



OPEN ACCESS

EDITED BY

Neeraj Chaudhary,
University of Michigan, United States

REVIEWED BY

Dan-Victor Giurgiutiu,
Augusta University, United States
Yigit Can Senol,
University of California, San Francisco,
United States
Cem Bilgin,
Mayo Clinic, United States

*CORRESPONDENCE

Bryan C. Good
✉ bgood6@utk.edu

RECEIVED 26 August 2024

ACCEPTED 16 October 2024

PUBLISHED 31 October 2024

CITATION

Poulos DA, Froehler MT and Good BC (2024)
Investigation of stent retriever removal forces
in an experimental model of acute ischemic
stroke.

Front. Neurol. 15:1486738.
doi: 10.3389/fneur.2024.1486738

COPYRIGHT

© 2024 Poulos, Froehler and Good. This is an open-access article distributed under the terms of the [Creative Commons Attribution License \(CC BY\)](https://creativecommons.org/licenses/by/4.0/). The use, distribution or reproduction in other forums is permitted, provided the original author(s) and the copyright owner(s) are credited and that the original publication in this journal is cited, in accordance with accepted academic practice. No use, distribution or reproduction is permitted which does not comply with these terms.

Investigation of stent retriever removal forces in an experimental model of acute ischemic stroke

Demitria A. Poulos¹, Michael T. Froehler² and Bryan C. Good^{1*}

¹Department of Mechanical, Aerospace, and Biomedical Engineering, University of Tennessee, Knoxville, TN, United States, ²Cerebrovascular Program, Vanderbilt University Medical Center, Nashville, TN, United States

Introduction: Mechanical thrombectomy becomes more complex when the occlusion occurs in a tortuous cerebral anatomy, increasing the puncture to reperfusion time and the number of attempts for clot removal. Therefore, an understanding of stent retriever performance in these locations is necessary to increase the efficiency and safety of the procedure. An *in vitro* investigation into the effects of occlusion site tortuosity, blood clot hematocrit, and device geometry was conducted to identify their individual influence on stent retriever removal forces.

Methods: Embolus analogs were used to create occlusions in a mock circulatory flow loop, and *in vitro* mechanical thrombectomies were performed in arterial models of increasing tortuosity. The stent retriever removal forces of Solitaire Platinum and EmboTrap II devices were recorded through each geometry with and without embolus analogs present. Similar experiments were also conducted with Solitaire stent retrievers of varying lengths and diameters and 0, 25, and 50% hematocrit embolus analogs.

Results: The removal force increased as model tortuosity increased for both the Solitaire Platinum and EmboTrap II stent retriever devices. The average removal forces in the simplest geometry with the Solitaire Platinum and EmboTrap II were 0.24 ± 0.01 N and 0.37 ± 0.02 N, respectively, and increased to 1.2 ± 0.08 N and 1.6 ± 0.17 N, respectively, in the most complex geometry. Slight increases in removal force were found with 0% hematocrit embolus analogs, however, no statistical significance between removal force and EA hematocrit was observed. A comparison between stent retriever removal forces between devices of different diameters also proved to be significant ($p < 0.01$), while forces between devices of varying lengths were not ($p > 0.05$).

Conclusion: Benchtop mechanical thrombectomies performed with commercial stent retrievers of varying geometry showed that device removal forces increase with increasing model tortuosity, clot hematocrit does not play a significant role in device removal force, and that a stent retriever's diameter has a greater impact on removal forces compared to its length. These results provide an improved understanding of the overall forces involved in mechanical thrombectomy and can be used to develop safer and more effective stent retrievers for the most difficult cases.

KEYWORDS

mechanical thrombectomy, stent retriever, tortuosity, *in vitro* model, acute ischemic stroke

1 Introduction

Stroke is one of the leading causes of long-term disability worldwide (1). In the United States, 87% of stroke cases are classified as ischemic (2), resulting from the lack of blood flow to the brain. Acute ischemic stroke (AIS) due to large vessel occlusions (LVOs), such as occlusions of the internal carotid artery and M1 and M2 segments of the middle cerebral artery, account for 90% of 6-month post stroke mortality (3). Fast recanalization, restoration of cerebral blood flow, is key to maintaining neurologic function and decreasing the chance of long-term complications and morbidity in stroke patients (4, 5). Tissue-plasminogen activator (tPA) has been a standard form of stroke treatment since 1995 but is most beneficial when administered within 4.5 h of stroke onset (3). Mechanical thrombectomy (MT), a transfemoral or transradial endovascular approach (6, 7), can increase the treatment window from 4.5 to 6–24 h (8), and has proven to be a safe and more effective recanalization treatment for AIS when compared to drug therapy alone (9). To achieve recanalization, current MT procedures require the use of aspiration or stent retriever (SR) techniques.

Aspiration thrombectomy utilizes a large-bore catheter to apply suction to the proximal face of the thrombus, while SR thrombectomy involves the deployment of a stent across the entire thrombus and the system is retracted to achieve recanalization (10). A meta-analysis comparing the efficacy outcomes of SR and direct aspiration identified no significant difference in good clinical outcomes and mortality at 3 months (11), and a study comparing SR and contact aspiration concluded there was no difference in recanalization rates between these first line approaches (12). The choice of treatment is ultimately based on device availability and surgeon preference (12); however, a study has shown that rescue therapies are more often needed with direct aspiration thrombectomies than with SR thrombectomies (12). Despite the clinical success of SR MT, adverse outcomes including hemorrhage and thrombus embolization to distal vessels can occur (13). This procedure becomes more complex when the occlusion occurs in a difficult cerebral anatomy, including distal arteries and those with severe tortuosity (14). An analysis of 592 AIS patients was able to link a third of thrombectomy failures to vessel tortuosity (15). These difficult AIS anatomies can delay recanalization by increasing the puncture to reperfusion time, as well as increasing the number of attempts for blood clot removal (16). Patients with tortuous cerebral anatomies are also at a higher risk of hemorrhaging after MT (16).

Understanding the performance of SRs in tortuous anatomies is crucial to decreasing procedure times and complication rates. A component of this is understanding the mechanical forces involved in blood clot dislodgment during SR MT. Benchtop circulatory flow systems have been used to investigate the deformability of SRs (17, 18), as well as the effect of embolus analog (EA) hematocrit on their fracture and embolization (19, 20) during MT. AIS experimental studies rarely include an evaluation of the SR removal force (i.e., the maximum force required to pull the MT device through the occlusion site), and limited information is available regarding SR MT in tortuous cerebral geometries. Studies with multiple SRs reported that longer and larger diameter SRs had the highest degree of first pass effect [i.e., removal of the thrombus with one pass (FPE)] (21–23). It is suggested that these larger diameter SRs produce a greater radial force and therefore promote integration between the SR and thrombus (21, 22), but this can also cause vasospasms and vessel irritation (21, 24).

Therefore, we seek to improve the safety and degree of revascularization for SR MT by investigating the individual effects of occlusion site tortuosity, EA hematocrit, and SR geometry on the SR removal force.

