

Solubility phenomena in the context of nuclear waste disposal

Edited by

Xavier Gaona, Sarah Saslow, Hye-Ryun Cho, Taishi Kobayashi and Bernd Grambow

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Solubility phenomena in the context of nuclear waste disposal

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Editorial: Solubility phenomena in the context of nuclear waste disposal

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Editorial on the Research Topic

Solubility phenomena in the context of nuclear waste disposal

Safety concepts regarding the disposal of nuclear waste in underground repositories generally rely on a combination of engineered and geological barriers that minimize the potential release of radionuclides from the containment-providing rock zone and transport through the biosphere. The presence of water (e.g., groundwater and pore water of repository rocks), however, can alter the engineered barrier system, dissolve radionuclides, and facilitate radionuclide transport that, over millennia, may allow small fractions of water-soluble radionuclides to permeate to the biosphere. Thus, while barrier systems aim to prevent or hinder water from contacting the waste, the possible intrusion of aqueous solutions must be considered for several safety case scenarios impacted by the long-term evolution of a repository. Dissolution, precipitation, and solubility phenomena thus arise as important processes controlling the chemical behavior of radionuclides and other key materials relevant to such repositories and their safety assessment. The solubility and aqueous speciation of radionuclides are of particular interest as they provide upper limits on water-transportable radionuclide concentrations. For many radionuclides, solubility limits are reached only after release from the disposed waste products close to the disposal locations, where the expected maximal concentrations are highest. It is then often the solubility of a secondary phase, precipitated after the dissolution of a primary phase in the waste matrix, that controls the maximum transportable radionuclide concentration close to the disposal location.

Solubility phenomena of radioactive and other gases in water provide important constraints on gas transport and pressure build-up. Moreover, due to their thermodynamic foundation, solubility assessments offer insight into time-independent constraints (e.g., maximum concentrations of radionuclides or gases in a fluid phase) on the evolution of the disposal system. Particularly important in this regard is the geochemical modeling of radionuclide behavior in the engineered barrier system as well as in natural aquatic systems along the transport path of radionuclides to the biosphere. Despite its simplicity, the concept of solubility is difficult to apply in natural water systems as various water constituents will influence solubility, which may vary over the very long time considered in safety assessments of disposal. For instance, the interaction of natural waters with the components of the engineered barrier system surrounding the disposed waste products will influence solution pH, redox potentials, or ligand concentrations. Information obtained from studies evaluating radionuclide behavior provides valuable inputs that appropriately constrain safety analyses of nuclear waste disposal.

In this series of articles, solubility phenomena related to different domains and key components in the context of nuclear waste disposal are presented. Several of these contributions provide insight into the chemical, thermodynamic, and (SIT, Pitzer) activity models describing the investigated systems. This emphasizes the usefulness of solubility studies for the determination of thermodynamic properties, which can be implemented in thermodynamic databases (e.g., NEA-TDB, THEREDA, ThermoChimie, JAEA-TDB, or PSI-Nagra, among others) and further used in geochemical calculations of relevance for nuclear waste disposal.

Three contributions are dedicated to the solubility of key radionuclides, i.e., Pu, U, and 99Tc. Cho et al. investigate the dissolution of PuO₂(cr) in natural waters under atmospheric conditions at $T = 25^{\circ}$ C and 60°C. By comparing experimental results with geochemical calculations, the authors explain the observed solubility behavior based on the oxidative dissolution of PuO₂(am, hyd), highlighting the key role of Pu(IV) colloids. Grambow et al. investigate the formation of UO₂(s) from aqueous solutions containing U(VI) and U(IV). Combining solubility experiments with thorough solid phase characterization and thermodynamic calculations, the authors conclude that their observations can be explained by three main effects: (i) oxidation of $UO_2(s)$ to $U_4O_9(s)$, (ii) the effect of particle size, and/or (iii) the presence of oxygen traces as low as $1 \cdot 10^{-8}$ atm. The mini-review by Singh et al. discusses some key contributions in the literature dealing with the solubility of 99Tc and Re in different waste forms, i.e., glass, cement, ceramic, and geopolymers. The concluding remarks by the authors summarize future challenges that need to be addressed to minimize the solubilization of 99Tc from the designed waste forms in different environments.

Sorel phases of the general formula $xMg(OH)_2 \cdot yMgCl_2 \cdot zH_2O$ (*x-y-z* phases) are considered in the construction of geotechnical barriers in repositories in rock-salt geological formations. The comprehensive studies by Pannach et al. and Freyer et al. provide an extensive experimental basis (solubility data, solid phase characterization) to derive the thermodynamic and (Pitzer) activity models for the Sorel phases and Mg(OH)₂ in the Na-Mg-Cl-OH-H₂O system. The 3-1-8 Sorel phase and Mg(OH)₂ are identified as the stable solid phases, while the 5-1-8 Sorel phase is metastable. Bok et al. critically review the available solubility data of O_2 in water and saline solutions at temperatures up to 373 K. As a main outcome of this exercise, the authors provide a selection of thermodynamic data for dissolved oxygen $O_2(aq)$, a temperature-dependent Henry's law constant, and Pitzer coefficients for the calculation of oxygen solubility in concentrated salt solutions of the system Na-K-H-Ca-Mg-Cl-SO₄-CO₃-PO₄-OH-H₂O(l), together with their validity range in terms of temperature (273–318 K), ionic strength (\leq 5 mol kg⁻¹) and O₂ partial pressure (\leq 101.325 kPa).

The last contribution to this Research Topic deals with beryllium as a chemotoxic element expected in specific waste streams of radioactive waste. Using a combination of solubility experiments, solid phase characterization, and molecular dynamics calculations, Cevirim-Papaioannou et al. derive thermodynamic and (SIT) activity models for the solubility and hydrolysis of Be(II) in dilute to concentrated CaCl₂ systems. These models are then used to predict the speciation of beryllium in cementitious environments, such as those considered in repository concepts for the disposal of low- and intermediate-level waste.

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Technetium (Tc)/Rhenium (Re) solubility and leaching behavior from waste forms: An overview

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Technetium-99 (⁹⁹Tc), a radionuclide generated from nuclear industry is a great environmental concern because of its long half-life (2.13×10^5 years) and high mobility in environment. Therefore, apposite management of ⁹⁹Tc is imperative to control its hazardous radiological impact on humans and other livings. So far, the major strategy implementation has been the solidification and immobilization of ⁹⁹Tc radioactive waste in various matrices as waste forms and disposal in deep geological repository. However, by passing the time, ⁹⁹Tc may leach out/solubilize from the waste forms under different geochemical/ environmental conditions. In this minireview, we discuss some key contributions towards the solubility of ⁹⁹Tc and rhenium (Re; a well-known surrogate of ⁹⁹Tc) from different waste forms. Specifically, we review the solubility of ⁹⁹Tc from glass, cement, ceramic, and geopolymer waste forms. The final section (conclusion) presents a short summary and future challenges need be addressed to impede the solubility of ⁹⁹Tc from the designed waste forms. We believe this minireview will be beneficial to provide a significant insight on the solubility of ⁹⁹Tc from aforementioned waste forms and in the design of robust matrices to minimize/prevent ⁹⁹Tc migration in various environments.

KEYWORDS

TC, solubility, leaching, waste form, Re

1 Introduction

Radioactive wastes generated from nuclear power plants' operation and decommissioning of nuclear reactors are serious environmental threat due to their long half-lives and impact of extremely hazardous radiations on geosphere as well as humans (Singh et al., 2021). The proper management of these radioactive wastes including high-level waste (HLW), low- and intermediate-level waste (LLW), and low-level waste (LLW)) is necessary to control their radiological effect on the environment. Among several radionuclides present in radioactive wastes, ⁹⁹Tc is one of the significant environmental risk contributors due to it long half-life and highly mobile

behavior in oxic environment (Santikari et al., 2022). Therefore, it is essential to control/prevent the mobility of ⁹⁹Tc into the environment by immobilizing it in suitable and durable waste

environment by immobilizing it in suitable and durable waste forms. In several studies, rhenium (Re) has been often used as a preferred non-radioactive surrogate for ⁹⁹Tc due to their close proximities in terms of speciation, ionic size, and hydration energy (Kim and Kruger, 2018; Duckworth et al., 2021). Since decades, various waste forms including glass, cements, geopolymer, and ceramics have been tested and used for solidification, immobilization, and retention of ⁹⁹Tc by disposing these waste forms in the deep geological repository (Um, 2018).

Over the time, 99Tc immobilized in different waste forms (glass, cement, geopolymer, ceramics, etc.) under deep geological repository can be released/leached out from the solid matrices and migrate into environment under different environmental and geochemical conditions (Klein et al., 2021). Once released, 99Tc can exist as Tc(VII) in oxic environment (pertechnetate (TcO4-); most common chemical species of Tc in the environment) or it can be reduced to Tc(IV) in the presence of electron donors (Meena et al., 2017). In order to prevent and control the solubility and leaching of 99Tc from immobilized solid matrices and to design durable waste forms, it is necessary to understand the solubility behavior of 99Tc from waste forms under different geochemical conditions. In this minireview, we summaries and discuss some of the key studies on solubility of ⁹⁹Tc and/or Re from the glass, cement, geopolymer, and ceramic waste forms. Additionally, we highlight the future challenges concerning the solubility of ⁹⁹Tc from waste forms and the design and formulation of durable waste form for efficient 99Tc immobilization and retention capacity.

2 Solubility of Tc and Re from waste forms

The design and formulation of different solid matrices can significantly affect the retention capacity and solubility of ⁹⁹Tc in the immobilized waste forms. This section presents the selected studies on glass, cement, and other waste forms (geopolymer and ceramics) used for immobilization of ⁹⁹Tc and/or Re and their leaching/solubility behavior under different experimental conditions.

2.1 Solubility of Tc and Re from glass waste forms

Glass waste form has been preferably applied for immobilization of various radionuclides, including ⁹⁹Tc globally (Danilov et al., 2021; Donald et al., 1997; Jantzen, 2011). Therefore, the leaching behavior of Tc/Re from glass waste forms under various experimental conditions is necessary to address the durability of the designed glass matrices and long-term mobility of ⁹⁹Tc. Bibler and Jurgensen determined the effects of the redox conditions on the release of ⁹⁹Tc from borosilicate glass (Bibler and Jurgensen, 1987). The authors prepared two batches of glass waste forms under ambient oxidizing and reducing conditions. The leaching tests were performed according to the materials characterization center (MCC-1) test at 90°C and surface area to volume ratio (SA/V) 100 m⁻¹. The obtained leaching test results revealed that ⁹⁹Tc leached no faster than the glass-forming elements at ambient oxidizing conditions. Additionally, under high pH and reducing conditions, the normalized ⁹⁹Tc mass loss was observed as 0.02 g/ m² only, even at significant dissolution of the glass.

A few studies performed the static leaching experiments to examine the leaching behavior of ⁹⁹Tc in ⁹⁹Tc doped borosilicate glass in disposal environment (Lemmens & Wang, 1992; Pirlet et al., 2002, 2004). A mixture of clay with synthetic pore water was used as the leachant to simulate the actual interstitial pore water. All tests were conducted in the glove box at SA/V 100 m⁻¹. The authors suggested that ⁹⁹Tc mass losses enhanced linearly with the time, and was observed to be faster at 90°C than at 40°C. Moreover, ⁹⁹Tc concentrations were higher in the oxidizing medium than in reducing medium at both 40 and 90°C.

Xu et al. evaluated Re retention and its stability in iron phosphate glass (Xu et al., 2013). The authors observed ~1.1 wt% retention of Re in iron phosphate glass. Moreover, when 2 wt% or more Re added, a white spherical inclusion (Na, K)ReO₄ was detected by XRD and EDX mapping. The chemical durability tests were performed according to American Society for Testing and Materials (ASTM) C 1285-02. In this method, 1.5 g of glass powder was mixed with 15 ml of deionized water (DIW) in a Teflon vessel and kept inside an oven at 90 °C. The normalized Re-released amount after 7-day Product Consistency Test (PCT) was found to be < 10^{-2} g/m². Normalized Re- released along with other elements are shown in Figure 1.

Stefanovsky et al. developed sodium aluminum phosphate (SAP) glass and sodium aluminum iron phosphate (SAIP) glass and determined Re-released rate in both glasses (Stefanovsky et al., 2019). Re- released rate was evaluated *via* PCT test performed at 90°C for 7 days (d). The normalized Re leaching rates were calculated as 2.55×10^{-6} and 9.12×10^{-9} for SAP glass and 3.90×10^{-8} and 7.90×10^{-8} for SIAP glass in the oxidizing and reducing conditions, respectively. Both SAP and SAIP exhibited lower leach rates than the regulatory values ($\sim 10^{-5}$ g/cm²d) specified for HLW glasses. Especially, a sharp decrease in the Re leach rate in SAP glass synthesized under reducing conditions as compared to the same glass produced under oxidizing conditions, was attributed to the enhanced fraction of Re in the reduced form as Re (0).

Pyo et al. developed a new alkali-alumino tellurite glass to incorporate highly volatile Tc/Re (Pyo et al., 2017) and tested leaching behavior of Re *via* PCT method for 7 d at 90°C. The developed tellurite glass incorporated 7 wt% of Re as Re(VII), in



which ReO_4^- tetrahedra were linked to the glass network by bonding between non-bridging oxygens and Na⁺ or Ca²⁺ ions (Figure 2A). The normalized elemental release data for Re and Te were observed as ~ 1 g/m² and 0.5 g/m², respectively, which is lower than the safety standard (<2 g/m²) for the immobilized low activity waste requirement (Figure 2B).

2.2 Solubility of Tc and Re from cementitious waste forms

Cement is one of the known matrices used for efficient immobilization of various radioactive wastes due to its durable properties; chemical and thermal stability as well as corrosion resistivity (El-Kamash et al., 2006; Faiz et al., 2017; Goo et al., 2021). In this section, we discuss the solubility/leaching of Tc/Re from cementitious waste forms in different testing conditions. Simner et al. reported a Dynamic Leaching Method (DLM) to investigate ⁹⁹Tc leaching behavior from the saltstone monolith (cementitious material) samples at the Savannah River Site (SRS), in the United States of America (USA) (Simner et al., 2017). In order to simulate the transport of groundwater through saltstone, DLM applied a flexible-wall permeameter for ⁹⁹Tc leaching under the elevated hydraulic gradient. This method enabled a continuous flow of permeant through the monolith and analysis of the leachate to determine ⁹⁹Tc leaching as a function of pore volumes exchanged within the saltstone monolith. Approximately six pore volumes were passed through the monolith. ⁹⁹Tc concentrations in the leachate were found to be ~1 × 10⁻⁸ mol/L, which indicated that ⁹⁹Tc leaching in saltstone was controlled by the solubility of TcO₂. xH₂O compounds.

Santikari et al. investigated the leaching and transport of ⁹⁹Tc from cementitious waste forms in field lysimeters (Santikari et al., 2022). The authors tested two cementitious waste forms; a) slaggrout of 45%:45%:10% mixture of fly ash, blast furnace slag, and cement, respectively, and b) cement of 55%:45% mixture of cement and fly ash, respectively. The study used a duplicate source of each waste form buried in four lysimeters for approximately 10 months to compare the leaching behavior of ⁹⁹Tc under natural meteorological conditions in South Carolina, United States. Cumulative ⁹⁹Tc activity in the effluent was low



 $(2 \times 10^5$ Bq) until ~300 ml of effluent produced from each lysimeter, and then it was enhanced at a rate of ~3,000 Bq/mL for all the lysimeters.

Cantrell et al. studied the solubility control of Tc from saltstone by TcO₂?xH₂O and revealed that the Tc-release in water from saltstone under anoxic conditions can be considerably altered by the solubility of a TcO₂?xH₂O phase (Cantrell et al., 2013). The authors prepared three reactors and a control with different saltstone sample compositions. All three reactors were composed of 45%, 45%, and 10% of blast furnace slag (BFS), fly ash (FA), and Portland cement (PC), respectively. However, ⁹⁹Tc content was altered in reactor first (0 μ Ci/kg), and kept similar in the reactors second and third (170 μ Ci/kg). The obtained data suggested that the solubility of TcO₂.1.6H₂O acquired an equilibrium within 2 weeks with ~1.5 × 10⁻⁶ M⁹⁹Tc concentration. The starting redox potential (E_h)

value was slightly below -100 mV, which lowered considerably between 0-14 d and almost stabilized below -400 mV by 20 d. The authors proposed that the concentrations of ⁹⁹Tc at equilibrium are expected to vary with TcO₂.1.6H₂O, as the saltstone pore fluid evolved over a time. Moreover, the solubility of TcO₂·xH₂O can be dropped considerably due to lowered pH of the samples *via* carbonation over the times in an actual disposal scenario.

2.3 Solubility of Tc and Re from geopolymer and ceramic waste forms

Geopolymers and ceramic matrices have also been largely used for the incorporation and immobilization of various radionuclides. This section presents key contributions on the solubility/release of Tc and Re from geopolymer and ceramic waste forms. Pierce et al. reported an alkali alumino-silicate geopolymer, DuraLith geopolymer to encapsulate 99Tc liquid radioactive waste (Pierce et al., 2010). The secondary waste simulant of the Hanford Tank Waste Treatment and Immobilization Plant was used to prepare the geopolymer monoliths and three methods developed for the U.S. Environmental Protection Agency (EPA) were applied to assess the stabilization of the DuraLith geopolymer. Diffusivity of ^{99}Tc was found to be as $3.76\times10^{\text{-12}}\,\text{cm}^2\text{/s}$ and $9.93\times10^{\text{-9}}\,\text{cm}^2\text{/}$ s, respectively, for 63 and 2 d cumulative leaching time in batch 1 batch 2 geopolymers. In addition, Xu et al. investigated the effect of blast furnace slag grades on fly ash based geopolymer waste forms (Xu et al., 2014). Ground granulated blast furnace slag (GGBFS) was used to improve the disadvantage of the fly ash based geopolymer and was classified into three grades, 80, 100, and 120. The authors prepared geopolymer mixed with different grades of GGBFSs using the Hanford secondary waste (HSW) simulants spiked by Re. The toxicity characteristic leaching procedure (TCLP) was also applied for the leaching test on fly ash geopolymer waste forms after 28 d of curing at room temperature. Based on the results, the authors suggested that all heavy metals and toxic elements present in the HSW simulant can be more efficiently immobilized by the geopolymer waste forms than Re.

Neeway et al. investigated ⁹⁹Tc (Re used as surrogate) and I solubility from a sodalite-bearing ceramic waste form using single-pass-flow-through (SPFT) tests (Neeway et al., 2016). The granular fluidized bed steam reforming (FBSR) materials were derived from non-radioactive Hanford low-activity waste (LAW) simulant, radioactive LAW simulant, and the actual radioactive Hanford waste from Tank SX-105. The release rate of Re was determined in the range between 16×10^{-4} g/m²d and 24×10^{-4} g/m²d, which is up to 3 times larger than that of the network-forming elements (Na, Al, and Si). Moreover, the release of Re, I, and ⁹⁹Tc from the FBSR samples exhibited similar behavior. Based on results, the authors presumed that the

solubility of Re and ⁹⁹Tc was controlled by the mineral phase (sodalite), which was produced during the FBSR process and incorporated Re into the cage structure of the mineral.

Hartmann et al. investigated the crystallographic and hydrodynamic data of ⁹⁹Tc-based ceramic waste form (Hartmann et al., 2014). Pyrochlore (Nd₂Tc₂O₇), perovskite (SrTcO₃), and layered perovskite (Sr₂TcO₄) were synthesized using anhydrous crystalline TcO₂. Chemical durability of Nd₂Tc₂O₇ pyrochlore was measured and compared with ⁹⁹Tc containing borosilicate glass in close compliance with ASTM C1220. Pyrochlore was insufficiently sintered and did not produce ceramic, however, the specific weight loss of the porous Nd₂Tc₂O₇ was determined as 1.48×10^{-7} g/mm²d; lower than that of the ⁹⁹Tc-containing borosilicate glass (6.43 × 10^{-7} g/mm²d). Moreover, the relative ⁹⁹Tc-release was evaluated as 0.67% for Nd₂Tc₂O₇ pyrochlore, compared to 1.026 for the ⁹⁹Tc- containing borosilicate glass.

Alekseeva et al. reported the chemical stability (the leaching tests) of the phosphate-based ceramic (NaRe₂(PO₄)₃) produced by spark plasma sintering (Alekseeva et al., 2021). In this study, the authors used Re as a surrogate of 99Tc. The leaching experiments were conducted for 28 d in distilled water at room temperature under the static mode. The Re-leaching rate was evaluated as $1.3 \times 10^{-5} \,\text{g/cm}^2\text{d}$ after 28 d. In another approach, Singh et al. demonstrated the immobilization and leaching behavior of 99Tc from magnesium potassium phosphate (MKP) ceramics using SnCl₂ as a reducing agent (Singh et al., 2006). The designed MKP ceramic waste forms were characterized by XRD and SEM-EDX. Based on results, the authors proposed that 99Tc could be immobilized in a tetravalent state (Tc(IV)) in MKP ceramics because of reducing environment and microencapsulation in the ceramic matrix. The leaching tests were performed using PCT method for 36% elution-loaded waste forms. 99Tc-leaching rate was evaluated between $1.1 \times 10^{-3} \text{ g/m}^2\text{d}$ and $8.5 \times 10^{-3} \text{ g/m}^2\text{d}$ at ambient temperature (25°C), in agreement with ASTM C 1285-94.

3 Conclusion and perspective

In summary, this mini review highlights and summarizes some of the key developments on solubility and release of ⁹⁹Tc and Re (surrogate of ⁹⁹Tc) from glass, cement, geopolymer, and ceramic waste forms using different leaching test methods and experimental conditions. In the section two (2) of this mini review, we emphasize on the leaching/release and retention capacity of ⁹⁹Tc and Re immobilized in these waste forms under various physicochemical testing parameters and geochemical conditions. In section 2.1, we presents solubility and leaching of Re and Tc from glass waste forms. Section 2.2. Discusses the solubility of Tc and Re from cementitious waste forms, whereas, section 2.3. Describes a few (key) contributions on solubility of Tc and Re from geopolymer and ceramic waste forms. In order to impede the solubility and release of immobilized ⁹⁹Tc from various waste forms disposed in underground repository and to minimize the mobility of 99Tc in environment/geosphere, future studies and researches (both experimental and theoretical approaches) should be focused on to acquire a wide range of datasets (at different testing conditions) necessary for the design of robust and durable waste forms. This may include more fundamental structural information of candidate waste forms using a various advanced techniques, such as HRTEM, EXAFS, etc. By establishing a comprehensive database for relevant waste forms, it will be easier to design and select most suitable candidates for Re/Tc immobilization. We believe that this mini review will be beneficial to the readers to understand the solubility and release behavior of ⁹⁹Tc from aforementioned waste forms and to correlate its migration in environment under various geochemical conditions.

Author contributions

BKS, JK, DP, and KK contributed in writing and WU supervised this mini review. All authors discussed, finalized the contents to the article, and approved the submitted version.

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Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Dissolution behaviors of $PuO_2(cr)$ in natural waters

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 $PuO_2(cr)$ dissolution in natural water was investigated at 25°C and 60°C under atmospheric conditions. The concentration of Pu in solutions [Pu], was monitored for 1 year of reaction time. $PuO_2(cr)$ dissolution in natural water reached a steady state within 2 months at 25°C. The [Pu] in groundwater and seawater at pH 8 were in the range of [Pu] = 0.9-34 and 3.4-27 nM, respectively. The [Pu] in concrete porewater (rainwater equilibrated with concrete) at pH 8.1-10.9 was in the range of 0.1-3.2 nM. The [Pu] and pH values of groundwater were similar to those of seawater samples having a high ionic strength. The measured [Pu] at equilibrium in all samples was higher than the calculated solubility curves for $PuO_2(am, hyd)$. Experimental evidence is insufficient to confirm the oxidation state of Pu in solution and solid phases. However, the results of geochemical modeling indicate that PuO₂(am, hyd) and aqueous Pu(IV) species are dominant in natural water samples of this work. The dissolution behavior of PuO₂(cr) in natural waters is comparable to the oxidative dissolution of $PuO_2(am, hyd)$ in the presence of $PuO_2(coll, hyd)$. The dissolution of PuO_2 in groundwater decreased at higher temperatures, whereas the influence of temperature in seawater and porewater was not significant under these experimental conditions.

KEYWORDS

PuO₂, solubility, dissolution, groundwater, seawater, concrete porewater

1 Introduction

The safety of radioactive waste disposal facilities can be guaranteed by strictly isolating radionuclides (RNs) until their toxicity is reduced to the level of natural radioactivity (IAEA, 2011). RNs can dissolve in natural water, react with various ligands, adsorb on engineering and natural barriers (clays and rocks), diffuse through barriers, and migrate along the flow of natural water (Kim, 2006). The disposal environment in each country and region differs by waste type, radioactive level, selected engineering and natural barriers, and natural water properties (Choi et al., 2013; Grambow, 2016; Zhang et al., 2020). The underground disposal environment is generally expected to be at high temperatures, anaerobic, and reducing and neutral or weakly basic pH conditions. In near-surface disposal facilities, aerobic conditions should be considered and depending on the location of the repository, the potential intrusion of seawater should also be considered. The migration behavior of RNs through natural water is estimated by geochemical modeling using thermodynamic data, such as solubility, formation constants, enthalpy and entropy of reaction, and sorption/diffusion properties of RNs. Several thermodynamic databases (TDB) have been developed by OECD NEA (Ragoussi and Brassinnes, 2015), ThermoChimie (Giffaut et al., 2014), NAGRA/PSI

lsotope	T _{1/2} (y)*	1990	202	20 (p.w.)
		Atom (%)	Atom (%)	Activity (α, %)
²³⁸ Pu	87.7	0.001	0.0008	0.20
²³⁹ Pu	2.41 ×10 ⁴	99.75	99.7477	92.54
²⁴⁰ Pu	6.56 ×10 ³	0.061	0.0609	0.21
²⁴¹ Pu (β)	14.3	0.178	0.0418	-
²⁴¹ Am	432.6	0	0.1363	7.05
²⁴² Pu	3.75 ×10 ⁵	0.012	0.0120	0.00
²⁴⁴ Pu	8.13 ×10 ⁷	0.0005	0.0005	0.00
Total	-	100	100	100

TABLE 1 Isotopic inventory of PuO₂(s) (ORNL, USA) and its activities.

*IAEA Chart of Nuclides (https://www-nds.iaea.org).

(Thoenen et al., 2014), and JAEA (Kitamura, 2020) to increase the reliability of geochemical modeling.

Plutonium chemistry in aqueous solutions is complex because of the redox sensitivity of Pu (Romanchuk et al., 2016) and reliable thermodynamic data on the dissolution, redox reaction, hydrolysis, complexation, etc., of Pu are insufficient compared to other actinides. The thermodynamic constants recommended by the latest NEA-TDB (Grenthe et al., 2020) are related to only 9, 16, 6, and 18 reactions in aqueous solutions for Pu(III), Pu(IV), Pu(V), and Pu(VI), respectively, which are much lower than the 25 and 127 data for U(IV) and U(VI), respectively. Various essential data for the geochemical modeling of Pu in natural water, such as the reactions of Pu(III-VI) with OH⁻, CO₃²⁻, and Cl⁻, are summarized in Supplementary Table S1. Data on the dissolution of various Pu solids are insufficient compared to those on the formation of aqueous Pu species. Reaction enthalpy and entropy are scarce and study for determination of the values has recently been encouraged for the reliable estimation of chemical behaviors of Pu at high temperatures (Cho et al., 2022). The geochemical modeling of Pu in repository environments contains a relatively large uncertainty; therefore, sitespecific investigation of the chemical behavior of Pu is often required for the safety assessment of radioactive waste disposal facilities.

In this work, the dissolution of $PuO_2(cr)$ in natural water contacted with air was investigated and compared to the calculated solubility curves of various Pu hydroxides. Groundwater, seawater, and rainwater were collected in the vicinity of Gyeongju, Korea, where the disposal site for low- and intermediate-level radioactive waste is located. The dissolution of $PuO_2(cr)$ in various natural waters was observed for 1 year at 25°C and 60°C under atmospheric pressure to evaluate geochemical behaviors of Pu in near-surface disposal environments.

2 Materials and methods

2.1 PuO₂(s) powder

 $PuO_2(s)$ powder was purchased from Oak Ridge National Laboratory (ORNL) in 1990, with ²³⁹Pu (99.75 atom %) and used

as received. Table 1 shows the certified Pu isotope inventory (atom %) for 1990 and half-life. As a result of decay, the isotopic content and relative alpha activity changed in 2020 (over 30 years) and are shown in Table 1. ²⁴¹Am accumulated over time owing to the beta decay of ²⁴¹Pu. The alpha particles generated by ²⁴¹Am-decay were simultaneously counted with those generated by ²³⁹Pu using a liquid scintillation counter (LSC) with an α/β discriminator.

2.2 Preparation of natural water samples

Three types of natural waters were used to investigate the solubility of PuO₂(s): groundwater (GW), seawater (SW), and concrete porewater (PW, rainwater (RW) equilibrated with concrete). The collection and preparation processes are as follows: GW samples were collected at two locations in the Gyeongju area every 3 months in a year (set A-D), considering the domestic seasonal change, and equilibrated with crushed granite or sedimentary rocks collected at the same site. Thus, 16 GW samples were prepared. SW and RW were collected at four different times (set A-D) and treated with seabed soil and concrete, respectively. All solid phases (composition, see the Supplementary Table S2) were crushed and sieved to prepare a powder with particle size in the range of 0.075-0.15 mm and added to natural water samples with a solid-liquid ratio of 10 g/L. Equilibrium was achieved while in contact with air. The sample reached a steady state after 1 month, which was confirmed by monitoring the pH. The solid phase was separated by filtration using a membrane filter with a pore size of $0.45 \ \mu\text{m}$. The prepared natural water samples were stored in a refrigerator before use. The chemical compositions of the natural water samples were measured by inductively coupled plasma mass spectrometry (ICP-MS), inductively coupled plasma optical emission spectroscopy (ICP-OES), ion chromatography (IC), and a total organic carbon (TOC) analyzer in a creditable analytical laboratory.

2.3 Preparation of Pu samples

Pu samples were prepared by adding PuO₂(s) powder into natural water. A total of 30 mL of GW samples and 60 mL of SW and PW samples were prepared in plastic bottles (polyethylene). About 0.5-1.0 mg of PuO₂(s) powder was collected using a disposable pipette with a tip of ~1 mm (see Supplementary Figure S1A), and added to the natural water samples (see Supplementary Figure S1B). The end of the disposable pipette used for collecting PuO2(s) powder was cut and placed in a sample bottle, which was not removed until the solubility measurement was completed. Black PuO₂(s) powder settled down to the bottom of the sample bottle containing natural water (see Supplementary Figure S1C). All samples were stored in a constant temperature chamber at 25°C, and the concentration of Pu ([Pu]) in natural water was periodically measured for 1 year. Then, four of the GW samples and one of the SW and PW samples (set A) were placed in a constant temperature chamber at 60°C to observe the dissolution of PuO₂(s) at higher temperatures. An aliquot of the supernatant was used for the determination of [Pu] which was quickly

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sampled outside the temperature-controlled chamber at 25°C and 60°C without phase separation. Phase separation by filtration could not be applied because of the small volume of the sample solution, which was limited by the amount of stocked $PuO_2(s)$ powder (~20 mg). While trying not to disturb the samples to prevent the floating of the settled $PuO_2(s)$, 0.5 mL of supernatant in GW samples and 1.0 mL in SW and PW samples were collected into LSC vials in triplicate.

2.4 pH, redox potential, and conductivity measurements

The pH of the natural water before and after equilibration with $PuO_2(s)$ was measured using a glass combination pH electrode (8103BNUWP Ross Ultra, Orion) calibrated using pH buffers (pH 4.01, 7.00, and 10.01, Orion) at room temperature (23°C ± 2°C). The redox potential values were measured using a combination ORP electrode (InLab[®] Redox, Mettler Toledo). The measured potential values were converted to E_h (*versus* the standard hydrogen electrode, SHE) by correcting the potential of the Ag/AgCl reference electrode. Conductivity (EC) was measured using a conductivity cell (TetraCon 925, WTW) calibrated with 0.001–1.0 M KCl solutions.

2.5 Liquid scintillation counter

A liquid scintillation counter (Tri-Carb4910TR, Packard) with an α/β discriminator was employed to determine the [Pu]. An aliquot of the natural water sample was mixed with 15 mL of LSC cocktail (Ultima Gold AB, PerkinElmer). The activity of ²³⁹Pu was 92.54% of the total alpha activity (7.05% for ²⁴¹Am), based on the certified isotope inventory of Pu, as shown in Table 1. In considerations of the probable solubility difference between Pu and Am, the ratio of ²³⁹Pu to total alpha activity in natural water samples were checked at the end of experiments by alpha spectrometry (Alpha analyst, CANBERRA). The ratio in 4~GW samples and a PW sample was 0.95 \pm 0.01 and 0.92, respectively, which is comparable to the theoretical value (0.9254) in the PuO₂ solid state. Although, it was difficult to confirm the ratio in the SW samples due to the high salts contents that interfere the detection of the alpha emissions [Pu] in all the GW, PW, and SW samples were calculated using the theoretical ratio (0.9254) from the LSC measurement. The limit of detection (LOD) was calculated using the minimum detectable activity (MDA, Bq/mL), as in Eq. 1 (Currie, 1968),

$$MDA = \frac{2.71 + 4.65 \times \sqrt{B \times t_B}}{T \times V}$$
(1)

where B (cps) is the count rate of the background material, t_B and T (s) are the measurement times for the background and sample, respectively, and V (mL) is the sample volume.



2.6 X-ray diffraction measurement

A shielded XRD system (D8 Advanced, Bruker AXS) with a modified microbeam was used to confirm the crystallinity of the $PuO_2(s)$ powder. The instrumentation has been described in detail elsewhere (Park et al., 2013). An appropriate amount of $PuO_2(s)$ powder was placed on an acrylic holder and covered with a polyimide film. The powder XRD spectra were obtained by step scanning in the range of 10° – 80° (2 θ) with a step interval of 0.02° (2 θ) for 25 s per count; the total measurement time was approximately 24 h. The measured XRD spectrum of the $PuO_2(s)$ powder was compared with the reported powder diffraction file (PDF) (Gates-Rector and Blanton, 2019).

3 Results and discussion

3.1 PuO₂(cr) characterization

Figure 1 shows the XRD data of the PuO₂ powder compared to that of a blank sample prepared with an acrylic holder covered with a polyimide film without Pu. Only one peak at approximately 28.7° (marked with an asterisk), corresponding to the applied film material, was observed. The picture in the inset of Figure 1 shows the upper side of the prepared sample, where the black PuO₂ powder is located in the center, with a size of $0.5 \times 4 \text{ mm}^2$. The collected XRD pattern of PuO₂ was identical to the reported data for PuO₂(cr) (PDF #75–2011) and no additional peaks were observed.

Set	Properties		Raw s	ample		Sar	nples equili	brated with	selected s	olid powde	ers
		GW1	GW2	SW	RW	GW1F	GW2F	GW1S	GW2S	SW	PW
А	pH	7.55	7.93	8.15	5.88	7.56	8.14	7.95	7.97	7.94	11.83
	E _h (mV)	220	213	134	303	134	140	147	148	135	48
	EC (µS/cm)	273.3	243.3	47,650	30.0	232.9	235.8	217.2	212.0	47,990	836.7
	Major (mg/L)										
	TOC	0.46	0.54	0.94	1.89	3.82	3.94	4.33	3.97	5.39	3.71
	Mg	6.04	5.91	1,189	0.59	6.35	6.15	6.13	5.65	1,208.5	0.07
	Na	19.90	21.25	10,103	5.09	21.71	22.19	22.11	22.46	10,084	8.22
	K	2.13	2.79	378.18	0.28	4.67	4.52	4.88	3.94	385.0	4.36
	Са	11.03	13.96	361.63	0.33	13.49	16.62	10.19	10.97	401.5	54.77
	Si	19.79	24.93	n.d	n.d	17.02	13.20	3.29	4.5	n.d	4.52
	Cl	13.43	14.40	15,283	7.94	14.54	15.18	15.16	15.31	20,356	9.20
	SO ₄	27.68	9.30	2,614	2.11	29.82	10.05	30.26	9.97	3,346	5.52
	HCO ₃	42.9	52.3	67.3	3.2	47.2	59.4	37.7	50.5	70.3	97.5
	Minor (µg/L)										
	Al	10.69	7.15	0.53	4.28	3.54	2.60	4.83	1.92	7.70	1,136.7
	Li	4.96	6.78	141.78	0.09	8.36	7.67	12.46	7.10	134.36	4.75
	Sr	0.79	1.53	6,282.92	2.72	54.67	45.43	34.24	30.76	5,431.6	160.27

TABLE 2 Physical and chemical properties of representative natural water samples before and after equilibrated with the selected solid phase.

*n.d.: not detected

3.2 Natural water characterization

Representative data (set A) for raw natural water samples are listed in Table 2, which include two groundwater samples (GW1 and GW2) collected at different locations, seawater (SW), and rainwater (RW). A pH of 8 was measured for both GW and SW, whereas that of RW was weakly acidic (pH 6). The redox potentials for all natural waters were confirmed to be weak oxidation conditions. A high conductivity of SW containing excessive amounts of salt, such as NaCl and MgCl2 was found. GW and RW contained various ions of Mg, Na, K, Ca, Si, Cl, and SO₄²⁻ at the mg/L level, and Al, Li, and Sr at the µg/L level. The properties of natural water were changed by equilibrating it with the selected solid powder, as shown in Table 2. GW1 samples equilibrated with fractured granite (F) and sedimentary (S) rocks were named GW1F and GW1S, respectively. The pH of GW and SW remained at pH 8, whereas the pH of RW increased from 6 to 12 after equilibrating it with concrete (PW). An increase in the concentrations of Ca, Si, Al, etc., in PW, was observed because of the leaching of components present in the concrete. Because GW and SW were already in equilibrium with the surrounding minerals and rocks at the time of collection, the change in the chemical composition due to the additional equilibrium step with the selected solids was not significant. The TOC was increased by the solid-liquid equilibrium in all natural waters.

The physicochemical properties of natural water samples do not critically depend on the domestic seasonal change (see data for set

B–D in Supplementary Table S3). The pH of GW and SW was in the range of 7.6–8.2 and 7.8–7.9, respectively, whereas the pH of PW was in the range of 11.6–11.9. Although the E_h values were slightly reduced after the reaction with solids, they maintained oxidizing conditions. The conductivity of GW and SW did not change, whereas that of PW increased approximately 10 times after the reaction with the concrete. The TOC of GW, SW, and PW increased to 1.49–4.33, 1.95–5.39, and 3.71–16.08 mg/L, respectively, and the highest TOC was observed for the PW sample. The major cation concentrations in GW were in the order of Na > Ca > Si > K > Mg, and those in SW were in the order of Na > Mg > K ≈ Ca. Al, Ca, and Si, which are the major components of the concrete, were dominant in the PW samples. In the case of anion species, HCO₃ > SO₄ ≈ Cl are present in the GW and PW, and Cl > SO₄ > HCO₃ in the SW.

3.3 Dissolution behavior of PuO₂(cr) at 25°C

Figure 2 shows [Pu] as a function of reaction time at 25°C. Each data point is the average of the measurements in triplicate and error bar means standard deviation of triplicate (error bars ($\leq \pm 0.05$) were omitted when they are smaller than the symbol size). The measured data for the six samples (set A) listed in Table 2 are represented in Figure 2 (data for set B-D, see Supplementary Figure S2). The dashed lines in Figure 2 indicate the LOD of 1.3×10^{-10} M for 0.5 mL of GW samples in Figure 2A and 0.6×10^{-10} M for 1.0 mL of SW and PW samples



in Figure 2B. A rapid decrease of [Pu] was observed at the beginning of the experiments in all samples. This was caused by the highly reactive site on the surface of PuO₂(cr) powder made during manufacturing process that would dissolve very quickly in aqueous solutions. The high initial [Pu] decreased with the precipitation of Pu in a solubility-limited solid phase in equilibrium with the natural waters. All samples reached a steady state after 1-2 months of reaction time. After reaching equilibrium, the measured [Pu] was relatively high in a few samples. Such sudden change could be an experimental error caused by incomplete phase separation. Small PuO₂(cr) particles or colloids may have been included during the sampling of 0.5 or 1.0 mL of supernatant without filtration. Although the measured [Pu] at the same reaction time were significantly different in a few samples, all measured values had been averaged without excluding any data. These samples showed large errors as shown in Figure 2 for GW1S and PW samples.

