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Corrigendum: Life cycle assessment of a novel electrocatalytic process for the production of bulk chemical ethylene oxide from biogenic CO₂

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A corrigendum on

Life cycle assessment of a novel electrocatalytic process for the production of bulk chemical ethylene oxide from biogenic CO_2

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In the published article, there was an error in the caption for Table 1 as published. The corrected Table 1 and caption appears below. Table S3 in the Supplementary Material has also been updated.

In the published article, there was an error in Supplementary Table S3. In the original material, row A2, columns 'value (2030)' and 'value (2040)', incorrect numerical values are cited. In the original version the values were 0.118. The corrected values are 0.74; these can be seen in the correct material statement which appears below.

The authors apologize for these errors and state that this does not change the scientific conclusions of the article in any way. The original article has been updated.

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TABLE 1 LCI of analyzed process (absolute values).

Streams		Value (2030)	Value (2040)	Unit
F	Feedstock			
F1	CO ₂	3.0		kg/kg _{EO}
F2	CO ₂ recycling	13.1 3.03		kg/kg _{EO}
F3	H ₂ O	14.1	10.6	kg/kg _{EO}
F4	Stoichiometric. demand	10.6		kg/kg _{EO}
Α	Auxiliaries			
A1	electricity	0.35 0.16		GJ/kg _{EO}
A2	steam	0.74		kg/kg _{EO}
Ι	Intermediates			
I1	H ₂ O ₂	6.03		kg/kg _{EO}
I2	C_2H_4	0.829		kg/kg _{EO}
13	C_2H_4	0.637		kg/kg _{EO}
Р	Products			
P1	C_2H_4O	1		kg/kg _{EO}
s	Side-products			
S1	H ₂	0.1450		kg/kg _{EO}
S2	CH ₄	0.1290		kg/kg _{EO}
S3	H ₂ O ₂	5.26		kg/kg _{EO}
Е	Direct emissions			
E1	C_2H_4	0.03158		kg/kg _{EO}
E2	H ₂	0.00022		kg/kg _{EO}
E3	CH ₄	0.00523		kg/kg _{EO}
E4	CO ₂	0.02984		kg/kg _{EO}

For a more detailed version, see Supplementary Table S3.

Table S3 Life cycle inventory of the analyzed process.

Identifier	Streams	Value (2030)	Value (2040)	Unit	GaBi dataset
F	Feedstock				
F1	Carbon dioxide (CO ₂)	3.0	3.0	kg/kg _{EO}	Biogenic CO ₂ : DE: Biogas from biomass mix for bioenergy (2015) + additional electricity demand for CO ₂ membrane separation according to literature Fossil CO ₂ : DE: Carbon Dioxide by-product ethylene oxide (EO) via air (Sphera)
F2	CO ₂ recycle stream	13.1	3.03	kg/kg _{EO}	Flow: Carbon dioxide [Renewable resources]
F3	Water (H ₂ O)	14.1	10.6	kg/kg _{EO}	EU-28: Water (desalinated; deionized) ts
F4	Stoichiometric H ₂ O Demand	10.6	10.6	kg/kg _{EO}	EU-28: Water (desalinated; deionized) ts
Α	Auxiliaries				
A1	Electricity	0.35	0.16	GJ/kg _{EO}	EU-28: Electricity grid mix (production mix) Sphera EU-28: Electricity from photovoltaic Sphera EU-28: Electricity from wind power Sphera
A2	Steam	0.74	0.74	kg/kg _{EO}	EU-28: Process steam from natural gas 90% EU-28: Process steam from biogas 90%
Ι	Intermediates				
I1	Hydrogen peroxide (H ₂ O ₂)	6.03	6.03	kg/kg _{EO}	Flow: Hydrogen peroxide (100 %) [Inorganic intermediate products]
I2	Ethylene (C ₂ H ₄)	0.829	0.829	kg/kg _{EO}	Flow: Ethene (ethylene) [Organic intermediate products]
I3		0.637	0.637	kg/kg _{EO}	Flow: Ethene (ethylene) [Organic intermediate products]
Р	Products				
P1	Ethylene oxide (C ₂ H ₄ O)	1	1	kg/kg _{EO}	Flow: Ethylene oxide [Organic intermediate products]
S	Side-products				
S1	Hydrogen (H ₂)	0.1450	0.1450	kg/kg _{EO}	Flow: Hydrogen (high purity) [Inorganic intermediate products]
S2	Methane (CH ₄)	0.1290	0.1290	kg/kg _{EO}	Flow: Methane [Organic intermediate products]
\$3	Hydrogen peroxide (H ₂ O ₂)	5.26	5.26	kg/kg _{EO}	Flow: Hydrogen peroxide (100 %) [Inorganic intermediate products]
E	Direct emissions				
E1	Ethylene (C ₂ H ₄)	0.03158	0.03158	kg/kg _{EO}	Flow: Ethene [ecoinvent long-term to air]
E2	Hydrogen (H ₂)	0.00022	0.00022	kg/kg _{EO}	Flow: Hydrogen [Inorganic emissions to air]
E3	Methane (CH ₄)	0.00523	0.00523	kg/kg _{EO}	Flow: Methane (biotic) [Organic emissions to air (group VOC)]
E4	Carbon dioxide (CO ₂)	0.02984	0.02984	kg/kg _{EO}	Flow: Carbon dioxide (biotic) [Inorganic emissions to air]