2 Materials and methods

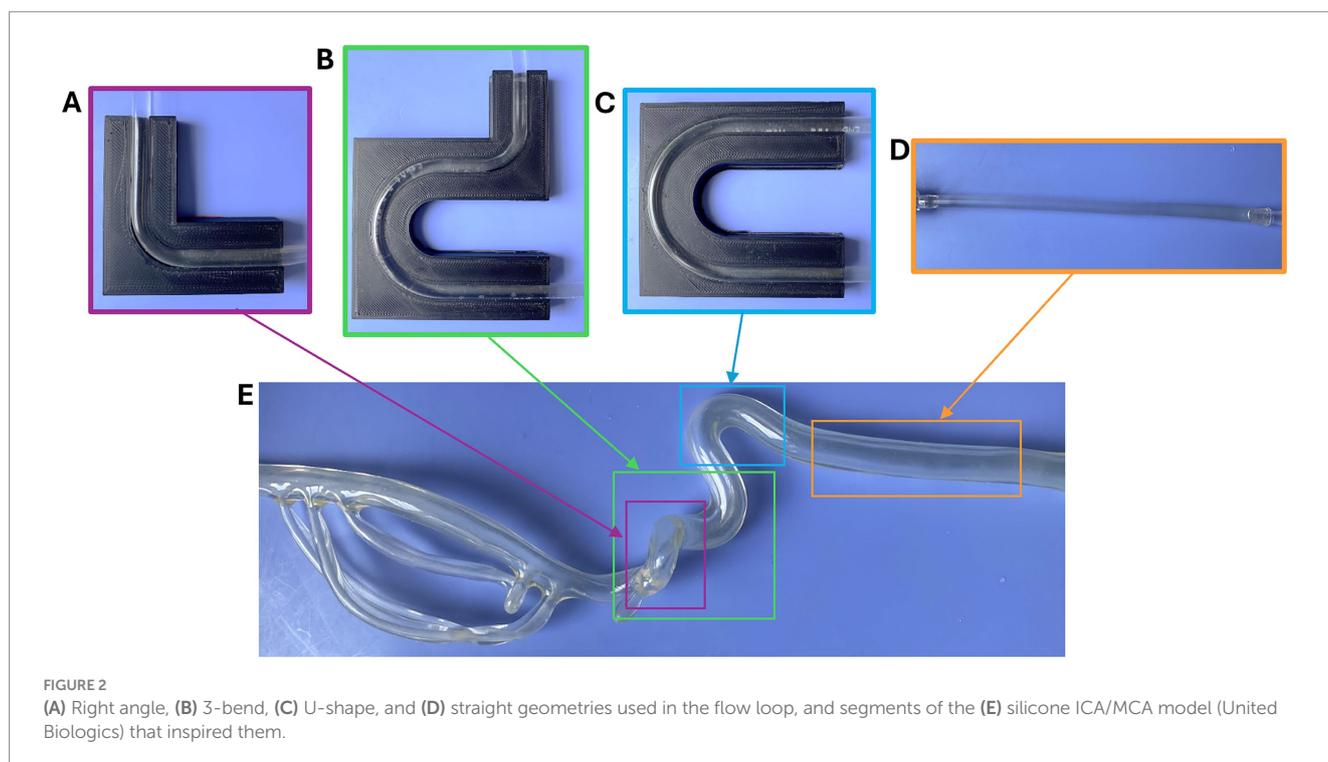
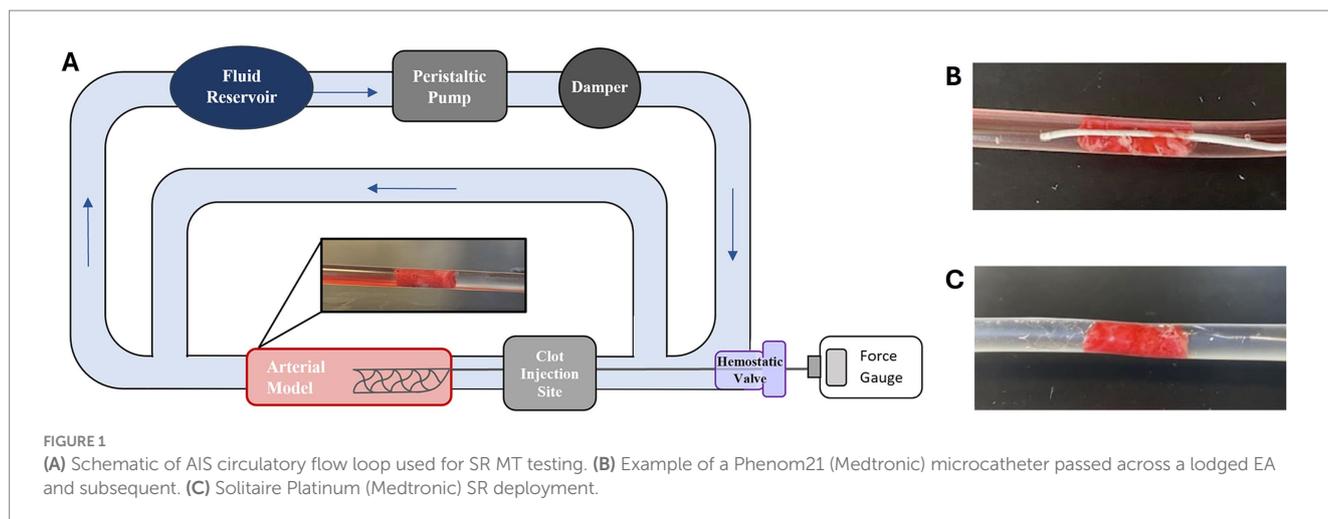
2.1 Embolus analog fabrication

Whole bovine blood was obtained from a third-party supplier (Lampire Biologic) in citrate phosphate dextrose adenine (CPDA-1) anticoagulated bags. The blood was centrifuged to separate red blood cells (RBCs) and platelet rich plasma (PRP), reconstituted to achieve a specific blood hematocrit (0, 25, or 50%), and then recalcified with calcium chloride (CaCl_2) to promote coagulation at a concentration of 20 mM in blood. The reconstituted and recalcified blood was injected into 5.5 mm diameter tubing and placed in a dynamic Chandler Loop system, where they rotated at 30 RPM to mimic cerebral flow conditions [approximately 240 mL/min through the ICA (25)]. EAs were allowed to form under dynamic flow conditions at body temperature (37°C) for approximately 2 h. After the clotting period, the EAs were removed from the Chandler Loop and stored at 4°C in PBS for up to 2 days until experimental MT testing. The EAs were fabricated from multiple bovine blood donors for each experiment to account for variability in their blood compositions.

2.2 *In vitro* AIS and MT modeling

To experimentally study AIS, a benchtop circulatory flow loop (Figure 1A) was developed with a peristaltic pump, fluid reservoir filled with water, and a cerebral artery model. To mimic AIS and MT, an EA was injected upstream in the circulatory flow loop and was allowed to lodge downstream within the arterial model for 5 min (Figure 1A). After this period, which ensured EA lodging, a SR within a microcatheter was inserted through a hemostatic valve and completely passed across the EA from the upstream to the downstream direction (Figure 1B), and the SR was deployed (Figure 1C). The SR was then connected to a force gage (MXmoonfree) attached to a syringe pump (kdScientific), which functioned as a stepper motor to pull the SR with the EA. This ensured the SR was pulled at a constant speed of 2 mm/s [like Machi et al. (18)] for 15 s while simultaneously recording the maximum SR removal force during the testing period. Control tests, SR flow loop experiments performed without EAs, were also conducted to collect baseline force measurements for experimental variables. For the control tests, a SR was deployed within an arterial model and attached to the force gage, as in previously stated protocols, and the maximum SR removal force was recorded over a 15 s pull period.

The arterial model of the flow loop was interchanged with four simplified geometries inspired by segments of a United Biologics silicone ICA/MCA model (Figure 2E). The silicone model was separated into straight (Figure 2D), right-angle (Figure 2A), U-bend (Figure 2C), and 3-bend (combination of the right-angle and U-bend geometries) (Figure 2B) geometries, to model common sites of AIS occlusion. To represent tapering that occurs in cerebral arteries, and to ensure each EA lodged within the flow loop, the arterial models were tapered along their lengths from 5.5 to 3 mm in diameter. These



simple vascular models were constructed from PVC tubing, and PLA molds were printed with an Ultimaker S3 3D-printer to maintain their shapes during MT testing.

2.3 Investigation into SR-MT parameters

To observe the effect of occlusion site geometry on the SR removal force, all cerebral artery models (straight, right-angle, U-shape, and 3-bend) were individually evaluated while holding all other variables constant. The U-shape model was also separated into proximal (U-1) (Figure 3D) and distal (U-2) (Figure 3E) bend occlusion locations for testing, therefore SR removal force data was collected from five different arterial models. Each of the geometries were tested within the arterial model segment of the flow loop shown in Figure 1A, and

the previously stated flow loop and SR MT protocols were followed to measure the SR removal force of clots lodged in each location. Control tests were also performed in each geometry with 4 × 20 mm Solitaire Platinum (Medtronic, Minneapolis, MN, United States) and 5 × 21 mm EmboTrap II (Cerenovus, Irvine, California, United States) SR devices. The SR removal force tests through each geometry with EAs present were only conducted using the Solitaire Platinum SR and 50% hematocrit EAs. A sample size of $n=20$ was consistent across all geometries.

Additional flow loop tests were performed using the straight tube arterial model and various SRs and EA hematocrits. The motivation for these experiments was to determine the influence of EA hematocrit and SR geometry on the SR removal force. EAs of 0, 25, and 50% hematocrit (Figures 3A-C) were fabricated for testing with various SRs. The SRs compared in these experiments were the 4 × 20 mm

Solitaire Platinum, 4 × 15 mm Solitaire 2, and 6 × 30 mm Solitaire 2 (Figure 4). The Solitaire 2 and Solitaire Platinum are nearly identical in their overall designs [the Solitaire 2 is the predicate of the Solitaire Platinum design (26)], with the major difference being the placement of radiopaque markers on the Solitaire Platinum and its approval for use in various vessels (26). Therefore, in the context of our experiments, we believe that force results can be compared across all three of the tested SRs. Similar to the previous set of experiments, a sample size of $n=20$ was used for each hematocrit ($n=60$ for each SR).

2.4 Statistical analysis

A one-way ANOVA ($p<0.05$) with a Tukey *post hoc* test ($\alpha=0.05$) was used to assess the differences in SR removal force between various arterial models, EA hematocrits, and SR geometries (260 SR MT

experiments in total). The length and diameter of each EA was measured using digital calipers prior to testing and ranged between 12.8–18 mm in length, and 4.8–6.5 mm in diameter. These EA dimensional variables were also evaluated relative to their respective SR removal forces but with no significant differences found. Thus, EA length and diameter were not considered as factors in the following analysis.

3 Results

Control tests were performed in the straight, right-angle, U-bend, and 3-bend arterial models with both the Solitaire Platinum and EmboTrap SRs, while removal tests were performed with 50% hematocrit EAs in each geometry with the Solitaire Platinum SR (Table 1). As seen in Figure 5, the SR removal force increased with



FIGURE 3 Dynamically formed (A) 0%, (B) 25%, and (C) 50% hematocrit EAs used in SR MT flow loop testing. Examples of 50% hematocrit EAs lodged in (D) U-1 and (E) U-2 locations of the U-shape model, respectively.

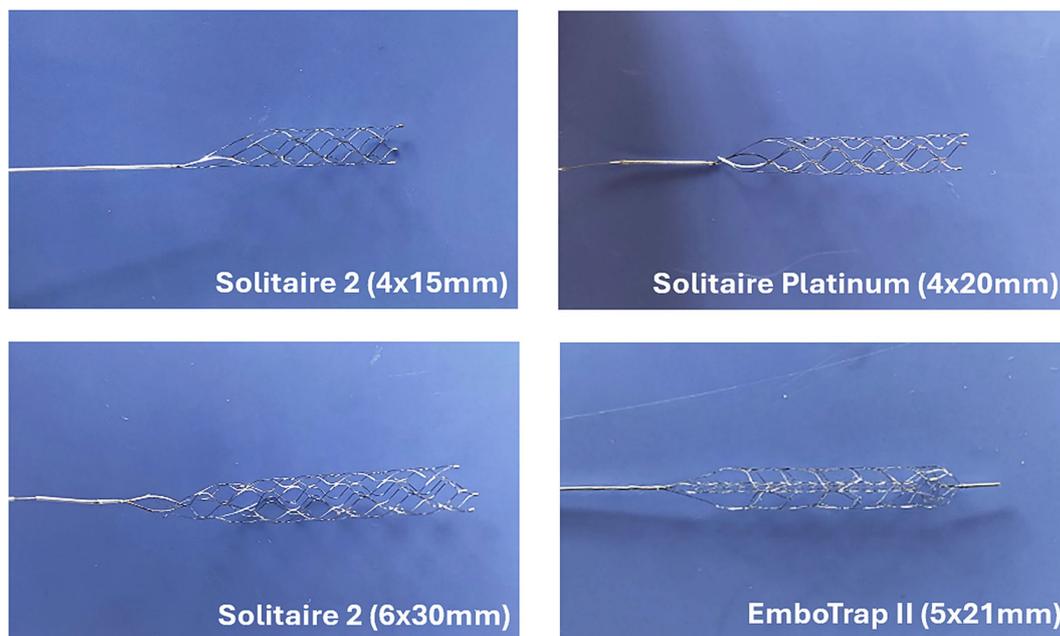
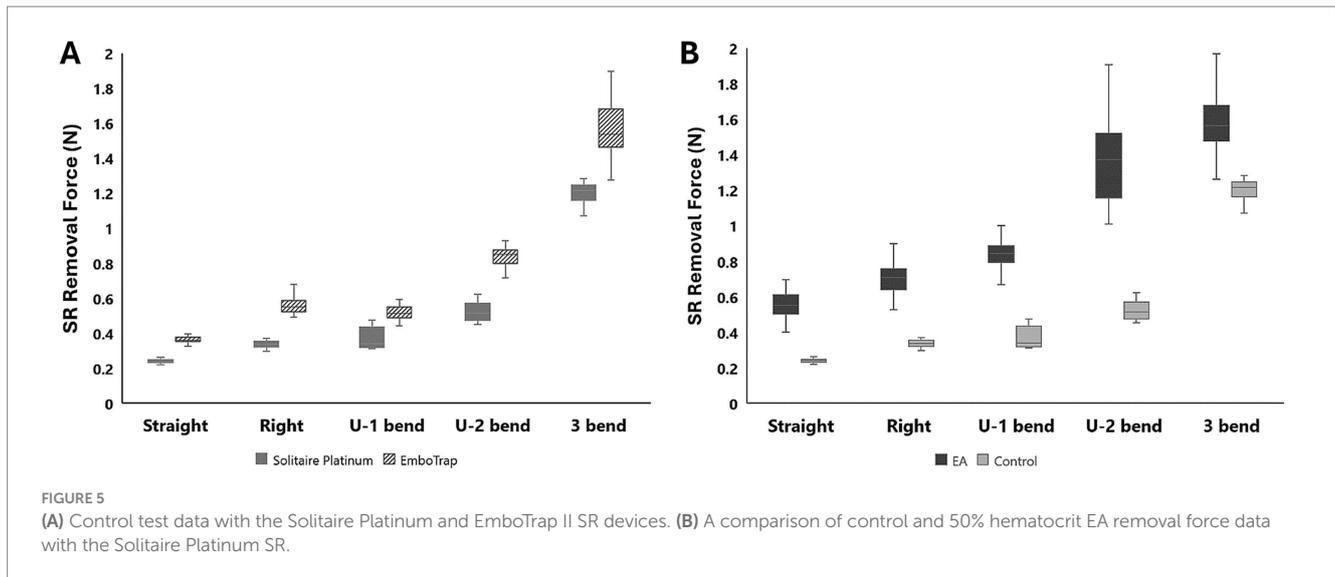