As shown in Figure 2A, the dissolution of $PuO_2(cr)$ in most GW samples reached equilibrium after 2 months. The characteristics of the GW samples did not differ depending on the sampling season, location, and type of equilibrium solid, as shown in Tables 2 and Supplementary Table S3, and no significant correlation was observed in the measured [Pu] in the various GW samples. The

measured [Pu] after 3 months were in the range of 0.2–30 nM, and after 1 year of reaction time were 0.9–34 nM (see Figure 2A and Supplementary Figure S2A). The dissolution of $PuO_2(cr)$ in the SW samples reached equilibrium after 2 months, and [Pu] at 1 year were 3.4–27 nM (see Figure 2B and Supplementary Figure S2B). As shown in Figure 2B (open circles), the lowest solubility of $PuO_2(cr)$ was observed for PW, and some measured [Pu] were below the LOD at reaction times longer than 1 month. The measured [Pu] at 1 year in PW were 0.10–3.2 nM (LOD = 0.06 nM, see Figure 2B and Supplementary Figure S2C). All measured [Pu] at 1 year were listed in Table 3 (set A) and Supplementary Table S4 (set B–D).

To check whether the characteristics of natural water changed during the PuO₂(cr) dissolution study, the pH and conductivity of the samples were measured at the end of the experiments. GW samples in the pH range of 7.6-8.2 maintained a pH of 8 after the dissolution of PuO₂(cr). An initial conductivity of 163-390 µS/ cm for the GW samples did not significantly change and was in the range of 217–338 µS/cm. The conductivity of SW was slightly changed from 45,900–59,500 to 46,900–50,700 µS/cm at constant pH. The pH and conductivity of the PW decreased from 12 to 8.1-10.9 and 484-1,000 to 120-370 µS/cm, respectively. For the six samples (set A), the measured pH and conductivity values after 1 year with PuO₂(cr) at 25°C are listed in Table 3 (pH of set B-D, see Supplementary Table S4). To understand the pH change of PW, the pH of the PW sample stored for the same period in a refrigerator without PuO2(cr) was measured, which decreased from 11.6-11.9 to 9.4-10.7. As described in the experimental section, the concrete powder was removed from the equilibrated PW solution by filtration and stored in contact with air. CO₂ present in the ambient air continuously dissolves into the alkaline PW sample, the concentration of dissolved inorganic carbon increases, and therefore, the pH decreases over time (Beuvier et al., 2014). The decrease in conductivity of PW indicates a reduced concentration of dissolved ions, which could be induced by precipitation at lower alkalinity. The major leached components from the concrete in PW were Ca, Si, Al, and $CO_3^{2^2}$ ions at pH 12. The conductivity could be reduced owing to the formation of precipitates at neutral pH conditions; however, the change of dissolved ion concentration was not confirmed because the residual amount of the sample was not sufficient at the end of the experiments.

Figure 3 shows the measured [Pu] at 1 year in natural waters compared with the solubility curves of Pu hydroxide calculated based on the thermodynamic data listed in Supplementary Table S1. The measured pH and [Pu] were displayed for 16 GW (\bigcirc), 4 SW (\times), and 4 PW (\square) samples. As mentioned above, the pH in PW samples was distributed in a relatively wide range of 8.1–10.9 and the [Pu] was 0.1–3.2 nM, which is lower than that of SW or GW samples. The pH value of most GW samples was maintained at approximately 8, and 4 GW samples (set C) were acidified to pH 7.1–7.4. The range of pH and [Pu] for GW and SW samples were similar.

The solid lines in Figure 3 were calculated using the reported solubility products of $PuO_2(am, hyd)$, $Pu(OH)_3(am)$, $PuO_2OH(am)$, and $PuO_2(OH)_2(am, hyd)$ and formation constants for aqueous Pu-OH species (I = 0 M, at 25°C) listed

Sample		With PuO_2 after 1 year	at 25°C	With PuO ₂	after 1 year at 60°C
	рН	EC (µS/cm)	[Pu] (mol/L)	рН	[Pu] (mol/L)
GW1F	8.02	289	$1.4 imes 10^{-8}$	4.23	$2.9 imes 10^{-9}$
GW2F	8.13	301	2.0×10^{-9}	5.00	1.9×10^{-10}
GW1S	7.88	275	5.9×10^{-9}	3.32	1.6×10^{-6}
GW2S	8.11	273	1.3×10^{-9}	3.59	5.5×10^{-10}
SW	7.57	46,900	$4.7 imes 10^{-9}$	7.81	2.8×10^{-9}
PW	9.10	120	3.2×10^{-9}	6.70	1.8×10^{-9}

TABLE 3 Representative [Pu], pH and conductivity of natural water samples with PuO₂ measured after 1 year of reaction time at 25°C and 60°C, respectively.



solubility of $PuO_2(cr)$ powder in natural water (GW, SW, and PW) were compared with the calculated solubility curves for hydroxide and oxide compounds of Pu(III-VI).

in Supplementary Table S1. Because reliable logK values of Pu(OH)2+ and Pu(OH)₃ species have not been reported, -15.1 and -26.2 of Am(OH)2+ and Am(OH)3 species were applied, respectively (Grenthe et al., 2020). The ionic strength of GW and PW samples was as low as a few millimoles, so it can be compared with the calculated solubility curve using thermodynamic data at the standard state (Grenthe et al., 2020). However, because the ionic strength of the SW samples was high (0.5 M), a direct comparison of the SW samples' results with the solubility curves shown in Figure 3 is not possible. The dissolution behaviors of PuO2(cr) in SW could be related to the estimated solubility curves of Pu hydroxide at a 0.5 M ionic strength ($[Cl^{-}] = 0.5 \text{ M}$) based on the specific ion interaction theory (SIT). However, the ion interaction coefficients for the Pu(III-VI) ions and Pu-OH species with Cl⁻ ions, such as ϵ (Pu⁴⁺, Cl⁻), $\epsilon(Pu(OH)^{3+}$, Cl⁻), $\epsilon(PuO_2^{2+}$, Cl⁻), etc., have not yet been



FIGURE 4

(A) Pourbaix diagram of Pu ([Pu] = 10^{-10} M) was a result of geochemical modeling at the GW1F condition (set A) and displayed with the measured E_h and pH values of GW (O) listed in Table 2 and Supplementary Table S3. The dashed lines indicate the boundaries of water stability: upper and lower limits for the oxidation and reduction of water, respectively. (B) Species distribution at [Pu] of 10^{-6} M in the GW1F sample shows that low concentrations of Pu(OH)₄(aq) and Pu(OH)₂(CO₃)₂²⁻ species as dominant in this experimental condition. Geochemical modeling was carried out using Geochemist's workbench based on ThermoChimie v. 11a TDB.

reported (Grenthe et al., 2020). Generally, the solubility of actinide compounds increases at higher concentrations of $[Cl^-]$ in NaCl, MgCl₂, and CaCl₂ solutions (Altmaier et al., 2013). The measured [Pu] in SW was comparable to the increased solubility curve of Pu solids at I = 0.5 M.

In this work, PuO₂(cr) was applied to investigate dissolution in various natural waters. The solubility product of PuO₂(cr), $\log K_{sp}^{\circ} = -64.0 \pm 0.5$, is included in ThermoChimie TDB v. 11a.¹ The calculated solubility curve for PuO₂(cr) shown in Figure 3, which deviates significantly from the measured values. The solubility product of PuO₂(cr) was calculated using Gibb's free energy of formation $\Delta_f \mathring{G_m}$ for the well-defined crystalline phase. As mentioned in the literature (Grenthe et al., 2020), the theoretical stability of $PuO_2(cr)$ can be evaluated using this value; however, it is difficult to interpret the dissolution behavior of PuO₂(cr) in aqueous solutions. In our dissolution study of PuO₂(cr) in natural water samples, a higher [Pu] than the solubility curve of PuO₂(am, hyd) was obtained for all the samples. This means that the crystallinity of PuO₂(cr) was not maintained and probably converted to an amorphous solid phase. Amorphization by radiation effect has been reported for a few Pu solid phases such as Pu-oxalate and PuF₄(cr) (McCoy et al., 2017; Corbey et al., 2021). Unfortunately, solid-phase characterization to confirm the transformation of solids could not be performed because of the limited amount of the remaining PuO₂(s) in the samples after the solubility experiments.

Geochemical modeling was carried out in order to evaluate geochemical behaviors of Pu at the measured redox potentials under all the examined natural water conditions. A commercial software, Geochemist's Work Bench (GWB, standard, 17.0) was used for the modeling with ThermoChimie TDB v. 11a, which was updated with the latest NEA-TDB (Grenthe et al., 2020). Redox behavior, solubility limiting solid phase, and aqueous species distribution of Pu at natural water conditions were evaluated. For the modeling, the solubility product of PuO2(cr) was excluded, because it was too low to explain our experimental results. Under all natural water conditions, the solubility limiting solid phase was identified as PuO₂(am, hyd), and aqueous Pu(OH)₄(aq), $Pu(OH)_2(CO_3)_2^{2-}$, and $Pu(OH)_3^+$ species was dominant in a pH of 7-12 (see Figure 4 for GW1F and Supplementary Figure S3 for SW and PW of sample set A, respectively). The pH and E_h of GW (O), SW (\times), and PW (\Box) samples are shown in Figure 4A, Supplementary Figure S3A, S3C, respectively. Considering the thermodynamic data included in ThermoChimie TDB v. 11a, solid and aqueous species of Pu(IV) were dominant in the investigated natural water samples.

In all samples of GW, SW, and PW, the [Pu] was higher than the solubility curves of PuO₂(am, hyd) as shown in Figure 3. The initially settled black PuO₂(s) remained until the end of experiments. The higher [Pu] at the present experimental condition where tetravalent Pu is dominant can be explained by the oxidative dissolution of PuO₂(am, hyd) in the presence of PuO₂(coll, hyd). The formation of PuO_{2+x}(am, hyd) during solubility measurement of PuO₂(am, hyd) in the presence of oxygen was reported by Neck *et al.* (Neck et al., 2007). They described that the (pe + pH) = 12.5 ± 1.2 at pH > 4 (Region C of the literature, see Supplementary Figure S4) can only be explained when considering the dominant colloidal PuO₂ in neutral and alkaline solution. The initial (pe + pH) value of natural water samples was in a range of 9.5–11.8 in this work, which is slightly lower than the Region C. Neck *et al.* (Neck et al., 2007) reported log[Pu] = -8.3 ± 1.0 in equilibrium with PuO₂(coll, hyd)



(B) seawater and concrete porewater (set A) as a function of the reaction time. The dashed lines indicate the LOD by LSC under the given experimental conditions.

in the neutral and basic pH ranges which is shown by the grey box in Figure 3. Dissolution behaviors of $PuO_2(cr)$ in various natural water are comparable to the solubility of the hydrated amorphous $PuO_{2+x}(am, hyd)$ with the presence of hydrated PuO_2 colloids, $PuO_2(coll, hyd)$. Due to the limited sample volumes, we were not able to perform phase separation to monitor the existence of colloidal Pu in our samples until the end of experiments. The GW samples (set B), SW and PW (set C) were stored at 25°C for 3-year, and the measured (pe + pH) values remained in a range of 12.9–13.4 at pH 7.7–8.1. The presence of colloidal Pu was confirmed by [Pu] analysis before and after ultrafiltration using a cellulose membrane filter (Amicon, Ultracel YM-10, 10 kD) which was rinsed with 6 mL of a sample solution. The results showed that most of Pu in the supernatant was colloidal Pu in GW and PW samples, and colloidal Pu was not found in SW (see Supplementary Table S5).

3.4 Dissolution behavior of PuO₂ at 60°C

Among the natural water samples studied at 25°C, 4 GW, 1 SW, and 1 PW samples (set A) were selected to evaluate the dissolution behavior of PuO_2 at higher temperatures. Table 3 lists the pH and [Pu] of six samples measured before (at the end of the experiment at 25°C) and after 1 year of reaction time at 60°C. Figure 5 shows [Pu] as a function of reaction time at 60°C. Each data point is the average

¹ https://www.thermochimie-tdb.com

of the measurement for the 4 GW, 1 SW, and 1 PW samples in triplicate and error bar means standard deviation of triplicate (errors $(\leq \pm 0.05)$ were omitted when smaller than symbol size). In the 4 GW samples [Pu] below 10⁻⁸ M observed at the initial time of reaction was dramatically increased to 10⁻⁵ M after 50 days, as shown in Figure 5A. Subsequently [Pu] gradually decreased over time. [Pu] in GW1F and GW2S reached a steady state after 6 months. At 1 year of the reaction time [Pu] was 2-10 times lower than the results at 25°C for GW1F, GW2F, and GW2S samples. The decrease of pH in GW samples was observed at 60°C. A significant change was observed in the GW1S sample, whose pH was 3.32 with a [Pu] of 1.6 µM. An increase in the [Pu] of the SW sample was observed at the beginning of the dissolution at 60°C, and then [Pu] gradually decreased. The reaction equilibrium was reached after 3 months, and [Pu] in the SW sample at higher temperatures was slightly decreased compared to the solubility of PuO2 at 25°C. The pH 7.57 of the SW sample remained at pH 7.81 after 1 year at 60°C. In the PW sample, the measured [Pu] after 1 day at 60°C was 100 times higher than the last measured data at 25°C. The [Pu] continuously decreased over time and reached minimum after 3 months and then slowly increased until 1 year. The [Pu] in PW at 60°C was similar to or slightly lower than that measured at 25°C. The pH of the PW sample decreased from 9.10 to 6.70 during the 1-year experiment at 60°C.

The pH at 60°C significantly decreased in GW and PW, whereas no change in pH was observed in SW as shown in Table 3. Notably, the pH of GW samples at 60°C with a reaction time of 1 year dropped to 3.32–5.00, which was too low to consider because of equilibration with air. Actinide has been considered as a potential catalyst due to its electrical flexibility of 5 f-orbital and high reactivity in low oxidation states. The oxygen evolution reaction $(4OH^- \rightarrow O_2 + 2H_2O+ 4e^-)$ in alkaline solutions can occur by tetravalent actinides such as Th(IV) and U(IV), under mild conditions of the sample solution (Hu et al., 2019; Leduc et al., 2019). In this case, the reduction of Pu(IV) to Pu(III) would have occurred, but the change in the oxidation state in the liquid and solid phases of Pu could not be confirmed. The decrease in the pH of the PW samples is in the pH range, which can be interpreted as contact with air. No pH changes were observed in the SW samples. The biggest difference between the SW and GW/PW samples is the ionic strength (concentration of dissolved ions). It is considered that high concentrations of ions, such as Na+, Mg^2+, Cl-, and SO4 $^{2\text{-}}$ caused different carbonate behaviors in the SW samples.

4 Conclusion

The dissolution behaviors of $PuO_2(cr)$ in various natural waters were investigated, which is the basic parameter for the safety assessment of radioactive waste disposal facilities. The results were compared with geochemical modeling and estimated solubility curves of Pu hydroxides using a thermodynamic database. Groundwater, seawater, and concrete porewater were systematically prepared to consider various disposal environments. The concentration of dissolved Pu in three different natural waters that reached equilibrium with $PuO_2(cr)$ was monitored at 25°C and 60°C in contact with air. The results at 25°C showed that the dissolution behaviors of $PuO_2(cr)$ correspond to the oxidative dissolution of $PuO_2(am, hyd)$ in the presence of $PuO_2(coll, hyd)$. During the experimental period of 1 year, there was no significant change in the properties, such as pH, of the natural waters used in the experiments at 25°C. However, the results at 60°C are not conclusive, as the properties of the examined waters, in particular pH values, were considerably changed over time. To understand the dissolution behavior of Pu in natural waters at higher temperatures of the underground disposal environment, the influence of air contact should be excluded and high pressure should be considered.

Data availability statement

The original contributions presented in the study are included in the article/Supplementary Material, further inquiries can be directed to the corresponding author.

Author contributions

H-RC and WU defined the initial concept and experimental study. H-RC, H-KK, SC, SH, and JK performed experiments and evaluated the data. H-RC wrote the first draft of the manuscript, and all the authors wrote the sections and contributed to the revision and approval of the manuscript.

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Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Supplementary material

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fnuen.2023.1118594/ full#supplementary-material

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The solubility of oxygen in water and saline solutions

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Oxygen is one of the key reaction partners for many redox reactions also in the context of nuclear waste disposal. Its solubility influences radionuclides' behavior, corrosion processes and even microbial activity. Therefore, a reliable calculation of the solubility of molecular oxygen in aqueous solutions is relevant for any safety assessment. Available geochemical speciation and reactive transport programs handle these data very differently. In some codes, the hypothetical equilibrium between dissolved oxygen and water is used to balance redox reactions. Equilibrium constants are given in "temperature grids" for up to 573.15 K. In other cases, temperature functions for the solubility of gaseous oxygen in water are given, without any reference to a valid temperature range. These settings become even more complicated when used in the context of modeling equilibria in high-saline solutions applying the Pitzer formalism. This raised the question about the experimental foundation of equilibrium constants given in such data files and their validity for the solubility of molecular oxygen in saline solutions. For this article, a thorough literature review was conducted with respect to the solubility of molecular oxygen in pure water and saline solutions. From these primary experimental O_2 solubility data a temperature-dependent Henry's law function as well as temperaturedependent binary and ternary Pitzer ion-interaction coefficients were derived. An internally consistent set of thermodynamic data for dissolved oxygen is presented, along with statements about its validity in terms of temperature and, as far as Pitzer interaction coefficients are concerned, of solution composition. This self-consistent activity-fugacity model containing thermodynamic data, Henry's law temperature equation, and Pitzer interaction coefficients is capable of providing a more accurate description of redox transformations, allowing a reduction of conservatism in safety assessment calculations, not only in the context of a nuclear repository. The model reproduces well the reliable experimental data available, and is capable to predict the oxygen solubility in complex solution media. The temperature functions used to describe Henry's constant and the Pitzer interaction coefficients are consistent with the implementation in commonly used geochemical computational programs, allowing direct use without further modification.

KEYWORDS

oxygen solubility, electrolyte solutions, water, Pitzer ion-interaction approach, E_H equation

1 Introduction

Redox reactions are important for the description of geochemical reactions in general (e.g., pyrite oxidation) and of solubility limitations of radioactive contaminants in particular. In a final deep geological repository (DGR) for radioactive waste, attainment of anoxic conditions is very likely in the post-closure phase of operation. In the event of any post-

closure access of an aqueous solution to the waste, and assuming anoxic conditions, many radionuclides are immobile to a large extent through the formation of poorly soluble (hydro-)oxides in their reduced tetravalent form [e.g., TcO2(am), U(OH)4(am), Np(OH)4(am), PuO2(am/cr), etc.] (Grenthe et al., 2020). However, under strongly reducing conditions even their trivalent forms e.g., Pu(OH)₃(am/cr) might exist, showing a higher solubility and thus mobility than the tetravalent actinides (Grenthe et al., 2020). This holds also for higher redox states (penta-, hexa- or heptavalent), which are more soluble in water. Concerning all of these redox-triggered transformations, exact knowledge of the redox potential (E_H/pe) is essential, which in turn depends on the correct description of dissolved oxygen. For an assessment of the maximum likely mobilization of radionuclides from the near field of a DGR under the prerequisite of intrusion of water, the mass of available dissolved oxygen (being present, e.g., by diffusional transport or freshwater intrusion) is one key factor for the retardation of radionuclides in aqueous solution.

In geochemical speciation codes such as PHREEQC (Parkhurst and Appelo, 2013), Geochemist's Workbench (Bethke, 2022), or EQ3/6 (Wolery, 1992), redox reactions of any kind are linked for computational reasons to the hypothetical half-cell reaction

$$2 \operatorname{H}_2 \operatorname{O}(l) \rightleftharpoons \operatorname{O}_2(g) + 4 \operatorname{H}^+ + 4 \operatorname{e}^-$$
(1)

Or, alternatively, to another form involving dissolved oxygen:

$$2H_2O(l) \rightleftharpoons O_2(aq) + 4H^+ + 4e^-$$
(2)

Adding the reaction

$$4\mathrm{H}^{+} + 4\mathrm{e}^{-} \rightleftharpoons 2\mathrm{H}_{2}(\mathrm{g}) \tag{3}$$

for which, by definition, $\log_{10} K(3) = 0$ the half-cell reactions become

$$2H_2O(l) \rightleftharpoons O_2(g) + 2H_2(g) \tag{4}$$

$$2H_2O(l) \rightleftharpoons O_2(aq) + 2H_2(g)$$
(5)

Reactions (Eq. 4) and (Eq. 5) are sometimes referred to as "log*K*- E_{H} -reaction." In data files for the above-mentioned codes, equilibrium constants for these reactions are either given as functions of temperature or as "temperature grids," where pre-calculated values at defined temperatures (usually 0, 25, 60, 100, 150, 200, 250, and 300°*C*) are displayed. Unfortunately, this is usually done without any references to literature or a hint to the validity limits at all. The situation becomes even more obscure if the reaction (Eq. 5) containing $O_2(aq)$ is used as half-cell reaction, because this reaction must in fact be considered as addition of reaction (Eq. 4) and

$$O_2(g) \rightleftharpoons O_2(aq).$$
 (6)

This poses the question about the experimental foundations for the calculation of the solubility of molecular oxygen in water at temperatures up to 573.15 K. If applied in calculations for highsaline solutions the question arises concerning the impact of ionic strength in general or the presence of specific electrolytes on the solubility of molecular oxygen in particular. In such cases, the Pitzer ion-interaction approach provides a tool for calculating the activity coefficient in concentrated salt solutions (Pitzer, 1991). For this purpose, coefficients for a virial equation are used for binary and ternary interactions between ions as well as uncharged species in aqueous solution, reflecting the deviation from the behavior in pure water. In some data files, e.g., the "Yucca Mountain Pitzer file" (Mariner, 2004) delivered with the EQ3/6 code, Pitzer coefficients for $O_2(aq)$ are included, some valid at 298.15 K only, others are given with a temperature function of unknown validity range. Compilations of data from different sources may cause inconsistencies, which, especially when using the interaction coefficients, may have a significant negative impact on the results of the models obtained.

Facing the task of extending a thermodynamic database based on traceable experimental data, simple adoption of precalculated equilibrium constants in temperature grids from parameter files in geochemical codes is not appropriate, particularly since they are provided in many databases without reference to the source of the primary data. Consequently, these data had to be comprehensibly and consistently recalculated from experimental data for the solubility of oxygen at various temperatures in both pure water and salt solutions and from standard formation data.

For this purpose, solubility data of O2 in pure water as well as in a wide variety of electrolyte solutions were critically evaluated and combined with well-established thermodynamic data for liquid water H₂O(l), H₂(g), and O₂(g) to create an internally consistent set of equilibrium constants for reactions (Eqs 4–6). With respect to $O_2(g)$ solubility data, the focus was on the system of oceanic salts (including carbonates), which are relevant as potential host rocks implying solutions of high ionic strengths. The alkali ((di-)hydrogen) phosphates were included for inorganic phosphate ions that can form in nuclear waste repositories when phosphate glasses or lanthanide phosphate monazites (LnPO₄), as waste forms of highly active waste streams, undergo dissolution processes in contact with water. The acids of the anions contained in the system were included in the data set to represent the case of acid-forming oxidation of minerals (acid mine drainage). Hydroxides were included to allow calculation for alkaline solutions from cement pore waters.

2 Theory and methods

Henry's law constant ($K_{O_2(aq)}$) using the partial pressure of O_2 in the gas phase describes the equilibrium condition for dissolution reaction of O_2 in water (Eq. 6) with $\gamma_{O_2(aq)}$ being the O_2 activity coefficient, $m_{O_2(aq)}$ the molal O_2 concentration in solution and $f_{O_2(aq)}$ the O_2 fugacity in the gas phase.

$$K_{O_{2}}(aq) = \frac{[O_{2}(aq)]}{[O_{2}(g)]} = \frac{\gamma_{O_{2}}(aq) \cdot m_{O_{2}}(aq)}{f_{O_{2}}(g)}$$
(7)

Geochemical codes treat the temperature dependence of equilibrium constants as polynomial functions with several temperature-dependent terms (Eq. 8) or mathematically equivalent transformations thereof.

$$\log_{10} K(T) = A_1 + A_2 T + \frac{A_3}{T} + A_4 \ln T + \frac{A_5}{T^2} + A_6 T^2$$
(8)

The *Pitzer formalism* is widely used to account for the deviation from ideality of aqueous solutions of high ionic strength. It has proven capable of calculating solubilities in saturated solutions in the system of oceanic salts: Na⁺, K⁺, Mg²⁺, Ca²⁺ – Cl⁻, SO₄²⁻, $HCO_3^- - CO_2(g) - H_2O(l)$. The probably most cited paper in this

respect is the one by Harvie, Møller and Weare (Harvie et al., 1984), whose results are often referred to as "HMW-database." The usability of their database was demonstrated for a huge amount of application cases. One example especially relevant for nuclear waste disposal is by Herbert, who successfully modeled dissolution and precipitation processes in complex, saturated salt solutions in German rock salt formations (Herbert et al., 2000). Later, the HMW-database was extended to higher temperatures (Christov and Møller, 2004). Its popularity, as well as that of the Pitzer formalism in general, was promoted by the fact that it got implemented in various geochemical codes, such as PHREEQC, EQ3/6, Geochemist's Workbench, but also in CHEMAPP (Eriksson and Spencer, 1995; Eriksson et al., 1997), GEMS (Wagner et al., 2012; Kulik et al., 2013), or recently TOUGHREACT (Zhang et al., 2006). In parallel, the HMWdatabase was further developed and extended in response to the necessities of national programs for the disposal of radioactive waste in salt rock formations with the potential to contain highsaline solutions, e.g., the Yucca Mountain project (United States) (Mariner, 2004), the Waste Isolation Pilot Plant project (United States) (Domski and Nielsen, 2019), or the Oceanic Salt System from Voigt (2020) (Voigt, 2020a; Voigt, 2020b) with the alkali phosphate data from Scharge et al. (2013), Scharge et al. (2015) and the carbonate data from Harvie et al. (1984) as compiled in the THEREDA project in Germany (Moog et al., 2015; THEREDA, 2023). The Pitzer formalism was also applied to marine chemistry. Millero and co-workers over many years worked on a database specifically suited for seawater, e.g., (Pierrot and Millero, 2017). Recently, the Scientific Committee on Ocean Research of the International Council for Science (SCOR) created working group 145 to establish a reference seawater chemical speciation model, which is based on the Pitzer model (Turner et al., 2016).

The Pitzer formalism extends the Debye-Hückel equation with a virial expansion to account for binary and ternary ionic-strengthdependent specific interactions between ions of likewise and opposite charge (Pitzer, 1991). Explicit formulations for binary and ternary solutions of cations and anions are given by Scharge et al. (2012). In the present work, non-ideal interactions between a neutral component $O_2(aq)$ and cations or anions are investigated. More specifically, the focus is set on binary λ -interactions (between a neutral and a charged solute) and ternary ζ -interactions (one uncharged and two oppositely charged solutes), η -interactions (two different uncharged and one charged solutes). The activity coefficient for a neutral species according to Pitzer (Pitzer, 1991) is:

$$\ln \gamma_{N} = 2\left(\sum_{c} m_{c}\lambda_{Nc} + \sum_{a} m_{a}\lambda_{Na} + \sum_{n} m_{n}\lambda_{Nn}\right) + \sum_{c}\sum_{a} m_{c}m_{a}\zeta_{Nca}$$
$$+ \sum_{c}\sum_{c'} m_{c}m_{c'}\eta_{Ncc'} + \sum_{a}\sum_{a'} m_{a}m_{a'}\eta_{Naa'} + \sum_{c}\sum_{n} m_{c}m_{n}\mu_{Nnc}$$
$$+ \sum_{a}\sum_{n} m_{a}m_{n}\mu_{Nna}$$
(9)

Note, that in Eq. 9 $\eta_{Ncc'}$, $\eta_{Naa'}$, $\mu_{Nn'c}$ and $\mu_{Nn'a}$ refer to interactions between a neutral solute and to two different non-neutral solutes with likewise charge. These interactions are mathematically identical to a ternary ζ -interaction. It is perhaps for this reason, that sometimes they are not properly distinguished in data files and instead referred to as ζ - or even ψ -interactions altogether.

A few publications are available in the literature providing Pitzer interaction coefficients for molecular oxygen in electrolyte solutions. Namely, the works of Clegg and Brimblecombe (1990), Millero et al. (2002a), Millero et al. (2002b), Millero et al. (2003), Millero and Huang (2003), Geng and Duan (2010), and Zheng and Mao (2019) are worth mentioning here. However, combining these data sets with the only existing Pitzer data set valid for higher temperatures and including the whole Oceanic Salt System (THEREDA) leads to inconsistencies. Such inconsistent databases will produce incorrect modeling results. This is demonstrated in Figure 1 by recalculating experimental data of O_2 solubility in NaCl solution from literature (Millero et al., 2002a; Millero et al., 2002b; Millero et al., 2003). This does not mean that the various available Pitzer datasets for oxygen are of poor quality. However, it illustrates the importance of consistent data sets.

2.1 Data treatment

This work focusses on primary experimental results. Respective literature on the solubility of molecular oxygen in pure water as well as in electrolyte solutions was collected, critically assessed, and used to recalibrate the temperature-dependent Henry's law constant as well as the Pitzer interaction coefficients.

In many publications, the O_2 solubility data are given in figures only. In these cases, the data were re-digitized using the software package "Engauge Digitizer" from Mitchell et al. (2020). The uncertainty resulting from this digitization step depends on the quality of the graphics, but in most cases can be neglected compared to the experimental uncertainty.

Experimentally obtained O_2 solubility data are published using various different formats and units. Here, all datasets were recalculated to a micromolal scale (µmoles O_2 per kg of water) as a function of salt concentration in molal scale (moles salt per kg of water). If the concentration data were available in a volume-related concentration unit, e.g., molar (moles per liter solution), they were converted using the density functions according to Söhnel and Novotný (1985). All solubility data on molecular oxygen in both, pure water and electrolyte solutions are provided in the supporting information.

2.2 Parameter optimization

All parameters for temperature dependency equations—for Henry's law temperature equation as well as for the Pitzer interaction coefficients—were determined using the geochemical speciation software PHREEQC (batch version 3.7) (Parkhurst and Appelo, 2013) coupled with the parameter estimation software UCODE_2014 (Poeter et al., 2014) that uses a minimization of sum of squared residuals approach.

To determine the numerical values for the parameters of the temperature dependent Henry's law Eq. 8, data for the oxygen solubility in pure water were collected from the literature. These solubility datasets were used to fit the simplified temperature function

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equation using parameters A_1 , A_3 , and A_4 only. The common geochemical codes (e.g., ChemApp, Geochemist's Workbench, PHREEQC, ToughReact) use six temperature parameters (Eq. 8 or mathematically equivalent transformations thereof) for the temperature-dependent description of reaction constants. Since a complete set of these temperature parameters must be specified in the code-specific parameter files, the other parameters (A_2 , A_5 and A_6) are set to zero. Older codes like EQ3/6 use a temperature-dependend grif of up to eight log*K* values; these can be easily calculated from the parameterized equation.

Most geochemical programs treat the Pitzer coefficients and their temperature parameter in a different way. There, polythermal equations use terms where the temperature is given relative to a reference temperature (mostly T = 298.15 K, sometimes referred to as "25°-centered"), see Eq. 10 or mathematically equivalent transformations thereof.

$$P = X_0 + X_1 \left(\frac{1}{T} - \frac{1}{T_r}\right) + X_2 \ln\left(\frac{T}{T_r}\right) + X_3 (T - T_r) + X_4 (T^2 - {T_r}^2) + X_5 \left(\frac{1}{T^2} - \frac{1}{{T_r}^2}\right)$$
(10)

P is a Pitzer coefficient (here λ , ζ or η), *T* is the temperature in Kelvin, and *T_r* is the reference temperature (298.15 K) and ln the natural logarithm.

It was numerically impossible to fit all necessary temperature function parameters for all relevant Pitzer simultaneously. Therefore, a step-by-step coefficients approach was chosen: By definition, the coefficient $\lambda(O_2-Cl^-)$ and therefore all temperature parameters for (X₀-X₅) were set to 0. First, the Pitzer coefficients at T = 298.15 K were fitted using the experimental O₂ solubility data for the chemical subsystem H⁺, Na⁺, K⁺ - Cl⁻, OH⁻ - H₂O(l) only. The resulting values of the coefficients were then used in the successive fitting of the chemical subsystems H^+ , Na^+ , K^+ - SO_4^{2-} - $H_2O(l)$, Na^+ , K^+ - CO_3^{2-} - $H_2O(l)$ and $H^{\scriptscriptstyle +},~Na^{\scriptscriptstyle +},~K^{\scriptscriptstyle +}$ - $PO_4^{~3-}$ - $H_2O(l).$ All obtained interaction coefficients were then used as boundary conditions to fit interaction coefficients within the chemical subsystems of the Earth alkaline chlorides and Earth alkaline sulfates, respectively: Mg2+, Ca2+ - Cl-, OH^- - $H_2O(l)$ as well as Mg^{2+} - SO_4^{2-} , OH^- - $H_2O(l)$. Finally, the interaction coefficients $\eta(Cl^{-}-SO_4^{2-})$ and $\eta(Na^+-Mg^{2+})$ for ternary salt solutions (NaCl + Na₂SO₄, NaCl + MgCl₂) were fitted.

During the parameter determination, first all possible combinations of binary (λ) and ternary ($\zeta/\eta/\mu$) Pitzer coefficients should be determined. It became apparent that not all such coefficients were needed to describe the system, or that some combinations of binary and ternary coefficients were strongly cross-correlated. By reducing the number of adjustable coefficients, it was possible to create a data set that was sufficient to describe the system while using a minimum number of coefficients.

The coefficient for the ternary interaction $\zeta(O_2-Na^+-OH^-)$ is not needed for the description of the system at 298.15 K. However, for the polythermal description of the system, this interaction cannot be neglected. Therefore, the coefficient was set to zero at 298.15 K.

The values of the Pitzer coefficients at T = 298.15 K correspond to the X₀ parameters in Eq. 10. Thus, in the following steps, the Pitzer coefficients valid at T = 298.15 K were used as boundary parameters for the fits of the temperature dependency parameters X₁ to X₅. It was found that only the first two parameters (X₁ and X₂) had to be adjusted to fully describe the temperature dependency of the O₂(aq) Pitzer coefficients. Thus, all other parameters (X₃, X₄ and X₅) are set to zero.

A simultaneous fit of the temperature equations parameters including all chemical systems was not possible. Therefore, temperature parameters for the systems of solutions of binary electrolytes were iteratively fitted individually and sequentially until none of the parameters changed. Figure 2 shows the fitting scheme for the generation of the Pitzer interaction coefficients temperature parameters. Thus, a consistent set of parameterized temperature equations of the Pitzer interaction coefficients could be deduced.

The coefficient for the ternary interaction $\zeta(O_2-K^+-HSO_4^-)$ could not be retrieved at 298.15 K as there are no experimental data for this temperature. The only O2 solubility data available for the alkali hydrosulfate (NaHSO4 and KHSO4) system were acquired at 310.2 K (Lang and Zander, 1986). The experimental data of the chemical system O2-Na2SO4-H2O could be described without a ternary interaction coefficient. For the description of the experimental data of the chemical system O2-K2SO4-H2O, however, a ternary interaction coefficient $\zeta(O_2-K^+-HSO_4^-)$ had to be introduced. To do so, the value for the $\zeta(O_2-K^+-HSO_4^-)$ coefficient was determined only in the context of the fits of the temperature parameters but had to be used as temperature independent one, since only experimental measured values for a single temperature are available. Verifying calculations including this coefficient in the fits of the 298.15 K data (X₀ parameter) showed that this coefficient has no influence on the previously determined systems-namely, O2-K2SO4-H2O.

For the chemical systems for which no O_2 solubility data are available at temperatures different from T = 298.15 K (carbonate system, phosphate system, ternary salt mixtures) no temperature parameters of the Pitzer coefficients could be obtained. Consequently, these Pitzer coefficients are valid at T = 298.15 K only and not included in Figure 2.

3 Data assessment

3.1 Literature review and data selection

The aim of this work was to create a thermodynamic data set to calculate the oxygen solubility in pure water as well as in solutions containing ions ubiquitous in nature: Na⁺, K⁺, Mg²⁺, Ca²⁺, Cl⁻, HSO₄^{-/}SO₄²⁻, HCO₃^{-/}CO₃²⁻, H₂PO₄^{-/}HPO₄²⁻/PO₄³⁻.

IUPAC published two reviews by Battino et al. (1981) and Clever et al. (2014) on available solubility data of molecular oxygen in pure water as part of the Solubility Data Series. This data collection was used here as a basis to create a temperature function for the solubility of O₂. From these reviews, only solubility data within the temperature range from 273.15 up to 373.15 K with an oxygen partial pressure of 101.325 kPa were used. Solubility data at temperatures above 373.15 K were omitted as they are not the focus of the intended future usage of this data set. Moreover, due to the large scattering of



FIGURE 1

Effect of combining inconsistent Pitzer datasets on the example of O₂ solubility in NaCl solution. \square Experimental data from Millero et al. (2002a), Millero et al. (2002b), Millero et al. (2003), lines: Calculation using the THEREDA Pitzer dataset (Moog et al., 2015; Voigt, 2020a; Voigt, 2020b; THEREDA, 2023) in combination with: blue) Millero et al. (2003), purple) Clegg and Brimblecombe (1990), orange) Geng and Duan (2010), red) Zheng and Mao (2019), green) this work. the experimental data, using them significantly impaired the quality of the fitting results of the Henry's law constant's temperature equation at lower temperatures—specifically below 298.15 K.

For the O_2 solubility in salt solutions, the number of publications containing experimental data is quite limited. A critical data evaluation was performed using the following criteria:

- Completeness of experimental conditions given,
- For datasets of electrolyte solutions: Agreement of the O_2 solubility in the peripheral system (pure water at the given temperature) with accepted experimental values of the review workers of IUPAC or the calculated values from the temperature function of this work,
- Consistency in the order of magnitude and progression of the O₂ solubility decrease with increasing salt concentration between datasets from different sources,
- Total gas pressure up to 101.325 kPa (1 atm): experimental datasets derived at higher pressures were discarded,
- Temperature range: References with experimental O_2 solubility were ranked higher when they 1) provide data at T = 298.15 K and 2) provide data over a broader temperature range. This was done in order to create a data set with the highest possible applicability while maintaining consistency with the interaction coefficients valid at T = 298.15 K that were created in the first fitting step.

The literature review and data assessment on O_2 solubility in salt solutions is given in Table 1.



TABLE 1 Literature review and data assessment on O_2 solubility in salt solutions.

References	Electrolyte	O ₂ partial pressure	Temperature	Comments	Selected for fitting
		[kPa]	[K]		
Armenante and Karlsson (1982)	NaCl	20.9	293.15	Dataset shows a significantly stronger O_2 solubility decrease with increasing electrolyte concentration compared with other references dealing with NaCl.	No
Baykut and Aroguz (1989)	NaCl, MgCl ₂ , Na ₂ SO _{4,} Na ₃ PO _{4,}	102.26	293.15-308.15	A pressure of 767 mm Hg is given but no information on the O_2 partial pressure. The given O_2 concentrations suggest that air and not pure oxygen was used. The O_2 solubility value in pure water is significantly lower (-10%) from data recommended by IUPAC (Battino et al., 1981; Clever et al., 2014), the O_2 concentration calculated with the Henry's law function from this work. The O_2 solubility is only given for NaCl and Na ₂ SO ₄ solutions as tabulated values. For other salt solutions only graphs are available, their quality is too poor to extract the solubility data.	No
Bikov (1937)	KCl	9,810	273.15–513.15	O_2 solubility in air and pure oxygen at $p_{tot} = 9.81$ MPa is given. These O_2 partial pressures were considered to be outside the validity range of the Henry's law temperature function generated in this work.	No
Bohr (1910)	H ₂ SO ₄	101.325	294.15	The O ₂ solubility value in pure water is significantly lower (-24%) from data recommended by IUPAC (Battino et al., 1981; Clever et al., 2014), the O ₂ concentration calculated with the Henry's law function from this work.	No
Broden and Simonson (1978)	NaHCO3	1,000–5,000	333.15–433.15	The high-pressure datasets are out of the validity range of the Henry's law constant function obtained in this work. So, these datasets had to be rejected and no binary or ternary Pitzer interaction coefficients for $O_2(aq)$ and HCO_3^- could be obtained.	No
Broden and Simonson (1979)	NaHCO3	1,000-5,000	333.15-433.15	The high-pressure datasets are out of the validity range of the Henry's law constant function obtained in this work. So, these datasets had to be rejected and no binary or ternary Pitzer interaction coefficients for $O_2(aq)$ and HCO_3^- could be obtained.	No
Bruhn et al. (1965)	NaOH, H ₂ SO ₄	101.325	323.15-523.15	Only the experimental data at $T = 323.15$ K were used in this paper. H ₂ SO ₄ dataset shows a much smaller decrease of the O ₂ concentration with increasing acid concentration.	NaOH: Yes, H ₂ SO ₄ : No
Chatenet et al. (2000)	NaOH	98–99	298.15	No shortcoming	Yes
Cramer (1980)	NaCl	4,300-5,200	276.15-562.15	The O_2 partial pressures used were considered to be outside the validity range of the Henry's law temperature function generated in this work.	No

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TABLE 1 (Continued) Literature review and data assessment on O₂ solubility in salt solutions.

References	Electrolyte	O ₂ partial pressure	Temperature	Comments	Selected for fitting
		[kPa]	[K]		
Cramer (1984)	NaCl	21.21	273.15-298.15	The O_2 solubility in pure water does not match with values recommended by IUPAC (Battino et al., 1981; Clever et al., 2014) nor the O_2 concentration calculated with the Henry's law function from this work.	No
Das (2005)	H ₂ SO ₄	101.325	298.15	No shortcoming	Yes
Davis et al. (1967)	КОН	101.325	273.15-333.15	O_2 solubility deviates significantly (-1.5% to -6.8%) from data recommended by IUPAC (Battino et al., 1981; Clever et al., 2014) and the O_2 concentration calculated with the Henry's law function from this work.	T = 298.15 K: Yes, other temperatures: No
Eucken and Hertzberg (1950)	NaCl, KCl, MgCl ₂	101.325	273.15–298.15	O_2 solubility deviates significantly (up to +7.6%) from data recommended by IUPAC (Battino et al., 1981; Clever et al., 2014) and the O_2 concentration calculated with the Henry's law function from this work.	No
Geffcken (1904)	NaCl, HCl, NaOH, KOH, K ₂ SO ₄ , H ₂ SO ₄	101.325	288.15 and 298.15	In the alkaline chloride and alkaline sulfate datasets, the O_2 solubility decrease with electrolyte concentration strongly differs from the trend of the decrease in other references using these electrolytes. Furthermore, the available data exceed the solubility limit of K_2SO_4 . The dataset was used in the systems where only few to no data are available.	HCl, NaOH, KOH, H ₂ SO4: Yes, NaCl KCl, K ₂ SO4: No
Glazunov et al. (1997)	NaOH	100	358.15	Observed O ₂ solubility data are too low by a factor of ten.	No
Gubbins and Walker (1965)	КОН, H ₂ SO ₄ , H ₃ SO ₄	101.325	298.15	$\begin{array}{l} Dataset shows a significantly lower O_2\\ solubility in the lower H_2SO_4\\ concentration range than the data\\ from all other references dealing with\\ H_2SO_4. \end{array}$	H ₂ SO ₄ : No, KOH, H ₃ PO ₄ : Yes
Hayduk (1991)	H ₂ SO ₄	101.325-1013.2	298.15-458.15	Experimental data outside the validity range of the Henry's law temperature function used in this work.	No
Iwai et al. (1993)	NaCl, K ₂ HPO ₄ , KH ₂ PO ₄	101.325	NaCl: 303.15 and 310.15, K ₂ HPO ₄ , KH ₂ PO ₄ : 298.15	As this is the only dataset available for the K ₂ HPO ₄ and the KH ₂ PO ₄ system, it is difficult to assess whether the data are reliable; the information in the reference does not contradict the use of this dataset. In the NaCl subsystem, the O ₂ solubility decreases stronger with electrolyte concentration than in other datasets [e.g., (Millero et al., 2002a; Millero et al., 2002b; Millero et al., 2003)].	K2HPO4, KH2PO4: Yes, NaCl: No
Iwai et al. (1990)	NaCl	15	298.15	O_2 partial pressure of 15 kPa is given but does not match with the O_2 solubility in pure water which seems to be close to 101.325 kPa.	No
Kaskiala (2002)	H ₂ SO ₄	100	298.15-328.15	In comparison with other experimental datasets, this one shows a much smaller decrease of the O_2 concentration with increasing acid concentration.	No

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TABLE 1 (Continued) Literature review and data assessment on O2 solubility in salt solutions.

References	Electrolyte	O ₂ partial pressure	Temperature	Comments	Selected for fitting
		[kPa]	[K]		
Khomutov and Konnik (1974)	NaCl, KCl, NaOH, Na ₂ SO ₄ , K ₂ SO ₄ , Na ₂ CO ₃ , K ₂ CO ₃ , Na ₃ PO ₄ , K ₃ PO ₄	21.278	298.15	Dataset shows a significantly stronger decrease of O ₂ solubility with increasing electrolyte concentration than data from Millero et al. (2003) [28, 29]. However, since there are no other experimental O ₂ solubility datasets for some chemical systems (Na ₂ CO ₃ , K ₂ CO ₃ , Na ₃ PO ₄ , K ₃ PO ₄), these raw data are used in the fit.	Na ₂ CO ₃ , K ₂ CO ₃ , Na ₃ PO ₄ , K ₃ PO ₄ : Yes, NaCl, KCl, NaOH, Na ₂ SO ₄ , K ₂ SO ₄ : No
Knaster and Apelbaum (1964)	КОН	101.325	294.15-348.15	Datasets show a stronger decrease in O_2 solubility in the range of 2–5 m KOH than all datasets from other KOH references.	No
Lang and Zander (1986)	NaCl, KCl, MgCl ₂ , CaCl ₂ , NaOH, KOH, Na ₂ SO ₄ , NaHSO ₄ , K ₂ SO ₄ , KHSO ₄ , MgSO ₄ , H ₂ SO ₄	101.325	310.2	Significantly stronger decrease in O_2 solubility with NaCl, KCl concentration than the Millero et al. (2003) data. As this is the only dataset available for the systems NaHSO ₄ and KHSO ₄ , it is difficult to assess whether the data are reliable; the information in the reference does not contradict the use of this dataset.	KHSO4: Yes, all others: No
Li (1994)	H ₂ SO ₄	101.325	298.15–353.15	O_2 solubility deviates significantly (up to +5%) from data recommended by IUPAC (Battino et al., 1981; Clever et al., 2014) and the O_2 concentration calculated with the Henry's law function from this work.	No
MacArthur (1916)	NaCl, KCl, MgCl ₂ , CaCl ₂ , Na ₂ SO ₄ , K ₂ SO ₄	21.2	298.15	O_2 solubility deviates significantly (-3 to -5%) from data recommended by IUPAC (Battino et al., 1981; Clever et al., 2014) and the O_2 concentration calculated with the Henry's law function from this work. Also, the K ₂ SO ₄ dataset shows a significantly stronger decrease of O_2 solubility with increasing electrolyte concentration than data from Millero et al. (2003), Millero and Huang (2003). In NaCl system, the measured O_2 solubility at 6 mol/kg H ₂ O NaCl is too high (comparable values were reached at ~3 mol/kg H ₂ O in other papers).	No
Millero et al. (2002a)	NaCl, MgCl ₂ , Na ₂ SO ₄ , MgSO ₄	20.56	298.15	No principle shortcoming. The dataset of the mixed electrolyte solution $MgCl_2 + MgSO_4$ was rejected because the authors mentioned the usage of two different stock solutions and inconsistent O_2 solubility in this subsystem.	NaCl + Na ₂ SO ₄ , Na ₂ SO ₄ +MgSO ₄ , NaCl + MgCl ₂ : Yes, MgCl ₂ +MgSO ₄ : No
Millero et al. (2002b)	NaCl, MgCl ₂ , Na ₂ SO ₄ , MgSO ₄	20.56	273.15-318.15	No shortcoming	Yes
Millero et al. (2003)	NaCl, KCl, CaCl ₂ , K ₂ SO ₄	20.56	298.15	No shortcoming	Yes
Millero and Huang (2003)	KCl, CaCl ₂ , K ₂ SO ₄	20.56	278.15-318.15	No shortcoming	Yes
Narita et al. (1983)	H ₂ SO ₄	101.325	298.15	No shortcoming	Yes
Ohkubo (2000)	NaCl	ś	298.15-363.15	O ₂ partial pressure unclear, O ₂ solubility relative to solubility in pure water given	No

(Continued on following page)

References	Electrolyte	O ₂ partial pressure	Temperature	Comments	Selected for fitting
		[kPa]	[K]		
Pospíšol and Lužný (1960)	КОН	101.325	293.15	Dataset shows a much smaller decrease of the O_2 concentration with increasing KOH concentration (up to 2.5 times higher O_2 concentration than the other datasets).	No
Reynafarje et al. (1985)	KCl	20.2	278.15-313.15	No pure electrolyte solution: K- HEPES buffered KCl solutions	No
Shoor et al. (1968)	КОН	101.325	298.15-373.15	No shortcoming	Yes
Tan et al. (2001)	Na ₂ CO ₃	1,000-10,000	308.15	Dataset was obtained using pressures above 101.325 kPa, which is out of scope of this work.	No
Yasunishi (1977)	Na ₂ SO ₄	101.325	288.15–308.15	O_2 solubility deviates significantly (+4.8 to +10.0%) from data recommended by IUPAC (Battino et al., 1981; Clever et al., 2014) and the O_2 concentration calculated with the Henry's law function from this work.	No
Yasunishi (1978)	KCl, MgCl ₂ , CaCl ₂ , NaOH, MgSO ₄ , Na ₂ CO ₃	101.325	288.15–308.15	O_2 solubility deviates significantly (up to +11%) from data recommended by IUPAC (Battino et al., 1981; Clever et al., 2014) and the O_2 concentration calculated with the Henry's law function from this work.	No
Zhang et al. (2009)	NaOH	101.325	296	No shortcoming	Yes

TABLE 1 (Continued) Literature review and data assessment on O2 solubility in salt solutions.

TABLE 2 Temperature parameters of the logarithmic Henry's law constant (log $K_{H,cp}$) for the O₂ solubility in pure water, Eq. 8.

Parameter	Value	Standard error
A ₁	-71.95	0.35
A ₃	3,625	34
A ₄	9.984	0.056

4 Modelling results and discussion

4.1 Solubility of oxygen in pure water

The obtained temperature parameters for the $\log K_{H,cp}$ of the O_2 solubility in pure water are given in Table 2. The resulting temperature dependency equation describes the oxygen solubility in pure water very well (see Figure 3) while using only three of the six possible temperature terms.

Comparing the value at T = 298.15 K calculated with the obtained temperature function of Henry's constant with values found in other thermodynamic databases shows very good agreement, see Table 3.

4.2 Thermodynamic data for O₂(aq)

To create an internally consistent set of equilibrium constants for reactions (Eqs 4, 5) it is necessary to select thermodynamic data for $H_2O(l)$, $O_2(g)$ and $H_2(g)$. The temperature function for the standard molar Gibbs enthalpy of formation is calculated with

$$\Delta_{\rm f} G_m^0(T) = \Delta_{\rm f} G_{i,T=T_0}^0 - S_m^0(T-T_0) + \int_{T_0}^T C_{p,m}^0(T) dT - T \int_{T_0}^T \frac{C_{p,m}^0(T)}{T} dT$$
(11)

Within the frame of this chapter, we adopt the following general temperature function as extension of Eq. 8:

$$f(T) = A_1 + A_2T + \frac{A_3}{T} + A_4 \ln T + \frac{A_5}{T^2} + A_6T^2 + A_7T^3 + A_8T \ln T$$
(12)

Application of this temperature function for $C_{p,m}^0(T)$, integration and rearrangement of Eq. 12 yields a general expression for the standard Gibbs energy of formation:

$$\Delta_{\rm f} G_m^0(T) = B_1 + B_2 T + \frac{B_3}{T} + B_4 \ln T + \frac{B_5}{T^2} + B_6 T^2 + B_7 T^3 + B_8 T \ln T$$
(13)

with

$$B_{1} = \Delta_{\rm f} G^{0}_{i,T=T_{0}} + S^{0}_{m} T_{0} - A_{1} T_{0} - \frac{A_{2}}{2} T^{2}_{0} - \frac{A_{6}}{3} T^{3}_{0} - A_{3} \left(\ln T_{0} - 1 \right) + \frac{A_{5}}{T_{0}}$$
(14)



FIGURE 3

Temperature dependency of the logarithmic Henry's law constant of the O_2 solubility in pure water (expressed in µmol/kg H₂O.101.325 kPa). Points: experimental data from literature references given by IUPAC (Battino et al., 1981; Clever et al., 2014), solid line: calculation (this work), dashed line: 95% confidence interval.

TABLE 3 Comparison of the logarithmic Henry's law constant ($log K_{H,cp}$) for the O₂ solubility in pure water at T = 298.15 K used in different thermodynamic database projects and other sources.

Database	log <i>K</i> _{H,cp}	Data references
OECD/NEA Thermochemical Database (TDB) Project Ragoussi and Costa (2019)	-2.90	Calculated from Cox et al. (1989)
ThermoChimie V11a Giffaut et al. (2014)	-2.90	Calculated from Cox et al. (1989)
PSI/Nagra Chemical Thermodynamic Database (12/07) Thoenen et al. (2014)	-2.8944	Calculated from Pearson and Berner (1991)
THERMODDEM Blanc et al. (2012)	-2.90	Calculated from Cox et al., (1989)
LLNL Delany and Lundeen (1991)	-2.8983	Calculated from Cox (1978)
JAEA Kitamura (2020)	-2.8983	Calculated from data in Kelley (1960) and Cox (1978)
JESS May and Muray (1991)	-2.96	Read and Broyd (1991)
JESS May and Muray (1991)	-2.90	Lumsdon and Evans (1995)
JESS May and Muray (1991)	-3.066	Carpenter (1966)
JESS May and Muray (1991)	-2.81	Phillips et al. (1985)
Mean of the above	-2.92	
This work	-2.904	

$$B_2 = -S_{i,T=T_0}^0 + A_1 \left(1 + \ln T_0\right) + A_2 T_0 + \frac{A_6}{2} T_0^2 - \frac{A_3}{T_0} - \frac{A_5}{2T_0^2}$$
(15)

$$B_3 = -\frac{A_5}{2}$$
(16)

$$B_4 = A_3 \tag{17}$$

$$B_5 = 0 \tag{18}$$

$$B_6 = -\frac{14}{2}$$
(19)

$$B_7 = -\frac{A_6}{6}$$
(20)

$$B_8 = -A_1 \tag{21}$$

For the corresonding temperature function for $O_2(aq)$ the compiled solubility data for oxygen in pure water (Table 2) were used. The equilibrium constant for reaction (Eq. 6) can be expressed as [index numbers of coefficients refer to the general function (Eq. 12)]

$$\Delta_{\rm r} G^0(T)(6) = -RT \ln(10) \log_{10} K(T)(6) = A_1 + A_2 T + A_8 T \ln T$$
(22)

Using the corresponding parameters for $O_2(g)$ the temperature function for the standard molar Gibbs enthalpy of formation is then calculated with

$$\Delta_{f}G^{0}_{O_{2}(aq)}(T) = \Delta_{r}G^{0}(T)(6) + \Delta_{f}G^{0}_{O_{2}(g)}(T)$$
(23)

For the next step, we use the following relations, where all temperature parameters A_i refer to the temperature function for $\Delta_r G^0(T)(6)$ in the form of the general function (Eq. 12). For this specific case only A_1, A_2 , and A_8 are unlike zero.

$$\Delta_{\rm r} H^0(T)(6) = -T^2 \frac{\partial}{\partial T} \left(\frac{\Delta_{\rm r} G^0(T)(5)}{T} \right)_p$$

= $A_1 + \frac{2A_3}{T} - A_4 (1 - \ln T) + \frac{3A_5}{T^2} - A_6 T^2$ (24)
= $2A_2 T^3 - A_4 T$

$$\Delta_{\rm r} S(T)(6) = -\frac{\partial}{\partial T} (\Delta_{\rm r} G^0(T)(6))_p$$

= $-A_2 + \frac{A_3}{T^2} - \frac{A_4}{T} + \frac{2A_5}{T^3} - 2A_6T - 3A_7T^2 - A_8(1 + \ln T)$
(25)

$$\Delta_{\rm r} C_p^0(T)(6) = \frac{\partial}{\partial T} (\Delta_{\rm r} H^0(T)(6))_p$$

= $-\frac{2A_3}{T^2} + \frac{A_4}{T} - \frac{6A_5}{T^3} - 2A_6T - 6A_7T^2 - A_8$ (26)

One notes that the T^{-3} -term in Eq. 26 is not present in the standard T-function, Eq. 12. However, it is unequal to zero only if there is a T^{-2} -term in log K(T). This happens to be not the case in our proposal for log K(T) (6).

After evaluation for $T = T_0$ standard molar enthalpy of formation, standard entropy, and standard partial molal heat capacity of O₂(aq) is calculated using the relations:

$$\Delta_{\rm f} H^0_{O_2\,({\rm aq}),T=T_0} = \Delta_{\rm r} H^0_{T=T_0}\,(6) \tag{27}$$

$$S_{O_2(aq),T=T_0}^0 = \Delta_r S_{T=T_0}^0(6) + S_{O_2(g),T=T_0}^0$$
(28)

$$C^{0}_{p,O_{2}(aq)}(T) = \Delta_{r}C^{0}_{p}(T)(6) + C^{0}_{p,O_{2}(g)}(T)$$
(29)

with $\Delta_{\mathbf{f}} H^0_{\mathbf{O}_2(\mathbf{g}), T=T_0} = \mathbf{0}.$

Selected and calculated thermodynamic data are summarized in Tables 4–6. Standard formation data were adopted from Cox et al. (1989); heat capacities between 280 and 500 K were adopted from Chase (1998). For liquid water $\Delta_{\rm f} H^0_{H_2 {\rm O}({\rm I}),T=T_0}$ and $S^0_{H_2 {\rm O}({\rm I}),T=T_0}$ are identical in both sources. Applying the temperature function for $C^0_{p,{\rm H}_2 {\rm O}({\rm I}),T=T_0} = 75.418$ J/mol·K could be obtained, which is in good agreement with $C^0_{p,{\rm H}_2 {\rm O}({\rm I}),T=T_0} = 75.351 \pm 0.080$ J/mol·K from Cox et al. (1989) and Chase (1998). For gaseous oxygen Cox et al. (1989) lists $S^0_{O_2({\rm g}),T=T_0} = 205.152 \pm 0.005$ J/mol·K which covers $S^0_{O_2({\rm g}),T=T_0} = 205.147$ J/mol·K given by Chase (1998). For gaseous oxygen, a value of $C^0_{p,{\rm O}_2({\rm g}),T=T_0} = 29.376$ J/K mol could be obtained, which exactly matches the value given by Chase (1998) and is in close agreement with $C^0_{p,{\rm O}_2({\rm g}),T=T_0} = 29.378 \pm 0.003$ J/mol·K given in (Cox et al., 1989). For gaseous hydrogen Cox et al. (1989) and Chase (1998) and chase (1998) list identical values for $S^0_{P,{\rm Q}_2({\rm g}),T=T_0} = 29.378 \pm 0.003$ J/mol·K given in

Uncertainties for standard formation data for $O_2(g)$, $H_2(g)$, and $H_2O(l)$ were adopted from Cox et al. (1989). Uncertainties for standard reaction and standard formation data for $O_2(aq)$ were calculated from the error of the temperature parameters for reaction (Eq. 6) in Table 2.

The obtained values are in good agreement with $\Delta_{\rm f} H^0_{O_2({\rm aq}),T=T_0} = -12,134 \text{ J/mol}$ and $S^0_{O_2({\rm aq}),T=T_0} = 109 \text{ J/mol}\cdot\text{K}$ as given by Shock et al. (1989). A significant difference remains for the standard partial molal heat capacity for O₂(aq) at 298.15 K which is given in the same source as $C^0_{p,T=T_0} = 234 \text{ J/mol}\cdot\text{K}$. A reason for this is probably that Shock et al. in their work evaluated experimental data by Benson et al. (1979) and Stephan et al. (1956) only. Finally, with

$$\Delta_{\rm r} G^0_m(T) = \sum v_i \Delta_{\rm f} G^0_i(T) \tag{30}$$

$$\Delta_{\rm r} G_m^0(T) = -RT \ln(10) \log_{10} K(T)$$
(31)

it was possible to calculate the temperature functions for $\log K(T)$ for reaction (Eqs 4, 5) by rearrangement of Eq. 31 and summation of corresponding temperature parameters for $\Delta_f G_i^0(T)$. Table 6 summarizes the results.

The valid range of temperature for reaction (Eq. 4) [formation of $O_2(g)$] is determined by the available heat capacity data for $H_2O(1)$. For reaction (Eq. 5) [formation of $O_2(aq)$] it is limited by the availability of solubility data. Note, that for the latter reaction the given validity range is valid for low saline solutions only. In saline solutions where Pitzer coefficients are applied and the geochemical code works with a half-cell reaction involving $O_2(aq)$, the valid temperature range can be lower and depends on the particular system, see Section 4.5.

TABLE 4 Standard reaction data for O₂(aq).

Data type	Unit	Value
$\Delta_{ m r} H^0_{i,T=T_0}$	J/mol	$-12,411 \pm 971$
$\Delta_{\mathbf{r}} S^0_{i,T=T_0}$	J/mol K	-97 ± 14
$\Delta_{\mathrm{r}}G^{0}_{i,T=T_{0}}$	J/mol	16,593 ± 3,168
$\Delta_{\rm r} C^0_{p,T=T_0}$	J/mol K	191 ± 1

10.3389/fnuen.2023.1158109	10.3389/fnuen.	2023.1158109
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	References	$S_{i,T=T_0}^{0}$	References	∆f G' , <i>T</i> = <i>T</i> ₀	References		$C_p^0(T)$	$C_{p}^{0}(T)$ (J/mol K)		$m{T}_{\sf min}/m{T}_{\sf max}$	$C^{0}_{p,T=T_0}$	References
		(J/mol K)		(lom/ſ)		A1	A2	A5	A ₆	(X)	(J/ mol K)	
Ŭ -	Cox et al. (1989)/ Chase (1998)	69.95 ± 0.03 (2)	Cox et al. (1989)/ Chase (1998)	$-237,140 \pm 41$	(1)	149 ± 11	-0.33 ± 0.04	-1,056,714 ± 250,728	0.00042 ± 0.00004	280/500	75.418	Chase (1998)
	(By definition)	205.152 ± 0.005 (2)	Cox et al. (1989)	0	(By definition)	$\begin{array}{c} 24.64 \pm \\ 0.03 \end{array}$	0.0121 ± 0.0001	$100,230 \pm 1,433$	0	298.15/500	29.376	Chase (1998)
	(This work)	108 ± 14	(This work)	$16,593 \pm 3,168$	(This work)	(3)	(3)	(3)	(3)	(3)	249.90 ± 0.07	(This work)
	(By definition)	$130.68 \pm 0.003 (2)$	Cox et al. (1989)/ Chase (1998)	0	(By definition)	33.6 ± 0.2	-0.012 ± 0.001	$-174,946 \pm 3,652$	$1.01 \pm 0.05 \times 10^{-5}$	298.15/500	28.836	Chase (1998)

Using the temperature parameters in Table 6 the so-called "temperature grid" for "log*K* for E_{H} -reaction" for codes like EQ3/ 6 was re-calculated. The results are given in Table 7. The range of temperature for which our parameters should be used is in fact narrower than is suggested in some data files for EQ3/6 or Geochemist's Workbench.

Not surprisingly, equilibrium constants given in Table 7 are similar to those currently available in data files for geochemical codes. The values given in this work, however, can be traced back to published standard formation and solubility data.

4.3 Solubility of oxygen in electrolyte solutions at T = 298.15 K

4.3.1 The system Na⁺, K⁺, H⁺/Cl⁻, OH⁻ - H₂O(l)

All binary mixtures of the chemical systems Na⁺, K⁺, H⁺/Cl⁻, OH⁻ - H₂O(l) were fitted simultaneously to obtain the Pitzer coefficients. As an initial coefficient $\lambda(O_2(aq)-Cl^-)$ was set to zero. Binary interaction coefficients (λ) for all cations and anions in the system could be obtained. During parameter reduction, it was found that only the ternary interaction coefficients $\zeta(O_2(aq)-Na^+-Cl^-)$ and $\zeta(O_2(aq)-K^+-Cl^-)$ are necessary to describe the system (Figure 4). Later fits of the temperature dependence parameters showed that a ternary $\zeta(O_2(aq)-Na^+-Ol^-)$ coefficient becomes necessary at higher temperatures. At T = 298.15 K this coefficient was set to 0.

4.3.2 The system Na⁺, K⁺, H⁺/HSO₄⁻, SO₄²⁻ - H₂O(l)

The obtained binary interaction coefficients (λ) were used as initial values for the simultaneous fitting of the binary mixtures of the system Na⁺, K⁺, H⁺/HSO₄⁻, SO₄²⁻ - H₂O(l). The full set of binary [λ (O₂(aq)-HSO₄⁻) and λ (O₂(aq)-SO₄²⁻)] and ternary interaction coefficients [ζ (O₂(aq)-Na⁺- SO₄²⁻) and ζ (O₂(aq)-K⁺- SO₄²⁻)] was found do be necessary for a full description of the system (Figure 5).

For the solubility of oxygen in NaHSO₄ or KHSO₄ solutions, there are no data at T = 298.15 K available in literature. Thus, the $\zeta(O_2(aq)-K^+-HSO_4^-)$ value was not fitted from data at 298.15 K but from the only available data at 310.2 K from Lang and Zander (1986). The value was derived from a fitting using the polythermal data set (see Section 4.4). Since no temperature dependency could be retrieved, the $\zeta(O_2(aq)-K^+-HSO_4^-)$ value was set temperature independent. Therefore, the obtained value must be set to the 298.15 K term (A₀) in Eq. 10. The implementation of the $\zeta(O_2(aq)-K^+-HSO_4^-)$ coefficient had no influence of the fitting of the $\zeta(O_2(aq)-K^+-SO_4^-)$ coefficient, which was counterchecked. No value had to be fitted for $\zeta(O_2(aq)-Na^+-HSO_4^-)$ in NaHSO₄ solutions because the dataset derived in this work was already sufficient to describe the oxygen solubility in this solution without another ternary interaction coefficient (see Section 4.4.2).

4.3.3 The system Na⁺, K⁺/CO₃²⁻ - H₂O(l)

The previously obtained binary interaction coefficients (λ) were used as boundary conditions for the simultaneously fitting of the binary mixtures of the system Na⁺,K⁺/CO₃²⁻ - H₂O(l). A binary [λ (O₂-CO₃²⁻)] as well as two ternary interaction coefficients [ζ (O₂(aq)-Na⁺-CO₃²⁻) and ζ (O₂(aq)-K⁺-CO₃²⁻)] are required to describe the two systems (Figure 6).

TABLE 6 Temperature parameters for $\log K(T)$ for E_H reaction (Eqs 4, 5) according to Eq. 8.

Reaction	A 1	A ₂	A ₃	A 4	A 5	A ₆	T _{min} / T _{max}
$2\mathrm{H}_{2}\mathrm{O}\left(l\right)\rightleftharpoons\mathrm{O}_{2}\left(aq\right)+2\mathrm{H}_{2}\left(g\right)$	9.54885	0.01699	-28,638.33637	-0.78510	48,675.35491	-0.00001	273.15/373.15
$2 \operatorname{H}_2 \operatorname{O}(l) \rightleftharpoons \operatorname{O}_2(g) + 2 \operatorname{H}_2(g)$	81.49885	0.01699	-32,263.33637	-10.76910	48,675.35491	-0.00001	298.15/473.15

TABLE 7 Calculated equilibrium constants for E_H reactions (Eqs 4, 5) as a function of temperature. Values in brackets are beyond the recommended range of validity.

т	$2~H_2O(I) \rightarrow O_2(aq) + 2H_2(g)$	$2~H_2O(I) \rightarrow O_2(g)~+~2H_2(g)$	
273.15	-94.9376	-92.2692	
298.15	-85.9967	-83.0898	
333.15	-75.6640	-72.5880	
373.15	-66.1484	-63.0380	
433.15	(-55.0488)	-52.0814	
473.15	(-49.1486)	-46.3556	
533.15	(-41.8864)	(-39.4232)	
573.15	(-37.8522)	(-35.6368)	

TABLE 8 Binary and ternary ion-neutral species interaction coefficients (λ , ζ , η) for the solubility of O₂ in salt solutions at T = 298.15 K. The uncertainty information refers to one standard deviation.

λ (species 1-2)	Value	ζ/η (species 1-2-3)	Value
O ₂ (aq)-Cl ⁻	0 (by definition)	O ₂ (aq)-H ⁺ -HSO ₄ ⁻	-0.002472 ± 0.000302
$O_2(aq)$ -H ⁺	0.02598 ± 0.00171	O ₂ (aq)-Na ⁺ -Cl ⁻	-0.003767 ± 0.00579
O2(aq)-Na+	0.1315 ± 0.0093	O ₂ (aq)-Na ⁺ -CO ₃ ²⁻	0.007437 ± 0.0224
O ₂ (aq)-K ⁺	0.135 ± 0.010	O ₂ (aq)-Na ⁺ -SO ₄ ²⁻	-0.0381 ± 0.0073
O ₂ (aq)-Mg ²⁺	0.2293 ± 0.0032	O ₂ (aq)-Na ⁺ -PO ₄ ³⁻	-0.0594 ± 0.0564
O ₂ (aq)-Ca ²⁺	0.2519 ± 0.0063	$O_2(aq)$ -K ⁺ -Cl ⁻	-0.01711 ± 0.00647
O ₂ (aq)-OH [−]	0.06785 ± 0.00965	O ₂ (aq)-K ⁺ -CO ₃ ²⁻	-0.09697 ± 0.017
O ₂ (aq)-SO ₄ ²⁻	0.1334 ± 0.0082	O ₂ (aq)-K ⁺ -HPO ₄ ²⁻	-0.09593 ± 0.0286
O ₂ (aq)-HSO ₄ ⁻	0.03842 ± 0.00201	O ₂ (aq)-K ⁺ -H ₂ PO ₄ ⁻	-0.1678 ± 0.0547
O ₂ (aq)-CO ₃ ²⁻	0.3234 ± 0.015	O ₂ (aq)-K ⁺ -HSO ₄ ⁻	0.07411 ± 0.00741
O ₂ (aq)-PO ₄ ³⁻	0.2946 ± 0.0496	O ₂ (aq)-K ⁺ -SO ₄ ²⁻	-0.1618 ± 0.078
O ₂ (aq)-HPO ₄ ²⁻	0.2512 ± 0.0241	$O_2(aq)-Mg^{2+}-Cl^-$	-0.006612 ± 0.00101
$O_2(aq)$ - $H_2PO_4^-$	0.3718 ± 0.0233	$O_2(aq)-Mg^{2+}-SO_4^{2-}$	-0.05115 ± 0.00586
O ₂ (aq)-H ₃ PO ₄ (aq)	0.04841 ± 0.00241	$O_2(aq)$ - Ca^{2+} - Cl^-	-0.01269 ± 0.00291
		O ₂ (aq)-Na ⁺ -Mg ²⁺	-0.01753 ± 0.00601
		O ₂ (aq)-Cl-SO ₄ ²⁻	-0.01445 ± 0.00811

4.3.4 The system Na⁺, K⁺, H⁺/H₃PO₄, H₂PO₄⁻, HPO₄²⁻, PO₄³⁻ - H₂O(l)

The O_2 solubility in solutions of Na_3PO_4, K_3PO_4, K_2HPO_4, KH_2PO_4, and H_3PO_4 were fitted simultaneously to obtain the

interaction coefficients. For the System $O_2\text{-}K_3\text{PO}_4$ it was found that no ternary interaction coefficient $\zeta(O_2(aq)\text{-}K^+\text{-}\text{PO}_4^{3-})$ is necessary to describe the experimental data while a $\zeta(O_2(aq)\text{-}\text{Na}^+\text{-}\text{PO}_4^{3-})$ was required for the System $O_2\text{-}\text{Na}_3\text{PO}_4$. Also for



the acidic potassium phosphate solutions (KH_2PO_4 and K_2HPO_4) as well as for phosphoric acid solutions, ternary interaction coefficients were found to be indispensable to fully describe these systems (Figure 7). No experimental O_2 solubility data

were available for the acidic sodium phosphate solutions $(NaH_2PO_4 \text{ and } Na_2HPO_4)$. Therefore, it cannot be specified whether or not ternary interaction coefficients are necessary in these subsystems.



FIGURE 5

Modelling of the O₂ solubility in binary solutions of (A) Na₂SO₄, (B) K₂SO₄, and (C) H₂SO₄ as a function of the electrolyte concentration at T = 298.15 K (Points: Experimental data from: \square Millero et al. (2002a), \bigcirc Millero et al. (2002b), \triangle Millero et al. (2003), ∇ Millero and Huang (2003), \blacksquare Das (2005), \bigcirc Geffcken (1904), \blacktriangle Narita et al. (1983), Lines: this work).



Modelling of the O₂ solubility in binary solutions of (A) Na₂CO₃, and (B) K₂CO₃ as a function of the electrolyte concentration at T = 298.15 K (Points: Experimental data from \square Khomutov and Konnik (1974), Lines: this work).

4.3.5 Earth alkaline salt solutions (CaCl₂, MgCl₂, MgSO₄)

Using the previously determined Pitzer coefficients as boundary conditions, the interaction coefficients for Earth alkaline salts and mixtures of salt solutions were deduced. For all three systems, a binary as well as a ternary interaction coefficient was necessary for a complete description (Figure 8).

4.3.6 Interaction coefficients for ternary salt solutions

The O₂ solubility data in ternary solutions of NaCl + MgCl₂ and NaCl + Na₂SO₄ was used to deduce the coefficients $\eta(O_2(aq)-Na^+-Mg^{2+})$ and $\eta(O_2(aq)-Cl^--SO_4^{2-})$. The O₂ solubility data in the ternary solution of Na₂SO₄ + MgSO₄ was not used in the fitting procedure but to verify the obtained η coefficient (Figure 9). The obtained calculation results are in good agreement with the experimental data. The O₂ solubility data in the

ternary solution of $MgCl_2 + MgSO_4$ was also not used in the fitting, the authors claimed the usage of two different stock solutions within the experiment (Millero et al., 2002a). Only one data point matches with the calculation suggesting that—in agreement with the primary source—this point belonged to one charge of stock solutions while the other points belong to the experiments with other stock solutions.

Millero et al. (2002a) also experimentally studied O_2 solubility in the quaternary-reciprocal systems Na⁺, Mg²⁺/Cl⁻, SO₄²⁻ - H₂O were given. Interaction coefficients for these kind of systems could not be deduced because the Pitzer ion-interaction approach is limited to coefficients for ternary interactions while in this case a coefficient would be necessary for an interaction between four different species (O₂-c-a-a'/O₂-c-c'-a) in solution.

The obtained Pitzer interaction coefficients—ion-neutral species pairs, λ and ion-neutral species triplets, ζ and η —are given in Table 8.


Modelling of the O_2 solubility in binary solutions of (A) Na_3PO_4 , (B) K_3PO_4 , (C) K_2HPO_4 , (D) KH_2PO_4 , and (E) H_3PO_4 as a function of electrolyte concentration at T = 298.15 K (Points: Experimental data from \Box Khomutov and Konnik (1974), O Iwai et al. (1993), \triangle Gubbins and Walker (1965), Lines: this work).



Modelling of the O₂ solubility in binary solutions of (A) CaCl₂, (B) MgCl₂, and (C) MgSO₄ as a function of electrolyte concentration at T = 298.15 K (Points: Experimental data from \square Millero et al. (2003), \bigcirc Millero et al. (2002a), \triangle Millero et al. (2002b) Lines: this work).



FIGURE 9

Modelling of the O_2 solubility in equimolal solutions of **(A)** NaCl + MgCl₂, **(B)** NaCl + Na₂SO₄, **(C)** Na₂SO₄+MgSO₄, and **(D)** MgCl₂ + MgSO₄ as a function of electrolyte concentration at T = 298.15 K (Points: Experimental data from \Box Millero et al. (2002a), Lines: this work).

λ/ζ (Species: 1-2-3)	X ₀	X ₁	X ₂
O ₂ (aq)-Cl ⁻	0 (by definition)	0 (by definition)	0 (by definition)
O ₂ (aq)-H ⁺	0.02598 ± 0.00171	4,941 ± 533	16.4 ± 1.8
O ₂ (aq)-Na ⁺	0.1315 ± 0.0093	2,897 ± 274	9.614 ± 0.947
O ₂ (aq)-K ⁺	0.135 ± 0.010	$-1,004 \pm 527$	-3.513 ± 1.79
O ₂ (aq)-Mg ²⁺	0.2293 ± 0.0032	2,981 ± 860	9.9 ± 2.9
O ₂ (aq)-Ca ²⁺	0.2519 ± 0.0063	2,821 ± 651	9.449 ± 2.26
O ₂ (aq)-OH ⁻	0.06785 ± 0.00965	1,230 ± 280	3.934 ± 0.882
O ₂ (aq)-SO ₄ ²⁻	0.1334 ± 0.0082	$-6,654 \pm 1,150$	-22.01 ± 3.38
O ₂ (aq)-HSO ₄ ⁻	0.03842 ± 0.00201	-45.38 ± 27.7	0 (fixed)
O ₂ (aq)-H ⁺ -HSO ₄ ⁻	-0.002472 ± 0.000302	0 (fixed)	0 (fixed)
$O_2(aq)-Na^+-Cl^-$	-0.003767 ± 0.00579	$-1,075 \pm 128$	-3.663 ± 0.442
$O_2(aq)-Na^+-OH^-$	0 (fixed)	-40.7 ± 17.9	0 (fixed)
O ₂ (aq)-Na ⁺ -SO ₄ ²⁻	-0.0381 ± 0.0073	4,216 ± 1,820	13.49 ± 5.92
$O_2(aq)$ -K ⁺ -Cl ⁻	-0.01711 ± 0.00647	747.7 ± 319	2.464 ± 1.07
O ₂ (aq)-K ⁺ -SO ₄ ²⁻	-0.1618 ± 0.078	164.7 ± 102	0 (fixed)
$O_2(aq)$ -Mg ²⁺ -Cl ⁻	-0.006612 ± 0.00101	-875.5 ± 351	-2.974 ± 1.18
O ₂ (aq)-Mg ²⁺ -SO ₄ ²⁻	-0.05115 ± 0.00586	5,181 ± 550	16.86 ± 1.86
$O_2(aq)$ -Ca ²⁺ -Cl ⁻	-0.01269 ± 0.00291	24.49 ± 1.81	0 (fixed)

TABLE 9 Parameters for the temperature dependency function of the binary and ternary interaction coefficients (λ , ζ). The uncertainty information refers to one standard deviation.



FIGURE 10

Modelling of the O₂ solubility in sodium chloride solution as a function of temperature and NaCl concentration. (Points: Experimental data from \square Millero et al. (2002a), \bigcirc Millero et al. (2002b), \triangle Millero et al. (2003), Lines: this work).



FIGURE 11

Modelling of the O_2 solubility in potassium chloride solution as a function of temperature and KCl concentration. (Points: Experimental data from \square Millero et al. (2003), Lines: this work).



Modelling of the O₂ solubility in sodium hydroxide solution as a function of temperature and NaOH concentration. (Points: Experimental data from \square Geffcken (1904), \triangle Chatenet et al. (2000), \bigtriangledown Lang and Zander (1986) and \square Bruhn et al. (1965), Lines: this work).



FIGURE 14

Modelling of the O_2 solubility in hydrochloric acid solution as a function of temperature and HCl concentration. (Points: Experimental data from \square Geffcken (1904) and \bigcirc Lang and Zander (1986), Lines: this work).



FIGURE 13

Modelling of the O₂ solubility in potassium hydroxide solution as a function of temperature and KOH concentration. (Points: Experimental data from \square Geffcken (1904), \bigcirc Davis et al. (1967), \triangle Gubbins and Walker (1965), \bigtriangledown Shoor et al. (1968) and \square Lang and Zander (1986), Lines: this work).



FIGURE 15

Modelling of the O_2 solubility in sodium sulfate solution as a function of temperature and Na_2SO_4 concentration. (Points: Experimental data from O Millero et al. (2002a) and \Box Millero et al. (2002b), Lines: this work).

4.4 Temperature dependency of O₂ solubility in salt solutions

For the polythermal description of O_2 solubility in electrolyte solutions, the Pitzer interaction coefficients valid for 298.15 K were used as a boundary condition for fitting of the temperature parameters for Eq. 10 on top of them. These parameter fittings were run individually for each electrolyte and then iterated until no changes were observed anymore.

4.4.1 The system Na⁺, K⁺, H⁺/Cl⁻, OH⁻ - H₂O(l)

The binary systems of the alkali metal chlorides, alkali metal hydroxides and hydrochloric acid allowed to determine the temperature dependency for two binary interaction coefficients: $\lambda(O_2(aq)-Na^+)$, $\lambda(O_2(aq)-K^+)$, and $\lambda(O_2(aq)-H^+)$ as well as for two ternary coefficients $\zeta(O_2(aq)-Na^+-Cl^-)$ and $\zeta(O_2(aq)-K^+-Cl^-)$ (see Figures 10, 11). For each coefficient, the temperature dependency can be described using only two of the six parameters of Eq. 10, which are the $X_1(1/T - 1/T_r)$ and the $X_2 \ln(T/T_r)$ terms.

For the ternary coefficient $\zeta(O_2(aq)-Na^+-OH^-)$ with a value of 0 at T = 298.15 K, only the first parameter of the temperature dependency equation was found to be necessary to adequately describe the experimental points available (Figure 12).

Even though the few available experimental points on O_2 solubility at higher KOH concentrations and raised temperatures (T = 353.15–373.15 K) are not well reproduced in terms of the expected trend of temperature dependence (Figure 13), the introduction of another ternary coefficient $\zeta(O_2(aq)-K^+-OH^-)$ or temperature dependence parameters thereof did not lead to any improvement. Furthermore, it can be assumed that the deviation of the calculation from the expected trend (lowering the O_2 solubility with increasing temperature) in this concentration and temperature range is lower than the experimental uncertainty to be expected.

For solutions of hydrochloric acid, even in the polythermal system, no ternary interaction coefficient and thus no temperature parameters were necessary to describe the very few points on O_2 solubility as a function of temperature and electrolyte concentration (Figure 14).

4.4.2 The system Na⁺, K⁺, H⁺/HSO₄⁻, SO₄²⁻ - H₂O(l)

In the systems of alkali metal sulfate and sulfuric acid solutions, it was possible to obtain parameters describing the temperature dependence of the Pitzer interaction coefficients. Again, the fitting of a maximum of two terms was sufficient to describe the available data points for the Na_2SO_4 and H_2SO_4 systems (Figures 15, 16).

In the K_2SO_4 solutions, O_2 solubility is poorly described at both very low (278.15 K) and very high (318.15 K) temperatures, yielding too high values with increasing electrolyte concentration (Figure 17) in both cases. Since the temperature dependence equation of the Pitzer interaction coefficients in the geochemical codes centers around the value of 298.15 K (see Eq. 10), these effects cannot be compensated, as a fit improvement in the temperature range above 298.15 K causes a corresponding deterioration below 298.15 K and *vice versa*.

The systems Na⁺/HSO₄⁻ - H₂O(l) and K⁺/HSO₄⁻ - H₂O(l) could not be used for the estimation of the ternary interaction coefficients $\zeta(O_2(aq)-Na^+-HSO_4^-)$ or $\zeta(O_2(aq)-K^+-HSO_4^-)$ because of the lack of O₂ solubility data at 298.15 K. The only



FIGURE 16

Modelling of the O₂ solubility in sulfuric acid solution as a function of temperature and H₂SO₄ concentration. (Points: Experimental data from \square Geffcken (1904), O Das (2005) and \bigtriangledown Lang and Zander (1986), Lines: this work).



available experimental datasets are at 310.2 K generated by Lang and Zander (1986). Thus, it is not possible to obtain a ζ coefficient at 298.15 K that is necessary for the fitting with the temperature dependency equation used in this study. The systems Na⁺/HSO₄⁻ - H₂O(l) and K⁺/HSO₄⁻ - H₂O(l) were



Modelling of the O_2 solubility in binary solutions of (A) NaHSO₄, and (B) KHSO₄ as a function of electrolyte concentration at 310.2 K using the Pitzer coefficient set of this work. [Points: Experimental data from \Box Lang and Zander (1986), Lines: this work].





modelled using the obtained dataset. Results indicate that no ternary interaction coefficient $\zeta(O_2(aq)-Na^+-HSO_4^-)$ is necessary to describe the O₂ solubility data in the system Na⁺/HSO₄⁻ - H₂O(l) (see Figure 18).

Modelling results for the chemical system K⁺/HSO₄⁻ - H₂O(l) without an ternary interaction coefficient show a discrepancy between the experimental results from Lang and Zander (1986) and the modelling. Thus, a ternary interaction coefficient ζ (O₂(aq)-

 K^+ -HSO₄⁻) was fitted at T = 310.2 K. Due to the lack of solubility data at other temperatures, no parameters for the temperature function could be derived. Therefore, this ternary coefficient was assumed to be temperature independent.

4.4.3 Earth alkaline salt solutions (CaCl₂, MgCl₂, MgSO₄)

The binary systems of the alkaline Earth metal salts $CaCl_2$, $MgCl_2$ and $MgSO_4$ were used to derive the temperature



Modelling of the O_2 solublity in magnesium surface solution as a function of temperature and MgSO₄ concentration. [Points: Experimental data from O Millero et al. (2002a) and \Box Millero et al. (2002b), Lines: this work].

dependency parameters for the binary interaction coefficients $\lambda(O_2(aq)-Ca^{2+})$ and $\lambda(O_2(aq)-Mg^{2+})$ as well as for the ternary coefficients $\zeta(O_2(aq)-Ca^{2+}-Cl^-)$, $\zeta(O_2(aq)-Mg^{2+}-Cl^-)$ and $\zeta(O_2(aq)-Mg^{2+}-SO_4^{2-})$, see Figures 19–21. For the magnesium salt solutions, the temperature dependency of the interaction coefficients requires two parameters $[X_1(1/T - 1/T_r)]$ and $X_2 \ln(T/T_r)$] while for the calcium chloride solution, the $X_1(1/T - 1/T_r)$ temperature parameter alone was sufficient for the complete description of the system.

The full list of obtained temperature parameters for the polythermal Pitzer interaction coefficients is given in Table 9.

For the carbonate, the phosphate, and ternary systems in the oceanic salt system, no temperature dependency parameters of the interaction coefficients could be deduced so far due to the very limited data available. Therefore, for polythermal datasets, the temperature function parameters X_1 - X_5 for the Pitzer interaction coefficients are set to zero.

4.5 Validity ranges

The conservative validity range for this dataset is given as follows:

• Temperature: T = 273–318 K,

TABLE 10 Validity ranges (T, I, p) according to the experimental conditions used for the parameter fitting.

Electrolyte	Temperature [K]	Electrolyte concentration [mol/kg H_2O]	O ₂ partial pressure [kPa]	Total pressure [kPa]
Pure water	273.15-373.15	0	101.325	101.325
NaCl	273.15-318.15	0–6.5	20.56	101.325
KCl	278.15-318.15	0–5.5	20.56	101.325
MgCl ₂	278.15-318.15	0–5.5	20.56	101.325
CaCl ₂	278.15-318.15	0-4.5	20.54	101.325
HCl	288.15-310.2	0–5	101.325	101.325
H ₂ SO ₄	288.15-310.2	0–20	101.325	101.325
Na ₂ SO ₄	278.15-318.15	0–2.7	20.56	101.325
K ₂ SO ₄	278.15-318.15	0-0.8	20.56	101.325
MgSO ₄	278.15-318.15	0-3	20.56	101.325
NaOH	288.15-323.15	0-13	101.325	101.325
КОН	288.15-373.15	0–19	101.325	101.325
Na ₂ CO ₃	298.15	0-2.2	21.28	101.325
K ₂ CO ₃	298.15	0–1.3	21.28	101.325
H ₃ PO ₄	298.15	0-6	101.325	101.325
KH ₂ PO ₄	298.15	0-1.2	101.325	101.325
K ₂ HPO ₄	298.15	0-1.2	101.325	101.325
K ₃ PO ₄	298.15	0–0.6	21.28	101.325
Na ₃ PO ₄	298.15	0-1	21.28	101.325

- Ionic strength: $I \le 5 \text{ mol/kg } H_2O$,
- O_2 partial pressure: $p(O_2) \le 101.325$ kPa.

This generalized specification is not valid for all chemical subsystems. The validity ranges of temperature and ionic strength of the individual background electrolyte are given in Table 10 according to the experimental data sets used for the parameter fitting.

4.6 Known deficiencies

4.6.1 Missing interactions coefficient for binary solutions

For the O₂ solubility in binary solutions of bicarbonates only one experimental dataset (O₂ in NaHCO₃ solutions with T = 323–423 K and p = 1-5 MPa) is available in literature (Broden and Simonson, 1978) and (Broden and Simonson, 1979). It was not possible to extrapolate to 298.15 K and 101.325 kPa using the temperature and pressure dependency functions given in the articles or other extrapolation methods. Therefore, neither this binary interaction coefficient λ (O₂(aq)-HCO₃⁻) nor its temperature function parameters could be deduced so far.

4.6.2 Missing interaction coefficients for ternary solutions

There are no O₂ solubility data for other ternary mixtures of salt solutions published in literature beside the work of Millero et al. (2002a) (system Na⁺, Mg²⁺/Cl⁻, SO₄²⁻ - H₂O(l) at 298.15 K). Therefore only the interaction coefficients ζ (O₂(aq)-Na⁺-Mg²⁺) and ζ (O₂(aq)-Cl⁻-SO₄²⁻) for these ternary systems could be deduced. Here, especially the ternary interaction coefficients with hydroxide [ζ (O₂(aq)-OH⁻-Cl⁻) and ζ (O₂(aq)-OH⁻-SO₄²⁻)] would be of interest, since the O₂ solubility decreases significantly more in alkaline solutions than in neutral or acidic electrolyte solutions. For all other ternary (or higher) mixtures, no interaction coefficients could be obtained. The same applies to the temperature dependence of the O₂ interaction parameters in ternary electrolyte solutions.

Ternary interactions coefficients for systems with alkaline Earth ions (Mg^{2+}, Ca^{2+}) and bivalent or trivalent anions $(CO_3^{2-}, SO_4^{2-}, PO_4^{3-})$ — except $\zeta(O_2(aq)-Mg^{2+}-SO_4^{2-})$ —are assumed to be unnecessary because of the low solubility of the formed solid phases, e.g., calcite, dolomite, gypsum or apatite. The contributions of these ions in such solutions are sufficiently covered by the binary interaction coefficients.

5 Conclusion

In this paper, a set of thermodynamic formation data for dissolved oxygen $O_2(aq)$ consistent with standard formation data for $O_2(g)$, $H_2(g)$, $H_2O(l)$, and a temperature-dependent Henry's law constant is presented. In combination with binary and ternary Pitzer coefficients they allow the calculation of oxygen solubility in concentrated salt solutions of the system Na⁺, K⁺, H⁺, Ca²⁺, Mg²⁺/Cl⁻, SO₄²⁻, CO₃²⁻, PO₄³⁻, OH⁻ - H₂O(l), including also the associated acids and bases. By combining a very large number of experimental papers, which have been subjected to critical evaluation, the data set is based on a wide range of data, which in turn ensures robustness.

Contrary to values for the so-called $\log K$ -E_H-grid circulating among geochemical modelers, values given herein can be traced

back to experimental solubility data and standard formation data. Moreover, their validity in terms of temperature and solution composition is clearly stated.

The use of the dataset allows a more accurate description of the redox state of saline solutions. This does not only improve the description of the solubility of redox-sensitive radionuclides, but is also applicable to a variety of other processes—from material corrosion to microbial activity. The presented dataset allows modeling with a broader application range than the data compilations previously available in the literature, both in terms of the number of chemical subsystems and the temperature range. With a more precise description of redox conditions, it is possible to further reduce conservatism in safety assessment calculations, not only in the context of a nuclear repository.

Data availability statement

The original contributions presented in the study are included in the article/Supplementary Material, further inquiries can be directed to the corresponding author.

Author contributions

FB: conceptualization, methodology, data analysis, software, fitting (Henry's law constant and Pitzer ion-interaction coefficients), writing; HM: methodology and data review (thermodynamics), writing; VB: review and editing, supervision, funding acquisition.

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Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Supplementary material

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fnuen.2023.1158109/ full#supplementary-material

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Corrigendum: The solubility of oxygen in water and saline solutions

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KEYWORDS

oxygen solubility, electrolyte solutions, water, Pitzer ion-interaction approach, E_H equation

A Corrigendum on

The solubility of oxygen in water and saline solutions

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In the published article, there was an error in Table 5. In line 3 [without table head, $O_2(aq)$] in the T_{min}/T_{max} column the stated temperature range is wrong. Since no temperature coefficients for $C_p^0(T)$ of $O_2(aq)$ can be given, this field must stay empty. The table's footnote has been adjusted accordingly. The corrected Table 5 and it's caption *Standard formation data for $H_2O(l)$, $O_2(g)$, $H_2(g)$, and $O_2(aq)$. Temperature parameters for $C_p^0(T)$ with regard to the general function (Eq. 12) were fitted to values from Chase (1998).* appears below.

In the published article, there was an error in Table 9. In line 7 [without table head, $O_2(aq)$ -OH⁻] in the last column (X₂) it has to be 3.934 ± 0.882, not 3.6934 ± 0.882. In line 15 [without table head, $O_2(aq)$ -K⁺-SO₄²⁻] in the second column (X₀) it has to be -0.1618 ± 0.078 not -0.1575 ± 0.0688 and in the third column (X₁) it has to be 164.7 ± 102 not 183.5 ± 70.3. The corrected Table 9 and its caption *Parameters for the temperature dependency function of the binary and ternary interaction coefficients (λ , ζ). The uncertainty information refers to one standard deviation.* appears below.

The authors apologize for these errors and state that this does not change the scientific conclusions of the article in any way. The original article has been updated.

Species	$\Delta_{\rm f} \boldsymbol{H}_{i, \boldsymbol{T}=\boldsymbol{T}_{0}}^{\boldsymbol{0}}$	References	S ⁰ _{<i>i</i>,<i>T</i>=<i>T</i>₀}	References	$\Delta_{\mathrm{f}} \boldsymbol{G}_{\boldsymbol{i}, \boldsymbol{\mathcal{T}}=\boldsymbol{\mathcal{T}}_{0}}^{0}$	References	С _р ⁰ (<i>T</i>) (J/mol К)				T _{min} / T _{max}	С_{р,Т=То} (1)	References
	(J/mol)		(J/mol K)		(J/mol)		A 1	A ₂	A 5	A 6	(K)	(J/ mol K)	
H ₂ O(l)	-285,830 ± 40 (2)	Cox et al. (1989)/ Chase (1998)	69.95 ± 0.03 (2)	Cox et al. (1989)/ Chase (1998)	-237,140 ± 41	(1)	149 ± 11	-0.33 ± 0.04	-1,056,714 ± 250,728	$\begin{array}{c} 0.00042 \ \pm \\ 0.00004 \end{array}$	280/500	75.418	Chase (1998)
O ₂ (g)	0	(By definition)	205.152 ± 0.005 (2)	Cox et al. (1989)	0	(By definition)	24.64 ± 0.03	0.0121 ± 0.0001	100,230 ± 1,433	0	298.15/500	29.376	Chase (1998)
O ₂ (aq)	-12,411 ± 971	(This work)	108 ± 14	(This work)	16,593 ± 3,168	(This work)	(3)	(3)	(3)	(3)	(3)	249.90 ± 0.07	(This work)
H ₂ (g)	0	(By definition)	130.68 ± 0.003 (2)	Cox et al. (1989)/ Chase (1998)	0	(By definition)	33.6 ± 0.2	-0.012 ± 0.001	-174,946 ± 3,652	$1.01 \pm 0.05 \times 10^{-5}$	298.15/500	28.836	Chase (1998)

(1) Internally calculated. (2) Data uncertainty adopted from **Cox et al.** (1989). (3) With our selection for the temperature dependence of Henry's law constant (Eq. 8 and Table 2) no temperature function for the standard molar heat capacity of reaction $\Delta_r C_{p,m}^0(T)(6)$ can be derived. Hence, no temperature dependence for the standard molar heat capacity for $O_2(aq)$ can be given.

λ/ζ (Species: 1-2-3)	X ₀	X ₁	X ₂
O ₂ (aq)-Cl ⁻	0 (by definition)	0 (by definition)	0 (by definition)
O ₂ (aq)-H ⁺	0.02598 ± 0.00171	4,941 ± 533	16.4 ± 1.8
O ₂ (aq)-Na ⁺	0.1315 ± 0.0093	2,897 ± 274	9.614 ± 0.947
O ₂ (aq)-K ⁺	0.135 ± 0.010	$-1,004 \pm 527$	-3.513 ± 1.79
O ₂ (aq)-Mg ²⁺	0.2293 ± 0.0032	2,981 ± 860	9.9 ± 2.9
O ₂ (aq)-Ca ²⁺	0.2519 ± 0.0063	2,821 ± 651	9.449 ± 2.26
O ₂ (aq)-OH ⁻	0.06785 ± 0.00965	1,230 ± 280	3.934 ± 0.882
O ₂ (aq)-SO ₄ ²⁻	0.1334 ± 0.0082	$-6,654 \pm 1,150$	-22.01 ± 3.38
O ₂ (aq)-HSO ₄ ⁻	0.03842 ± 0.00201	-45.38 ± 27.7	0 (fixed)
O ₂ (aq)-H ⁺ -HSO ₄ ⁻	-0.002472 ± 0.000302	0 (fixed)	0 (fixed)
$O_2(aq)-Na^+-Cl^-$	-0.003767 ± 0.00579	$-1,075 \pm 128$	-3.663 ± 0.442
O ₂ (aq)-Na ⁺ -OH [−]	0 (fixed)	-40.7 ± 17.9	0 (fixed)
O ₂ (aq)-Na ⁺ -SO ₄ ²⁻	-0.0381 ± 0.0073	4,216 ± 1,820	13.49 ± 5.92
O ₂ (aq)-K ⁺ -Cl [−]	-0.01711 ± 0.00647	747.7 ± 319	2.464 ± 1.07
O ₂ (aq)-K ⁺ -SO ₄ ²⁻	-0.1618 ± 0.078	164.7 ± 102	0 (fixed)
$O_2(aq)$ -Mg ²⁺ -Cl ⁻	-0.006612 ± 0.00101	-875.5 ± 351	-2.974 ± 1.18
$O_2(aq)-Mg^{2+}-SO_4^{2-}$	-0.05115 ± 0.00586	5,181 ± 550	16.86 ± 1.86
$O_2(aq)$ -Ca ²⁺ -Cl ⁻	-0.01269 ± 0.00291	24.49 ± 1.81	0 (fixed)

TABLE 9 Parameters for the temperature dependency function of the binary and ternary interaction coefficients (λ , ζ). The uncertainty information refers to one standard deviation.

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Sorel phases are the binder phases of the magnesia building material (Sorel cement/concrete) and of special concern for the construction of long-term stable geotechnical barriers in repositories for radioactive waste in rock salt, as potentially occurring brines are expected to contain MgCl₂. Sorel phases, in addition to $Mg(OH)_2$, are equally important as pH buffers to minimize solubility and potential mobilization of radionuclides in brine systems. In order to obtain a detailed database of the relevant solid-liquid equilibria and the related pHm values of the equilibrium solutions, extensive experimental investigations were carried out. Solid phase formation was studied by suspending MgO and Mg(OH)₂ in NaCl saturated MgCl₂-solutions at 25°C. Mg(OH)₂ and the 3-1-8 Sorel phase were identified as the stable solid phases, while the 5-1-8 Sorel phase is metastable. Equilibration at 40°C did not lead to any solid phase changes. Both OH⁻ and H⁺ equilibrium concentrations were analyzed as a function of MgCl₂ concentration at 25°C and 40°C. In addition to our already published solid-liquid equilibria for the ternary system Mg-Cl-OH-H₂O (25°C-120°C), the equilibrium H⁺ concentrations (pH_m) determined at 25°C, 40°C and 60°C are now reported. Analyzing these data together with known ion-interaction Pitzer coefficients, the solubility constants for $Mq(OH)_2$ and the 3-1-8 phase at these three temperatures, for the metastable 5-1-8 phase at 25°C and for the 2-1-4 phase at 60°C have been consistently calculated.

KEYWORDS

solubility equilibrium, system Na-Mg-Cl-OH-H $_2$ O, system Mg-Cl-OH-H $_2$ O, magnesium oxychloride, Sorel phases, Mg(OH) $_2$, solubility constant

1 Introduction

Sorel phases are of particular importance for the construction of geotechnical barriers (plugs and sealing systems) in the host rock salt and the establishment of a favorable geochemical environment (i.e., by buffering of pH_m and limiting carbonate concentrations) to minimize radionuclide transport processes via potential aqueous solutions.

Sorel phases [named after Stanislas Sorel, who was the first to describe the formation of a hardening material by the reaction of caustic magnesium oxide with magnesium chloride solution (Sorel & Dumas, 1867)] are the binder phases of the magnesia building material (Sorel cement or concrete) with the general composition xMg(OH)₂·yMgCl₂·zH₂O (x-y-z phases). It has been empirically known for more than 100 years that Sorel cement does not corrode in salt (Unknown author, 1902). However, within the safety assessment of a repository, the long-term stability of the geotechnical barrier must be proven. This can be evidenced by analyzing the existing solubility equilibria between Sorel phases and salt solutions of the host rock. Depending on the ratio of MgO and the MgCl₂ solution (and their concentration) in the building material formulation and the developing setting temperature, the 3-1-8, 5-1-8 and/or also 9-1-4 phase may be present when the setting reaction is complete. However, sufficient solubility equilibrium data of Sorel phases in NaCl-saturated solutions are not yet available in the literature.

In addition to the binder phase function, both Sorel phases and $Mg(OH)_2$ can act as pH buffers of salt solutions (Bodine, 1976) as is realized in the Waste Isolation Pilot Plant (WIPP) in New Mexico with MgO as additive of backfill materials (Monastra & Grandstaff, 1999). In case of a brine access a weakly alkaline milieu is generated, providing favorable geochemical conditions for radionuclide retention. Therefore, in addition to the usual data describing solubility equilibria [Na⁺, Mg²⁺, Cl⁻, OH⁻ solution concentrations in the presence of Mg(OH)₂ and Sorel phases], the H⁺ concentrations are of particular interest.

In recent decades, the Sorel phases occurring in the basic ternary system Mg-Cl-OH-H₂O- the 3-1-8, 5-1-8, 9-1-4, 2-1-4, 2-1-2, and 3-1-



0 phases - have been extensively characterized (de Wolff & Walter-Lévy, 1949; Bianco, 1951; Walter-Lévy & Bianco, 1951; de Wolff & Walter-Lévy, 1953; de Wolff & Kortlandt, 1954; Cole & Demediuk, 1955; Demediuk et al., 1955; Bianco, 1958; Sugimoto et al., 2007; Dinnebier et al., 2010; Dinnebier et al., 2012; Bette et al., 2015). Solubility data are available in terms of OH⁻ or H⁺ concentrations in MgCl₂-containing solutions (ternary system Mg-Cl-OH-H₂O) or in NaCl-MgCl₂containing mixed solutions (system Na-Mg-Cl-OH-H₂O). For a conversion between concentration of free OH⁻ and H⁺ the ionic product of water, K_W^0 (Eq. 1), must be known for MgCl₂ and NaCl-MgCl₂ solutions at concentrations of interest.

$$K_W^0 = \frac{[H^+] \cdot [OH^-] \cdot \gamma_{\pm}^2}{a_W} = \frac{K_W \cdot \gamma_{\pm}^2}{a_W}$$
(1)

In addition to the free OH^- , which is related to H^+ via the Kw, in basic systems other hydroxide solution species [e.g., MgOH⁺ (Palmer & Wesolowski, 1997)] exist, which yield together with the free OH^- the total OH^- concentration.

A comprehensive data set is available for the ternary system Mg-Cl-OH-H2O from 25°C to 120°C by specifying the OH- solution concentrations (Pannach et al., 2017), including the evaluation of earlier data (20°C: D'Ans & Katz, 1941, 25°C; Robinson & Waggaman, 1909, 50°C; Nakayama, 1960, 100°C; Nakayama, 1959, 120°C; Dinnebier et al., 2010). Accordingly, in addition to Mg(OH)₂, the four basic magnesium chloride hydrates (Sorel phases) 3-1-8, 9-1-4, 2-1-4, and 2-1-2 occur as thermodynamically stable solid phases depending on temperature and solution concentration (Figure 1). The 3-1-8 phase exists between 25°C and 80°C and was found to be metastable at 100°C. The 9-1-4, 2-1-4, and 2-1-2 phases occur at the higher temperatures or higher MgCl₂ concentrations. In general, the hydroxide solution concentration in the system increases with temperature. For the 5-1-8 phase, only a temporary occurrence was observed during the solubility studies. It is therefore a metastable phase of the system (Feitknecht, 1926; Feitknecht & Held, 1944; Bianco, 1951; Cole & Demediuk, 1955; Newman, 1955; Bianco, 1958; Pannach et al., 2017).

For the NaCl-containing system Na-Mg-Cl-OH-H₂O, a data set exists only for 20°C at not specified NaCl solution concentrations (D'Ans et al., 1955). Analogous to the ternary system, the stable solids are Mg(OH)₂ in solutions with low MgCl₂ concentrations, and the 3-1-8 phase at higher MgCl₂ concentrations. The invariant point Mg(OH)₂(s) + 3-1-8 phase was given by D'Ans et al., 1955 with 0.555 MgCl₂ molal and 0.53 Mg(OH)₂ mmolal. Metastable data points for Mg(OH)₂ are also given. A comparison of these 20°C data from D'Ans et al., 1955 with those of the ternary system Mg-Cl-OH-H₂O at 25°C from Pannach et al. (2017) in Figure 2 shows that in the presence of NaCl the stability range of the 3-1-8 phase extends towards lower MgCl₂ concentrations.

Molal H⁺ concentrations (pH_m) were determined in the ternary system at 22°C \pm 2°C by Altmaier et al. (2003) in the presence of Mg(OH)₂ and the 3-1-8 phase; in the quaternary system Na-Mg-Cl-OH-H₂O for Mg(OH)₂ in solutions with very low NaCl concentration by Altmaier et al. (2003); Xiong (2008) and in almost NaCl-saturated solutions for the 5-1-8 phase (Xiong et al., 2010). Comparison of these data in Figure 3 shows that the pH_m in the presence of Mg(OH)₂ decreases more with increasing MgCl₂ concentration (from about 10.7 to 8.9) than in the region of the 3-1-8 phase (from about 8.9 to 8.7) as shown in the comprehensive data set for the ternary system Mg-Cl-OH-H₂O. In agreement with the "OH⁻ based data set" (Figures 1, 2), the invariant point of Mg(OH)₂ and the 3-1-8 phase is inferred to exist



Comparison of solubility data in the quaternary system Na-Mg-Cl-OH-H₂O at 20 $^{\circ}$ C (D'Ans et al., 1955) and the ternary system Mg-Cl-OH-H₂O at 25 $^{\circ}$ C (Pannach et al., 2017).



between 1.5 and 2.0 MgCl₂ molal in the ternary system. In the presence of NaCl there are no data for > 0.1 MgCl₂ molal for neither Mg(OH)₂ nor the 3-1-8 phase available. The pH_m values determined by Xiong et al. (2010) in the presence of the 5-1-8 phase in the MgCl₂ concentration range from 0.5 to 2.0 molal in nearly NaCl-saturated solutions roughly compare to the trend of the 3-1-8 phase for the ternary system, but are shifted to a higher basicity.

With the determination of the H^+ molalities, solubility constants were calculated by Altmaier and Xiong using an activity coefficient model for 25 °C corresponding to the reactions (2), (3) and (4) (see also chapter 3.3):

Mg(OH)₂:

$Mg(OH)_{2 (s)} + 2H^{+} \rightleftharpoons Mg^{2+} + 2H_{2}O$ (2) $lgK_{S25^{*}C,Mg(OH)2} = 17.16 \pm 0.1 \text{ from Mg-Cl-OH-H}_{2}O \text{ system Altmaier et al. (2003)}$									
= 17.01 \pm 0.1 from Na-Mg-Cl-OH-H ₂ O system Altmaier et al. (2003)									
= 17.05 \pm 0.2 from Na-Mg-Cl-OH-H ₂ O system Xiong (2008)									
3-1-8 phase = $3Mg(OH)_2 \cdot MgCl_2 \cdot 8H_2O$ = $Mg_2Cl(OH)_3 \cdot 4H_2O \cdot Mg_2Cl(OH)_3 \cdot 4H_2O_{(s)} + 3H^+ \rightleftharpoons 2Mg^{2+} + Cl^- + 7H_2O$ (3)									
$\lg K_{S,25^{\circ}C,3-1-8} = 26.15 \pm 0.16$ from Mg-Cl-OH-H ₂ O system Altmaier et al. (2003)									
5-1-8 phase = 5Mg(OH) ₂ · MgCl ₂ · 8H ₂ O = Mg ₃ Cl(OH) ₅ · 4H ₂ O: Mg ₃ Cl(OH) ₅ · 4H ₂ O ₍₅₎ + 5H ⁺ ⇒ 3Mg ²⁺ + Cl ⁻ + 9H ₂ O									
(4) $\lg K_{S,25^{\circ}C,5^{-1}-8} = 43.21 \pm 0.33$ from Na-Mg-Cl-OH-H ₂ O system Xiong et al. (2010)									

The solubility constant determined for $Mg(OH)_2$ in both the Mg-Cl-OH-H₂O and Na-Mg-Cl-OH-H₂O system agree very well within the given error limits.

In this work, the studies on the solubility equilibria of the Sorel phases and Mg(OH)₂ (brucite as mineral) were extended with the determination of the OH⁻ and H⁺ solution concentrations in the system Na-Mg-Cl-OH-H₂O (NaCl-saturated) at 25°C and 40°C. In addition to the already known H⁺ equilibrium concentrations in the ternary system Mg-Cl-OH-H₂O at 25°C, measurements at 40°C and 60°C beside 25°C were presented together with the calculation of solubility constants for Mg(OH)₂ and the Sorel phases at 25°C, 40°C, and 60°C.

Part II of the paper present the geochemical model developing on the basis of the experimental data.

2 Materials and methods

2.1 Starting materials

MgCl₂·6H₂O, CAS No. 7791–18–6, (Fluka, purity > 99%, and Merck, ACS reagent, > 99%), Mg(OH)₂, CAS No. 1309–42–8 (BioUltra, > 99%, from Fluka and M725 from Magnesia, 99%), MgO, CAS No. 1309–48–4 (M2923 from Magnesia, > 97%) and NaCl, CAS No. 7647–14–5 (from Merck, ACS reagent, \geq 99.0%) were used for the investigations. The phase purity of all substances was checked by X-ray powder diffraction.

The magnesium chloride solutions were prepared by appropriate weighing of deionized water (CO_2 -free by boiling or flowing through with argon for 1 h) and MgCl₂·6H₂O. A suspension of NaCl ensured saturation in the respective MgCl₂ solutions.

All solution concentrations are given in molal (molality *m*) with the unit mol·(kg H₂O)⁻¹ or mmolal = mmol·(kg H₂O)⁻¹.

2.2 Preparation of the solid-liquid mixtures for equilibrations in the quaternary system Na-Mg-Cl-OH-H₂O (NaCl-saturated) at 25° C and 40° C

For the preparation of the mixtures of solutions with solids in the quaternary system Na-Mg-Cl-OH-H₂O at 25°C (sample Series 1 of TUBAF, Table 1), 1 g MgO was weighed into 250 mL PP wide-neck bottles with 200 g NaCl-saturated, n molal in MgCl₂ each. The suspensions were annealed at 25° C \pm 1°C and regularly shaken by hand every 1–3 days over a period of about 1 year.

Another sample series (sample Series 2 of KIT-INE, Table 3) was prepared by weighing 300 mg of Mg(OH)₂ (Fluka, BioUltra) into approximately 200 mL (240–270 g solution) of NaCl-saturated n molal MgCl₂ solutions. The suspensions were stored in sealed vessels at $24^{\circ}C \pm 2^{\circ}C$ in a glove box under argon atmosphere and also shaken regularly by hand. Over a period of 6 years, the development of the H⁺ solution concentrations were followed with a glass electrode (see chapter 2.4) and finally the solid phase was determined by X-ray.

The solids obtained after 1 year in sample series 1 [these were $Mg(OH)_2$ and the 3-1-8 phase] were filtered off and re-suspended in new solutions of 200 g NaCl-saturated n molal MgCl₂ solutions (partly in double approach) in 250 mL PP wide-neck bottles and equilibrated at 25°C for 131–144 days (sample Series 3a of TUBAF) and at 40°C for 32–84 days (sample Series 3b of TUBAF), see Table 4. In the case of the 40°C samples, the 2-1-4 Sorel phase (obtained in our previous studies on the ternary system Mg-Cl-OH-H₂O (Pannach et al., 2017)) was also added. The temperature of the suspensions was controlled at 25°C ± 0.2°C and at 40°C ± 0.2°C in a water bath with continuous stirring using a Teflon magnetic stirrer. Subsequently, the solution and solid phases were separated using a micro glass fibre filter (Munktell, grade MGF = 0.7 μ m).

2.3 Solid-liquid mixtures in the ternary system Mg-Cl-OH-H₂O at 25°C, 40°C, and 60°C

In Pannach et al. (2017) we published our results on the determination of solubility equilibria in the ternary system Mg-Cl-OH-H₂O at 25°C–120°C. In addition to the reported OH⁻ solubility concentrations as a function of MgCl₂ concentration, we also finally measured the H⁺ concentrations in the equilibrated suspensions at 25, 40°C and 60°C. These results are presented here as sample Series 4 (a-c) of TUBAF. The weights of the initial solution and solid components are given in Table 5 together with the equilibrium data. All suspensions were tempered in sealed 250 mL wide-necked PP bottles in water baths (25°C ± 0.2°C and 40°C ± 0.2°C, thermostat type EB, Julabo Labortechnik GmbH or 60°C ± 0.2 °C shaking water bath, company GFL, model 1,083) and shaken regularly by hand (25°C, 40°C) or automatically (60°C). Further experimental details can be found in Pannach et al. (2017).

2.4 Analytics

Solutions: The Mg²⁺ concentration was analyzed by complexometric titration in NH₃/NH₄Cl buffered solutions (pH 9–10) with Erio T as indicator and 0.05 M Na-EDTA solution (Biedermann & Schwarzenbach, 1948) (relative analytical error \pm 0.3%). The Cl⁻ concentration was determined according to the method of Mohr (Schulze & Simon, 2009) in a Na₂CO₃/NaHCO₃ buffered solution (pH 8–9) with K₂CrO₄ as indicator and 0.1 M AgNO₃ solution (relative analytical error \pm 0.2%). The total OH⁻ concentrations were determined volumetrically by acid-base back titration (0.01 M HCl and 0.01 M NaOH solution) with potentiometric endpoint determination and a pH glass electrode (combination electrode, type ROSS, Thermo-

Orion 8103BN, filling solution 3 M KCl). Reported results are the mean of double or triple titrations, where for each the sample solution of 10–20 g was directly weighed (relative analytical error \pm 0.3%). The analyzed OH⁻ concentrations are given as Mg(OH)₂ concentrations in the following figures and tables. The Na⁺ concentration was determined with the flame photometer (type BWB-XP, BWB-XP Technologies) and from sample No. 26 (Table 3, sample series 3) by ion chromatography due to equipment failure of the flame photometer.

The H⁺ concentrations were determined potentiometrically according to the method of Altmaier et al. (2003) using glass electrodes calibrated to m (H⁺) at 25°C, 40°C and 60°C. At 25°C the potential measurements were carried out with a ROSS type pH glass electrode, Thermo-Orion 8103BN (combination electrode, filling solution 3 M KCl) - same for sample Series 2 (KIT-INE laboratory) and 3a and 4a (TUBAF laboratory). For the measurements at 40°C and 60°C (TUBAF sample Series 3b and 4b, 4c), a combination electrode with a temperature sensor of the type SenTix82 (company WTW, filling solution 3 M KCl solution) was used. Both pH electrodes were calibrated against standard pH buffer solutions (pH = 4-10, Riedel de Haën, Fisher Brand and Merck) at the corresponding temperatures. The pH value is defined in dilute aqueous solutions of ionic strength *I* < 0.1 molal by the activity of the H⁺ concentration. Measurements in aqueous solutions of higher ionic strength give to an operative pH value (pH_{exp}), from which the H⁺ solution concentration is calculated using an empirical correction factor A_m (Altmaier et al., 2003):

$$-\lg m(\mathrm{H}^{+}) = \mathrm{pH}_{\mathrm{m}} = \mathrm{pH}_{\mathrm{exp}} + \mathrm{A}_{m}$$
(5)

The correction factor A_m depends on the solution composition, absolute concentration and temperature. This empirical relationship between A and a n molal salt solution of I > 0.1 molal is described by the following quadratic equations (in molal concentration units m_i):

$$A_i = B_0 + B_1 \cdot \sum_i m_i + B_2 \cdot \left(\sum_i m_i\right)^2$$

Na-Mg-Cl-OH-H₂O system:

W

 25° C (for sample Series 2 and 3a with NaCl and MgCl₂ calibration solutions):

$$A_{\text{NaCl/MgCl2}} = A_{\text{NaCl}} + A_{\text{MgCl2}}$$
(6)

with
$$A_{\text{NaCl}} = -0.0988 + 0.1715 \cdot m_{\text{NaCl}} + 0.0013 \cdot (m_{\text{NaCl}})^2$$

$$A_{MgCl2} = -0.0887 + 0.2275 \cdot m_{MgCl2} + 0.0043 \cdot (m_{MgCl2})^2$$

40°C (for sample Series 3b with NaCl/MgCl₂ mixing solutions):

$$A_{\text{NaCl/MgCl2}} = 0.04853 + 0.13377 \cdot m_{\text{NaCl/MgCl}} + 0.00188 \cdot (m_{\text{NaCl/MgCl}})^2$$
(7)

Mg-Cl-OH-H₂O system (for sample Series 4): 25° C (for Series 4a):

$$A_{MgCl2} = -0.0887 + 0.2275 \cdot m_{MgCl2} + 0.0043 \cdot (m_{MgCl2})^2$$
(8)

40°C (for Series 4b):

$$A_{MgCl2} = -0.0968 + 0.4474 \cdot m_{MgCl2} + 0.0141 \cdot (m_{MgCl2})^2$$
(9)

60°C (for Series 4c):

$$A_{MgCl2} = -0.1926 + 0.4025 \cdot m_{MgCl2} + 0.0126 \cdot (m_{MgCl2})^2$$
(10)

Using the correction factor A_m and the measured pH_{exp} values, the molal H⁺ concentrations of the solutions were determined with an accuracy of \pm 0.05 pH units.

Solids: The solid phases (after filtration from the solution washed with cold ($T < 5^{\circ}$ C) deionized water and subsequently with cold ($T < 5^{\circ}$ C) ethanol to remove adhering wash water; finally dried at room temperature in an exsiccator) were identified by X-ray powder diffraction (Bruker D8 Discover with linear detector Vantec-1 at TUBAF or Bruker AXS D8 Advance at KIT-INE; each with Cu-K α radiation). The samples were prepared as flat plates after grinding.

SEM images (exemplarily from the appropriately washed solids) were taken by TUBAF on gold-coated samples using a TESCAN Vega 5130 SB scanning electron microscope with a cathode voltage of 20 kV.

3 Results and discussions

3.1 Solid phase development in the quaternary system Na-Mg-Cl-OH-H₂O at 25°C

The development of the solid phase composition in the system Na-Mg-Cl-OH-H₂O was followed at 25°C in NaCl saturated n molal MgCl₂ solutions by suspending caustic MgO (sample Series 1 of TUBAF) as well as Mg(OH)₂ (sample Series 2 of KIT-INE) with \leq 1 g solid in 200 g solution.

MgO suspension in dilute MgCl₂ solutions (0.2 molal) resulted in the formation of Mg(OH)₂(s) beside the present NaCl. Mg(OH)₂(s) was also formed in 0.5 m_{MgCl2} solution. Finally, after 349 days, a mixture of Mg(OH)₂(s) and 3-1-8 phase was detected. The MgCl₂ concentration was slightly increased to 0.56 molal (Table 1). In a 1.0 m_{MgCl2} solution, Mg(OH)₂(s) was also identified within the first weeks and transformed into the 3-1-8 phase over months (see powder diffractograms taken within 1 year in Figure 4A). The SEM image (Figure 4C) shows the typical long needles of the 3-1-8 phase, between which particles of $Mg(OH)_2(s)$ are still visible in the "212-day sample" (Figure 4B).

In 2 or 3 m_{MgCl2} solutions, the formation of the 5-1-8 phase in addition to Mg(OH)₂ and/or the 3-1-8 phase was observed within the first few days (Figure 5). After a few weeks, only the 3-1-8 phase was present in addition to NaCl(s). In the concentrated MgCl₂ solutions (4 and 5.5 m_{MgCl2} , NaCl-saturated), the 3-1-8 phase could be identified as a solid phase after 3 days already. This time-dependent change of the solid phase composition in the differently concentrated MgCl₂ solutions (NaCl-saturated) at 25°C ± 1°C is schematically summarized in Figure 6. All values of the initial solid-solution samples as well as the analyzed solution are given in Table 1.

In the case of the Mg(OH)₂(s) suspension (sample Series 2), the development of the pH_m was monitored over an even longer period of 2,394 days (6.5 years) (Figure 7). At the beginning of the measurements, three samples (the 0.5, 2.0 and 4.0 m_{MgCl2} suspensions, all NaCl-saturated) were selected, from which a few milligrams of solid phase were taken after 16 days to determine their composition. At this time, only the 3-1-8 phase was identified in the 4.0 m_{MgCl2} solution, whereas a mixture of Mg(OH)₂(s) and 3-1-8 phase was found in the 2.0 m_{MgCl2} solution. In this solution, the Mg(OH)₂(s) continued to transform into the 3-1-8 phase with time, as shown in the final diffractograms recorded after 2,394 days (6.5 years) in Figure 8. Only in the 0.5 m_{MgCl2} solution Mg(OH)₂ could be detected as the remaining solid.

The measured pH_m show values (of the otherwise weakly acidic NaCl-MgCl₂ solutions) that are buffered in the weakly basic range within the first 400 days. After a maximum value is reached, a decrease to a constant value is observed, indicating that the equilibrium state has been established. The difference between the intermediate maximum value and the equilibrium value was up to 0.2 pH_m units in the solutions with lower MgCl₂ concentrations, in the more concentrated MgCl₂ solutions (3, 4 m_{MgCl2}) it was significantly smaller. Within the analytical error of ± 0.05 pH_m units, it can be assumed that equilibrium was reached in all suspensions after approximately 500 days. In general,

TABLE 1 Set of samples used in Series 1. Sample compositions and analytical results after 349 days of equilibration at 25°C.

		initial solid–	-liquid system		solid—liquid system						
					after suspension of 349 days						
No.	solid p	hases	MgCl ₂	solution	MgCl ₂	NaCl	Mg(OH) ₂				
	MgO	NaCl						solid + NaCl _(s)			
	[g]		[g]	[molal]	[molal]		[mmolal]				
1	1.0007	70.73	199.99	0.2	0.20	5.57	0.34	Mg(OH) ₂			
2	1.0004	60.60	200.00	0.5	0.56	4.86	0.78	Mg(OH) ₂ + 3-1-8			
3	1.0013	47.17	200.00	1.0	1.00	4.19	1.71	3-1-8			
4	1.0026	29.57	200.01	2.0	1.97	2.35	2.22	3-1-8			
5	1.0006	15.51	200.01	3.0	3.01	0.98	2.88	3-1-8			
6	1.0005	8.55	200.01	4.0	3.94	0.29	3.21	3-1-8			
7	1.0051	4.05	199.99	5.5	5.51	0.04	3.89	3-1-8			



(A) X-ray powder diffractograms of the solids obtained after different times of MgO suspension in NaCl-saturated 1.0 m_{MgCl2} solution (diff. No. 1–5); diff. No. 6: solid after re-suspension of the "349-day solid" (diff. No. 5) in new NaCl-saturated 1.0 m_{MgCl2} solution and further 131 days of suspension (= sample No. 18 of Series 3, Table 4); (B) SEM images of the solid after 212 days (diff. No. 4) and (C) after 349 days (diff. No. 5).



higher pH_m values can be observed in solutions of lower MgCl₂ concentration (Figure 7). All analytical results obtained at the end of the measurements, after 2,394 days, are shown in Table 3 together with the initial data of this sample Series 2.

The results of the sample Series 1 and 2 show unanimously that, starting from MgO or Mg(OH)₂(s) in MgCl₂ solutions of medium concentration ($0.5 < m_{MgCl2} < 4$), the approach to equilibrium needs longer periods of time (months—about 1 year), but is relatively quickly (hours - days) in 4 m_{MgCl2} , where the equilibrium phase is 3-1-8 phase. Up to 0.5 m_{MgCl2} , Mg(OH)₂(s) is identified as the stable

solid phase. In the case of sample Series 1, the intermediate occurrence of the 5-1-8 phase was also observed.

3.2 Solid-liquid equilibria

3.2.1 Na-Mg-Cl-OH-H₂O system: OH⁻ and H⁺ equilibrium concentrations at 25°C und 40°C

The stable solids, $Mg(OH)_2(s)$ and 3-1-8 phase, as well as their mixture (all being obtained from sample Series 1, where respective







Time-dependent development of PH_m in samples with initial Mg(OH)₂(s) suspended in NaCl-saturated MgCl₂ solutions (sample Series 2). Filled symbols indicate measured values with deviations from each other smaller than the analytical error of $PH_m = \pm 0.05$ (the beginning of gradually stabilizing values).

solids were filtered off), were again suspended as a new sample Series 3a in corresponding NaCl-MgCl₂ solutions at 25°C and analyzed after 131–140 days. No further changes in the composition of the solid phases were observed. The analyzed OH⁻ solution concentrations (for Series 1 in Table 1 and Series 3 in Table 4) are shown in Figure 9 as a function of MgCl₂ concentration. The comparison in Figure 9 shows that the OH⁻ solution concentrations of sample Series 1 are significantly higher than those of sample Series 3, despite their long-term suspension of almost 1 year (349 days). We have already observed such a behavior (remaining in the OH⁻ supersaturated region) in our investigations on the solid-solution equilibria in the ternary system Mg-Cl-OH-H₂O at 25°C (not at higher temperatures), using caustic MgO as the initial phase

(Pannach et al., 2017). The causes seem to be structural defects (stacking faults in the H2O-Mg-OH polyhedral layer sequences) and amorphous fractions, especially of the 3-1-8 phase, which arise during its formation from highly OH- supersaturated solutions. These stacking fault (domains) cause a higher inner energy of the 3-1-8 lattice and are the reason for the slightly higher solubility. On contact or suspension in appropriate OH⁻ free solution, they dissolve with recrystallisation (defect-free) until equilibrium is reached at low OH- solution concentrations according to sample Series 3. Still further, i.e., multiple recrystallisation tests did not lead to any further lowering of the OH- solution concentration. Therefore, in the following, only the OH⁻ concentrations determined by means of sample Series 3 will be considered as equilibrium concentrations. They agree well with those of D'Ans et al., 1955 at unknown NaCl concentration (open black squares in Figure 9 (cf; Figure 2) up to $\leq 5 m_{MgCl2}$. A clear deviation to higher values can be seen in 5.0–5.5 $m_{\rm MgCl2}$ solution, suggesting still supersaturated states. The reported invariant point between Mg(OH)₂(s) and 3-1-8 phase at a MgCl₂ concentration of 0.555 molal and 0.53 Mg(OH)₂ mmolal agrees very well with our values of 0.56 MgCl_2 molal and 0.55 \pm 0.03 Mg(OH)₂ mmolal. Furthermore, D'Ans et al., 1955 still give metastable data points for Mg(OH)2(s) at higher MgCl2 concentrations (open circles in Figure 9).

In addition to the samples equilibrated at 25°C, Mg(OH)₂(s) and the 3-1-8 phase as well as the 2-1-4 phase were also suspended at 40°C in corresponding NaCl-saturated MgCl₂ solutions for 32–84 days (sample Series 3b). Again, only Mg(OH)₂(s) and the 3-1-8 phase remained as the stable solids at this temperature, the 2-1-4 phase converted either into Mg(OH)₂(s) or the 3-1-8 phase as shown in Table 4. Compared to the 25°C data, higher OH⁻ concentrations are analyzed at 40°C with a consistent trend towards increasing OH⁻ concentrations with increasing m_{MgCl2} . The highest values are reached at MgCl₂ saturation. At 40°C its value is twice the one at 25°C. The invariant point between Mg(OH)₂(s) and 3-1-8 phase



X-ray powder diffractograms of the solid phases after 2,394 days of suspension of Mg(OH)₂(s) in NaCl-saturated MgCl₂ solutions (sample Series 2, see Table 3).





(+NaCl) has shifted from 0.56 m_{MgCl2} at 25°C to about 1.1–1.3 m_{MgCl2} at 40 °C in the NaCl-saturated solutions (Figure 10). The corresponding OH⁻ concentration has approximately tripled from about 0.0005 m Mg(OH)₂ to 0.0013–0.0015 m.

The pH_m analyzed in sample Series 2 at 25°C and sample Series 3a and 3b at 25°C and 40°C respectively (Tables 3, 4) are presented in Figure 11. The 25°C values of Series 2 form a common isotherm with those determined for Series 3a. Obviously, equilibrium with respect to H⁺ solution concentrations had been reached with both sample series in the different laboratories. As no OH⁻ concentrations were analyzed for sample Series 2 (KIT-INE), it is not possible to say whether equilibrium has also been reached for the OH⁻ solution

concentration in these suspensions over the long monitoring period of 6.5 years in comparison with sample Series 3a.

The pH_m measured at 25°C are highest (H⁺ concentrations lowest) in the solutions with lowest MgCl₂ concentrations in equilibrium with Mg(OH)₂(s) (pH_m = 9.57 in 0.2 m_{MgCl_2} NaCl saturated solution, see all values in Tables 3, 4). In MgCl₂-free NaCl-saturated solution, pH_m still increases to 10.72, as shown by the data point from Altmaier et al. (2003) in Figure 11. At the invariant point of Mg(OH)₂(s) + 3-1-8phase + NaCl in 0.56 m_{MgCl_2} solution, the pH_m was determined to be 9.32. As the MgCl₂ concentration increases, the pH_m in the presence of 3-1-8 phase + NaCl(s) decreases only gradually over the wide concentration range to pH_m = 8.7 in 5.5 m_{MgCl_2} solution. Compared



 pH_m in the system Na-Mg-Cl-OH-H₂O at NaCl saturation and 25°C (filled black symbols: sample Series 2 and sample Series 3a) in comparison with literature values (open circle: Altmaier et al., 2003, blue; Xiong et al., 2010, cf; Figure 3) and 40°C (green symbols: sample Series 3b).



to the 25°C data of Xiong et al. (2010) for the 5-1-8 phase in the investigated range of $0.5 \ge m_{MgCl2} \le 2$ (NaCl saturated), the pH_m are at higher values compared to both Mg(OH)₂(s) and the 3-1-8 phase. This indicates a metastable occurrence of the 5-1-8 phase, which is consistent with our observations of solid phase formation in the system (see Section 3.1), showing the intermediate occurrence of the 5-1-8 phase.

The data curve shown in Figure 11 for the samples at 40°C runs nearly parallel to the respective curve for 25°C, shifted to lower pH_m by about 0.6 units in the presence of Mg(OH)₂(s) and about 0.4 units in the presence of the 3-1-8 phase (see also Table 4). With Mg(OH)₂(s) as solid phase in 0.5 and 1 m_{MgCl2} solution, the pH_m was measured as 8.72 and 8.64 respectively. In the presence of the 3-1-8 phase, the values again



decrease only slightly with increasing m_{MgCl2} . Between $4 < m_{MgCl2} < 5$ a flat minimum occurs at pH_m ~ 8.3. At the invariant point of 3-1-8 phase + MgCl₂·6H₂O(s) + NaCl(s) the pH_m is 8.4–8.5.

Beside the analyzed OH^- and H^+ solution concentration, also the NaCl concentrations of saturation determined in sample Series 3a are plotted for 25°C in Figure 12. As the data show, at least approximate NaCl saturation is approached with the initial compositions of sample Series 2 (Table 3) after equilibration in the Na-Mg-Cl-OH-H₂O system. Compared to the OH⁻ free, ternary Na-Mg-Cl-H₂O system, the adjustment of the very low OH⁻ saturation concentration causes within the scatter of the experimental data only a very slight decrease of the NaCl saturation concentration in the Na-Mg-Cl-OH-H₂O system.

3.2.2 Mg-Cl-OH-H₂O system: H⁺ equilibrium concentrations at 25°C, 40°C and 60°C

In the study on the solubility equilibria in the ternary system Mg-Cl-OH-H₂O from 25°C to 120°C (Pannach et al., 2017), the pH_m in the samples equilibrated at 25°C, 40°C and 60°C were measured but not yet published. The results are given now in Table 4 (as sample Series 4a, b and c) together with all initial components. Figure 13 shows the pH_m as a function of MgCl₂ concentration for all three temperatures. The values for 40°C and 60°C are shifted to lower pH_m by about 0.6–0.4 units. The intersection of the branches for Mg(OH)₂(s) and 3-1-8 phase data indicate the invariant points, which shift from 1.7–1.8 m_{MgCl2} at 25°C to about 2 at 40°C and 2.5 at 60°C (as already observed by Pannach et al. (2017) on the basis of the "OH⁻ isotherms"). At 60°C a further Sorel phase, the 2-1-4 phase, increases relative to the 3-1-8 phase near the MgCl₂ saturation. Thus, we could measure also a pH_m value in presence of this phase in 5.8 m_{MgCl2} solution.

3.2.3 Comparison of NaCl-free and NaCl saturated system at 25°C

Comparing the two systems at 25°C shows that the stability field of the 3-1-8 phase in NaCl-saturated solutions expands towards lower MgCl₂ concentrations, as can be seen by the shift of the invariant point with Mg(OH)₂(s) from m_{MgCl2} of 1.7–1.8 in NaCl-free to 0.56 in NaCl-saturated solution (Figures 14, 15).



The OH⁻ concentrations and thus the solubility of the 3-1-8 phase are lower in NaCl-saturated than in NaCl-free solutions. However, the OH⁻ concentrations approach each other when reaching saturation concentration of MgCl₂ (Figure 14).

With the invariant point at 0.56 m_{MgCl2} , a MgO-based concrete geotechnical barrier consisting of 3-1-8 binder phase (besides inert aggregates) will be in equilibrium with NaCl-saturated solutions as soon as concentrations of MgCl₂ as low as 0.56 m_{MgCl2} are present. For solutions not saturated with NaCl higher concentrations are needed to ensure stability of the binder phase against the solution. In NaCl-free solutions a minimum of 1.7–1.8 m_{MgCl2} is required. As can be seen in Figure 15, $Mg(OH)_2(s)$ buffers a pH_m range from 9.3 to 9.6 in NaCl-saturated solutions, and if they are free of MgCl₂ up to 10.7. From 0.56 m_{MgCl2} , a pH_m of about 9.3 is established by the 3-1-8 phase, decreasing to $pH_m = 8.7$ with further increase in MgCl₂ concentration. This pH_m range also is found in NaCl-free solutions in the presence of the 3-1-8 phase. An analogous situation would be found when comparing the 40°C data of both systems, however, shifted by 0.6–0.4 units to lower pH_m values.

3.3 Solubility constants for Mg(OH)₂(s) and the Sorel phases 3-1-8, 2-1-4 and 5-1-8 at 25°C, 40°C und 60°C

The solubility constants, lg K_S , for Mg(OH)₂(s) and the Sorel phases 3-1-8 and 2-1-4 were calculated from the molal equilibrium H⁺ concentrations in the NaCl-saturated MgCl₂ solutions at 25°C and 40°C (Tables 3, 4) and in the MgCl₂ solutions free of NaCl at 25°C, 40°C and 60°C (Table 5) according to Eqs 11–18. The calculation of lg K_S was also possible for the metastable 5-1-8 phase by measuring the H⁺ concentration during its intermediate appearance in a 25 °C suspension (sample No. 46 in Table 5). The activity coefficients y_i of Mg²⁺, H⁺ und Cl⁻ and the water activity a_W were calculated using the Pitzer data set of THEREDA for the hexary system of oceanic salts including acids and bases [THEREDA, Voigt (2020)].

 $Mg(OH)_2$:

$$Mg^{2+} + 2H_2O \rightleftharpoons Mg(OH)_{2(s)} + 2H^+$$
(11)

$$lgK_{S,Mg(OH)_{2}}^{\circ} = lg\left(\frac{m_{H^{+}}^{2}}{m_{Mg^{2^{+}}}} \cdot \frac{\gamma_{H^{+}}^{2}}{\gamma_{Mg^{2^{+}}}} \cdot \frac{1}{a_{W}^{2}}\right)$$
(12)



Solid T [°C]		System I	Mg-Cl-OH-H ₂ O	System N	a-Mg-Cl-OH-H ₂ O	Overall mean value, lg K_s	
	[]	$\lg K_{\rm S} \pm \sigma$	Reference	$\lg K_{\rm S} \pm \sigma$	Reference		
Mg(OH) ₂	25	-17.16 ± 0.10 -17.16 ± 0.08	Altmaier et al. (2003) this work	$\begin{array}{c} -17.05 \pm 0.20 \\ -17.01 \pm 0.10 \\ -17.17 \pm 0.03 \end{array}$	Xiong (2008) Altmaier et al. (2003) this work	-17.1 ± 0.2	
	40	-15.86 ± 0.09	this work	-16.00 ± 0.06	this work	-15.9 ± 0.1	
	60	-14.92 ± 0.02	this work		-		
3-1-8 phase	25	-26.15 ± 0.16 -26.10 ± 0.13	Altmaier et al. (2003) this work	-26.16 ± 0.13	this work	-26.1 ± 0.2	
	40	-24.72 ± 0.04	this work	-24.88 ± 0.16	this work	-24.8 ± 0.2	
	60	-23.04 ± 0.11	this work		-		
5-1-8 phase	25	$-43.39 \pm 0.25^{*}$	this work	-43.21 ± 0.33	Xiong et al. (2010)	-43.3 ± 0.3	
2-1-4 phase	60	$-32.95 \pm 0.20^{*}$	this work		-		

TABLE 2 Solubility constants ($\lg K_s$) for Mg(OH)₂(s), and the Sorel phases 3-1-8, 5-1-8 und 2-1-4 in compare to available data from literature.

*as only one sample was available, the deviation was calculated from the H^+ concentration determination uncertainty of \pm 0.05 pH units.

TABLE 3 Initial components and sample composition for sample Series 2 (KIT-INE). Solution composition after equilibration (6.5 years) and calculated solubility constants for the stable solids Mg(OH)₂ and 3-1-8 phase in the Na-Mg-CI-OH-H₂O (NaCI-saturated) system at 25°C.

	Initi	al solid-liquid sys	tem		Equilibrated solid-liquid system						
Ne	lo. Solid Mg(OH) ₂	NaCl-saturate	olution	MarCl	NaCl						
INO.		MgCl₂·6H₂O	NaCl	H ₂ O	MgCl ₂	Naci	-lg <i>m</i> (H+)	Solid + NaCl _(s)	-lg K _s		
		[g]		[mol	al]ª						
8	0.3	20.330	58.440	189.191	0.50	5.00	9.34	Mg(OH) ₂	17.14		
9	0.3	40.660	46.752	178.382	1.00	4.00	9.17	3-1-8	26.19		
10	0.3	60.990	35.064	167.573	1.50	3.00	9.01	3-1-8	26.11		
11	0.3	81.320	23.376	156.764	2.00	2.00	8.93	3-1-8	26.16		
12	0.3	121.980	11.688	135.147	3.00	1.00	8.82	3-1-8	26.18		
13	0.3	162.640	4.675	113.529	4.00	0.40	8.81	3-1-8	26.40		

^aCalculated from initial solution compounds (not analyzed).

3-1-8 phase:

$$2 Mg^{2+} + Cl^{-} + 7 H_2 O \rightleftharpoons Mg_2 Cl (OH)_3 \cdot 4H_2 O_{(s)} + 3 H^{+}$$
(13)

$$lgK_{S,3-1-8}^{\circ} = lg\left(\frac{m_{H^{+}}^{3}}{m_{Mg^{2+}}^{2} \cdot m_{Cl^{-}}} \cdot \frac{\gamma_{H^{+}}^{3}}{\gamma_{Mg^{2+}}^{2} \cdot \gamma_{Cl^{-}}} \cdot \frac{1}{a_{W}^{7}}\right)$$
(14)

2-1-4 phase:

$$3 Mg^{2+} + 2 Cl^{-} + 8 H_2 O \rightleftharpoons Mg_3 Cl_2 (OH)_4 \cdot 4 H_2 O_{(s)} + 4 H^{+}$$
 (15)

$$lgK_{S,2-1-4}^{\circ} = lg\left(\frac{m_{H^+}^4}{m_{Mg^{2+}}^3 \cdot m_{Cl^-}^2} \cdot \frac{\gamma_{H^+}^4}{\gamma_{Mg^{2+}}^3 \cdot \gamma_{Cl^-}^2} \cdot \frac{1}{a_W^8}\right)$$
(16)

5-1-8 phase:

$$3 \text{ Mg}^{2+} + \text{Cl}^- + 9 \text{ H}_2\text{O} \rightleftharpoons \text{Mg}_3\text{Cl}(\text{OH})_5 \cdot 4\text{H}_2\text{O}_{(s)} + 5 \text{ H}^+$$
 (17)

$$lgK_{S,5-1-8}^{\circ} = lg\left(\frac{m_{H^{+}}^{5}}{m_{Mg^{2+}}^{3} \cdot m_{Cl^{-}}} \cdot \frac{\gamma_{H^{+}}^{5}}{\gamma_{Mg^{2+}}^{3} \cdot \gamma_{Cl^{-}}} \cdot \frac{1}{a_{W}^{9}}\right)$$
(18)

All calculated lg K_S values are given as mean values in Table 2 for each system and temperature (single values in Tables 3–5) compared with literature data where available. For Mg(OH)₂(s) a mean value at 25°C of lg $K_S = -17.17 \pm 0.03$ is obtained for NaCl-saturated solutions (Tables 3, 4) and lg $K_S = -17.16 \pm 0.08$ for NaCl-free solutions (Table 5). The values are in a very good agreement with those of Altmaier et al. (2003) and Xiong (2008) within the given error range as can be seen in Table 2. There are some more studies on solubility constants for Mg(OH)₂(s) discussed and evaluated by Altmaier et al. (2003), which agree within an overall mean value of lg $K_{S,Mg(OH)2,25^{\circ}C} = -17.1 \pm 0.2$. For 40°C we determined lg $K_{S,Mg(OH)2,40^{\circ}C} = -15.9 \pm 0.2$ from the two mean values, lg $K_S = -16.00 \pm 0.06$ from NaCl-saturated solutions (Table 4) and lg $K_S = -15.86 \pm 0.09$ from the NaCl-free solutions (Table 5). At 60°C a value of lg $K_{S,Mg(OH)2,60^{\circ}C} = -14.92 \pm 0.02$ was calculated from the NaCl-free MgCl₂ solutions (Table 5).

For the 3-1-8 phase the obtained value of lg $K_{S,3-1-8,25^{\circ}C} = -26.10 \pm 0.13$ agrees very well with Altmaier et al. (2003) (-26.15 ± 0.16) from

TABLE 4 Initial components and sample composition for sample Series 3 (TUBAF). Analyzed solution composition after equilibration at 25°C (131–144 days), at 40°C (32–84 days) and calculated solubility constants for the stable solids Mg(OH)₂ and 3-1-8 phase in the Na-Mg-Cl-OH-H₂O (NaCl-saturated) system.

No.	Initia	l solic	l-liquid s	system				Equilibrate	d solid-liquio	d system	
	Solids			MgCl	2 solution	MgCl ₂	NaCl	Mg(OH) ₂	-lg <i>m</i> (H ⁺)	Solid + NaCl _(s)	-lg K _s
			NaCl	[g]	[mmolal]	[mmo	olal]	[mmolal]			
	[g]										
		-	-	_	T = 25°C	: (sample S	eries 3a)	_	_		-
14	Mg(OH) ₂	<2	70.07	199.99	0.2	0.20	5.57	0.18	9.57	Mg(OH) ₂	17.20
15	Mg(OH) ₂	<2	60.20	200.00	0.5	0.56	4.86	0.59	9.30	Mg(OH) ₂	
	+ 3-1-8										
16	Mg(OH) ₂ + 3-1-8	<2	60.21	200.01	0.5	0.56	4.83	0.52	9.35	Mg(OH) ₂ + 3-1-8	
17	Mg(OH) ₂ + 3-1-8	<2	47.15	201.02	1.0	1.00	4.03	0.53	9.10	3-1-8	25.98
18	3-1-8	<2	47.15	200.01	1.0	1.00	4.19	0.64	9.14	3-1-8	26.08
19	3-1-8	<2	29.59	199.98	2.0	1.97	2.35	0.94	8.88	3-1-8	25.99
20	3-1-8	<2	29.56	200.03	2.0	1.99	2.30	0.92	8.90	3-1-8	26.04
21	3-1-8	<2	15.58	200.01	3.0	2.95	1.02	1.22	8.86	3-1-8	26.33
22	3-1-8	<2	15.56	200.05	3.0	3.02	0.98	1.20	8.77	3-1-8	26.07
23	3-1-8	<2	8.95	200.01	4.0	3.95	0.29	1.58	8.69	3-1-8	26.06
24	3-1-8	<2	8.58	200.99	4.0	4.04	0.29	1.56	8.78	3-1-8	26.32
25	3-1-8	<2	4.05	200.01	5.5	5.51	0.04	2.86	8.76	3-1-8	26.32
26	3-1-8	2.0	0.96	98.67	1.5	1.51	3.48	0.60	n. d.	3-1-8	
27	3-1-8	2.0	0.99	100.04	3.0	3.00	1.39	1.26	n. d.	3-1-8	
28	3-1-8	2.0	1.05	99.95	4.5	4.62	0.32	1.74	n. d.	3-1-8	
29	3-1-8	2.1	0.98	101.77	5.75	5.77	0.10	2.72	n. d.	3-1-8	
30	$3-1-8 + MgCl_2 \cdot 6H_2O$	2.0	1.00	95.31	5.9	5.86	0.08	3.19	n. d.	$3-1-8 + MgCl_2 \cdot 6H_2O$	
					<i>T</i> = 40°C	(sample S	eries 3b)				
31	Mg(OH) ₂	2.0	0.98	100.70	0.5	0.50	4.98	0.29	n. d.	Mg(OH) ₂	
32	2-1-4	3.0	1.00	100.68	0.5	0.50	4.98	0.33	8.72	Mg(OH) ₂	15.93
33	Mg(OH) ₂	2.0	1.00	99.78	1.0	1.0	4.04	0.99	n. d.	Mg(OH) ₂	
34	2-1-4	2.0	1.01	101.17	1.0	1.0	4.04	1.06	8.64	Mg(OH) ₂	16.06
35	3-1-8	2.0	1.02	100.98	1.5	1.49	3.25	1.50	n. d.	3-1-8	
36	2-1-4	3.0	1.00	100.70	1.5	1.49	3.25	1.58	8.54	3-1-8	24.65
37	2-1-4	3.0	1.02	99.81	3.0	3.00	1.22	2.50	8.37	3-1-8	24.75
38	3-1-8	3.0	1.01	100.03	4.5	4.60	0.30	4.23	8.32	3-1-8	24.89
39	2-1-4	3.1	1.01	100.30	4.5	4.60	0.30	4.16	8.39	3-1-8	25.09
40	3-1-8	3.0	1.01	99.45	5.75	5.73	0.03	6.86	n. d.	3-1-8	
41	2-1-4	3.1	0.99	100.16	5.75	5.73	0.03	6.54	8.37	3-1-8	25.02
42	$3-1-8 + MgCl_2 \cdot 6H_2O$	2.1	1.01	98.36	6.06	6.01	0.10	7.04	8.46	$3-1-8 + MgCl_2 \cdot 6H_2O$	

n. d.: not determined.

TABLE 5 Initial components and sample composition for sample Series 4 (TUBAF). Analyzed solution composition after equilibration at 25°C (3 years), at 40°C (3 years) and 60°C (205–318 days) in the system Mg-Cl-OH-H₂O. Calculated solubility constants for the stable solids $Mg(OH)_2$, 3-1-8 and 2-1-4 phase and the metastable 5-1-8 phase.

No.		Initial solid-lie	quid system		Equilibrated solid-liquid system						
	So	lid	MgCl ₂ s	olution	MgCl ₂	Mg(OH) ₂	-lg <i>m</i> (H⁺)	Solid	-lg K _s		
	[c	J]	[g]	[molal]	[molal]	[mmolal]					
				T = 25°C (samp	le Series 4a)						
43	(MgO	1.0013) ^a	199.99	0.5	0.51	0.45	9.05	Mg(OH) ₂	17.27		
44	(MgO	1.0019) ^a	200.00	1.0	1.02	n. d.	8.90	Mg(OH) ₂	17.08		
45	(MgO	1.0000) ^a	200.00	1.0	1.08	1.06	8.93	Mg(OH) ₂	17.14		
46	(MgO	1.0313) ^a	201.42	1.5	1.51	2.84	8.99	5-1-8 ^b	43.39		
47	(MgO	1.0015) ^a	200.01	1.5	1.54	2.31	9.01	3-1-8 ^b	26.19		
48	(MgO	0.0948) ^a	200.01	2.0	2.01	n. d.	8.88	3-1-8	26.06		
49	(MgO	1.0003) ^a	200.00	3.0	3.00	n. d.	8.73	3-1-8	25.99		
50	(MgO	0.0949) ^a	200.03	3.0	3.01	n. d.	8.68	3-1-8	25.84		
51	(MgO	1.0087) ^a	200.97	3.5	3.53	n. d.	8.67	3-1-8	25.94		
52	(MgO	0.9293)ª	185.81	4.0	3.95	2.74	8.68	3-1-8	26.04		
53	(MgO	0.0947) ^a	200.02	5.0	4.97	n. d.	8.74	3-1-8	26.29		
54	(MgO	1.0011) ^a	200.00	5.0	5.10	3.41	8.67	3-1-8	26.08		
55	3-1-8	0.1018	157.25	1.5	1.53	1.34	9.02	3-1-8	26.21		
56	3-1-8	0.1010	150.00	2.0	2.04	1.65	8.89	3-1-8	26.11		
57	3-1-8	0.1080	149.99	4.0	4.13	2.02	8.71	3-1-8	26.15		
58	3-1-8	0.1104	150.09	5.5	5.46	2.94	8.74	3-1-8	26.27		
				$T = 40^{\circ}$ C (samp	le Series 4b)						
59	(MgO	1.0011) ^a	200.00	0.5	0.53	1.25	8.41	Mg(OH) ₂	15.99		
60	(MgO	1.0009) ^a	200.00	1.0	1.05	1.63	8.28	Mg(OH) ₂	15.83		
61	(MgO	1.0035) ^a	200.00	1.0	1.03	0.83	8.24	Mg(OH) ₂	15.75		
62	(MgO	1.0003) ^a	200.00	1.5	1.55	2.58	8.29	Mg(OH) ₂	15.86		
63	3-1-8	0.1514	150.01	3.0	3.06	3.76	8.34	3-1-8	24.74		
64	3-1-8	0.1513	150.01	3.5	3.55	3.99	8.28	3-1-8	24.67		
65	3-1-8	0.1546	150.00	4.0	4.08	4.10	8.28	3-1-8	24.75		
				$T = 60^{\circ}$ C (samp	le Series 4c)						
66	(MgO	0.9999) ^a	199.99	1.0	1.01	1.26	7.83	Mg(OH) ₂	14.90		
67	(MgO	1.0004) ^a	200.37	2.5	2.49	8.57	7.87	3-1-8 ^b	23.00		
68	(MgO	1.0006) ^a	200.01	5.5	5.34	12.53	7.82	3-1-8	23.06		
69	Mg(OH) ₂	0.1004	199.95	1.0	1.02	0.96	7.83	Mg(OH) ₂	14.90		
70	Mg(OH) ₂	0.1110	200.06	2.0	1.99	3.39	7.86	Mg(OH) ₂	14.94		
71	3-1-8	0.2307	200.01	2.0	2.00	3.11	7.86	Mg(OH) ₂	14.95		
72	3-1-8	0.2551	200.02	2.5	2.51	6.63	7.87	Mg(OH) ₂	14.93		
73	3-1-8	0.2679	200.01	3.0	2.99	8.41	7.78	3-1-8	22.86		

(Continued on following page)

TABLE 5 (*Continued*) Initial components and sample composition for sample Series 4 (TUBAF). Analyzed solution composition after equilibration at 25°C (3 years), at 40°C (3 years) and 60°C (205–318 days) in the system Mg-Cl-OH-H₂O. Calculated solubility constants for the stable solids $Mg(OH)_2$, 3-1-8 and 2-1-4 phase and the metastable 5-1-8 phase.

No.		Initial solid-lie	quid system		Equilibrated solid-liquid system						
	So	lid	MgCl ₂ solution		MgCl ₂	Mg(OH) ₂	-lg <i>m</i> (H⁺)	Solid	-lg K _s		
	[g]		[g]	[molal]	[molal]	[mmolal]					
	$T = 60^{\circ}$ C (sample Series 4c)										
74	3-1-8	0.2893	200.00	3.5	3.48	8.59	7.80	3-1-8	22.99		
75	3-1-8	0.2730	200.02	4.0	4.02	9.29	7.77	3-1-8	22.95		
76	3-1-8	0.3378	200.02	5.0	4.95	11.77	7.83	3-1-8	23.13		
77	3-1-8	0.1984	200.00	5.5	5.35	13.36	7.88	3-1-8	23.24		
78	3-1-8	0.6237	200.04	6.0	5.78	16.24	7.85	3-1-8 ^b	23.10		
79	2-1-4	0.4122	200.07	6.3	5.79	7.13	7.71	2-1-4	32.95		

No's in italics: already listed in Pannach et al. (2017). All other No's are additional equilibrated samples.

aclear OH⁻-supersaturated MgCl₂-solution after filtration of the remaining MgO [see exp. part in Pannach et al. (2017)].

^bmetastabile.

n. d. not determined.

measurements in MgCl₂ solutions at 25°C. Our measurements in NaCl-saturated MgCl₂ solutions (Tables 3, 4) yield a consistent value of lg $K_{S,3-1-8,25^\circC} = -26.16 \pm 0.13$. At 40°C, equally consistent values with lg $K_{S,3-1-8,40^\circC} = -24.88 \pm 0.16$ and -24.72 ± 0.04 were calculated from the NaCl-saturated (Table 4) and NaCl-free solutions (Table 5). From the measurements at 60°C in MgCl₂ solutions a lg $K_{S,3-1-8}$, $60^\circC = -23.04 \pm 0.11$ results accordingly. For the 2-1-4 phase occurring at and above 60°C in concentrated MgCl₂ solution, the solubility constant could only be determined from one sample (in 5.79 molal MgCl₂-solution, Table 5) with lg $K_{S,2-1-4,60^\circC} = -32.95 \pm 0.2$.

4 Conclusion

Sorel phases are binder phases of the magnesia building (Sorel cement/concrete) highly material suitable for construction of geotechnical barriers in rock salt formations. Compared with classical concrete, materials based on Sorel phases possess the principal property of being stable against saline MgCl₂ containing solutions. This specific feature represents a crucial prerequisite for the construction of geotechnical barriers in repositories for radioactive waste in rock salt, as potentially occurring brines are expected to contain MgCl₂. In addition, to minimize solubility and possible mobilization of actinides in brines systems, the pH should preferably be buffered in the weakly alkaline range. Detailed understanding of relevant solid-liquid equilibria and related pH_m data for the equilibrium solutions provide the scientific basis and information in the context of safety analysis.

In this work, the solid-liquid equilibria of the Sorel phases and $Mg(OH)_2(s)$ in the system Na-Mg-Cl-OH-H₂O at saturation of NaCl were determined at 25°C and 40°C. Starting from the suspension of MgO (sample Series 1, ss 1) and Mg(OH)₂(s) (sample Series 2, ss 2), the solid phase formation was followed at

 25° C over a period of one (ss 1) and 6 years, respectively, including the determination of H⁺ solution concentrations, pH_m, (ss 2) as a function of MgCl₂ molality.

Mg(OH)₂(s) and the 3-1-8 phase were identified as the stable solids in the system. Following their further equilibration at 25°C and 40°C (ss 3), the equilibrium OH⁻ and H⁺ concentrations (pH_m) were determined. Mg(OH)₂(s) is the stable phase in the presence of NaCl-saturated solutions with low MgCl₂ content (up to about 0.56 m_{MgCl_2}) and the 3-1-8 phase in the more concentrated MgCl₂ solutions at 25°C. At 40°C, the invariant point shifts to 1–1.5 m_{MgCl_2} . The 5-1-8 Sorel phase was found to occur only intermediately during the study period of ss1 and is therefore only a metastable phase in the solid-solution system.

In addition to the already published solid-liquid equilibria for the ternary system Mg-Cl-OH-H₂O (25° C-120^oC) in Pannach et al. (2017), the pH_m determined at 25^oC, 40^oC and 60^oC are reported here. Using these and with known ion-interaction Pitzer coefficients, the solubility constants for Mg(OH)₂(s) and the 3-1-8 phase could be calculated for 25^oC, 40^oC and 60^oC. From the measurements in the ternary system it was also possible to calculate the solubility constant for the metastable 5-1-8 phase at 25^oC and for the 2-1-4 phase at 60^oC, which was found only at higher temperature in the ternary system at high MgCl₂ concentrations.

On the basis of the solid-liquid equilibria determined in this work, it is now possible to predict the long-term stability of magnesia building material in contact with solutions in a saline environment on a significantly improved scientific level and with high robustness. The pH_m values developing in equilibrium with the respective Sorel phases or $Mg(OH)_2(s)$ are identified as a function of the solution composition for the system Na-Mg-Cl-OH-H₂O at NaCl saturation.

The data also allow an extension of the Pitzer dataset in THEREDA to calculate the solubility equilibria of Sorel phases

and $Mg(OH)_2(s)$ in complex salt solutions of the hexary system of oceanic salts, which is presented in Part II of this work.

Data availability statement

The original contributions presented in the study are included in the article/supplementary material, further inquiries can be directed to the corresponding author.

Author contributions

DF: initiator of the investigation, head of the research area, data evaluation and writer of the paper. MP: experimentator, analysis and data evaluation, preparation of figures and tables. IP: experimentator, analysis. VM: experimentator and data evaluation. MA: experimentator, analysis, date evaluation, and co-writer of the paper. WV: initiator of some measurements, advisor, and co-writer of the paper.

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Solubility of anhydrite and gypsum at temperatures below 100°C and the gypsum-anhydrite transition temperature in aqueous solutions: a re-assessment

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Anhydrite and gypsum are omnipresent in sedimentary rocks of all types. They occur as massive layers or are distributed within other geological formations as in clays. Understanding the conditions of formation and the stability of the hydrated and anhydrous form of calcium sulfate is crucial in an elucidation of the genesis of the geological formations envisaged as potential host rock for radioactive waste disposal. Estimations of the temperature, where gypsum is dehydrated to anhydrite in water vary between 30°C and 60°C. The extremely slow crystallization kinetics of anhydrite at T < 90°C prevents a direct determination of this transition temperature. In the present work the different approaches to fix this temperature are discussed. It is shown that careful assessment of solubility data and calorimetric measurements yields a transition temperature of $42^{\circ}C \pm 1^{\circ}C$. For results essentially deviating from this value methodic deficiencies are revealed and discussed. Thus, a long-standing discussion about the thermodynamic aspect of the gypsum-anhydrite conversion can be closed, not the kinetic part.

KEYWORDS

solubility equilibrium, gypsum, anhydrite, transition temperature, thermodynamics

1 Introduction

Calcium sulfate occurs in several forms: as dihydrate (mineral: gypsum), as hemi-hydrate (mineral: bassanite) and anhydrous (mineral: anhydrite). Anhydrite occurs for instance in the important Zechstein formation as "Hauptanhydrit" within evaporitic geological formations and is omnipresent in other sedimentary rocks like clays. The occurrence of the different forms of calcium sulfate in various environments can be an indication for certain processes in the genesis of the geological formation. Geochemists have to answer various questions as: are these minerals of primary or secondary origin? At which temperature they have been formed? Which remineralization reactions could form the mineral assembly found in the geological zone. Naturally, answers to these questions will be part of the safety assessment for a potential nuclear disposal in a geological host in rock salt or in clay.

The answer, how anhydrite could be formed at T < 50°C or 60°C is still open, since in the lab in time scales of years no primary precipitation has been observed. When saturating an aqueous solution with CaSO₄ at ambient temperatures gypsum (CaSO₄·2H₂O) represents the thermodynamically stable phase. Enhancing the temperature at a certain point the anhydrous phase, anhydrite, becomes the stable phase and gypsum the metastable phase.

The temperature, where both phases can co-exist represents the transition temperature. For this point the solubility of both phases is equal. The experimental difficulty to fix the transition temperature more accurate is caused by the very slow kinetics of crystallization and dissolution of anhydrite in water at T < 100°C.

In our review on crystallization and stability of $CaSO_4$ containing phases (Freyer and Voigt, 2003) we summarized the various opinions on the transition temperature gypsum-anhydrite without critical assessing solubility and other data. Thus, a broad interval of 42°C-60°C was left for discussion.

In the mean-time a series of papers appeared related to the transition temperature gypsum-anhydrite. Krumgalz published a collection of solubility data of gypsum, anhydrite and hemi-hydrate of CaSO₄ in water and performed empirical fits of the temperature dependence (Krumgalz, 2018). According to these equations the crossing-point of the gypsum and anhydrite solubility curve is at $45.6^{\circ}C$ and m(CaSO₄) = 0.01545 mol/kgw. Shen et al. (2019) assessed solubility data in the system CaSO₄-H₂O to establish a Pitzer model. Their solubility-based model gives the gypsumanhydrite transition at 42.8°C. An electrolyte-NRTL model to describe the solubilities in the system CaSO₄-H⁺-PO₄³⁻-SO₄²⁻-H₂O was developed by Messnaoui and Bounahmidi (2006). Their model (adapted thermodynamic data of the CaSO₄ phases) yield a transition temperature near 28°C (read off from their Figure 5). Berdugo et al. gave an extensive review of the phase diagram CaSO₄-H₂O covering most of the available literature without a conclusion to a preferred transition temperature gypsum-anhydrite (Berdugo et al., 2008). Van Driessche et al. (2011) while analyzing the possible growth rates of the giant gypsum crystals in the Naica mine (Mexico) assume a transition temperature of 58°C. Zeng et al. established thermodynamic models of the systems CaSO₄-H₂O and CaSO₄-H₂SO₄-MSO₄-H₂O (M = Cu, Zn, Ni. Mn) within a temperature range of 25°C-90°C (Zeng and Wang, 2011; Wang et al., 2012; Wang et al., 2013). For the system CaSO₄-H₂SO₄-H₂O solubility data were determined for gypsum and anhydrite (Wang et al., 2013). According to their model the transition temperature is 41.8°C. A paper entitled "the gypsum—anhydrite paradox revisited" appeared in year 2014 (Ossorio et al., 2014). In this work kinetic experiments and arguments are discussed for finding primary anhydrite crystallized below 60°C in geological time scales.

The purpose of the following work is to fix the transition temperature gypsum-anhydrite as accurate as possible by reassessing published solubility data in water and electrolyte solutions as well as calorimetric data.

2 Methodology

2.1 Thermodynamic relationships

The general Eq. 1 connects reaction quantities as the standard Gibbs energy $\Delta_R G^{\varnothing}$, enthalpy $\Delta_R H^{\varnothing}$, entropy $\Delta_R S^{\varnothing}$ with the equilibrium constant K^{\varnothing} of that reaction.

$$\Delta_R G^{\varnothing} = \Delta_R H^{\varnothing} - T \Delta_R S^{\varnothing} = -RT \cdot \ln K^{\varnothing}$$
(1)

For the gypsum-anhydrite conversion reactions (I-III) are of interest.

$$CaSO_{4(s)} + 2H_2O_{(l)} \rightarrow CaSO_4 \cdot 2H_2O_{(s)}$$
(I)

$$CaSO_{4(s)} \to Ca^{2+}_{(aq)} + SO^{2-}_{4(aq)}$$
(II)

$$CaSO_4 \cdot 2H_2O_{(s)} \rightarrow Ca^{2+}_{(aq)} + SO^{2-}_{4(aq)} + 2H_2O_{(l)}$$
 (III)

Reactions (II) and (III) represent the solubility constants of anhydrite (Eq. 2) and gypsum (Eq. 3).

$$K_{II}^{\emptyset} = m_{Ca2+} m_{SO4(2-)} \gamma_{\pm CaSO4}^2$$
(2)

$$K_{III}^{\emptyset} = m_{Ca2+}m_{SO4(2-)}\gamma_{\pm CaSO4}^{2} \cdot a_{w}^{2}$$
(3)

with m_i and γ_{\pm} the corresponding molalities and mean activity coefficients. Combining Eqs 2, 3 yields the equilibrium constant K_I^{\emptyset} (Eq. 4) for reaction (I).

$$-\Delta_{R}G_{I}^{\varnothing} = RT \cdot \ln K_{I}^{\varnothing} = RT \cdot \ln K_{II}^{\varnothing} - RT \cdot \ln K_{III}^{\varnothing} = RT \cdot \ln \frac{K_{II}^{\varnothing}}{K_{III}^{\varnothing}}$$
$$= -2RT \cdot \ln a_{w}$$
(4)

Applying these equations several strategies can be derived to determine the conditions (T, solution composition) for the simultaneous solubility equilibrium of gypsum and anhydrite (I).

2.1.1 Solubility determinations in water

The most widely applied method represents the determination of the solubility of anhydrite and gypsum in dependence on temperature in pure water within the stable and metastable region. At the temperature, where the two solubility curves cross each other the constants K_{II}^{\varnothing} and K_{III}^{\varnothing} are equal and thus this temperature represents the conversion or transition temperature between gypsum and anhydrite. Note that right-hand side of Eq. 4 becomes zero in pure water ($a_w = 1$) or dilute solutions, for which $a_w = 1$ might be assumed.

2.1.2 Solubility determinations in electrolyte solutions

In electrolyte solutions the transition temperature will decrease, since $a_w < 1$. This is easily shown by combining Eqs 1, 4 and solving for T (Eq. 4a). The standard data $\Delta_R H^{\emptyset}$ and $\Delta_R S^{\emptyset}$

$$\frac{\Delta_R H^{\varnothing}}{(\Delta_R S^{\varnothing} - 2Rln_{aw})} = T$$
(4a)

are independent on electrolyte composition and $ln(a_w)$ becomes negative. Thus, a positive value is added in the denominator, which requires a reduced T to maintain equality in Eq. 4a. The crossingpoint of the solubility curves of gypsum and anhydrite as a function of electrolyte concentration at T < T (transition, water) yields the electrolyte concentration, where at the chosen temperature both solids are in equilibrium. If the water activity is known at the given electrolyte concentration and solution temperature then through Eq. 4a a relation between water activity and transition temperature can be established. The relation is independent on the type of electrolyte.

2.1.3 Calorimetric determination of the transition temperature

At the transition temperature in pure water or dilute solutions the water a_w can be set to 1.0, which according to Eq. 4 gives

References	Transition Temperature/ °C	Method	
van't Hoff (1912)	63.5	ΔV , ΔP of reaction	
Partridge and White (1929)	38-39	Solubility in water	
Hill (1937)	42 ± 1	Solubility in water	
Posnjak (1938)	42 ± 1	Solubility in water	
Kelley et al. (1941)	40	Calorimetric	
Bock (1961)	42	Solubility in water	
Zen (1965)	46 ± 25	Re-analysis calorimetric data	
Power et al. (1964)	41 ± 1	Solubility in water	
Marshall, W. L. et al. (1964), Marshall and Slusher (1966)	42	Thermodyn. model CaSO ₄ -NaCl-H ₂ O	
Hardie (1967)	58 ± 2	Conversion reaction in electrolyte solutions	
D'Ans (1968)	About 40	Solubility in water and model	
Blount, C. W. and Dickson, F. W. (1973)	56 ± 3	Solubility in water	
GRIGOR'EV and SHAMAEVP (1976)	About 40	Emf concentration cell	
Knacke and Gans (1977)	55.5 ± 1.5	Gypsum growth detection in solution, when anhydrite is metastable	
Innorta et al. (1980)	49.5 ± 2.5	Solubility in water	
Corti and Fernandez-Prini (1984)	42.6 ± 0.4	Thermodyn. model CaSO ₄ -H ₂ O	
Möller (1988b)	49	Thermodyn. model CaSO ₄ -NaCl-Na ₂ SO ₄ -CaCl ₂ -H ₂ O	
Raju and Atkinson (1990)	59.9	Thermodyn. model CaSO ₄ -H ₂ O	
Messnaoui and Bounahmidi (2006)	28-30	Thermodyn. model CaSO4-H2SO4-H3PO4-H2O	
Azimi et al. (2007)	40 ± 2	Thermodyn. model CaSO4-H2O	
Kontrec et al. (2002)	40	Transformation kinetics ^a	
Altmaier et al. (2011)	43.0	Thermodyn. model (THEREDA) Na ⁺ , K ⁺ , Mg ²⁺ , Ca ²⁺ //Cl ⁻ , SO ₄ ²⁻ -H ₂ O	
Wang et al. (2013)	41.8	Thermodyn. model CaSO4-H2SO4-H2O	
Krumgalz (2018)	45.6	Solubility, statistical analysis	
Li et al. (2018)	41.1	Thermodyn. model CaSO ₄ -H ₂ O	
Shen et al. (2019)	42.8	Thermodyn. model CaSO ₄ -H ₂ O	

TABLE 1 Methods applied in estimation of the transition temperature gypsum-anhydrite.

^aKontrec et al. cited in the table of transition temperatures of Krumgalz (2018) did not determine the transition temperature in his kinetic experiments.

$$\Delta_R G_I^{\varnothing} = 0 = \Delta_R H_I^{\varnothing} - T_{trans} \Delta_R S_I^{\varnothing}$$
⁽⁵⁾

The right-hand side contains only quantities, which can be determined calorimetrically and thus are independent on kinetics of crystallization. When the reaction enthalpy and entropy of reaction (I) are determined as function of T, then through Eq. 5 the $T_{\rm trans}$ can be calculated.

2.1.4 Thermodynamic modeling of data of different types and systems

A diversity of thermodynamic and equilibrium data can be combined using an activity model within a framework of Eqs 1–4. The success depends on an appropriate data assessment and a compromise between number of adjustable parameters and accuracy of data description. In Table 1 references are listed in which the transition temperature was predicted using the different methods.

2.2 Solubility determination

2.2.1 Anhydrite and gypsum in water

The most direct way to determine the transition temperature is to determine experimentally the solubility of gypsum and anhydrite in dependence on temperature. Due to the slow kinetics of anhydrite crystallization gypsum can exist metastable for long time in aqueous suspension considerable above the transition temperature. Vice versa anhydrite can exist metastable below the transition temperature due to low rates of gypsum nucleation under conditions of not too high supersaturation (Lancia et al., 1999;



Fu et al., 2012; Otalora and Garcia-Ruiz, 2014). Thus, the determination of the crossing point is experimentally feasible. The more difficult part in such an investigation represents the solubility curve of anhydrite. In water below 80°C it is practically not possible to achieve saturation by crystallizing anhydrite from a supersaturated solution. Saturating water by dissolving anhydrite is also a slow process. Thus, the experimenter is not sure whether saturation was reached or not after a certain time. Other factors are also important for the observed solubility values of anhydrite, these are:

- Purity of natural anhydrite
- Preparation method of anhydrous calcium sulfate from gypsum (particularly temperature/time profile of dewatering)
- Crystal size and the surface energy
- Purity of substances for gypsum preparation (soluble impurities)
- Analytical and sampling technique
- Mechanical attrition due to stirring

These factors are more important for anhydrite than for gypsum, since for instance tiny anhydrite crystals will have a higher solubility and because crystallization does not occur the dissolved part from these crystals remains in solution and causes a higher solubility. On the other side, using samples with large crystals separated from fines, the dissolution kinetics becomes extremely slow.

In order to eliminate effects of fines in solubility experiments with anhydrite D'Ans (1968) applied a 3-week boiling for aging natural, grinded anhydrite samples. Hill prepared anhydrite by boiling gypsum in 20% sulfuric acid for 3 days (Hill, 1934; Hill, 1937).

2.2.1.1 Solubility of anhydrite

Krumgalz (2018) collected data of solubility of calcium sulfate in water from 110 papers. From these he extracted 190 data points for anhydrite up to 408°C. 83 data points of anhydrite solubility were at T \leq 100°C, from which he accepted 64. As outliers he treated points located outside of an 80% confidence (corresponds approx. 1.3 σ) interval without giving the interval for his functions. For the interval 0°C–200°C he gave the fitting function Eq. 6

$$m_{sat,CaSO4} = 7.737E - 13 \cdot T^{5} - 5.106E - 10 \cdot T^{4} + 1.254E - 7 \cdot T^{3}$$
$$- 1.330E - 5 \cdot T^{2} + 4.239E - 4 \cdot T + 0.01395$$
(6)

T in °C, m in mol/kgw, kgw = kg H₂O N = 125 σ = 8.48E-4

Using Eq. 6 and the data set data set of N points (Tmax = 200°C) accepted by Krumgalz we calculated a std. deviation given above as σ . In Figure 1 the data for anhydrite accepted by Krumgalz are plotted up to 100°C with an identification of the authors. His fitted curve (Eq. 6) turns down below 25°C, which is a consequence particularly of the data from Poggiale (1843). Inspection of the original papers revealed that some data had been misinterpreted by Krumgalz, for example, Poggiale determined the solubility of gypsum, not of anhydrite. Table 2 lists the data, which were identified as wrong or outliers in this work for the temperature range up to 100°C.

Figure 2 shows a plot of the corrected data list (changed data list Table 2) with a fit as a quadratic function (Eq. 7) and the original

TABLE 2 Changes	made in this	work in	respect to t	he data	list (Krumgalz, 2018).
-----------------	--------------	---------	--------------	---------	------------------------

T/°C	CaSO ₄ /mol/kgw	References	Change
0.0	0.01506	Poggiale (1843)	Deleted
20.0	0.01770	Poggiale (1843)	Deleted
20.0	0.0155	d'Anselme (1903)	Deleted
20.0	0.0153	Kuznetsov (1946)	Deleted
20.0	0.0205	D'Ans et al. (1955)	Added
25.0	0.015	Möller (1988b)	Deleted ^a
35.0	0.01866	Poggiale (1843)	Deleted
50.0	0.0175	Blount, C. W. and Dickson, F. W. (1973)	Deleted
50.0	0.0169	Dickson, F. W. et al. (1963)	Deleted
50.0	0.0136	D'Ans (1968)	Added
50.0	0.0139	D'Ans (1968)	Added
50.0	0.0144	D'Ans (1968)	Added

^aNo exp. data in this work.



curve from Krumgalz. The difference within the range $40^{\circ}C-60^{\circ}C$ is small, but is significant in respect to the temperature of crossing the solubility curve of gypsum as will be shown later. The behavior below $25^{\circ}C$ seems to be more realistic with the new function.

$$m_{CaSO4} = 0.02532 - 2.37528E - 4 \cdot T + 3.44419 \cdot T^2$$
(7)

T in °C N = 59 σ = 6.63E-4

A third set of data was considered from the authors (Hill, 1937; Posnjak, 1938; Bock, 1961; Power et al., 1964), who particularly investigated the solubility of anhydrite in parallel to the one of gypsum to fix the temperature of crossing of the solubility curves. The fit of their anhydrite data yields Eq. 8—plot in comparison to all others see below in Section 2.2.2.

$$m_{CaSO4} = 0.026985 - 3.10225E - 4 \cdot T + 9.19957E - 7 \cdot T^2$$
 (8)

T in °C N = 24 σ = 4.8E-4

It is remarkable that Eq. 8 shows the lowest std. deviation in comparison with the previous fits.

2.2.1.2 Solubility of gypsum

Due to the large amount of data for gypsum, initially we assumed, that it is unnecessary to select or unselect certain points. However, the data reported by 62 different authors or author groups contain a large number of single point determinations in water, while the authors interest was focused to systems with the presence of other electrolytes. The data accepted by Krumgalz for gypsum are plotted in Figure 3. All the data accepted by Krumgalz are represented by stars. To distinguish several authors other symbols are overlayed. The red curve represents the fit of Krumgalz (2018) (Eq. 9). Using his Eq. 9 and the data of his accepted list we calculated a std. deviation as given below.

$$m_{CaSO4} = 0.01281 + 1.641E - 4 \cdot T - 2.868E - 6 \cdot T^{2} + 1.179E - 8 \cdot T^{3}$$
(9)

T in °C N = 206 σ = 3.07E-4

For most of the data the scatter is smaller than in case of anhydrite. The data of Innorta et al. (1980) are highlighted as red closed circles in Figure 3. These data are significant lower than the majority of data of other authors, when $T \ge 40^{\circ}$ C. A reason for this deviation can be found in a notice in the text of their paper, where it was stated, in case they detected gypsum in the suspension (quantitatively by calibrated XRD) the solubility datum was considered as belonging to the gypsum equilibrium due to its faster crystallization kinetics.

Unfortunately, although a calibration curve for solid mixtures anhydrite/gypsum was shown, no quantitative statement was made about the portion of gypsum if present in the suspension. Because Innorta et al. emphasize to had been able to check the presence of each of the solid phases down to 0.05%, one can assume that the gypsum content was quite low in these cases. Thus, it becomes



TABLE 3 Deleted data from the gypsum data set of Krumgalz (2018).

T/°C	m _{CaSO4} /mol/kgw	References
25.0	0.0147	Nakayama and Rasnik (1967)
25.0	0.0159	Zieler 1927 ^a
25.0	0.0161	Block and Waters, O. B. (1968)
30.0	0.0163	Bock (1961)
42.0	0.0163	Zdanovskii, A. B. and Vlasov, G. A. (1968)
50.0	0.0161	Bell and Taber (1906)
70.0	0.0136	Li and Demopoulos (2005)
80.0	0.0129	Stolle (1900)
80.0	0.0130	Kydynov and Druzhinin 1957 ^a
100.0	0.0120	Sagaidachnyi and Mordberg (1933)

^aAuthor given in table of Krumgalz (2018), but not cited in his reference list.

understandable that in the region, where anhydrite is expected to present the stable phase (T > 40°C), gypsum was present in an amount not large enough to reach its higher metastable saturation concentration. There are a few low-lying points of Stolle (1900), Kydynov (1957) and Li and Demopoulos, (2005) for which no particular reason can be found in the original paper. However, these points are also considered as outliers (see Table 3). Even in the large data set of Krumgalz for gypsum the effect of low-lying data of Innorta et al. is evident. A fit (Eq. 10) with a reduced set of data (see Table 3) shifts the curve significantly as can be seen comparing the red (Krumgalz) and black (this work) curves and decreases the std. deviation.

$$m_{CaSO4} = 0.012826 + 1.58843E - 4 \cdot T - 2.65673E - 6 \cdot T^{2} + 1.01943E - 8 \cdot T^{3}$$
(10)

T in °C N = 182 σ = 2.05E-4

Analogous to anhydrite a separate fit of the data given by the authors (Hill, 1937; Posnjak, 1938; Bock, 1961; Power et al., 1964) was performed (Eq. 11), which yielded a std. deviation nearly identical to our reduced data set (Eq. 10).

$$m_{CaSO4} = 0.01294 + 1.59165E - 4 \cdot T - 2.74714E - 6 \cdot T^{2} + 1.10437E - 8 \cdot T^{3}$$
(11)

T in °C N = 37 σ = 2.02E-4.

2.2.2 Transition temperature gypsum-anhydrite in water

The purely statistically fitted curves of the data by Krumgalz (Eqs 6, 9) yield a crossing point of the gypsum-anhydrite solubility curve at 45.6°C (Figure 4). This value looks like a compromise between the low and high valued estimations. However, considering the std. deviation of the functions the limits are between 40.4° C and 51.1° C. Considering our fits with the corrected data sets for gypsum and anhydrite (Eqs 7, 10) gives a temperature of 43.9° C (Figure 4) with lower and upper limits of 40.4° C and 48.6° C. The numerical values are listed in Table 4.

Figure 5 shows a plot of the Eqs 8, 11 from the fit of the data sets of authors, who investigated particularly both gypsum and anhydrite to



Crossing-points of fitted curves of the gypsum and anhydrite solubility according to Krumgalz (2018) black lines and this work blue lines.



determine the crossing point. In this case a transition temperature of 41.9°C is obtained with narrower error limits between 38.9°C and 45.1°C.

As one can see from Figure 4, the transition temperature shifts to lower values, when correcting the data set of Krumgalz and even lower (Figure 5), if one selects and combines the data of the authors (Hill, 1937; Posnjak, 1938; Bock, 1961; Power et al., 1964), who had been dealing with the subject particularly. The same is valid for the uncertainty, which is lowest in the last row of Table 4. The results of the authors mentioned above, are plotted separately in Figure 6. Locating the crossing points in enlarged plots yields

(Hill, 1937) 42.4°C (Bock, 1961) 42.4°C (Power et al., 1964) 41.6°C (Posnjak, 1938) 42.0°C, 44.5°C (this point was from a non-aged anhydrite)

The variation is very much smaller than from the statistical fits of the individual solubility curves of gypsum and anhydrite from different authors, who have investigated the solubility of either gypsum or anhydrite. The two values from Posnjak originate from two qualities of anhydrite he had used. The higher temperature results from the solubility of an anhydrite prepared by heating gypsum for a few hours at 500°C without aging, the lower is from a natural sample, which Posnjak himself assigns as the more reliable datum. The conclusion from all these considerations is that pure statistical treatment of assumed reliable data vield a transition temperature between 42°C and 45°C with a broad confidence interval of ±8°C. The particular designed experiments to determine the transition temperature by solubility determinations of both solid phases by the respective authors gave 42° C with a scatter of only $\pm 1^{\circ}$ C. Separate fitting of their results for gypsum and anhydrite gave the same transition temperature, but a wider scatter $(\pm 3^{\circ}C)$. These facts hint on methodic differences (errors), which are compensated, when investigating both phases with the same (analytical, sampling) technique. From our personal experience we know, that beside other factors, sampling techniques have a large effect on the results of solubility determinations. They are quite individual and a detailed description would be too lengthy for a publication in scientific journal. In conclusion, 42°C ± 1°C should be considered as the correct transition temperature in water.

By the way, a thorough discussion, why the high value of the transition temperature of van't Hoff (1912) is wrong can be found by Posnjak (1938). In brief, the conclusions of van't Hoff are based on misinterpretations of tedious dilatometric and tensiometric measurements of hydration/dehydration reactions of gypsum into hemi-hydrate and anhydrite in water and electrolyte solutions.

2.2.3 Solubility of gypsum and anhydrite in electrolyte solutions

Several authors supposed that equilibration times to reach the solubility equilibrium with anhydrite are shorter in electrolyte solutions than in pure water, particularly in solutions of sulfuric acid. To the knowledge of the present authors no quantitative examination of this effect was published until now. However, about 20 years ago, occasionally we made an observation, which underlines this kinetic effect. A company producing electrolytic copper from baths of CuSO₄ in solutions of sulfuric acid at about 40°C asked us to identify the type of scale on the electrodes forming regularly after about one to 2 weeks. This scale was pure anhydrite (determined by means of XRD patterns) deposited from impurities in the electrolytic baths. In pure water gypsum would form at these temperatures. Unfortunately, that time we did not further examine the phenomenon. The preferred preparation method of Hill (1937) to obtain well-crystallized anhydrite was boiling in 20% sulfuric acid. He reported crystal sizes of 20-30 µm (Hill, 1934). Doubtless, this points also to an improved crystallization kinetics of anhydrite in electrolyte solutions.
Equation anhy and gyps	Ttrans °C	low limit °C	High limit °C	$\Delta T K$	References
6 and 9	45.6	40.6	51.1	10.5	Krumgalz (2018)
7 and 10	43.9	40.4	48.6	8.2	This work, corrected data list of Krumgalz
8 and 11	41.9	38.9	45.1	6.2	(Hill, 1937; Posnjak, 1938; Bock, 1961; Power et al., 1964) summarized

TABLE 4 Transition temperatures gypsum-anhydrite according to fits of different data selections.



FIGURE 6



Bearing in mind these observations one could expect more precise determinations of the crossing-points of the anhydrite and gypsum solubility curves in electrolyte solutions. On the other side, accurate analytical determination of low concentrations of calcium and sulfate is more difficult in presence of a large excess electrolytes. Whereas the gypsum solubility was investigated in a large number of electrolyte solutions, this is not true for anhydrite. Zdanovskii, A. B. and Vlasov, G. A. (1968) determined the solubility of both phases in solutions of H_2SO_4 at T = 10°C, 25°C, 35°C, 42°C, and 50°C. Wang et al. (2013) reported such investigations for $T = 25^{\circ}C$, $50^{\circ}C$, $75^{\circ}C$, and 90°C. The results for 25°C are shown in Figure 7. The black curves represent the data of Zdanovskii, A. B. and Vlasov, G. A. (1968). They cross each between 2.4-2.6 mol/kgw H₂SO₄. The data for anhydrite of Wang et al. (2013) are considerably higher, whereas both authors data agree for gypsum at $m_{H2SO4} \le 1.5$ mol/kgw. At higher concentration of H₂SO₄ the data of Wang et al. fall below the curve of Zdanovskii and Vlasov. Unfortunately, Wang et al. did not continue the investigation of gypsum up to the crossing point with anhydrite. Extrapolating their gypsum curve crosses that of anhydrite at approx. 4 mol/kgw H₂SO₄. The data of Zdanovskii and Vlasov at 35°C are plotted in Figure 8. The solubility of anhydrite and gypsum equals at $m_{(H2SO4)} = 1.4$ mol/kgw. Figure 9 shows the analogous plot for 42°C. Here the crossing point is located at about 0.35 mol/kgw. Figure 10 shows the results for T = 10°C, the only data available below 25°C. In this case the crossing-point is at 5.5 mol/kgw with an uncertainty of about ±0.5 mol/kgw. As expected, the data show that the crossing point shifts to lower H₂SO₄ concentrations with increasing temperature. All the data at temperatures higher than 42°C showed lower solubility for anhydrite than for gypsum in line with the results on the gypsum-anhydrite equilibrium in pure water.

Kruchenko and Beremzhanov, B. A. (1976) determined the solubility of gypsum and anhydrite in solutions of HCl at 25°C. From the plot (Figure 11) the solubility of both phases is equal between 3.8–4.0 mol/kgw HCl.

Ø



Solubility of gypsum (open circles) and anhydrite (close circles) in H₂SO₄-H₂O at 25°C. Zdanovskii, A. B. and Vlasov, G. A. (1968) in black, Wang et al. (2013) in red.





0.032

0.03

anhvdrite

gypsum



Figure 12 shows the solubility of gypsum and anhydrite in CaCl₂-H₂O at 25°C according to Mel'nikova et al. (1971). From this diagram a crossing-point between 2.3-2.7 mol/kgw CaCl₂ can be estimated.

In sodium chloride solutions corresponding solubilities for gypsum and anhydrite were reported at different temperatures. Figure 13 shows plots for 25°C. In order to fix the crossing-point, data near this point were linearly fitted (see insert in Figure 13). Another plot is shown in Figure 14 for $T = 40^{\circ}C$. The data for anhydrite are from Bock (1961), whereas for gypsum also other data have been added (Sborgi, 1926; Marshall, W. L. et al., 1964; Marshall and Slusher, 1966; Block and Waters, O. B., 1968). Up to 2 mol/kgw NaCl the results for gypsum agree, at higher concentrations the data diverge. The crossing-point with the anhydrite curve of Bock can be located between 1.1 and 1.8 mol/kgw NaCl. Data at 50°C gave higher solubilities for gypsum in the entire concentration range (Bock, 1961; Zen, 1965).

In Table 5 the data for the crossing-points in the electrolyte solutions mentioned above are summarized and complemented with the corresponding water activities. According to Eq. 4 and Eq. 4a all data should be located on a common curve $T = f(lna_w)$. In Figure 15 the data from Table 5 are plotted together with the theoretical curve (see Section 2.3). The latter is obtained when applying the caloric equation Eq. 21 from Robie et al. (1989). As can be seen from Figure 15, the transition temperatures determined from solubilities in different electrolyte solutions scatter around the theoretical curve. For every experimental datum the two symbols connected by a line reflect the uncertainty for that datum as can be read-off as m_{min} and m_{max} from Table 5. Thus, the transition temperatures determined from solubility curves in electrolyte solutions are in accordance with the calorimetric result (Section 2.3), but do not reduce the





uncertainty. Although one could hope for improved crystallization and dissolution kinetics of anhydrite other factors like analytics at high electrolyte concentration obviously effect the precision of results.

2.3 Calorimetric determination of the transition temperature gypsum-anhydrite

The Gibbs energy of reaction in Eq. 1 is fixed through the quantities $\Delta_R S^{0}$ and $\Delta_R H^{0}$. The latter can be determined by purely calorimetric methods. These methods are not dependent on the crystallization or dissolution kinetics of the solids. $\Delta_R S^{0}$ can be calculated from absolute entropy determinations for gypsum and anhydrite by measuring the heat capacities Cp from 0 K (–273°C) to



FIGURE 13

Solubility of gypsum (Cameron, 1901; Madgin and Swales, 1956; Bock, 1961; Denman, 1961; Marshall and Slusher, 1966; Power et al., 1966; Block and Waters, O. B., 1968) (Shchukarev 1939, 1950; Shternina 1949 cited in Pelsh (1973) and anhydrite (Madgin and Swales, 1956; Bock, 1961; Mel'nikova et al., 1971) cited in Pelsh (1973) in NaCl–H₂O at 25°C.



about 333 K (60°C) and integrating Cp over this temperature range (Eq. 12)

$$S^{\varnothing} = \int_{0}^{T} C_{P} \, dlnT \tag{12}$$

 $\Delta_R H^{o}$ can be determined from the difference of heat of dissolutions of gypsum and anhydrite at 298.15 (25°C).

Kelley et al. (1941) reported such results (Eq. 13–15) for the reaction (IV), which is the reverse of eq. (I).

Electrolyte	T/℃	m _{min}	m _{max}	a _w -min ^a	a _w -max	References
H ₂ SO ₄	10.0	5.25	5.75	0.6748	0.6346	Zdanovskii, A. B. and Vlasov, G. A. (1968)
	25.0	2.4	2.6	0.8890	0.8767	Zdanovskii, A. B. and Vlasov, G. A. (1968)
		3.25	3.75	0.8338	0.7984	Wang et al. (2013)
	35.0	1.3	1.5	0.9485	0.9391	Zdanovskii, A. B. and Vlasov, G. A. (1968)
	42.0	0.25	0.45	0.9909	0.9836	Zdanovskii, A. B. and Vlasov, G. A. (1968)
NaCl	25.0	3.65	3.85	0.8634	0.8551	Bock (1961)
	40.0	1.2	1.8	0.9587	0.9370	Bock (1961)
HCl	25.0	3.8	4.0	0.8140	0.7999	Kruchenko, V. P. and Beremzhanov, B. A. (1976)
CaCl ₂	25.0	2.3	2.7	0.8304	0.7859	Mel'nikova et al. (1971)

TABLE 5 Concentrations and water activities at intersection of gypsum and anhydrite solubility curves in different electrolytes at different temperatures.

^aBelongs to m_{min}, a_w calculated the Pitzer model with parameters from THEREDA, database.



The thermochemical conversion factor 1 cal = 4.184 J/mol was applied.

$$CaSO_4 \cdot 2H_2O_{(s)} \rightarrow CaSO_{4(s)} + 2H_2O_{(l)}$$
(IV)

$$\Delta_R C_P = 28.3 - 0.043 T \left\{ \frac{cal}{mol \cdot K} \right\} = 118.4 - 0.1799 T \left\{ \frac{J}{mol \cdot K} \right\}$$
(13)

$$\Delta_R H^{\varnothing} = -2495 + 28.3 T - 0.0215 T^2 \left\{ \frac{cal}{mol} \right\}$$
$$= -10439 + 118.4 T - 0.08996 T^2 \left\{ \frac{J}{mol} \right\}$$
(14)

$$\Delta_R G^{\varnothing} = -2495 - 65.17 T \log_{10} T + 0.0215 T^2 + 163.89 T \left\{ \frac{cal}{mol} \right\}$$
$$= -10439 - 272.67 T \log_{10} T + 0.08996 T^2 + 685.72 T \left\{ \frac{J}{mol} \right\}$$
(15)



For the limited temperature range $25^{\circ}C-60^{\circ}C$ the linear approximations Eqs 16, 17 were made and Cp(H₂O,liq.) was set to 18.02 cal/(mol K) by Kelley et al. (1941).

$$Cp(gypsum) = 21.84 + 0.076 T cal/(mol K)$$
 (16)

$$Cp(anhydrite) = 14.10 + 0.033 T cal/(mol K)$$
 (17)

Solving Eq. 15 for T yields a transition temperature of 313 K (=40°C) when $\Delta_R G^{\emptyset} = 0$. For the standard enthalpy of hydration $(\Delta_H H^{\emptyset} = \Delta_R H^{\emptyset})$ at 25°C Kelley listed in his Table 2 p. 15 the values given in Table 6.

For the entropies at 25°C Anderson in Kelley et al. (1941) listed the following values from his Cp measurements for anhydrite and gypsum (Table 7):

From the recommended data of Kelley et al. and Eqs 16, 17 one can write Eq. 18 including the uncertainties:

$$\Delta_R G^{\varnothing} = \Delta_R H^{\varnothing} - T \cdot \Delta_R S^{\varnothing}$$
$$= -16862 \pm 84 - T \cdot \left(\Delta_R S^{\varnothing} \pm 3.3\right) \left\{ \frac{J}{mol} \right\}$$
(18)

TABLE 6 Listing of caloric quantities from Kelley (1941).

∆ _H H ^Ø /cal/mol	∆ _{_RH[∅]/J/mol}	Type of anhydrite	Authors
-4020	-16820	Natural	Newman and Wells (1938)
-4020	-16820	Gypsum heated to 900°C	Southard in Kelley et al. (1941)
-4040	-16903	Natural, acid wash and drying	Southard in Kelley et al. (1941)
-4030	-16862	Selenite heated to 870°C for 4 h	Southard in Kelley et al. (1941)
-4030 ± 20	-16862 ± 84	Recommended	Southard in Kelley et al. (1941)

TABLE 7 Absolute entropy data given in Kelley et al. and Latimer et al.

Solid	Sº(298.1)/cal/mol·K	Sº (298.1)/J/mol·K	Author
Anhydrite	25.5 ± 0.4	106.7 ± 1.7	Anderson in Kelley et al. (1941)
Gypsum	46.4 ± 0.4	194.1 ± 1.7	Anderson in Kelley et al. (1941)
Gypsum	46.4 ± 0.2	194.1 ± 0.85	Latimer et al. (1933)

with

$$\Delta_R S^{\varnothing} = -\frac{(\Delta_R G^{\varnothing} - \Delta_R H^{\varnothing})}{T}$$

= 567.32 - 272.67 log₁₀T + 2.0*0.08996 T $\left\{\frac{J}{mol \cdot K}\right\}$ (19)

The upper and lower limit of Eq. 18 yields a broad interval of uncertainty of ± 25 K, which had been pointed out by Zen (1965). In Kelley's Gibbs energy function also the solid-gas decomposition pressure measurements gypsum-anhydrite were incorporated. Zen criticized this, modified the equation of Kelley by introducing more new entropy data of water and neglecting the decomposition data of gypsum. Zen also introduced a more new Cp function for anhydrite from Kelley (1960). However, this Cp function is linear for anhydrite up to 1,400 K, which cannot be an improvement for the application discussed here. Zen's revised equation (Eq. 20) shifts the transition temperature to 45° C but cannot be considered as an improvement. The large uncertainty remained.

$$\Delta_R G^{\circ}(T, 1 atm) = -2890 + 179.40 T + 0.026 T^2 - 30.98 T lnT, T \text{ in K}$$
(20)

Robie, R. A. et al. (1989) repeated heat capacity measurements of anhydrite and gypsum and could reduce the uncertainty in the reaction entropy from 3.32 (Kelley et al., 1941) to 0.39 J/(mol K). Their Gibbs energy function (Eq. 21) for reaction (IV) crosses the zero value at 314.7 K (=41.5°C). Their estimated error of ± 3.5 K is composed of ± 1.4 K using the uncertainty of the hydration enthalpy of ± 20 cal/mol (= \pm 84 J/mol/K) (Kelley et al., 1941) and ± 2.1 K from their uncertainty in $\Delta_R S^{\varnothing}$. These uncertainty limits are shown in Figure 16.

$$\Delta_R G^{\varnothing} = -11216 + 0.099 \cdot T^2 - 123.69 \cdot T \ln T + 715.9 \cdot T; \text{ T in K}$$
(21)

However, in our opinion the uncertainty of the reaction enthalpy was set too high by Kelley. Considering the values given in Table 6, it should be half as large that is ± 42 J/mol instead of 84. With the estimation described above this reduces the uncertainty to ± 2.8 K.

More recent Cp measurements applying a DSC technique (Majzlan et al., 2002) show a larger scatter and thus could not improve the accuracy of Cp for anhydrite.

2.4 Thermodynamic modelling of CaSO₄-containing solutions

Precipitation of calcium sulfate from various aqueous solutions is of equal interest in geochemistry and hydrometallurgy. Therefore, several thermodynamic models had been established to describe precipitation processes in both fields of application at various conditions. Within the framework of such models also the transition temperature gypsum-anhydrite had been discussed. Sometimes the authors raised the hope to enhance the reliability of that value by thermodynamic modelling. However, it has to be emphasized that in case of calcium sulfate (compound with low solubility) a calculated transition temperature from a thermodynamic model is not an independent proof. The benefit of a thermodynamic model consists in combining different types of data (activity, caloric data, solubility), which support each other in a description of these properties as function of composition and temperature. If for a system only a few experimental solubility data are available the inclusion of a model for activity coefficients of unsaturated solutions and some caloric data (dissolution enthalpy, heat capacities) can enable a calculation of solubility curves, which could not be estimated with spare solubility data alone. However, for calcium sulfate this situation does not apply. There exists a plenty of solubility data in water within the interesting temperature range and it possess a low solubility.

Solubility and thermodynamic data are related through the solubility constant and the calculation of the latter requires the activity coefficient $\gamma_{\pm(CaSO4)}$ (Eq. 22). The concentration dependence of activity coefficients is described by models like extended Debye-Hückel equation, Pitzer ion interaction model and others. These activity coefficient models contain parameters, which are adjusted to experimental data. For unsaturated CaSO₄ solutions activity



coefficients had been measured only at 25°C (Lilley, T. H. and Briggs, 1976). As one can see from Eq. 22 for a given value of solubility (m_{Ca} , m_{SO4}) the value of K_s^{\varnothing} will vary with the chosen Υ_{\pm} . As long as there are no constraints for the solubility constant from caloric data (right-hand side Eq. 22) the solubility can be described with arbitrary corresponding pairs of K_s^{\varnothing} and Υ_{\pm} .

$$\ln K_s^{\varnothing} = \ln m_{Ca} + \ln m_{SO4} + 2\ln\gamma_{\pm(CaSO4)} = -\frac{\Delta_s G^{\varnothing}}{RT} = \frac{-\Delta_s H^{\varnothing} - \Delta_s S^{\varnothing}}{RT}$$
(22)

The solubility constants as well as the activity coefficients depend on temperature. From Eq. 2-4 follows Eq. 23

$$\ln \frac{K_{gyp}^{\otimes}}{K_{anh}^{\otimes}} = \ln \frac{(m_{Ca}m_{SO4})_{gyp}}{(m_{Ca}m_{SO4})_{anh}} + 2\ln \frac{(\gamma_{\pm})_{gyp}}{(\gamma_{\pm})_{anh}} + 2\ln a_{w}$$
(23)

The schematic solubility diagram in Figure 17 illustrates the situation with Eq. 23. Below and above (T1, T2) the transition temperature T_{trans} the saturation molality for gypsum and anhydrite is different, but due to the low absolute value of solubility (differences are even smaller) the activity coefficient can be set equal for both molalities at the selected temperature T_1 or T_2 . Thus, the second term on the right-hand side in Eq. 23 can be set to zero and the ratio of both equilibrium constants $K_{qyp}^{\emptyset}/K_{anh}^{\emptyset}$ is entirely independent on the model chosen to calculate Υ_{\pm} . In water also $\mathit{lna_w}$ is zero. This means, the transition temperature is obtained at equal values of the concentration products of gypsum and anhydrite, which is just another way to express solubilities. Therefore, calculating the transition temperature through a model is only a reflection of the quality of the assessment of experimentally determined solubility data and its smoothing through the models fit. By the way, this is also true, if the model includes a constant for the ion-pair formation (CaSO₄)_{aq}. For solutions of gypsum and anhydrite in presence of other electrolytes the lnaw will not be zero and has to be calculated by means of the model. However, this is not very critical, since the calculation of water activities is less sensitive on electrolyte concentration than the calcium sulfate solubility.

Table 1 contains some references where the transition temperature is calculated by means of thermodynamic models. Models based on a thorough assessment of solubility data in the system $CaSO_4$ -H₂O obtain transition temperatures at $(41 \pm 2)^{\circ}C$ (Altmaier et al., 2011; Marshall, W. L. et al., 1964; Marshall and

Slusher, 1966; Corti and Fernandez-Prini, 1984; Azimi et al., 2007; Wang et al., 2013; Li et al., 2018; Shen et al., 2019). For the remaining models, which predict a much higher or lower temperature deficiencies in data evaluation can be detected. The origin of the low value of about 30°C in Messnaoui and Bounahmidi (2006) can be recognized from Figure 5 in their publication. The calculated solubility of gypsum is systematically above the experimental data and thus shifting the section point with the anhydrite line to a lower temperature. The same with the high value (49°C) from the model of Möller (1988a). Here also the calculated gypsum solubilities are located above the experimental data [see Figure 3 in Möller (1988a)]. The reason of the high value (59.9°C) from Raju and Atkinson (1990) cannot be figured out explicitly. The authors emphasized to trust first of all on solubility data, but also applied caloric data from NBS tables (Wagman et al., 1982) without giving details. This was also criticized by Shen et al. (2019). However, one word more should be in place here about the most recent model of Shen et al. Although their model gives a transition temperature of 42.8°C within the limit of our determination, the agreement is fortuitous. The model is based on an assessment of solubility data in the binary system CaSO₄-H₂O, where the authors accepted also a large number of data points in a table of D'Ans et al. (1955), which represent calculated (and not experimental!) solubilities from a thermodynamic model developed by D'Ans. The effect of the data selection is illustrated in Figures 18, 19, where our data selection and that of Shen et al. is compared. The calculated data of D'Ans et al. which we had excluded (see discussion Section 2.2.1) were included by Shen et al. (closed red circles in Figures 18, 19). These calculated data points dominate the course of the solubility isotherm of gypsum and anhydrite in the selection of Shen et al. Other, positively and negatively deviating data accepted by Shen et al. are compensating each other in respect to the course of the isotherm, only enhancing the scatter. The careful solubility determinations of Raupenstrauch (1885b), Raupenstrauch (1885a), and Hulett and Allen (1902) for gypsum had not been considered by Shen et al. Since D'Ans calculated data are in agreement with these data, the neglection had no effect on the data fit of Shen et al.

3 Conclusion

The temperature at which gypsum and anhydrite can co-exist in equilibrium with each other represents the upper limit for the longterm existence of gypsum in contact with solutions and the lower limit for anhydrite. When passing this temperature one phase should be converted or transferred into the other one as long as contact with solution exists. Therefore, the term transition or conversion temperature is in use. As a thermodynamically fixed quantity it does not make any statement on the time required for a transition for instance from gypsum to anhydrite. The extremely slow crystallization kinetics of anhydrite at temperatures below 90°C prevents to approach the solubility equilibrium from super- and undersaturation. In this work several methods to fix this temperature were discussed. The assessment of reported solubility data of gypsum and anhydrite in water represents the most important method to estimate the temperature of the gypsumanhydrite equilibrium. Although a large pool of solubility data exists, particularly for gypsum, we demonstrated that statistical



FIGURE 18

Comparison of the data selection of Shen et al. (2019) and in this work for gypsum. Black stars: accepted data of this work (top); red circles (open and closed) accepted by Shen et al. (2019), closed red circles are calculated data of D'Ans, which had been selected as "experimental" by Shen et al. In the lower figure the data of Raupenstrauch (1885a) (stars) and Hulett and Allen (1902) (squares) were added, which had not been considered by Shen et al. Line: fit in this work.



criteria are not sufficient to achieve the required accuracy to narrow the temperature range for the transition temperature gypsumanhydrite. Critical selection based on experimental details shifted the mean value given by Krumgalz from 45.6°C to 42.0°C. In addition, it was shown that solubility experiments near the crossing-point of the solubility polytherms of both phases with the same experimental technique yield $T_{trans} = (42.0 \pm 1)^{\circ}$ C, which is considered as the best determination at ambient

pressure. Independent evidence for this temperature is provided from calorimetric measurements yielding (42 ± 2.8)°C. The presence of electrolyte solutions decreases this temperature, however, the relationship with the water activity supports the value in water, but with a broader uncertainty. Furthermore, it was shown that thermodynamic modelling cannot be considered as an independent proof of the transition temperature, but when based on thorough assessment of solubility data of gypsum and anhydrite the results agree with 42°C. For deviating results we could figure out the deficiencies. The question of the thermodynamic transition temperature can now be considered as resolved. The value of $(42 \pm 1)^{\circ}$ C represents a geochemical reference for the long-term stability of gypsum and anhydrite in water at 1 bar, which can be adapted to other pressures or solutions with lower water activity by applying the relevant thermodynamic equations including additional data as volume change in dissolution or water activities. This should be valuable in a geochemical characterization of host rocks for waste disposal.

Author contributions

WV: Performed the data re-assessments and draw the conclusion. DF: Checked the results based on her experience and

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Solid–liquid equilibria of Sorel phases and Mg(OH)₂ in the system Na-Mg-Cl-OH-H₂O. Part II: Pitzer modeling

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For geochemical calculations of solubility equilibria between Sorel phases, Mg(OH)₂, and oceanic salt solutions, the polythermal THEREDA dataset (based on the HMW model at 25°C) was extended. With both models, H⁺ solution concentrations in equilibrium with Mg(OH)₂(s) and the 3-1-8 Sorel phase at 25°C can be calculated in good agreement. In contrast, calculated OH⁻ solution concentrations do not agree. Using the solubility constants (lg Ks) determined up to 60°C in Part I of this work, together with available solubility isotherms up to 120°C, temperature functions for the 3-1-8 phase (25°C–100°C), 2-1-4 phase (60°C–120°C), and 9-1-4 phase (100°C–120°C) were derived. In order to accurately model the OH⁻ solution concentrations, it was necessary to implement the solution species Mg₃(OH)₄²⁺ ($\Delta_{\rm R}G_m^{\circ}$ temperature function) in addition to the MgOH⁺ already contained in the previous model. Finally, fitting Pitzer mixing coefficients for both species now allow the calculation of the solubility equilibria of Mg(OH)₂(s) and the Sorel phases in agreement with the experimental data in the Mg-Cl-OH-H₂O and Na-Mg-Cl-OH-H₂O systems.

KEYWORDS

Pitzer modeling, system Na-Mg-Cl-OH-H $_2$ O, system Mg-Cl-OH-H $_2$ O, magnesium chloride hydroxides, Sorel phases, Mg(OH) $_2$

1 Introduction

Geochemical modeling is an integral tool in the safety assessment of radioactive waste repositories in deep geological formations. The long-term stability of geotechnical barriers and backfill materials must be confirmed under relevant geochemical conditions, such as a saline host rock in the presence of a complex salt solution. Sorel phases are the binder phases of MgO-based building material used for constructing geotechnical barriers (plugs and sealing systems) in the host of rock salt. With the experimentally determined solid-liquid equilibria of Sorel phases and Mg(OH)₂(s) in Part I of this work (Pannach et al., 2023), including the data of Altmaier et al. (2003) and Pannach et al. (2017), the long-term stability of magnesia building material (Sorel phases) in contact with solutions in a saline environment (NaCl saturated with already-minor concentrations of MgCl₂) has been proven. These data, together with those of $Mg(OH)_2(s)$, allow an extension of the geochemical dataset of Pitzer's ion interaction model (Pitzer, 1991) to calculate the solubility equilibria of Sorel phases and $Mg(OH)_2(s)$ in solutions of the oceanic salt system. They also allow the calculation of the pH_m values (-lg m (H⁺) = pH_m) that evolve in the presence of Sorel phases or Mg(OH)₂. The weakly alkaline milieu generated offers favorable geochemical conditions (e.g., by buffering the pH and limiting carbonate concentration) to minimize radionuclide transport processes via potential salt solutions.

The first Pitzer dataset was developed by Harvie et al. (1984) (HMW model) for modeling mineral solubilities in the complex system of Na-K-Mg-Ca-H-Cl-SO₄-OH-HCO₃-CO₃-CO₂-H₂O at 25°C. The model contains ion interaction coefficients and standard Gibbs energies for aqueous solution species such as MgOH⁺ and for solid phases like Mg(OH)₂ (brucite) and the 3-1-8 Sorel phase ($3Mg(OH)_2$ ·MgCl₂·8H₂O = 2 Mg₂Cl(OH)₃·4H₂O, korshunovskite).

The HMW model valid for 25°C was used in 2006 as the basis for developing a polythermal THEREDA database of the system Na-K-Mg-Ca-H-Cl-SO₄-CO₃-OH-H₂O for a temperature range of 0°C-100°C (for certain subsystems, the range is extended to 200°C or 250°C). The main objective of THEREDA was to provide a comprehensive and internally consistent thermodynamic reference database for the geochemical modeling of near- and far-field processes in radioactive waste repositories in rock formations currently under discussion in Germany. For the host rock salt, THEREDA is the only database in the world that provides a polythermal model that covers the entire system of oceanic salts, including acids and bases (Voigt et al., 2007; www.thereda.de).

2 Previous data and model situation

The THEREDA model contains some improvements for the oceanic system to the underlying HMW model at 25°C. Examples are: the correct chemical formula of kainite is used $(4KCl\cdot4MgSO_4\cdot11H_2O)$ instead of KCl·MgSO_4·3H_2O); the missing mineral goergeyite $(K_2SO_4\cdot5CaSO_4\cdotH_2O)$ is included, which has a crystallization field at 298 K; the solubility of KCl is described more correctly; the water activity of gypsum/anhydrite transition at NaCl saturation is shifted to the more acceptable value of 0.84–0.85 (instead of 0.775 in the HMW model); two additional aqueous solution species (KMgSO₄⁺ and KCaSO₄⁺) have been implemented, which was necessary in order to describe solubilities at enhanced temperatures.

As the solubility of Mg(OH)₂(s) in water is $m_{Mg(OH)2} < 2 \cdot 10^{-5}$, experimental data such as activity and osmotic coefficients are not available to determine binary Pitzer coefficients. Since sufficient data from ternary systems containing magnesium and hydroxide were not available until 2017, no parameters could be derived from these systems either. The temperature-dependent parameters given in THEREDA had been derived from adjustments to the solubility data of the binary system $Mg(OH)_2$ -H₂O. As per Harvie et al. (1984) for 25 °C, the solubility constant of Mg(OH)₂(s) was adapted from the data of McGee and Hostetler (1977) (values up to 90°C) fitting the temperature function up to 250°C to the solubility data of the system Mg(OH)₂-H₂O (Travers, 1929; Lambert and Clever, 1992). Analogous to HMW, all binary interactions Mg2+-OH- were assigned to the complex species MgOH+. Its temperature function was adapted according to the stability constants published by Palmer and Wesolowski (1997). Due to the lack of data before 2017 for the system Mg(OH)₂-MgCl₂-H₂O at higher temperatures, parameters and the solubility constant for the Sorel phase 3-1-8 could only be given for 25°C and were taken unchanged from Harvie et al. (1984).

In the comparing HMW and THEREDA, the deviation in the description of the solubility of Mg(OH)₂ and the 3-1-8 phase at 25°C in the ternary Mg-Cl-OH-H₂O system (Figure 1A) is mainly due to the deviating stability constant of the complex species MgOH⁺, which originates from the re-determination of Palmer and Wesolowski (1997). Figure 1A shows the newer solubility data from Pannach et al. (2017); as discussed there, the experimental data determined by Robinson and Waggaman (1909) are generally too low. The calculated isotherms with both HMW and THEREDA for the ternary system Mg-Cl-OH-H₂O describe quite well the invariant point of Mg(OH)₂ and the 3-1-8 phase at 1.75 m_{MgCl2} but not the experimentally determined OH- solution concentrations (Pannach et al., 2017) over the entire $MgCl_2$ concentration range. The model values in the presence of Mg(OH)₂(s) and the 3-1-8 phase up to 3.5 $m_{\rm MgCl2}$ are too low, and above are too high. This is because Harvie et al. (1984) is fitted to the solubility data of D'Ans et al. (1955) (open symbols in Figure 1). However, these data do not belong to the ternary system but to the NaCl-containing Na-Mg-Cl-OH-H₂O due to the use of NaOH solution to precipitate the solids from the different MgCl₂ solutions.

In NaCl-saturated MgCl₂ solutions, the OH⁻ concentrations (given as Mg(OH)₂ molality in the diagrams, representative of half of the OH⁻ solution concentration) are generally calculated too high, as can be seen in Figure 1B, in comparison with the experimental data from Part I of this work (Pannach et al., 2023) and the data of D'Ans et al. (1955) at unknown NaCl concentrations.

Contrary to OH⁻, the H⁺ concentrations (as -lg m (H⁺) = pH_m) in equilibrium with Mg(OH)₂(s) and 3-1-8 phase calculated by both models agree with the experimental data (Figure 2). The agreement between modeled and experimental results is clear in both logarithmic and non-logarithmic plots (the latter is not illustrated).

In summary, neither the HMW nor the THEREDA model sufficiently describes the OH⁻ concentrations in equilibrium with Mg(OH)₂(s) and the Sorel phase. Hence, with the new experimental data, with OH⁻ equilibrium concentrations in the Mg-Cl-OH-H₂O system up to 120°C (Pannach et al., 2017), in the Na-Mg-Cl-OH-H₂O system up to 40°C, and the solubility constants of Sorel phases at 25°C, 40°C, and 60°C (Part I of this paper—Pannach et al., 2023), the model was adjusted and expanded; this included the Sorel phases 3-1-8, 9-1-4, and 2-1-4, and the metastable 5-1-8 phase.

3 Procedure for model adjustment

For fitting and extending the model, the solubility constants of the Sorel phases (Part I of this work) were first implemented in a test dataset. These K_S values were further constrained within their given uncertainty range by fitting them to the experimentally available invariant points (IP) at the corresponding MgCl₂ concentration (or the MgCl₂ concentration range in which they are expected) in the Mg-Cl-OH-H₂O (Pannach et al., 2017) and Na-Mg-Cl-OH-H₂O systems (Part I of this work). At first, the lgK_S of the 3-1-8 phase was constrained by the IP with Mg(OH)₂(s), which is possible because the lgK_S of Mg(OH)₂(s) is fixed in the THEREDA dataset. Using the lgK_S of the 3-1-8 phase thus fixed, lgK_S of the 2-1-4 was then refined using their common IPs (3-1-8 + 2-1-4). At higher temperatures of 100°C and 120°C, where Mg(OH)₂(s) borders the 9-1-4 phase, their IPs were used to determine the lgK_S values of the 9-1-4 phase. At



Solubility data for the Mg-Cl-OH-H₂O system (A) and the Na-Mg-Cl-OH-H₂O system (B) at 25 °C and the data from D'Ans et al. at 20 °C compared to the HMW and THEREDA models.



these two temperatures, IPs of the 9-1-4 and 2-1-4 phases were then used to determine the lgK_S of the 2-1-4 phase at 100°C and 120°C. More precise K_S and $\Delta_{\rm R}G_m$ values were thus obtained with significantly smaller corresponding errors. A temperature function was then derived from the single $\Delta_{\rm R}G_m^{\circ}$ values of each Sorel phase and finally implemented in the THEREDA dataset (Section 4.1). The second step (Section 4.2) was to fit the Pitzer parameters in the presence of the fixed solubility constants, where it became apparent that an extension of the OH⁻ speciation model was also necessary (Section 4.2.2). Only then was it possible to successfully fit Pitzer parameters to reproduce the OH^- solution concentrations of both systems (Section 4.2.3).

All calculations were performed using the ChemSage (Eriksson and Hack, 1990) or ChemApp (Eriksson et al., 1997) codes. For adjustments, a specially written C-program was used, implemented in ChemApp, to calculate the smallest error sum of squares between the experimental and calculated values for up to three parameters to be changed, within the specified limits for all possible combinations. TABLE 1 Overview of solid phases, solution species, and ion interactions already provided in THEREDA for the title system by molal standard Gibbs energies of reaction $(\Delta_R G_m^\circ)$ and Pitzer coefficients. Note that, for all Primary Master species in THEREDA, $\Delta_R H^2_{i,T=TO}$, $\Delta_R S^2_{i,T=TO} = 0$, and thus $\Delta_R G^2_{i,T=TO} = 0$. Primary Master species of the title system are Na⁺, Mg²⁺, Cl⁻, H⁺, and H₂O (all further species and solids are formed from them by corresponding formation reactions).

$\Delta_{\rm R} G_m^{\circ}$ for solids							
NaCl]	Temperature function, 0°C-200°C				
MgCl ₂ .6H	₂ O]	Гemperature fu	inction, 0°C–12	20°C		
Mg(OH)	2]	Гетрегаture fu	unction, 0°C–2	50°C		
Mg ₂ (OH) ₃ Cl-	$4H_2O$		At	25°C			
$\Delta_{R} G_m^\circ$ for solu	ution spe	cies					
OH-		1	Гетрегаture fu	unction, 0°C–2	50°C		
MgOH+		1	Гетрегаture fu	unction, 0°C–2	50°C		
lon interactio	n coeffici	ents					
i		j	β ⁽⁰⁾ ij	β ⁽¹⁾ ij	¢° _{ij}		
H+	C	21-	Temperat	ure functions,	0°C-120°C		
Na ⁺	C	21-	Temperat	ure functions,	re functions, 0°C–200°C		
Mg ²⁺	C	21-	Temperat	ure functions,	0°C-120°C		
$MgOH^+$	0	21-	25 °C	25 °C	-		
Na ⁺	0	H-	Temperat	ure functions,	0°C-120°C		
i		j	k	θ_{ij}	Ψijk		
Na+	Ν	1g ²⁺	Cl⁻		ure functions, -120°C		
H+	1	Na ⁺	Cl-		ure functions, -120°C		
H^{+}	Ν	1g ²⁺	Cl⁻	Temperature functions, 0°C-120°C			
MgOH+	1	Na+	Cl [_]	-	-		
MgOH+	Λ	1g ²⁺	Cl^-	-	25°C		
OH-		Cl-	Na ⁺		ure functions, -120°C		

This was applied to determine the final Pitzer parameters, with subsequent fine-tuning performed on the optical trend of each isotherm.

4 THEREDA model adaption on Sorel phases

For the title system, the THEREDA model already contains molal standard Gibbs energies $\Delta_{\rm R}G_m^{\circ}$, which correspond to the solubility constants K_s , (Eq. 1), as well as the Pitzer coefficients as summarized in Table 1.

 $\Delta_R G_m^{\circ} = -R \cdot T \cdot \ln K_S \text{ resp. } \Delta_R G_m^{\circ} = -2.303 \cdot R \cdot T \cdot \lg K_S.$ (1)

Where the data in Table 1 are written in non-italics, no changes were made for the extension of THEREDA by the Sorel phases, as subsystems such as NaCl-H₂O, MgCl₂-H₂O, Mg(OH)₂-H₂O, NaOH-H₂O, and NaCl-MgCl₂-H₂O were already described well by the model.

4.1 Solubility constants and T-functions for Sorel phases

Solubility constants for the Sorel phases at different temperatures are available from Part I of this work (Pannach et al., 2023) and are shown in Table 2. The values in bold are used for model parameterization.

4.1.1 Sorel phase 3-1-8

The standard Gibbs energy proposed by the HMW model (Harvie et al., 1984) and the corresponding solubility constant for the reaction:

$$2 \operatorname{Mg}^{2+} + \operatorname{Cl}^{-} + 7 \operatorname{H}_2 \operatorname{O} \rightleftharpoons \operatorname{Mg}_2 \operatorname{Cl} (\operatorname{OH})_3 \cdot 4 \operatorname{H}_2 \operatorname{O}_{(s)} + 3 \operatorname{H}^+ \qquad (2)$$
$$lg K^{\circ}_{3,3-1-8} = -26.03$$

is already contained in the THEREDA model and is within the error range, with the overall mean value lg $K_{S,3-1-8,25^{\circ}C} = -26.1 \pm 0.2$ at 25°C given in Table 2. From this value, $\Delta_{\rm R}G_m^{\circ} = 149.0 \pm 1.1$ kJ mol⁻¹ is calculated. To fix the value within the error range, the invariant point (IP) of Mg(OH)₂(s) and 3-1-8 phase in the Na-Mg-Cl-OH-H₂O system (at NaCl saturation) experimentally determined in Part I was used (none is available from the ternary Mg-Cl-OH-H₂O system). To reproduce this IP at 0.56 ± 0.1 $m_{\rm MgCl2}$ by the model, $\Delta_{\rm R}G_m^{\circ}_{,25^{\circ}C}$ narrows to 148.7 ± 0.1 kJ mol⁻¹, which corresponds to lg $Ks = -26.046 \pm 0.011$ (Figure 3).

No experimental IP of the Mg(OH)₂(s) and 3-1-8 phase is available to refine the $\Delta_{\rm R}G_{m,40^{\circ}\rm C}$ (148.7 ± 1.2 kJ mol⁻¹) calculated from the solubility constant at 40 °C (lg $K_{\rm S,3-1-8,40^{\circ}\rm C}$ = -24.8 ± 0.2). However, according to the solubility data for Mg(OH)₂ and the 3-1-8 phase, the IP is expected to be between 1.6 and 2.0–2.5 $m_{\rm MgCl2}$ in the Mg-Cl-OH-H₂O system and between 1.0 and 1.5 $m_{\rm MgCl2}$ in the NaCl-saturated solutions (Na-Mg-Cl-OH-H₂O system) at 40°C. To ensure that the model does not slip below 1.0 $m_{\rm MgCl2}$ at NaCl saturation and remains in the IP range for the Mg-Cl-OH-H₂O system, $\Delta_{\rm R}G_{m,40^{\circ}\rm C}$ cannot exceed 147.7 kJ mol⁻¹, which corresponds to the lower error limit resulting from $K_{\rm S,3-1-8,40^{\circ}\rm C}$ (Figure 3).

At 60°C, only solubility data in the Mg-Cl-OH-H₂O system are available to fix $\Delta_{\rm R}G_{m,60^{\circ}\rm C}$ calculated from the mean value of the solubility constant lg $K_{\rm S,3-1-8,60^{\circ}\rm C} = -23.04 \pm 0.11$ (Table 2) resulting in 147.0 ± 0.7 kJ mol⁻¹. The IP of Mg(OH)₂(s) and the 3-1-8 phase is expected between 2.6 and 3.0 $m_{\rm MgCl2}$, which limits $\Delta_{\rm R}G_{m,60^{\circ}\rm C}$ to 146.3 ± 0.2 kJ mol⁻¹.

At 80 °C, no solubility constant is available, so the IP of Mg(OH)₂(s) and the 3-1-8 phase in the Mg-Cl-OH-H₂O system is expected to be between 3.2 and 4.0. In addition, the experimentally determined IP of the 3-1-8 and 2-1-4 phases was found at 5.8 m_{MgCl2} . This concentration should be reproduced by the model with ±0.1 m_{MgCl2} alongside the expected IP range of the Mg(OH)₂(s) and 3-1-8 phase, constraining $\Delta_{R}G_{m,80^{\circ}C}^{\circ}$ to 144.5 ± 0.2 kJ mol⁻¹ (re-calculating lg $K_{S,3-1-8,80^{\circ}C} = -21.369 \pm 0.011$).

Using all the determined values for $\Delta_R G_{m,3-1-8}^{\circ}$ for the different temperatures (open squares in Figure 3), the THEREDA-conforming temperature function

Sorel phase	Sorel phase T [°C] System		Mg-Cl-OH-H ₂ O	System Na-	Mg-Cl-OH-H ₂ O	Overall mean value, lg K_s
		$\lg K_S \pm \sigma$	Ref	$\lg K_{\rm S} \pm \sigma$	Ref	
3-1-8 phase	25	-26.15 ± 0.16	Altmaier et al. (2003)	-26.16 ± 0.13	Part I of this work	-26.1 ± 0.2
		-26.10 ± 0.13	Part I of this work	iis work		
	40	-24.72 ± 0.04	Part I of this work	-24.88 ± 0.16	Part I of this work	-24.8 ± 0.2
	60	-23.04 ± 0.11	Part I of this work	-		
5-1-8 phase	25	-43.39 ± 0.25	Part I of this work	-43.21 ± 0.33	Xiong et al. (2010)	-43.3 ± 0.3
2-1-4 phase	60	-32.95 ± 0.20	Part I of this work		-	

TABLE 2 Solubility constants (lg K.) for the Sorel phases 3-1-8. 5-1-8 and 2-1-4 determined in Part I of this work (Pannach et al., 2023) compared to available data from the literature. The values in bold are used for model fitting. No data are available for the 9-1-4 phase.



 $\Delta_{\rm R} G_m^{\circ}$ function of the 3-1-8 phase resulting from the single isotherm values of the experimentally determined lg $K_{\rm S,3-1-8}$ at 25°C, 40°C, and 60°C, together with available solubility data, the positions of IP's with this phase up to 100°C in the Mg-Cl-OH-H₂O system, and at 25°C and 40°C in the Na-Mg-Cl-OH-H₂O system (Pannach et al., 2017; Pannach et al., 2023).

$$\Delta_{\mathrm{R}} G_{m}^{\circ} = \mathrm{A} + \mathrm{B} \cdot T + \mathrm{C} \cdot T \cdot \ln(T) + \mathrm{D} \cdot T^{2} + \mathrm{E} \cdot T^{3} + \frac{\mathrm{F}}{T} \qquad (3)$$

was fitted and extrapolated to 100°C. According to the experimental data at 100°C, the 3-1-8 phase is replaced by the 9-1-4 phase (Pannach et al., 2017). In order to model the metastable range, the $\Delta_R G_m^{\circ}$ obtained by extrapolation had to be slightly shifted to $\Delta_{\rm R} G_{m,100^{\circ}{\rm C}}^{\circ}$ = 142.8 kJ mol⁻¹. The finally fitted $\Delta_{\rm R} G_{m,3-1-8}^{\circ}$ (T) function (Table 3) calculates $\Delta_{\rm R} G_{m,100^{\circ}{\rm C}}^{\circ} = 142.59 \text{ kJ mol}^{-1}$ and is shown in Figure 3 together with all single values at the different temperatures.

4.1.2 Sorel phase 2-1-4

The Sorel phase 2-1-4 is stable from 60 °C and was found in the Mg-Cl-OH-H₂O system at higher MgCl₂ solution concentrations during the investigations of Pannach et al. (2017). The solubility constant according to the formation reaction in Eq. 4 was determined in Part I of this work at 60 °C (Table 2).

$$3 \text{ Mg}^{2+} + 2 \text{ Cl}^- + 8 \text{ H}_2\text{O} \rightleftharpoons \text{Mg}_3\text{Cl}_2(\text{OH})_4 \cdot 4 \text{ H}_2\text{O}_{(s)} + 4 \text{ H}^+$$
 (4)

Analogous to the evaluation of the $\Delta_{\rm R} G_m^{\circ}$ function of the 3-1-8 phase, further values of $\Delta_{\rm R} G_m^{\circ}$ for the 2-1-4 phase were derived from the available solubility data up to 120°C.

The solubility constant lg $K_{S,2-1-4,60^{\circ}C} = -32.95 \pm 0.20$ (Table 2) corresponds to $\Delta_{\rm R} G_{m,2-1-4,60^{\circ}\rm C} = 210.2 \pm 1.3 \text{ kJ mol}^{-1}$. From the solubility data at 60°C, the IP of the 3-1-8 and 2-1-4 phases is expected to be slightly above 5.4 $m_{\rm MgCl2}$ (between 5.4 and 5.7 m_{MgCl2}). To represent this by the model, the $\Delta_{\rm R} G_{m,2-1-4,60^{\circ}C}$ needs to be constrained to 211.2 ± 0.1 kJ mol⁻¹. From the solubility data at 80°C, the experimentally determined IP of the 3-1-8 and 2-1-4 phases in 5.8 $m_{\rm MgCl2}$ is available. For a model reproducing the

$\Delta_{R}G_{m}^{\circ}(T) = A + B \cdot T + C \cdot T \cdot In(T) + D \cdot T^{2} + E \cdot T^{3} + F/T$										
Formula	T _{min-max} /K	А	В	с	D	E	F			
H ₂ O	273.15-393.15	0	0	0	0	0	0			
H ⁺	273.15-393.15	0	0	0	0	0	0			
Na ⁺	273.15-393.15	0	0	0	0	0	0			
Mg ²⁺	273.15-393.15	0	0	0	0	0	0			
Cl-	273.15-393.15	0	0	0	0	0	0			
OH⁻	273.15-523.15	977916.173	-24698.7262	4264.428838	-8.43137921	0.003231957	-34104000			
MgOH+	273.15-523.15	444044.0813	-5495.03903	798.7412063	0	-0.00052773	-24391000			
Mg ₃ (OH) ₄ ²⁺	298.15-393.15	380640.7744715	-1108.926598837	0	2.666840823399	-0.002366734203628	0			
Mg(OH) ₂ (s) (brucite)	273.15-393.15	127348.8077	-99.3761865	0	0	0	0			
NaCl	273.15-480.15	-1585611	37614.26246	-6327.712366	11.10781391	-0.003763213	71992993			
MgCl ₂ ·6H ₂ O (bischofite)	273.15-389.15	4095895.434	-195408.9322	36798.92745	-109.7047406	0.05399217544	0			
3-1-8 phase (korshunovskite)	298.15-373.15	144872.5390947	87.22354499983	0	-0.2494948491172	0	0			
5-1-8 phase	298.15	247202.4585	0	0	0	0	0			
2-1-4 phase	333.15-393.15	20577.93725001	1205.370	0	-1.90	0	0			
9-1-4 phase	373.15-393.15	594712.0	-480.0	0	0	0	0			

TABLE 3 Temperature coefficients for the standard Gibbs energy $\triangle_R G_m^\circ$ for the formation of species or phases from ions and water for the title system Na-Mg-Cl-OH-H₂O and subsystem in THEREDA. The new data from this work are highlighted in bold.



IP with ±0.1 m_{MgCl2} , $\Delta_R G_{m,2-1-4,80^{\circ}C}$ needs to be 209.5 ± 0.1 kJ mol⁻¹.

At 100°C, in addition to the 2-1-4 phase, the 9-1-4 phase occurs as a stable Sorel phase in the Mg-Cl-OH-H₂O system (Pannach et al., 2017). The estimation of the crossing point from the trend of the solubility data of the 9-1-4 and 2-1-4 phases at 100°C suggests the IP at 5.4 \pm 0.2 $m_{\rm MgCl2}.$ To represent it by the model, a value of $\Delta_{\rm R} G_{m,2-1-4,100^{\circ}{\rm C}}^{\circ} = 205.6 \pm 0.1 \text{ kJ mol}^{-1}$ needs to be applied.

At 120°C, the IP of the 9-1-4 and 2-1-4 phases was determined at 5.8 m_{MgCl2} (Pannach et al., 2017) and adjusts $\Delta_{R}G_{m,2-1-4,120^{\circ}C} = 200.86 \pm 0.1 \text{ kJ mol}^{-1}$.

Using all the values determined at different temperatures, a $\Delta_{\rm R} G_{m,2-1-4}^{\circ}$ temperature function according to Eq. 3 was generated (Figure 4; Table 3).

4.1.3 Sorel phase 9-1-4

The 9-1-4 phase $(9Mg(OH)_2 \cdot MgCl_2 \cdot 4H_2O = 2Mg_5Cl(OH)_9 \cdot 2H_2O)$ occurs above 80°C. Solubility data for the 9-1-4 phase are available at 100°C and 120°C, including IPs with Mg(OH)₂(s) for both temperatures, as well as with the 2-1-4 phase at 120°C. However, unlike the 3-1-8 or 2-1-4 phases, there are no solubility constants available. For an initial estimation of $\lg K_{S,9-1-4}$ values, the IPs with Mg(OH)₂(s) were used, as the 9-1-4 phase formation according to reaction (5) is in equilibrium with Mg(OH)₂(s) at the same MgCl₂ concentration (at 100°C: 4.04 m_{MgCl2} and 120°C: 4.00 m_{MgCl2} (Pannach et al., 2017)). The solubility constants were calculated according to Eq. 6 using the activity coefficients γ_i of $Mg^{2\scriptscriptstyle +}$ and Cl^- and the activities for water (a_W), and H⁺ ($a_{H+} = m_{H+} \cdot \gamma_{H+}$) calculated by THEREDA for these MgCl₂ concentrations at 100°C and 120°C. This results in lg $K_{S,9-1-4}$, $_{100^{\circ}\text{C}} = -58.2 \text{ and } \lg K_{S,9-1-4,120^{\circ}\text{C}} = -53.9$, which correspond to $\Delta_{\text{R}} G_{m,9-1-6}^{\circ}$ $_{4,100^{\circ}}$ = 415.5 kJ/mol and $\Delta_{\rm R}G_{m,9-1-4,120^{\circ}}$ = 405.9 kJ/mol according to Eq. 1.

$$5 \operatorname{Mg}^{2+} + \operatorname{Cl}^{-} + 11 \operatorname{H}_2 \operatorname{O} \rightleftharpoons \operatorname{Mg}_5 \operatorname{Cl}(\operatorname{OH})_9 \cdot 2\operatorname{H}_2 \operatorname{O}_{(s)} + 9 \operatorname{H}^+$$
 (5)

$$lgK^{\circ}_{S,9-1-4} = lg\left(\frac{m^{9}_{H^{+}}}{m^{5}_{Mg^{2+}} \cdot m_{Cl^{-}}} \cdot \frac{\gamma^{9}_{H^{+}}}{\gamma^{5}_{Mg^{2+}} \cdot \gamma_{Cl^{-}}} \cdot \frac{1}{a^{11}_{W}}\right).$$
 (6)

Both "initial values" were adjusted to the position of the IPs of $Mg(OH)_2(s)$ and the 9-1-4 phase in 4.0 molal $MgCl_2$ solution at 100°C and 120°C respectively, and to the IP of 9-1-4 and 2-1-4 phase at 120°C in 5.8 m_{MgCl2} (Pannach et al., 2017). The final Gibbs energies are $\Delta_R G_m^{\circ},_{9-1-4,100^{\circ}C} = 415.60 \text{ kJ mol}^{-1}$ and $\Delta_R G_m^{\circ},_{9-1-4,120^{\circ}C} = 406.00 \text{ kJ mol}^{-1}$, respectively, and agree well with the previously calculated values. A linear temperature function was generated for the small temperature range of 100°C–120°C (Table 3).

4.1.4 Metastable Sorel phase 5-1-8

The 5-1-8 phase forms from OH⁻ supersaturated MgCl₂ or NaCl-MgCl₂ solutions before the stable 3-1-8 phase crystallizes (Pannach et al., 2017; 2023). Within the time window of metastable existence, the lg $K_{5,5-1-8}$ according to Eq. 7 could be determined at 25°C from pH_m measurements in the Na-Mg-Cl-OH-H₂O system by Xiong et al. (2010) and in the Mg-Cl-OH-H₂O system in Part I of this work (Pannach et al., 2023). The mean values of both, which agree within the error range (see Table 2), were implemented in the THEREDA model as $\Delta_{\rm R}G_{m}^{-}$, 5-1-8, 25°C calculated according to Eq. 1; (Table 3).

$$3 Mg^{2+} + Cl^{-} + 9 H_2 O \rightleftharpoons Mg_3 Cl(OH)_5 \cdot 4 H_2 O_{(s)} + 5 H^{+}$$
(7)

4.2 Adaptation of the model to reproduce the experimental OH⁻ solution concentrations

As described in Chapter 2, the current model dataset (HMW as well as THEREDA) cannot reproduce the experimentally

determined OH⁻ solution concentrations in the presence of Mg(OH)₂(s) or the Sorel phases (up to the order of 100% deviation) at 25°C, and also not at higher temperatures after implementation of the $\Delta_{\rm R}G_m^{\circ}$ temperature functions of the Sorel phases as observed in initial test calculations. All the calculated OH⁻ solution concentrations were significantly too low.

However, the calculated H^+ equilibrium concentrations are in excellent agreement with the experimental values, which are available up to 60°C for the Mg-Cl-OH-H₂O system and at 25°C and 40°C for the Na-Mg-Cl-OH-H₂O system, as shown in Figures 8, 9 respectively (see Section 5.1).

4.2.1 Attempts to adjust already existing Pitzer coefficients

To improve the model, attempts were made to adjust Pitzer coefficients that affect the OH⁻ solution concentrations in MgCl₂ and NaCl-MgCl₂ solutions. According to the HMW model, THEREDA already contains the binary coefficients $\beta^{(0)}$ and $\beta^{(1)}$ between MgOH⁺ and Cl⁻, and the mixing coefficient ψ , between MgOH⁺, Mg²⁺, and Cl⁻ at 25°C (Table 1). Only these act in the two systems Mg-Cl-OH-H2O and Na-Mg-Cl-OH-H2O and are not relevant for the well-described binary Mg(OH)2-H2O system; also there are no other complex Mg, Cl, and OH-containing systems for which experimental data are available, so adjustments were made. Based on the solubility data in the Mg-Cl-OH-H₂O system at 25°C (Pannach et al., 2017), systematic fit tests were performed. Both $\beta^{(0)}$ alone and with $\beta^{(1)}$, as well as with and without $\psi_{MgOH^+-Mg^{2+}\text{-}Cl^-}$ (and also ψ alone), were fitted. Furthermore, the parameters $C^{\varphi}_{\rm MgOH^+-Cl^-}$ and $\psi_{MgOH^+ - OH^- - Cl^-}$ not included in the dataset were also tested. However, no results could be obtained that sufficiently described the analyzed total OH⁻ concentrations. When fitting the data at higher temperatures (available up to 120°C for the Mg-Cl-OH-H2O system), the deviation was even greater than at 25°C.

4.2.2 Further complex Mg-OH solution species

Since the modeling of OH^- concentrations is not improved by Pitzer coefficients, it is assumed that, besides MgOH⁺, further Mg-OH species that influence OH^- concentration must exist in the solution.

As known from other aqueous metal oxide or hydroxide salt systems, such as Be, Cu, Ni, and Zn (Feitknecht and Schindler, 1963; Mesmer and Baes, 1990; Plyasunova et al., 1997; 1998; Zhang and Muhammed, 2001), the existence of complex Mg-OH species containing more than one cation $\text{Mg}_x(\text{OH})_v^{(2x \cdot y) +}$ has been already discussed (D'Ans and Katz, 1941; Ved et al., 1976; Mesmer and Baes, 1990). Stability constants (Lewis, 1963; Einaga, 1977) alongside MgOH⁺ (McGee and Hostetler, 1977; Palmer and Wesolowski, 1997) have also been proposed. Einaga (1977) derives the species $Mg_2(OH)_2^{2+}$ and $Mg_3(OH)_4^{2+}$ from emf measurements in nitrate solutions at 25°C with the stability constants log β = -22.0 and log β = -39.0, respectively. However, the determination of complex Mg-OH solution species lacks sufficient resolution to precisely determine the formulas, especially when more than one species coexists over a range of solution compositions. As Mg²⁺ is exclusively octahedrally coordinated by OH⁻ (partly together with OH₂) in these solids (Mg(OH)₂, Sorel phases 3-1-8, 5-1-8, and 9-1-4 (De Wolf and Walter-Lévy, 1953; Sugimoto et al., 2007; Dinnebier et al., 2010)),



multiple OH^- coordinated Mg ions, in addition to MgOH⁺ = $[Mg(H_2O)_5OH]^+$, could be expected to exist in appropriate equilibrium solutions.

Therefore, additional species were postulated based on the following considerations. In contrast to the solid structures with up to six OH⁻ ions in the octahedral coordination sphere of Mg²⁺, the OH⁻ concentration in the equilibrium solution is relatively very low compared to the Mg²⁺ (and Cl⁻) concentration. Thus, besides MgOH⁺, additional solution-Mg²⁺ should be only slightly more highly coordinated with OH⁻. Hence, species with a systematically increasing ratio of OH⁻ to Mg²⁺ up to a maximum of two were taken into account-Mg₃(OH)₄²⁺ (ratio = 1.33), Mg₂(OH)₃⁺ (ratio = 1.5), and

 ${\rm Mg(OH)_2^{\pm 0}}$ (ratio = 2)—and were tested for their effect. Estimated $\Delta_R G_m^{~\circ}$ values were used, in orientation to the value of MgOH⁺ and the stability constant for Mg₃(OH)₄²⁺ given by Einaga (1977), to first see the general effects. Mg₂(OH)₂²⁺ was not taken into account because the Mg: OH ratio is the same as in MgOH⁺ (tests have shown that the different charge does not have an effect). Calculations with the current THEREDA model show that MgOH⁺ determines the total OH⁻ concentration, so the fraction of free OH⁻ is negligible. Fitting studies with the additional three postulated species were performed both singularly and in combinations.

Finally, the fitting tests to the 25°C isotherm in the Mg-Cl-OH-H₂O system (Pannach et al., 2017) showed that the total OH⁻ concentrations can be reproduced when including additional Mg-OH species. It was found that the species Mg₃(OH)₄²⁺ alone was sufficient. The other species, alone or in combination, worsened the agreement with experimental results. Therefore, the final fits to all isotherms in the system Mg-Cl-OH-H₂O were performed with Mg₃(OH)₄²⁺ additionally in the THEREDA dataset, turning off all ion interactions for MgOH+ (see Table 1). $\Delta_{\rm R} G_{m,{\rm Mg}_{\rm a}({\rm OH})4^{2+}}^{\circ}$ (according to the formation reaction: $3Mg^{2+} + 4H_2O \leftrightarrow Mg_3(OH)_4^{2+} + 4H^+$) was adjusted so that the isothermal branch of Mg(OH)₂(s) up to the invariant point with the 3-1-8 phase will be reproduced in agreement with the experimental data. With increasing MgCl₂ concentration, the total OH⁻ concentration in the presence of the 3-1-8 phase is calculated to be increasingly too high until MgCl₂ saturation is reached. This overestimation was subsequently adjusted with the final Pitzer coefficients (Section 4.2.3). The resulting values of $\Delta_{\rm R} G_m$, $M_{\rm g_3(OH)_4}^{2+}$ for each temperature are shown in Figure 5, together with the fitted temperature function (Table 3).

4.2.3 Final Pitzer coefficients

To remove the over-calculated total OH⁻ concentrations following the IP of Mg(OH)₂(s) and the 3-1-8 phase caused by the implementation of Mg₃(OH)₄²⁺, ion interactions for that species were introduced. Fitting tests were carried out with binary as well as mixing Pitzer coefficients. Finally, the mixing parameter $\psi_{Mg-Mg_3(OH)_4-Cl}$ was



and fitted temperature functions (Eq. 8).



adjusted together with ψ $_{Mg\text{-}MgOH\text{-}Cl}$. The binary coefficients $\beta^{(0)}$ and $\beta^{(1)}$ between MgOH⁺ and Cl⁻ previously included beside the mixing ψ $_{Mg\text{-}MgOH\text{-}Cl}$ proved unnecessary; they were removed from the dataset. The parameterization was again performed separately on each isotherm. The obtained values for ψ $_{Mg\text{-}Mg_3(OH)_4\text{-}Cl}$ and ψ $_{Mg\text{-}MgOH\text{-}Cl}$ are shown in Figures 6A, B. The THEREDA conformal temperature function (Eq. 8) was fitted to the systematic variation of the parameters with T obtained from the isothermal fits (Figure 6).

$$P = \frac{a}{T} + b + c \cdot \ln(T) + d \cdot T + e \cdot T^{2} + \frac{f}{T^{2}}.$$
 (8)

Due to the polynomial type of the function (Eq. 8), the course for $\psi_{Mg-Mg3(OH)4-Cl}$ with the strong decrease from the 25°C value to the only slightly decreasing values up to 120°C can only be adjusted with turning points (Figure 6B). However, this does not show any noticeable effects on the model results within the experimental data trend and reproduction (Section 4.2).

For the modeling of the two solubility isotherms in the system Na-Mg-Cl-OH-H₂O at 25°C and 40°C, the implementation and adjustment of the mixing parameters $\psi_{Na-MgOH-Cl}$ and $\psi_{Na-Mg_3(OH)_4-Cl}$ were still necessary. The fitted values with linear progression over the two temperatures are shown in Figure 7.

All Pitzer coefficients with their temperature functions are listed in Table 4.

5 Calculation results with the extended THEREDA model

5.1 Modeling of H⁺ equilibrium concentrations

With the addition of the $\Delta_R G_m^{\circ}$ temperature functions for the Sorel phases 3-1-8, 2-1-4, and 9-1-4 and for the metastable 5-1-8 phase at

25°C to the THEREDA dataset, the H⁺ equilibrium concentrations can be calculated in good agreement with the experimental data. Figure 8 shows the comparison for the Mg-Cl-OH-H₂O system and Figure 9 for the Na-Mg-Cl-OH-H₂O system at NaCl saturation. Calculation results between and just outside the temperatures of the experimental data are still included, showing that the model reliably calculates the occurring solids depending on MgCl₂ solution concentration and the pH_m = -lg m (H⁺), evolving in their presence over the entire and somewhat extended temperature field.

5.2 Modeling of OH⁻ equilibrium concentrations

The implementation of a second Mg-OH solution species, $Mg_3(OH)_4^{2+}$, was the key to the accurate calculation of the OH⁻ solution concentrations in equilibrium with $Mg(OH)_2(s)$ or the Sorel phases. Still requiring mixing Pitzer coefficients, $\psi_{Mg-Mg3(OH)4-Cl}$ and $\psi_{Na-Mg3(OH)4-Cl}$, were introduced and fitted together with $\psi_{Mg-MgOH-Cl}$ or $\psi_{Na-MgOH-Cl}$ for final adjustment to the solubility isotherms in the Mg-Cl-OH-H₂O (Nakayama, 1959; Nakayama, 1960; Pannach et al., 2017) and Na-Mg-Cl-OH-H₂O systems (Part I of this work—Pannach et al., 2023), respectively.

Finally, the solubilities can be calculated in agreement with all experimental data. As Figure 10A shows for the Mg-Cl-OH-H₂O system at 25°C, the total OH⁻ concentration is mainly a result of the MgOH⁺ solution species over the entire concentration range but in addition from lesser proportions of Mg₃(OH)₄²⁺ with the highest contribution at the MgCl₂ concentration of the IP Mg(OH)₂(s) and 3-1-8 phase. This now leads to a correct representation of the total OH⁻ concentration. With increasing temperature, Mg₃(OH)₄²⁺ becomes increasingly predominant over MgOH+, as shown in Figure 10B for the 60°C isotherms as an example in comparison to 25°C (Figure 10A). The contribution of free OH⁻ in the order of 10⁻⁹ molal at 60°C (10⁻⁵ molal at 25°C) is insignificant: its proportion is unaffected by the implementation of the second Mg-OH species since it is calculated together with H^+ from Kw (Eq. 9), which is already included in the model (Figure 11 shows Kw, H⁺, and OH⁻ as a function of the MgCl₂ solution concentration according to the HMW and THEREDA model at 25°C). This also justifies the already-correct calculation of the H⁺ solution concentrations in the presence of Mg(OH)₂(s) or the Sorel phases with the previous model; it also confirms that the earlier poor model description of the total OH- solution concentrations is due to missing further Mg-OH speciation.

$$K_W^0 = \frac{[H^+] \cdot [OH^-] \cdot \gamma_{\pm}^2}{a_W} = \frac{K_W \cdot \gamma_{\pm}^2}{a_W}.$$
 (9)

The calculation results for the Mg-Cl-OH-H₂O system compared to all reliable experimental datasets are shown in Figure 12. Within their experimental scatter range, the calculated Mg(OH)₂(s) isotherms overlie each other, with ranges extending toward higher MgCl₂ concentrations up to the positions of the IPs with the Sorel phases. The subsequent isotherms for the 3-1-8 phase (stable phase up to 80°C) or the 9-1-4 phase (from 100 °C) effectively describe the course of the experimental values. For the 9-1-4 phase, the IPs with brucite and the isotherms at 100°C and 120°C are

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TABLE 4 Temperature coefficients of Pitzer	narameters for the title system Na-	Ma-CLOH-H. O and subsystem in	THEPEDA The new data from this work	are highlighted in hold
TABLE 4 Temperature coefficients of Fitzer	parameters for the title system ha-	mg-ci-off-fi20 and subsystem in	THEREDA. THE NEW data Hom this work	are mynnymeu m bolu.

	$P(T) = a/T + b + c \cdot ln(T) + d \cdot T + e \cdot T^{2} + f/T^{2}$										
				b	с	d					
H+	Cl⁻	Beta (0)	9901.2219784713	-285.6473091587	50.067215202357	-0.10902829201997	4.2832131817909E-5	-351026.15442901			
		Beta (1)	189788.67075591	-4588.8079271153	776.48444741115	-1.3963936941488	4.6718218052799E-4	-8599260.9958506			
		Cphi	0	0	0	0	0	0			
Na ⁺	Cl-	Beta (0)	9931.0954	-223.8321	37.468729	-0.063524	2.0008E-5	-508663.3			
		Beta (1)	27034.783	-611.8806	102.2781	-0.171355	5.4624E-5	-1335514			
		Cphi	-4635.055	107.86756	-18.11616	0.0311444	-9.9052E-6	221646.78			
Mg^{2+}	Cl-	Beta (0)	-9.5949075987732	0.52058075085694	0	-4.5632571158819E-4	0	0			
		Beta (1)	1239.2880942931	-7.3631696542185	0	0.016394622815563	0	0			
		Cphi	12.528229322268	-0.045346523422936	0	2.8564736424319E-5	0	0			
Na ⁺	OH-	beta (0)	-98.888405195742	0.74845113296049	0	-0.0010478515797703	0	0			
		Beta (1)	-206.11199903783	1.2022295299777	0	-0.0012958058812917	0	0			
		Cphi	17.300056299236	-0.091131605628721	0	1.1826675205965E-4	0	0			
Na ⁺	H+	Theta	-4.0542575885501	0.048135767274039	0	0	0	0			
Na ⁺	Mg ²⁺	Theta	0	-0.063343456551807	0	4.4723332094534E-4	0	0			
Mg^{2+}	H+	Theta	0	0.51653862168501	0	-0.0031309680558061	5.8285013290036E-6	0			
OH⁻	Cl⁻	Theta	-49.361345504841	0.11048570304889	0	0	0	0			
psi											
Na ⁺	Cl-	OH-	0	-3.61342282638764	0.828412891695231	-0.00473162879186962	3.37394750135306E-6	0			
Na ⁺	Mg ²⁺	Cl⁻	0	-2.67633662036202	0.618873156654038	-0.00367854306693126	2.64366820374045E-6	0			
Na ⁺	H+	Cl-	3.59304603523964	-0.0145621583979794	0	0	0	0			
Mg^{2+}	H ⁺	Cl⁻	-1357.291354862	61.244574321968	-11.309231470323	0.029270572012749	-1.1173505755006E-5	-33.683663900415			
Na ⁺	MgOH ⁺	Cl⁻	0	-0.1909513208435	0	0.008018111309827	0	0			
Na ⁺	Mg ₃ (OH) ₄ ²⁺	Cl⁻	0	0.4477393536520	0	-0.001122535583376	0	0			
Mg^{2+}	MgOH+	Cl⁻	510.7242204844	-4.178169082011	0	0.01103073266024	-9.041219986305E-6	0			
Mg^{2+}	Mg ₃ (OH) ₄ ²⁺	Cl⁻	-3735342.048836	92209.32049296	-15684.13690905	29.22610874206	-0.01019646458447	166560228.0040			

alpha (1) = 2 and alpha (2) = 0 for all binary ion interactions.



FIGURE 8

Comparison of experimental and calculated $pH_m = -lg m (H^+)$ in the Mg-Cl-OH-H₂O system. Experimental data available at 25°C, 40°C, and 60°C (see also Pannach et al., 2023). Away from these temperatures, the model shows systematic trends (gray lines calculations at 50°C, 70°C, and 80°C, and the dashed co-saturation lines of the Mg(OH)₂(s) and 3-1-8 phase, and the 3-1-8 and 2-1-4 phases respectively) that follow the experimental data.



FIGURE 9

Comparison of experimental and calculated pH_m in almost NaCl-saturated MgCl₂ solutions (system Na-Mg-Cl-OH-H₂O). Experimental data available at 25°C and 40°C (see also Pannach et al., 2023). Away from these temperatures, the model shows systematic trends (gray lines for 50 C and dashed co-saturation line of Mg(OH)₂(s) and 3-1-8 phase) that follow the experimental data.



FIGURE 10

Comparison of experimental and calculated (with OH-species distribution) solubility data of $Mg(OH)_2(s)$ and 3-1-8 phase in the $Mg-CI-OH-H_2O$ system at 25°C (A) and 60°C (B).



calculated nearly exactly in line with the experimental data. The calculated isotherm for the metastable 3-1-8 phase at 100°C is slightly below the experimental values but on trend; it is above the 9-1-4 phase 100°C isotherm.

The 2-1-4 phase, occurring above 60° C at high MgCl₂ concentrations with its strongly decreasing solubility behavior up to the MgCl₂ saturation concentrations, is calculated in conformity with the experimental (more scattering) values. The calculated isotherm, especially at 100°C, is shifted to slightly higher values compared with the trend of the experimental dataset. When using

the isothermally determined $\Delta_{\rm R}G_m^{\circ}$ value of the 2-1-4 phase (see Section 4.1.2), a somewhat better agreement with the experimental data would result. However, since the temperature function does not reproduce the individually determined $\Delta_{\rm R}G_m^{\circ}$ value to 100% ($\Delta_{\rm R}G_{m}^{\circ},_{2-1-4,100^{\circ}\rm C} = 205.6$ kJ mol⁻¹ is calculated by the temperature function with 205.8 kJ mol⁻¹), the model result via temperature function deviates somewhat. Furthermore, with increasing temperature and MgCl₂ concentration, the possible existence of further Mg-OH solution species must be assumed, also affecting solubility. However, without experimental evidence and data, the



Solubility data of the Mg-Cl-OH-H₂O system from 25° C to 120° C; comparison of the experimental data with the calculated isotherms.



model cannot be further modified. With the present model (THEREDA extended), the solubility behavior of $Mg(OH)_2(s)$ and the Sorel phases can be described quite well up to $120^{\circ}C$. This is also true in the presence of NaCl saturation in the Na-Mg-Cl-OH-H₂O system, as shown by the comparison of the experimental datasets at $25^{\circ}C$ and $40^{\circ}C$ and the calculated isotherms in Figure 13. The additional calculated isotherms for $50^{\circ}C$ indicate a reasonable trend with the IP of the Mg(OH)₂(s) and 3-1-8 phase in an approximately 1.6 molal solution of MgCl₂ (at $25^{\circ}C$ and $40^{\circ}C$ in 0.5 and ca. 1 molal solution, respectively).

The 2-1-2 phase, with only two solubility data points at 120 $^{\circ}$ C in the Mg-Cl-OH-H₂O system (Figure 12), was not included in the model.

6 Summary

With this work, the Pitzer model dataset of THEREDA was extended and adjusted for the calculation of the solubility equilibria of the Sorel phases and of $Mg(OH)_2(s)$ in salt solutions of the system Na-Mg-Cl-OH-H₂O.

Previously, calculations were possible only with strong deviations from the now available experimental OH⁻ solution concentrations of the 25°C isotherms of Mg(OH)₂(s) as well as the Sorel phase 3-1-8, although the H⁺ concentrations could be calculated in agreement. The Pitzer dataset, corresponding to the HMW model and implemented in THEREDA, was valid only for 25°C; due to the lack of experimental data, no sufficient adjustments were possible.

With the data now available for the Mg-Cl-OH-H₂O system up to 120°C and in NaCl-saturated solutions (Na-Mg-Cl-OH-H₂O system) at 25°C and 40°C within Part I of this work, a new adjustment of the model and polytherm was possible. In addition to the implementation of the solubility constants for the Sorel phases as temperature functions of molal standard Gibbs energies of formation, a model extension for the OH⁻ solution speciation (the implementation of Mg₃(OH)₄²⁺ in addition to MgOH⁺ and OH⁻) was necessary to reproduce the experimentally determined OH⁻ solution concentrations. Thus, the solubility equilibria of the Sorel phases and Mg(OH)₂(s) can now be calculated in agreement with the experimental data.

THEREDA now provides a reliable database for the long-term safety assessment of geotechnical barriers made of Sorel cement/ concrete for a repository in host rock salt. It also allows the calculation of the evolving pH_m values (caused by the pH buffer material MgO which reacts to Sorel phases or Mg(OH)₂ in the presence of salt solutions), which is particularly important for predictions regarding the retention capacity of radionuclides in the near field of a repository.

Data availability statement

The raw data supporting the conclusion of this article will be made available by the authors, without undue reservation.

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Author contributions

DF: procedure for the extension of the Pitzer model dataset and writer of the paper. MP: calculation tests, adjustments, preparation of figures and tables, and co-writer. WV: Pitzer model expert, discussions and contributions to dataset development, and cowriter. All authors contributed to the article and approved the submitted version.

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Beryllium solubility and hydrolysis in dilute to concentrated CaCl₂ solutions: thermodynamic description in cementitious systems

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The solubility and hydrolysis of Be(II) was investigated from undersaturation conditions in alkaline, dilute to concentrated CaCl₂ solutions (0.05-3.5 M). Experiments were performed with α -Be(OH)₂(cr) under Ar atmosphere at T = $(22 \pm 2)^{\circ}$ C. Aqueous Be speciation was further investigated by means of molecular dynamics (MD) calculations. For the most diluted CaCl₂ systems (0.05 and 0.25 M), a solubility minimum is observed at $pH_m \approx 9.5$ {with [Be(II)] $\approx 10^{-7}$ M}, consistent with solubility data previously reported in NaCl and KCl solutions. Above this pH_m and at higher CaCl₂ concentrations, a steep increase in the solubility with a slope of ~ +2 is observed, hinting towards the predominance of the moiety $[Be(OH)_{4}^{2-}]$ in the aqueous phase. In NaCl and KCl systems, this hydrolysis species prevails only above pH_m ~ 13, thus supporting the formation of ternary complex/es Ca-Be(II)-OH(aq) in CaCl₂ solutions. The analysis of solubility data in combination with MD calculations underpin the key role of the complex Ca₂[Be(OH)₄]²⁺ in alkaline to hyperalkaline systems containing Ca. In combination with our previous work in NaCl-NaOH and KCl-KOH systems, complete chemical, thermodynamic and (SIT) activity models are derived for the first time for the system $Be^{2+}-Ca^{2+}-Na^{+}-K^{+}-H^{+}-Cl^{-}-OH^{-}-H_{2}O(l)$. This model provides an accurate and robust tool for the evaluation of Be(II) solubility and speciation in a diversity of geochemical conditions, including source term calculations of beryllium in the context of repositories for nuclear waste disposal with a high cement inventory.

KEYWORDS

beryllium, calcium, solubility, hydrolysis, thermodynamics, SIT, cement

1 Introduction

Beryllium is a widely used metal in test and research fission reactors as neutron reflector/ moderator. It is characterized by a relatively low thermal neutron absorption cross section and unique chemical and structural properties (Beeston, 1970; Chandler et al., 2009). During the reactor operation, ⁹Be undergoes (n, 2n) and (n, α) nuclear reactions resulting in the generation of large quantities of ⁴He, ³He and ³H. This leads to the swelling of beryllium components with the corresponding alteration of their mechanical properties. The disposal of these components results in specific streams of nuclear waste containing a significant inventory of chemotoxic beryllium (Beeston, 1970; Longhurst et al., 2003; Chandler et al., 2009).

In contrast to the rest of the alkali-earth element series and due to its very small ionic radii ($r_{Be^{2+}} = 0.27$ Å, for a coordination number (CN) of 4) (Shannon, 1976; Alderighi et al., 2000), beryllium is characterized by very strong hydrolysis. This results in an amphoteric behaviour involving the formation of positively- and negatively-charged hydrolysis species. Several solubility and potentiometric studies previously investigated the solubility and hydrolysis of beryllium in acidic to near-neutral pH conditions, deriving thermodynamic data for the hydrolysis species $\operatorname{Be}_n(\operatorname{OH})_m^{2n-m}$, with (n,m) = (1,1), (1,2), (2,1), (3,3), (5,6) and (6,8) (Mattock, 1954; Gilbert and Garrett, 1956; Kakihana and Sillen, 1956; Schindler and Garett, 1960; Carell and Olin, 1961; Schwarzenbach, 1962; Hietanen and Sillen, 1964; Bertin et al., 1967; Mesmer and Baes, 1967; Ohtaki, 1967; Ohtaki and Kato, 1967; Lanza and Carpéni, 1968; Pâris and Gregoire, 1968; Schwarzenbach and Wenger, 1969; Kakihana and Maeda, 1970; Tsukuda et al., 1975; Vanni et al., 1975; Baes and Mesmer, 1976; Bruno et al., 1987b; Bruno, 1987; Chinea et al., 1997; Brown and Ekberg, 2016). A significantly scarcer number of studies investigated the hydrolysis of Be(II) in alkaline to hyperalkaline conditions (Gilbert and Garrett, 1956; Green and Alexander, 1965; Bruno et al., 1987a), where the hydrolysis species Be(OH)₃⁻ and Be(OH)₄²⁻ are expected to prevail. In our recent solubility and 9Be-NMR study, we systematically investigated the solubility and hydrolysis of Be(II) in dilute to concentrated NaCl-NaOH and KCl-KOH systems. Experiments were conducted with a well-defined solid phase, α -Be(OH)₂(cr), and extended from acidic to hyperalkaline conditions (Çevirim-Papaioannou et al., 2020). In combination with previous studies available in the literature, chemical, thermodynamic and (SIT) activity models for the system Be2+-Na+-K+-H+-Cl-OH--H₂O(l) were derived.

Cementitious materials are widely used in underground repositories for nuclear waste disposal for the stabilization of the waste and for construction purposes. Upon contact with groundwater, cement materials undergo degradation through a sequence of dissolution reactions. In the degradation stage I, the dissolution of K- and Na-oxides/hydroxides imposes hyperalkaline conditions (pH \approx 13.3) and high alkali content in the pore water. The degradation stage II is characterized by a pore water composition buffered by portlandite at pH \approx 12.5 and [Ca]_{tot} $\approx 2 \cdot 10^{-2}$ M. After the complete dissolution of portlandite, the degradation stage III is dominated by the incongruent dissolution of calcium silicate hydrate (C-S-H) phases, with Ca:Si ratios of ≈1.6 to ≈0.6 and $12.5 \le pH \le 10$. In the context of waste disposal in rock salt formations, the corrosion of cementitious waste forms has been reported to potentially generate CaCl₂-rich brines (up to 4 M) in combination with very high pH values ($pH_m \approx 12$, with $pH_m = -log$ [H⁺] in molal units) (Neck et al., 2009; Bube et al., 2013). Intermediate ionic strength conditions (I = 2-3 M) are also found in Cretaceous argillites in Northern Germany (Brewitz, 1980), with pore waters mostly dominated by NaCl and CaCl₂.

Previous studies investigating the solubility and hydrolysis of transition metals, lanthanides and actinides in alkaline, concentrated CaCl₂ systems have shown the formation and predominance of highly hydrolysed moieties stabilized by the coordination with Ca²⁺ ions. Using a combination of solubility and TRLFS studies, Neck and

co-workers reported the formation of the ternary complexes Ca $[M(III)(OH)_3]^{2+}$, $Ca_2[M(III)(OH)_4]^{3+}$ and $Ca_3[M(III)(OH)_6]^{3+}$ (with M = Nd, Am, Cm and Pu) in concentrated $CaCl_2$ solutions (Rabung et al., 2008; Neck et al., 2009). The formation of analogous ternary complexes of tetravalent metal ions, e.g., $Ca_4[An(IV)(OH)_8]^{4+}$ $(An(IV) = Th(IV), Pu(IV) and Np(IV)), Ca_3[Zr(IV)(OH)_6]^{4+}$ and Ca₃[Tc(IV)O(OH)₅]³⁺, has been reported to increase the solubility of the corresponding hydrous oxides by several orders of magnitude in alkaline CaCl₂ solutions (Brendebach et al., 2007; Altmaier et al., 2008; Fellhauer et al., 2010; Fellhauer, 2013; Yalcintas et al., 2016). In spite of the weaker hydrolysis of the pentavalent actinides, Fellhauer and co-workers observed the formation of the ternary complexes Ca[Np(V)O₂(OH)₂]⁺ and Ca₃[Np(V)O₂(OH)₅]²⁺ in alkaline, concentrated CaCl₂ solutions (Fellhauer et al., 2016a; Fellhauer et al., 2016b). Spectroscopic evidence for the participation of Ca²⁺ in the formation of inner-sphere complexes was provided for Cm(III), Zr(IV), Th(IV) and Np(V), whereas DFT calculations underpin the stability of such complexes in the case of Tc(IV). All investigations above emphasize the key role of Ca²⁺ in the stabilization of highly hydrolyzed metal ions in concentrated CaCl₂ systems with high pH, regardless of the oxidation state of the metal ion. In the case of Zr(IV) and possibly due to the stronger hydrolysis of this metal ion, the ternary complex/es Ca-Zr(IV)-OH become predominant at $[CaCl_2] > 10^{-2}$ M, which emphasizes their relevance also in dilute cementitious systems.

The behaviour of beryllium in aqueous solutions at the molecular level has been investigated in a number of computational studies. Beryllium preferentially coordinates ligands in tetrahedral geometry, has strong hydrolysing and polarising abilities, and shows complex pH-dependent solution chemistry (Marx et al., 1997; Alderighi et al., 2000; Jin et al., 2015; Perera et al., 2017). In our previous studies, it was shown that in cementitious environment Ca²⁺ ions play a key role in the uptake of Be(II) by C-S-H phases (Cevirim-Papaioannou et al., 2021a; Çevirim-Papaioannou et al., 2021b). Together with evidences gained for M(III), M(IV) and M(V) systems, this anticipates the possible formation of previously unreported ternary complexes Ca-Be(II)-OH in alkaline CaCl₂ solutions. Through a combination of experimental solubility studies, molecular dynamics calculations and thermodynamic modelling, this work aims at providing a comprehensive understanding of the solution chemistry of beryllium in Ca-containing alkaline systems representative of cementitious environments with low to elevated ionic strength conditions.

2 Experimental

2.1 Chemicals

All samples were prepared, stored and handled in an Ar-glove box (O₂ < 1 ppm) at $T = (22 \pm 2)^{\circ}$ C. All solutions were prepared with purified water (Milli-Q academic, Millipore, 18.2 MΩ) purged with Ar for at least 1 h to remove CO₂(g). Beryllium sulfate tetrahydrate (BeSO₄·H₂O, 99.99% purity) and calcium chloride (CaCl₂·H₂O) EMSURE[®] were purchased from Merck. Calcium hydroxide (Ca(OH)₂) was purchased from Sigma-Aldrich.

2.2 pH measurements

A combination pH electrode (ROSS Orion with 3.0 M KCl as filling solution) was used to determine the proton concentration ([H⁺] in mol·kg⁻¹, with pH_m = -log [H⁺]). The pH electrode was calibrated using commercial pH buffers (pH = 1–12, Merck). In salt solutions of ionic strength $I \ge 0.1$ mol kg⁻¹, the measured pH value (pH_{exp}) is an operational apparent value related to [H⁺] by pH_m = pH_{exp} + A_m. The values A_m entail both the activity coefficient of H⁺ and the liquid junction potential of the electrode at a given background electrolyte concentration and temperature. A_m values reported by Altmaier and co-workers for CaCl₂ systems were used for the determination of pH_m (Altmaier et al., 2008).

2.3 Solid phase preparation and characterization. Solubility experiments with α -Be(OH)₂(cr)

The solid phase used for undersaturation solubility experiments, α -Be(OH)₂(cr), was precipitated by slow addition of a 0.35 M BeSO₄ solution to a 2.0 M carbonate-free NaOH solution with a final pH \approx 10.5. After an ageing time of \approx 2 months, the solid phase was washed thoroughly with slightly alkaline water (pH \approx 9.5) to remove the residues of the matrix solution (Na₂SO₄ and NaOH), and characterized by X-ray diffraction (XRD). Details on the preparation and characterization of the solid phase used in this work were provided in our previous study (Çevirim-Papaioannou et al., 2020).

A total of 30 independent batch samples were prepared by contacting 0.5-5 mg of α -Be(OH)₂(cr) to alkaline CaCl₂ solutions (0.05, 0.25, 1.0 and 3.5 M) with 8.9 $\leq~pH_m~\leq~11.8.$ Be(II) concentrations and pH_m values were monitored regularly from 7 to 337 days. In each sampling, aliquots (100-500 µL) of the supernatant of each sample were pipetted into 10 kD filters (2-3 nm cut-off Nanosep", Pall Life Sciences), centrifuged for 10 min at 6000 g, and diluted (1: 100 and 1:4000) with 2% ultrapure HNO₃ before the quantification by inductively coupled plasma mass spectrometry (ICP-MS, PerkinElmer ELAN 610). The detection limit of the technique ranged between $10^{-6.5}$ and 10⁻⁸ M, depending upon the dilution factors applied at different CaCl₂ concentrations. Equilibrium conditions were assumed after repeated measurements over time with constant [Be] and pHm values, typically after 372 days. After attaining equilibrium conditions, the solid phase of a selected sample (1.0 M CaCl₂, pH_m = 11.1) was characterized by XRD. For this purpose, an aliquot of the solid phase (≈1-2 mg) was washed 7 times with ethanol (0.5-1 mL) under Ar atmosphere in order to remove the background electrolyte, i.e., CaCl₂. After the last cleaning step, the washed solid phase was re-suspended in ethanol, deposited on the XRD sample holder and left drying for a few minutes inside the glovebox. The XRD diffractogram was collected using a Bruker D8 Advance X-Ray powder diffractometer (Cu anode) within the range $2\theta = 2-80^{\circ}$, incremental steps of 0.02 and a measurement time of 0.4 s per step.

2.4 Computational methods

The simulation model was built in a box with dimensions of $43 \text{ Å} \times 43 \text{ Å} \times 49 \text{ Å}$, which contained 3,120 water molecules with

3 Be(OH)42-, 50 Ca2+, and 84 Cl-randomly distributed ions. This approximately corresponds to 1 M CaCl₂ and 0.05 M beryllium ion concentration. The high concentration of Be(II) is required in the simulations for better statistical sampling, and is in line with experimental observations in concentrated CaCl₂ solutions. The total electroneutrality of the simulation cell was ensured by balancing the number of counterions. Periodic boundary conditions were applied in three dimensions. Water was described using the extended simple point charge (SPC/E) model (Berendsen et al., 1987). The 12-6-4 Lennard-Jones-type nonbonded parameters for Ca²⁺ and Be²⁺ for SPC/E water, which include the contribution from the ion-induced dipole interaction, were taken from Li and Merz (Li and Merz, 2014; Li et al., 2020). Standard Lorenz-Berthelot mixing rules (Allen and Tildesley, 2017) were applied to calculate short-range Lennard-Jones interactions between the unlike atoms (with a cut-off distance of 1.4 nm). Long-range electrostatic forces were evaluated using the Ewald summation method. All molecular dynamics (MD) simulations were performed using the LAMMPS software package (3 March 2020 version) (Plimpton, 1995). Model equilibration was carefully monitored by assessing the temperature, pressure, kinetic and potential energy of the system, and dimensions of the simulation box, in order to confirm that these parameters reach their equilibrium steady state values on average (Braun et al., 2019). The Newtonian equations of the atomic motions were numerically integrated with a time step of 1 fs, and the model systems were initially equilibrated for 5 ns in the isobaric-isothermal statistical ensemble (NPT), then for 5 ns in the canonical ensemble (NVT). Temperature and pressure were constrained using the Nose-Hoover thermostat and barostat (Braun et al., 2019) at ambient conditions (T = 295 K, p = 0.1 MPa). The production run was performed in the NVT ensemble for 5 ns, and the trajectory was recorded every 500 fs. To describe local structural properties, radial distribution functions for pairs of atoms, and running coordination numbers were calculated from the recorded trajectory. The VMD software package (version 1.9.3) has been used for visualisation (Humphrey et al., 1996).

3 Results and discussion

3.1 Solid phase characterization

XRD patterns collected for the beryllium solid phase equilibrated in 1.0 M CaCl₂ at $pH_m = 11.1$ and 3.5 M CaCl₂ at $pH_m = 10.6$ are shown in Figure 1, together with the diffractograms previously reported for α -Be(OH)₂(cr) in Bear and Turnbull (1965) and in our previous study (Çevirim-Papaioannou et al., 2020). The main features of this sample are in excellent agreement with the patterns previously reported for α -Be(OH)₂(cr). This observation confirms that the starting material used in the experiments, α -Be(OH)₂(cr), is the solid phase controlling the solubility of beryllium also in CaCl₂ systems.

3.2 Solubility experiments

Figure 2 shows the experimental solubility data determined in alkaline CaCl₂ solutions with $8.9 \le pH_m \le 11.8$, together with the solubility curve of α -Be(OH)₂(cr) at I = 0 calculated using the



X-Ray diffraction patterns of the solid phase recovered from the solubility sample equilibrated in 1.0 M CaCl₂ at pH_m = 11.1, together with reference patterns reported for α -Be(OH)₂(cr) (Bear and Turnbull, 1965) and patterns obtained in our previous study (Çevirim-Papaioannou et al., 2020).

thermodynamic model reported in (Cevirim-Papaioannou et al., 2020) (see Supplementary Tables SI-S1, S2 in the Supplementary Material). The solubility of Be(II) in 0.05 M CaCl₂ shows a pHindependent behaviour within $9 \le pH_m \le 10.5$, which is in good agreement with the calculated solubility line and can be assigned to the solubility reaction α -Be(OH)₂(cr) \Leftrightarrow Be(OH)₂(aq). Above pH \approx 10.5, the solubility in 0.05 M CaCl₂ increases steadily with a slope of $\approx +2$ (as log [Be(II] vs. pH_m), in disagreement with the slope of +1 observed for NaCl/KCl systems within the same pH-range and also predicted by the calculated solubility line. This observation reflects that in CaCl₂ solutions the solubility of the α -Be(OH)₂(cr) phase is dominated by an equilibrium reaction involving the release of 2 H⁺. A well-defined slope of $\approx +2$ is also observed for all other CaCl₂ systems investigated in this work, with the highest solubility being achieved in 3.5 M CaCl₂ solutions. Our experimental observations in CaCl₂ systems and the direct comparison with solubility data in NaCl/KCl solutions support the earlier predominance of the [Be(OH)₄]²⁻ moiety in the former systems, expectedly as a result of its stabilization by Ca2+ ions. This is in line with previous observations reported in the literature for strongly hydrolyzing metal ions, e.g., M(III), M(IV) and M(V) (Altmaier et al., 2008; Neck et al., 2009; Fellhauer et al., 2010; Fellhauer, 2013; Yalcintas et al., 2016).

3.3 MD calculations of the system $Ca^{2+}-Be(OH)_4^{2-}-Cl^--H_2O(l)$

The local structure of a solution can be described by means of the radial distribution functions of the ion-ion and ion-water pairs.



FIGURE 2

Experimental Be(II) solubility data obtained in the present work in 0.05, 0.25, 1.0 and 3.5 M CaCl₂ solutions with 8.9 \leq pH_m \leq 11.8. Solid thick line corresponds to the solubility curve of α -Be(OH)₂(cr) at I = 0 calculated with thermodynamic data reported in Çevirim-Papaioannou et al. (2020). Dashed red line indicates the slope analysis performed in this study. Shadowed area represents the precipitation of Ca(OH)₂(s) [at (CaCl₂) \leq 2 M] or Ca-OH-Cl(s) solid phases. Uncertainties of individual measurements are within the size of the symbols.

The RDF shows the probability of finding atoms at curtain distance during simulation time, and allows to calculate time-averaged coordination numbers. Figure 3 presents calculation results for Be^{2+} ions in CaCl₂ aqueous solution.

Figures 3A, B shows that the interaction of Be²⁺ with hydroxyl ions is strong and was stable during all the simulation time. There are 4 oxygen atoms of the aqueous hydroxyl ions in the first coordination sphere of Be²⁺ at $r \approx 1.7$ Å. This result agrees well with the reported distances between Be²⁺ and hydroxyl ions calculated by DFT (Jin et al., 2015). The oxygen atoms of the first shell are coordinated with other solution molecules through hydrogen bonding (Hw peak at distances around 2–3 Å) to the second solvation shell (small Ow peak at $r \approx 3-4$ Å). As it can be seen from Figures 3A, B, there is a low probability of binding between Be²⁺ and Cl⁻ions: no distinct peak of chloride ions was recorded, and Cl⁻presence was only found at r > 5 Å.

Three peaks for Ca²⁺ are found in the outer coordination sphere of Be²⁺: a high-intensity peak at $r \approx 3.1$ Å, a small peak between 3 Å and 4 Å, and very broad peak of very low intensity around 5 Å. The first peak corresponds to binding of two calcium cations with oxygens of the hydroxyl ions in bidentate coordination, as can be seen in the snapshot from simulations (Figure 3C). The peak between 3 and 4 Å is the coordination of Ca²⁺ with a single hydroxyl group. The broad peak after 5 Å stands for Ca²⁺ ions in the solution that are not bound to the complex. We have previously shown that Ca²⁺ plays a crucial role in the sorption of Be(II) in



cementitious systems (Çevirim-Papaioannou et al., 2021a; Çevirim-Papaioannou et al., 2021b). The surface of C-S-H provides a more structured environment, where both ions and water molecules are coordinated with the surface in the sorption layer increasing the probability for Be hydroxyl species to form complex with multiple Ca^{2+} ions (up to three). From the results of this study, it can be concluded that in the solution complexes of $Be(OH)_4^{2-}$ with two Ca^{2+} are dominant, while binding of the third calcium cation remains possible, which is reflected in the slightly higher value of running coordination for the Be-Ca pair (n ≈ 2.2 at a distance of 4 Å).

3.4 Chemical, thermodynamic and SIT activity models

The specific ion interaction theory (SIT) (Ciavatta, 1980) based on the Brønsted-Guggenheim-Scatchard model is used in this study to account for ion interactions in systems at I > 0. This is also the method adopted for ion strength corrections within the NEA-TDB project (Grenthe et al., 2020). In SIT, the activity coefficient of a given ion $j(\gamma_j)$ is calculated according to:

$$log\gamma_{j} = -z_{j}^{2}D + \sum_{k} \varepsilon(j, k, I_{m})m_{k}$$
⁽¹⁾

where z_j is the charge of the ion *j*, *D* is the Debye-Hückel term $(D = \frac{0.509\sqrt{I_m}}{1+1.5\sqrt{I_m}})$, m_k is the molality of the oppositely charged ion *k*, and $\varepsilon(j, k, I_m)$ is the specific ion interaction parameter. The Debye Hückel term in Equation 1 accounts for the electrostatic, non-specific long-range interactions prevailing in dilute systems, whereas the term $\sum_k \varepsilon(j, k, I_m)m_k$ accounts for short-range, non-electrostatic interactions that become relevant at higher

ionic strength conditions. The SIT coefficient $\varepsilon(j, k, I_m)$ reflects also differences between ions of the same charge but different size. The applicability of the SIT approach is often considered limited to $I_m \leq 3.5 \text{ mol kg}^{-1}$, although previous studies have reported reliable results for 1:1 and 1:2 electrolytes (including CaCl₂ systems) up to $I_m \approx 13.5 \text{ mol kg}^{-1}$ (Neck et al., 2009; Fellhauer et al., 2010; Yalcintas et al., 2016; Altmaier et al., 2017).

Based on the slope analysis discussed in Section 3.1 and considering that $\alpha\text{-Be}(OH)_2(cr)$ is the solid phase controlling the solubility in all investigated systems, the equilibrium reaction (2) is proposed to describe the solubility of Be(II) in CaCl₂ solutions above $pH_m\approx9\text{--}10$ (depending upon salt concentration). As reflected in reaction (2), the number of Ca-atoms participating in the complexation reaction (n) is unknown and must be included in the optimization process.

$$\alpha - \operatorname{Be}(\operatorname{OH})_{2}(\operatorname{cr}) + n\operatorname{Ca}^{2+} + 2\operatorname{H}_{2}\operatorname{O}(\operatorname{l}) \Leftrightarrow \operatorname{Ca_{n}Be}(\operatorname{OH})_{4}^{(2n-2)} + 2\operatorname{H}^{+}$$
(2)

with

$$\log^{*} K_{s, Ca_{n}Be(OH)_{4}^{(2n-2)}}^{'} = \log [Ca_{n}Be(OH)_{4}^{2n-2}] + 2 \log [H^{+}] - n \log [Ca^{2+}]$$
(3)

$$log^{*}K^{^{\prime}}_{s,Ca_{n}Be(OH)_{4}^{(2n-2)}} = log^{*}K^{^{\prime}}_{s,Ca_{n}Be(OH)_{4}^{(2n-2)}} + log\gamma_{Ca_{n}Be(OH)_{4}^{(2n-2)}} + 2log\gamma_{H^{+}}$$

$$-nlog\gamma_{Ca^{2+}} - 2loga_w \tag{4}$$

$$log^{*} K_{s,Ca_{n}Be(OH)_{4}^{(2n-2)}}^{'} - \Delta z^{2}D - 2loga_{w}$$
$$= log^{*} K_{s,Ca_{n}Be(OH)_{4}^{(2n-2)}}^{\circ} - \Delta \varepsilon m_{Cl^{-}}$$
(5)

Conditional solubility constants, log ${}^{*}K'_{s,Ca_nBe(OH)_4}^{(2n-2)}$, were determined from the experimental solubility data obtained in 0.05, 0.25, 1.0 and 3.5 M CaCl₂ using the minimization function

TABLE 1 Values of log $K'_{s,Ca,Be(OH)_4}^{(2n-2)}$ determined from solubility data of Be(II) in 0.05–3.5 M CaCl₂ solutions for the chemical models assuming the formation of the ternary complexes Ca[Be(OH)_4](aq), Ca₂[Be(OH)_4]²⁺ or Ca₃[Be(OH)_4]⁴⁺. Equilibrium constants in the reference state, log $K'_{s,Ca,Be(OH)_4(2n-2)}$ and SIT coefficients as determined from the corresponding SIT-plots (see Supplementary Figures SI-S1 in the Supporting Information). Quality parameter (Δ) calculated for each chemical model as described in the text.

	log *K′ _{s,Ca,Be(OH)4} ⁽²ⁿ⁻²⁾			Results of the SIT plot				
Species (i)	0.05 M	0.25 M	1.0 M	3.5 M	log * <i>K</i> ⁰		ε(<i>i</i> , <i>j</i>)	Qual. par. (∆)
CaBe(OH) ₄ (aq)	-26.72	-26.06	-25.80	-25.14	$-(25.97 \pm 0.46)$	Ca ²⁺ /Cl ⁻	$-(0.35 \pm 0.15)$	0.72
Ca ₂ Be(OH) ₄ ²⁺	-25.37	-25.43	-25.73	-25.73	-(25.13 ± 0.46)	Cl-	(0.00 ± 0.15)	0.03
Ca ₃ Be(OH) ₄ ⁴⁺	-24.07	-24.83	-25.74	-26.32	-(25.74 ± 0.46)	Cl-	(0.48 ± 0.15)	3.36



FIGURE 4

Experimental and calculated solubility of α -Be(OH)₂(cr) in (A) 0.05, (B) 0.25, (C) 1.0 and (D) 3.5 M CaCl₂ solutions. Calculations conducted using the thermodynamic and activity models derived in Çevirim-Papaioannou et al. (2020) and extended in this work. Uncertainties of individual measurements are within the size of the symbols.

$$\begin{split} &\sum ((\log \ [Be]_{exp} - \log \ [Be]_{calc})^2)^{1/2}. \ Three \ different \ chemical \ models \\ were \ considered \ in the calculations, assuming the predominance of \\ the ternary \ complexes \ Ca_nBe(OH)_4^{(2n-2)} \ with \ n = 1-3 \ in \ the \ aqueous \\ phase. \ The \ SIT-plot \ was used to \ derive \ the \ solubility \ constant \ at \ the \\ reference \ state, \ \log \ {}^*\!K^e_{s,Ca_nBe(OH)_4}^{(2n-2)}, \ and \ corresponding \ SIT \ ion \\ interaction \ coefficient/s \ based \ on \ the \ linear \ regression \ (log \ {}^*\!K'_{s,Ca_nBe(OH)_4}^{(2n-2)} + \Delta z^2D-2 \ log \ a_w) \ vs. \ [Cl^-] \ (in \ modal \ units). \end{split}$$

The SIT ion interaction coefficients of the ternary complexes $Ca_nBe(OH)_4^{(2n-2)}$ were calculated from the slope of the linear regression $(-\Delta\epsilon)$ in combination with $\epsilon(H^+, