions and absorbing load fluctuation. However, the use of supercapacitors in UAVs is still in the early stages of development.

5.4 Power Management Strategy

Hybridization (several sources connected to a common DC bus) is an appropriate architecture for the UAV propulsion system that combines the benefits of all power sources and balances the limitations of each source by optimally splitting power among all sources to achieve high performance. Therefore, an appropriate power management strategy to distribute power demand among all energy sources with high efficiency, flight condition, better dynamic response, and efficient fuel consumption is essential. There are two primary power management strategies: 1) Active power management strategy and 2) Passive power management strategy. **Figure 10** depicts power management techniques, with the additional dotted blocks (subsystems) used only during an active power management strategy deployment. The energy management system controls the power flow of available resources through DC/DC converter and includes different sensors and microcontrollers. Passive power management strategy is in wide usage due to a simple design and ease of operation (Boukoberine et al. (2019)). According to their

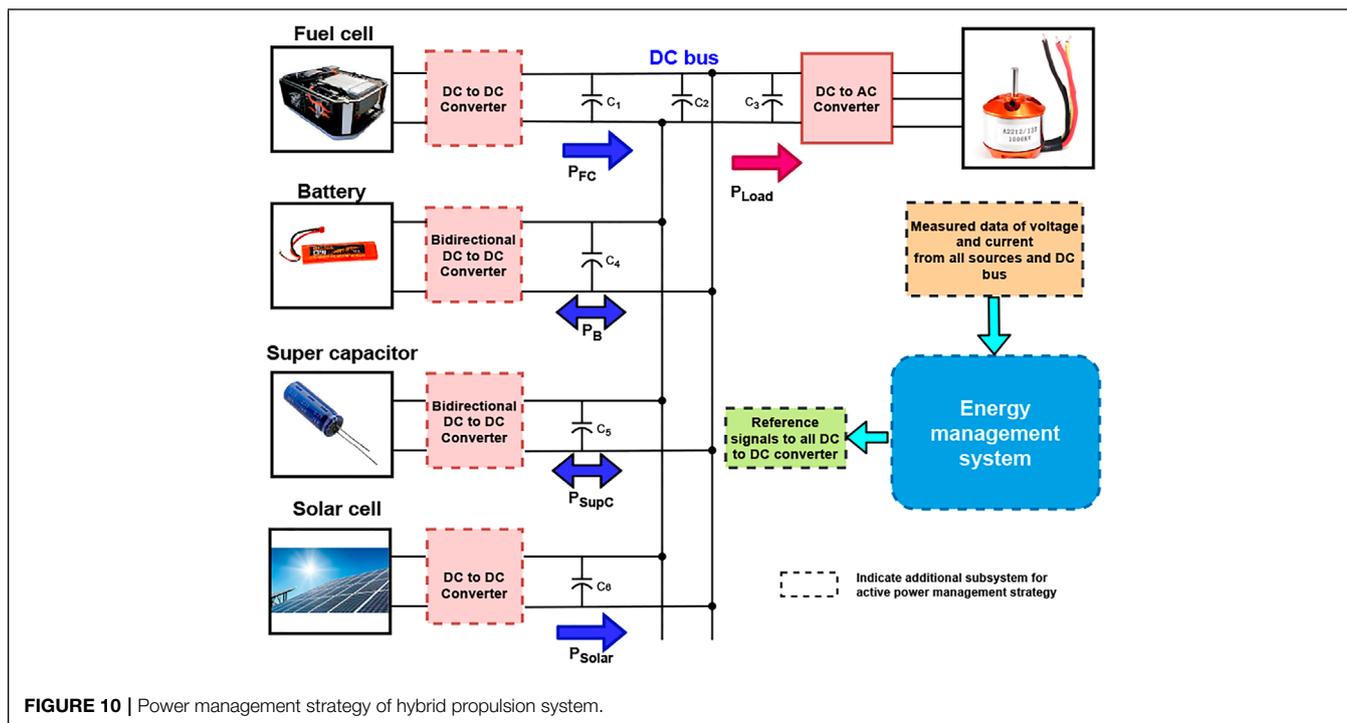


FIGURE 10 | Power management strategy of hybrid propulsion system.

characteristics, power sources directly connect to a common DC bus without DC/DC converters supplying power. Furthermore, this method eliminates the need for microcontrollers, and reduces weight, cost, system complexity, and power losses.

In another instance, active and passive power management for hybrid systems, including solar cells, battery, and fuel cells, are investigated for the benefits and drawbacks through power simulation and flight test results (Lee et al. (2014)), resulting in 4.7% reduced power losses with active power management. Table 5 shows a comparison between active and passive power management strategies.

The active power management system helps split the power among available sources with predefined conditions and comes with simplicity, reliability, and meager computational cost enabling ease of implementation. Power among all available sources is assigned by considering data of battery SoC and required power. The solar PV system is regarded as the primary energy source since it does not require onboard fuel. The power management and battery management systems work together

to prevent the battery from overcharging by continuously monitoring SoC. There are two DC/DC converters in power system architecture: 1) bidirectional converter with battery for charging and discharging purpose, and 2) another one operates along with fuel cell. In addition, two PI controllers are deployed to control power and voltages as per reference values. The authors have performed experiments to validate proposed power management strategy with different battery SoC initial values, but it was not tested with real UAVs. In another instance, power management strategy is employed for long endurance solar PV and battery based hybrid propulsion system (Gao et al., 2013). The whole power management strategy divides into three phases. In the first phase, the total energy produced by the PV system was distributed into three parts: 1) supplied to battery for charging, 2) motors of UAV, and stored in gravitational potential (by achieving high altitude) for usage in the second phase. In the second phase, solar irradiation decreases, and so the UAV releases gravitational potential by gliding. Finally, in the third phase, the UAV uses the battery as a power source and safely lands

TABLE 5 | Comparison: passive and active power management system.

PMS	Advantages	Disadvantages
Active	<ul style="list-style-type: none"> - Optimized power usage - Safety of power system - Efficiency - No prior sizing to sources is needed 	<ul style="list-style-type: none"> - Weight - Complexity - Power losses in converters
Passive	<ul style="list-style-type: none"> - Simple - Light - Power losses are reduced 	<ul style="list-style-type: none"> - Low efficiency - Sources Reduced lifetime - Energy sources strict sizing

on the ground. The power management strategy considered the effect of wind also. Compared to the present EMS, the suggested EMS leaves around 23.5% energy in the batteries after a single day-night cycle. These types of UAVs strongly depend on solar power. Multiple batteries or a hybrid power supply system with a battery, supercapacitor and fuel cell can serve as power sources. Wang et al., 2021 propose power management as well as Soc-based droop coefficient stability analysis for distributed generation, for implementation in UAV stability and power management across all sources.

6 CHALLENGES OF ELECTRIC PROPULSION SYSTEM

This section discusses the challenges of electric propulsion systems for UAVs.

- Choosing control techniques for an electric motor is a challenging job because traditional methods result in excessive torque ripple, resulting in low efficiency and endurance.
- At high switching frequencies, traditional power electronic switches used in voltage source inverters produce larger losses. As a result, WBG devices are employed, but they have high design complexity.
- Lithium batteries, for example, are expensive components of electric propulsion systems. Because electric propulsion technology is still in an early stage of development, and use is limited due to the expensive development costs. The existing lithium battery's energy density is very low, resulting in a battery weight that is too heavy to fulfill the power demand of electric propulsion UAVs. LiPo battery wireless or physical charging is also difficult. Improper charging procedures shorten the battery's life and could cause irreparable harm.
- Battery management is a complicated task that includes planning, scheduling, and replacing a battery to complete a given mission. A precise energy management plan is needed to connect more than one power source to a common DC bus to ensure that energy is used efficiently.
- It's tough to get UAVs to function appropriately in adverse weather. The electric propulsion system's performance will be decreased to some extent in a complicated electromagnetic environment.

7 CONCLUSION

Intensive ongoing research exists in the area of UAV technologies due to a broad spectrum of UAV applications. For example, aerial vehicles used in civil and military operations require accurate and efficient control to perform the specified duty quickly and effectively. In addition, UAV designs seek longer endurance and compact size, and so we undertake comprehensive classifications of UAVs in this review paper. The appropriate design and control of an electric propulsion system can help

tackle these challenging tasks. We evaluate electric motor control strategies for conventional BLDC motors in UAVs with various propellers and combination types for conventional BLDC motors. In addition, two different configurations of bridge inverter are studied with benefits and limitations to select the best configuration for UAVs. A new concept in semiconductor technology: wide-bandgap devices like GaN and SiC make electronic speed controllers more efficient and compact due to their small size, high efficiency, high switching frequency, and high reliability. Comparing different battery technologies reveals that LiPo batteries are the best choice for UAVs due to their high power and energy density, high efficiency, and longer life. However, battery-powered UAVs have lower endurance, limiting their use in some specific missions. The study of the various battery supplying techniques like swapping, laser beam in-flight charging, and tethered UAVs identifies the benefits and limitations of each. Fuel cell-powered UAVs are addressed, along with their benefits and downsides, for deployment in specific missions. A hybrid of two or more sources such as battery and fuel cell may provide longer endurance and reliable UAVs. On the other hand, supercapacitors serve as a great power source, especially in peak power demand and drastic load variations in hybrid propulsion systems. When more than two DC power sources connect to a common bus, a power management strategy must ensure efficient and reliable operation. Active and passive power management strategies help to select a powerful technique for specific UAV missions. Review of components and different control strategies of the electric propulsion system indicate possible research gaps and recommendations for future research.

Electric propulsion systems can increase UAV performance, indicating some future scope in this field. Furthermore, the propulsion system's electric motor can be designed for high power density and efficiency. Researchers can focus their efforts on finding the ideal motor propeller combination through detailed mathematical models of the electric motor and the propeller. Power losses in electric propulsion systems can reduce by making appropriate decisions about voltage source inverter configuration and the use of recently designed power electronic switches. Researchers can create or choose a sensorless control strategy for electric motor control that enhances propulsion system efficiency and leads to extended endurance with given energy sources. Machine learning and deep learning algorithms have recently gained tremendous popularity in various UAV-related applications such as battery scheduling. Low recharge cycles and low energy density in batteries limit the flying time of UAVs. These challenges need to be addressed in the future. Novel energy-delivery methods, such as multi-antenna energy beam-forming and distributed multi-point wireless power transfer, can be incorporated to improve charging efficiency.

AUTHOR CONTRIBUTIONS

DJ: Investigation, Data curation, writing review, Writing-original draft. DD: planned the outlay of the review, editing, Writing-original draft. SM: supervised the development of topics and edited the final manuscript.

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