FIGURE 4 Images of Solitaire (Medtronic) and EmboTrap (Cerenovus) stent retrievers used in experimental flow loop testing.

TABLE 1 Average SR removal forces of the EmboTrap II and Solitaire Platinum in different arterial geometries.

SR	EA hematocrit (%)	SR removal force (N)				
		Straight	Right	U-1	U-2	3-bend
EmboTrap II (5 × 21)	–	0.37 ± 0.02	0.56 ± 0.05	0.53 ± 0.06	0.84 ± 0.06	1.55 ± 0.17
Solitaire platinum (4 × 20)	–	0.24 ± 0.01	0.35 ± 0.06	0.37 ± 0.06	0.52 ± 0.05	1.20 ± 0.08
Solitaire platinum (4 × 20)	50	0.56 ± 0.07	0.7 ± 0.09	0.86 ± 0.11	1.34 ± 0.24	1.63 ± 0.36



model tortuosity whether occluded EAs were present or not. For the control data, the average SR removal forces in the simplest geometry (straight tube) were 0.24 ± 0.01 N and 0.37 ± 0.02 N for the Solitaire Platinum and EmboTrap II devices, respectively. With the most complex geometry (3-bend), the average SR removal forces were 1.2 ± 0.08 N and 1.6 ± 0.17 N for the Solitaire Platinum and EmboTrap II devices, respectively. Analysis of the control data for the EmboTrap II indicated statistical differences in SR removal force between all arterial models ($p < 0.01$), except between the right angle and U-1 geometries. The same was observed with the Solitaire Platinum control data, with statistical differences found in SR removal forces among all models ($p < 0.01$), except between the right angle and U-1 geometries. Solitaire Platinum removal force data collected with lodged 50% hematocrit EAs is displayed in Figure 5B. When compared to the Solitaire Platinum control data (Figure 5A), the SR removal forces nearly doubled across all geometries with the presence of an EA. The only exception to this was the force measured in the 3-bend model, which increased by approximately 36% when an EA was present.

The results from all flow loop experiments in the straight tube (average SR removal force) with various EA hematocrits and SRs are displayed in Table 2. A slight increase in force was present with the 0% hematocrit EAs, as seen in Figure 6A, yet a statistical significance between removal force and EA hematocrit was not observed. This was expected based on the lower clinical removal rate of fibrin rich clots (27). A similar trend was observed with the Solitaire 2 4×15 mm and 6×30 mm devices. Flow loop SR MT experiments were first performed with SRs of similar diameters and varying lengths within the straight tube model. A comparison of force data through a one-way ANOVA with Tukey’s *post hoc* test for the Solitaire

Platinum (4×20 mm) and Solitaire 2 (4×15 mm) for each hematocrit proved insignificant. These results were then compared to the SR removal force data collected with the 6×30 mm Solitaire 2. An analysis for each EA hematocrit indicated a statistical significance ($p < 0.01$) in force between SRs of varying diameters (Figures 6B–D).

4 Discussion

For this study, the SR removal force was identified as the maximum pulling force required to fully move the SR from the occlusion site. Here we assume that the SR removal force is a combination of the forces experienced by SR body and pushwire, as shown in Figure 7. To remove a lodged thrombus and restore blood flow, the deployed SR must overcome additional resistive forces (i.e., friction and adhesion between the thrombus and vessel wall, and blood pressure on the thrombus’ proximal face). Therefore, the applied pulling force of the SR by the clinician (28) will be influenced by both the tortuosity of the local arterial occlusion site (28, 29) and the friction between the pushwire and vessel wall. The pushwire frictional forces can be described by the capstan equation (30, 31), which relates the tensile force across a rope over a curved surface (Equation 1):

$$F_{W, hold} = F_{W, pull} e^{\mu\theta} \tag{1}$$

where $F_{W, hold}$ is the holding force resisting pushwire motion, $F_{W, pull}$ is the pulling force on the pushwire during retrieval, μ is the

coefficient of friction between the pushwire and vessel wall, and φ is the pushwire wrap angle (i.e., angle of contact between the pushwire and vessel wall).

TABLE 2 Average SR removal force with various SRs and EA hematocrits in the straight tube geometry.

SR	EA hematocrit (%)	SR removal force (N)
Solitaire platinum (4 × 20)	0	0.57 ± 0.08
	25	0.55 ± 0.07
	50	0.56 ± 0.07
Solitaire 2 (4 × 15)	0	0.57 ± 0.07
	25	0.54 ± 0.07
	50	0.55 ± 0.07
Solitaire 2 (6 × 30)	0	0.63 ± 0.07
	25	0.62 ± 0.09
	50	0.69 ± 0.09

Clinical and experimental studies have shown that SRs can underperform or cause complications in tortuous anatomies (32, 33), leading to higher rates of failed MT. Constant SR to vessel wall interaction has been identified as a key factor for successful recanalization (32, 34), but when current SRs are pulled in extremely tortuous locations they can elongate and lose contact with the arterial wall (18). Multiple SR attempts are then required to remove the thrombus, which can damage the vessel and increase the procedure time (35). Ideally the thrombus is removed during the first SR pass (i.e., FPE), restoring blood flow to the patient as soon as possible (36), but this is not always guaranteed. Investigating the SR removal force brings us closer to understanding the overall forces involved in MT and potentially increasing rates of FPE. An improved understanding of the parameters necessary for blood clot dislodgement can also lead to the development of safer and more effective SRs.

Previous experimental studies of AIS and MT have included realistic arterial models that require both the EA and SR to pass through multiple complex anatomical features during retrieval (19, 28). Kwak et al. (28) theorized that the curvature of the arteries influenced the SR pulling force, but this was not further investigated

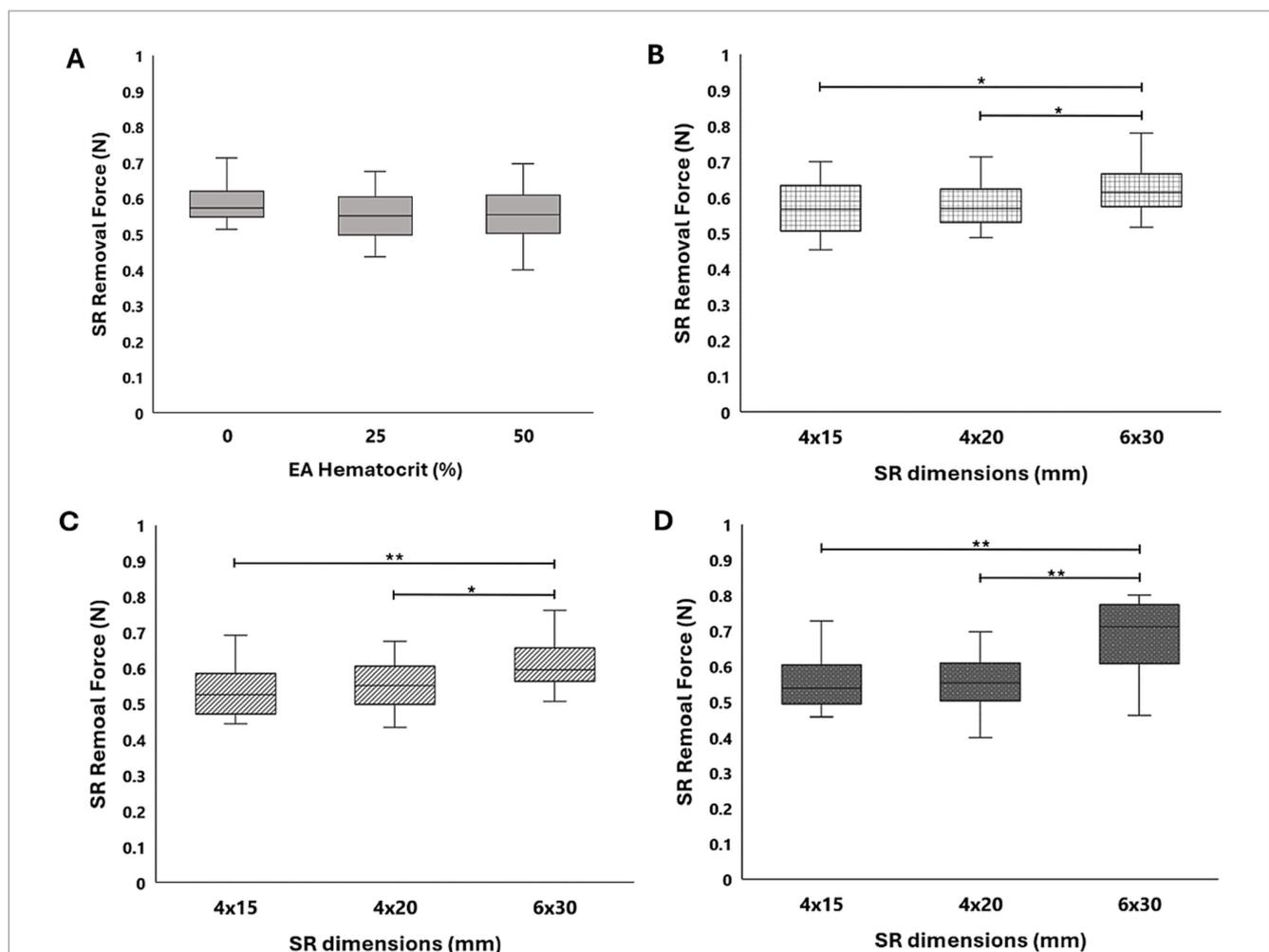


FIGURE 6 (A) SR removal force data collected in a straight tube with 0, 25, and 50% hematocrit EAs for the Solitaire Platinum SR. Comparison of force data across the Solitaire Platinum (4 × 20 mm), Solitaire 2 (4 × 15mm), and Solitaire 2 (6 × 30 mm) SRs for (B) 0%, (C) 25%, and (D) 50% hematocrit EAs. A significance of $p < 0.05$ is denoted by (*) and significance of $p < 0.01$ is denoted by (**).

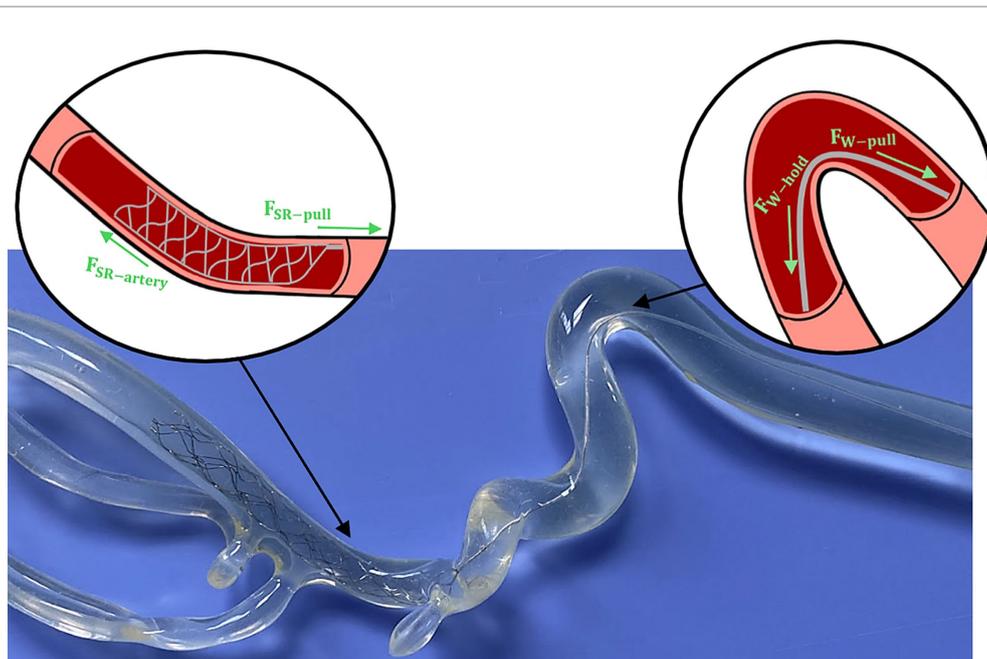


FIGURE 7
Example of SR deployment within an ICA/MCA model with schematics highlighting the individual forces experienced by the SR body and pushwire during retrieval.

in their work. In the present study, a realistic ICA/MCA anatomy was segmented into four simplified anatomical regions (Figure 2) such that the effects of AIS location and local arterial geometry on SR removal force could be identified in isolation. Five occlusion locations were used in total (both proximal, U-1, and distal, U-2, locations within the U-shape model) with increasing levels of tortuosity. Through this investigation, it was determined that SR removal force increased with model complexity and tortuosity, with the lowest removal forces found in the straight tube model and the highest in the 3-bend model for all tested SRs (Figure 5). Investigating the SRs pathway through the cerebral arteries as it is deployed and retracted is still a new topic (37). Based on prior work that linked tortuosity to lower rates of MT success (32), we hypothesize that a greater removal force is needed to achieve revascularization in tortuous segments. To better quantify this relationship, the tortuosity index (TI), a ratio used clinically to measure the tortuosity of vascular segments [Equation 2; (38)], was calculated for each of the five models:

$$TI = \frac{L_1}{L_2} \quad (2)$$

where L_1 is the length along the centerline of the vessel and L_2 is the linear distance between the start and end points of the vessel. The TI of the right angle geometry was 1.15, while the TI of the U-1 geometry was 1.25. This is in comparison to TIs of 1.61 for the U-2 geometry and 2.12 for the 3-bend geometry. We suspect the removal force data between the right angle and U-1 geometries were not significantly different due to their similar TI values.

Clinical studies have also shown that clot hematocrit can influence the outcomes of MT (39), while experimental studies have determined that lower hematocrit (fibrin rich) EAs have higher frictional

coefficients and are therefore more likely to resist removal (40). However, limited research is available on EA hematocrit and EA adhesion within *in vitro* AIS models, which typically include arterial models made of PVC, glass, or silicone (17, 19, 22). Therefore, we chose to investigate the influence of EA hematocrit on SR removal forces in a simplified straight tube model. Through this evaluation, it was determined that EA hematocrit does not significantly influence SR removal force. It should be taken into consideration, however, that the arterial models for this setup were composed of PVC tubing. While this material mimics the flexibility of arteries, its surface properties cannot be compared to the endothelium of cerebral arteries. Differences have been observed in frictional properties between the vessel material walls and nitinol SRs and in the adhesive behaviors of the EA in the model (40). This study utilized a Chandler loop system to fabricate EAs under dynamic flow conditions similar to those in the carotid artery (41). Through this method, dynamically formed EAs were composed of a fibrin matrix with patches of RBCs distributed throughout. This heterogeneous composition produces firmer EAs that closely mimic those removed through MT from AIS patients (41, 42).

Control tests were performed using both the Solitaire Platinum and EmboTrap II to determine removal force differences related to SR device design (Table 1; Figure 5A). The Solitaire Platinum is considered to be part of the “2nd Generation” of MT devices, which first introduced SRs, while the EmboTrap II is part of the new “3rd Generation” of devices (43, 44). The first class of SRs combined stent scaffolds with retrieval techniques (43) and consisted of a single-layer design with a closed cell structure and open tip (44, 45), as seen with the Solitaire devices in Figures 4A–C. The newest generation of SRs, which includes the EmboTrap, is focused on increasing the FPE, further reducing distal embolization, and improving safety. These devices consist of segmented

or compartmental designs, a combination of open and closed cell structures and a closed tip (44, 45). The EmboTrap II, specifically, has a dual-layer design and mesh closed tip (46) (Figure 4D). In comparing the control test between the Solitaire Platinum and EmboTrap II (Table 1; Figure 5A), the EmboTrap II was found to require higher removal forces for all tested models. This was not surprising due to the fact that the EmboTrap II has a larger diameter than the Solitaire Platinum (5 mm versus 4 mm), and the significant effect SR diameter had on removal forces found between Solitaire SRs with 4 and 6 mm diameters (Table 2; Figure 6). However, despite their unique designs, removal forces with both SRs displayed the same trends when deployed in geometries of varying complexity, requiring higher pulling forces as the arterial model tortuosity increased. These forces increased from 0.24 to 1.20 N between the straight and 3-bend models for the Solitaire Platinum and from 0.37 to 1.55 N for the EmboTrap II. Therefore, within our *in vitro* scenario, the relationship between vessel tortuosity and SR removal force appears to be independent of the SR design. Due to differences in surface properties between our experimental models and cerebral arteries, and differences in anatomical complexity between our 2D geometries and the Circle of Willis, these conclusions may not directly translate clinically. However, we believe our results indicate that vessel tortuosity plays a significant factor in SR retrieval, and should be thoroughly investigated when developing and testing new SR devices.

During their experimental evaluation of multiple commercial SRs, Machi et al. (18) previously reported that larger 6 mm diameter SRs remained in close apposition to the vessel wall during clot retrieval. For this reason, we predicted that the largest diameter SRs evaluated in this study (6 mm) would also have higher removal forces due to greater wall contact resulting in increased frictional forces. By varying SR length and diameter in our work we were able to investigate the influence of these geometric parameters on SR removal force. From this study, no significant differences were observed between devices of the same diameter and varying lengths (i.e., 4 × 15 mm Solitaire 2 and 4 × 20 mm Solitaire Platinum). Comparing SRs of similar lengths and varying diameters (i.e., 4 and 6 mm diameter Solitaire devices), however, revealed significant increases in removal force. Further testing with SRs of greater length variability is needed to fully support our hypothesis that SR diameter is a more influential geometric parameter than SR length with regards to device removal force. In addition, future testing will utilize the most recent iteration of SRs, including the Solitaire X (Medtronic) (47) and Embotrap III (Cerenovus) (48) devices. These SRs have similar strut patterns to their predicates, which lead us to believe that they will exhibit similar removal force magnitudes and trends as those presented in this study.

5 Conclusion

SR removal forces were evaluated in experimental models of AIS with commercial SRs of varying diameter, length, and strut design. In addition, simplified arterial models of increasing tortuosity and embolus analogs of varying hematocrit were evaluated as to their effect on SR removal forces. It was found that the hematocrit of the EA occlusion did not significantly influence the measured forces and that, regardless of the SR geometry and design type, the SR removal forces increased with model tortuosity. Further, we hypothesize from the results that SR diameter plays a greater role in the overall removal

forces in comparison to SR length, although further testing is needed. These investigations into SR removal forces, which are related to SR-vessel wall apposition and the friction between them, bring us closer to understanding the overall forces involved in MT and potentially increasing rates of FPE. An improved understanding of the parameters necessary for blood clot dislodgement will help to lead to the development of safer and more effective SRs.

Data availability statement

The original contributions presented in the study are included in the article/supplementary material, further inquiries can be directed to the corresponding author.

Ethics statement

Ethical approval was not required for the studies on animals in accordance with the local legislation and institutional requirements because only commercially available animal tissues were used.

Author contributions

DP: Writing – review & editing, Writing – original draft, Formal analysis, Investigation, Methodology, Validation, Visualization. MF: Writing – review & editing, Conceptualization, Resources. BG: Writing – review & editing, Conceptualization, Funding acquisition, Methodology, Project administration, Resources, Supervision.

Funding

The author(s) declare financial support was received for the research, authorship, and/or publication of this article. Partial funding for open access to this research was provided by University of Tennessee's Open Publishing Support Fund.

Conflict of interest

MF serves as a consultant or advisor for Balt, Cerenovus, TG Medical, the Jacobs Institute, Sonorous, and Imperative Care, and receives research funding from Siemens, Genentech, and Medtronic.

The remaining authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

Publisher's note

All claims expressed in this article are solely those of the authors and do not necessarily represent those of their affiliated organizations, or those of the publisher, the editors and the reviewers. Any product that may be evaluated in this article, or claim that may be made by its manufacturer, is not guaranteed or endorsed by the publisher.

References

- World Health Organization. Over 1 in 3 people affected by neurological conditions, the leading cause of illness and disability worldwide (2024). Available at: <https://www.who.int/news/item/14-03-2024-over-1-in-3-people-affected-by-neurological-conditions--the-leading-cause-of-illness-and-disability-worldwide>.
- Stroke. Center for disease control and prevention. (2022). Available at: <https://www.cdc.gov/stroke/data-research/facts-stats/index.html>.
- Hui W, Chuanjie W, Zhao W, Sun H, Hao J, Liang H, et al. Efficacy and safety of recanalization therapy for acute ischemic stroke with large vessel occlusion. *Stroke*. (2020) 51:2026–35. doi: 10.1161/STROKEAHA.119.028624
- Moussaddy A, Demchuk AM, Hill MD. Thrombolytic therapies for ischemic stroke: triumphs and future challenges. *Neuropharmacology*. (2018) 134:272–9. doi: 10.1016/j.neuropharm.2017.11.010
- Powers WJ, Derdeyn CP, Biller J, Coffey CS, Hohn BL, Jauch EC, et al. 2015 American Heart Association/ American Stroke Association focused update of the 2013 guidelines for the early management of patients with Acute Ischemic Stroke Regarding Endovascular Treatment. *Stroke*. (2015) 46:3020–35. doi: 10.1161/STR.0000000000000074
- Beer-Furlan A, Joshi KC, Munich SA. Radial access for acute stroke thrombectomy. *Endovascular Today*. (2020):19.
- Silva MA, Elawady SS, Maier I, Al Kasab S, Jabbour P, Kim JT, et al. Comparison between transradial and transfemoral mechanical thrombectomy for ICA and M1 occlusions: insights from the stroke Thrombectomy and aneurysm registry (STAR). *J Neurointerv Surg*. [Ahead of Print] (2024) doi: 10.1136/jnis-2023-021358
- Inoue M, Yoshimoto T, Tanaka K, Koge J, Shiozawa M, Nishii T, et al. Mechanical thrombectomy up to 24 hours in large vessel occlusions and infarct velocity assessment. *JAHA*. (2021) 10:e022880. doi: 10.1161/JAHA.121.022880
- Leung V, Sastry A, Srivastava S, Wilcock D, Parrott A, Nayak S. Mechanical thrombectomy in acute ischemic stroke: a review of the different techniques. *Clin Radiol*. (2018) 73:428–38. doi: 10.1016/j.crad.2017.10.022
- Primiani CT, Vicente AC, Brannick MT, Turk AS, Mocco J, Levy EI, et al. Direct aspiration versus stent retriever Thrombectomy for acute stroke: a systemic review and Meta-analysis in 9127 patients. *J Stroke Cerebrovasc Dis*. (2019) 28:1329–37. doi: 10.1016/j.jstrokecerebrovasdis.2019.01.034
- Kang DH, Kim JW, Kim BM, Heo JH, Nam HS, Kim YD, et al. Need for rescue treatment and its implication: stent retriever versus contact aspiration thrombectomy. *J Neurointerv Surg*. (2019) 11:979–83. doi: 10.1136/neurintsurg-2018-014696
- Xing PF, Yang PF, Li ZF, Zhang L, Shen HJ, Zhang YX, et al. Comparison of aspiration versus stent retriever Thrombectomy as the preferred strategy for patients with acute terminal internal carotid artery occlusion: a propensity score matching analysis. *AJNR*. (2020) 41:469–76. doi: 10.3174/ajnr.A6414
- Luraghi G, Matas JFR, Dubini G, Berti F, Birdio S, Duffy S, et al. Applicability assessment of a stent-retriever thrombectomy finite element model. *Interface. Focus*. (2020) 11:20190123. doi: 10.1098/rsfs.2019.0123
- Mokin M, Snyder KV, Levy EI, Hopkins LN, Siddiqui AH. Direct carotid artery puncture access for endovascular treatment of acute ischemic stroke: technical aspects, advantages, and limitations. *J Neurointerv Surg*. (2015) 7:108–13. doi: 10.1136/neurintsurg-2013-011007
- Bala F, Cimflova P, Singh N, Zhang J, Kappelhof M, Kim BJ, et al. Impact of vessel tortuosity and radiological thrombus characteristics on the choice of first-line thrombectomy strategy: results from ESCAPE-NA1 trial. *Eur Stroke J*. (2023) 8:675–83. doi: 10.1177/23969873231183766
- Koge J, Tanaka K, Yoshimoto T, Shiozawa M, Kushi Y, Ohta T, et al. Internal carotid artery tortuosity: impact on mechanical Thrombectomy. *Stroke*. (2022) 53:2458–67. doi: 10.1161/STROKEAHA.121.037904
- Ohshima T, Kawaguchi R, Nagano Y, Miyachi S, Matsuo N, Takayasu M. Experimental direct measurement of clot-capturing ability of stent retrievers. *World Neurosurg*. (2019) 121:e358–63. doi: 10.1016/j.wneu.2018.09.106
- Machi P, Jourdan F, Ambard D, Reynaud C, Lobotesis K, Sanchez M, et al. Experimental evaluation of stent retrievers' mechanical properties and effectiveness. *J Neurointerv Surg*. (2016) 9:257–63. doi: 10.1136/neurintsurg-2015-012213
- Liu Y, Zheng Y, Reddy AS, Gebregziabher D, Davis E, Cockrum J, et al. Analysis of human emboli and thrombectomy forces in large-vessel occlusion stroke. *J Neurosurg*. (2021) 134:893–901. doi: 10.3171/2019.12.JNS192187
- Fereidoonhad B, Dwivedi A, Johnson S, McCarthy R, McGarry P. Blood clot fracture properties are dependent on red blood cell and fibrin content. *Acta Biomater*. (2021) 127:213–28. doi: 10.1016/j.actbio.2021.03.052
- Zaidat OO, Haussen DC, Hassan AE, Jadhav AP, Mehta BP, Mokin M, et al. Impact of stent retriever size on clinical and angiographic outcomes in the STRATIS stroke Thrombectomy registry. *Stroke*. (2019) 50:441–7. doi: 10.1161/STROKEAHA.118.022987
- Girdhar G, Epstein E, Nguyen K, Gregg C, Kumar T, Wainwright J, et al. Longer 6-mm diameter stent retrievers are effective for achieving higher first pass success with fibrin-rich clots. *Interv Neurol*. (2020) 8:187–95. doi: 10.1159/000499974
- Hernandez D, Serrano E, Molins G, Zarco F, Chirfe O, Werner M, et al. Comparison of first-pass effect in aspiration vs. stent-retriever for acute intracranial ICA occlusion. *Front Neurol*. (2022) 13:13. doi: 10.3389/fneur.2022.925159
- Uchikawa H, Kuroiwa T, Nishio A, Tempaku A, Kondo K, Mukasa A, et al. Vasospasm as a major complication after acute mechanical thrombectomy with stent retrievers. *J Clin Neurosci*. (2019) 64:163–8. doi: 10.1016/j.jocn.2019.03.011
- Seymour RS, Hu Q, Snelling E. Blood flow rate and wall shear stress in seven major cephalic arteries of humans. *J Anat*. (2020) 236:522–30. doi: 10.1111/joa.13119
- U.S. Food and Drug Administration, Center for Devices and Radiological Health. Solitaire™ 2 revascularization device, solitaire™ platinum revascularization device (K181807). (2019). Available at: https://www.accessdata.fda.gov/cdrh_docs/pdf18/K181807.pdf.
- Gunning GM, McArdle K, Mirza M, Duffy S, Gilvarry M, Brouwer PA. Clot friction variation with fibrin content; implications for resistance to thrombectomy. *J Neurointerv Surg*. (2018) 10:34–8. doi: 10.1136/neurintsurg-2016-012721
- Kwak Y, Son W, Kim BJ, Kim M, Yoon SY, Park J, et al. Frictional force analysis of stent retriever devices using a realistic vascular model: pilot study. *Front Neurol*. (2022) 13:13. doi: 10.3389/fneur.2022.964354
- Bai X, Zhang X, Wang J, Zhang Y, Dmytriw AA, Tao W, et al. Factors influencing recanalization after mechanical Thrombectomy with first-pass effect for acute ischemic stroke: a systemic review and Meta-analysis. *Front Neurol*. (2021) 12:12. doi: 10.3389/fneur.2021.628523
- Kuhm D, Bueno MA, Knittel D. Fabric friction behavior: study using capstan equation and introduction into fabric transport simulator. *Text Res J*. (2014) 84:1070–83. doi: 10.1177/0040517513515313
- Gao X, Wang L, Hao X. An improved capstan equation including power-law friction and bending rigidity for high performance yarn. *Mech Mach Theory*. (2015) 90:84–94. doi: 10.1016/j.mechmachtheory.2015.03.005
- Kaneko N, Komuro Y, Yokota H, Tateshima S. Stent retrievers with segmented design improve the efficacy of thrombectomy in tortuous vessels. *J Neurointerv Surg*. (2019) 11:119–22. doi: 10.1136/neurintsurg-2018-014061
- Misaki K, Uchiyama N, Mohri M, Kamide T, Tsutsui T, Kanamori N, et al. Pseudoaneurysm formation caused by the withdrawal of a Trevo ProVue stent at a tortuous cerebral vessel: a case report. *Acta Neurochir*. (2016) 158:2085–8. doi: 10.1007/s00701-016-2952-8
- Wiesmann M, Brockmann MA, Heringer S, Muller M, Reich A, Nikoubashman O. Active push deployment technique improves stent/vessel-wall interaction in endovascular treatment of acute stroke with stent retrievers. *J Neurointerv Surg*. (2017) 9:253–6. doi: 10.1136/neurintsurg-2016-012322
- Ringheanu VM, Tekle WG, Preston L, Sarraj A, Hassan AE. Higher number of stent-retriever thrombectomy passes significantly increases risk of mass effect, poor functional outcome, and mortality. *Interv Neuroradiol*. (2022) 29:674–82. doi: 10.1177/15910199221104624
- Candel CS, Perez MA, Bazner H, Henkes H, Hellstern V. First pass reperfusion by mechanical Thrombectomy in acute M1 occlusion: the size of retriever matters. *Front Neurol*. (2021) 12:12. doi: 10.3389/fneur.2021.679402
- Mokin M, Waqas M, Chin F, Rai H, Senko J, Sparks A, et al. Semi-automated measurement of vascular tortuosity and its implications for mechanical thrombectomy. *Neuroradiology*. (2021) 63:381–9. doi: 10.1007/s00234-020-02525-6
- Ciurică S, Marilucy L-S, Bi L, Radhouani I, Natarajan N, Vikkula M, et al. Arterial tortuosity. *Hypertension*. (2019) 73:951–60. doi: 10.1161/HYPERTENSIONAHA.118.11647
- Brouwer PA, Brinjikji W, De Meyer SF. Clot pathophysiology: why is it clinically important? *Neuroimaging Clin N Am*. (2018) 28:611–23. doi: 10.1016/j.nic.2018.06.005
- Elkhayyat ON, Froehler MT, Good BC. Analysis of frictional forces in experimental models of stent retriever mechanical thrombectomy. *J Biomech*. (2024) 164:111971. doi: 10.1016/j.jbiomech.2024.111971
- Duffy S, Farrell M, McArdle K, Thronton J, Vale D, Rainsford E, et al. Novel methodology to replicate clot analogs with diverse composition in acute ischemic stroke. *J Neurointerv Surg*. (2017) 9:486–91. doi: 10.1136/neurintsurg-2016-012308
- Chueh JY, Wakhloo AK, Hendricks GH, Silva CF, Weaver JP, Gounis MJ. Mechanical characterization of thromboemboli in acute ischemic stroke and laboratory embolus analogs. *AJNR*. (2011) 32:1237–44. doi: 10.3174/ajnr.A2485
- Ahmed SU, Chen X, Peeling L, Kelly ME. Stent retrievers: An engineering review. *Interv Neuroradiol*. (2023) 29:125–33. doi: 10.1177/15910199221081243
- Bageac DV, Gershon BS, De Leacy RA. The evolution of devices and techniques in endovascular stroke therapy In: S Dehkharghani, editor. *Stroke* [Internet]. Brisbane: Exon Publications (2021)
- Zaidat OO, Ikeme S, Sheth SA, Yoshimura S, Yang X, Brinjikji W, et al. MASTRO I: Meta-analysis and systemic review of thrombectomy stent retriever outcomes: comparing

functional, safety, and recanalization outcomes between EmboTrap, Solitaire and Trevo in acute ischemic stroke. *J Comp Eff Res.* (2023) 12:e230001. doi: 10.57264/ceer-2023-0001

46. Srivatsan A, Srinivasan VM, Starke RM, Peterson EC, Yavagal DR, Hassan AE, et al. Early Postmarket results with EmboTrap II stent retriever for mechanical Thrombectomy: a multicenter experience. *AJNR.* (2021) 42:904–9. doi: 10.3174/ajnr.A7067

47. U.S. Food and Drug Administration, Center for Devices and Radiological Health. Solitaire™ X revascularization device, (K203358). (2021). Available at: https://www.accessdata.fda.gov/cdrh_docs/pdf20/K203358.pdf.

48. EmboTrap III. Revascularization device. *Cerenovus*. Available at: <https://www.jnjmedtech.com/en-US/product/embotrap-iii-revascularization-device>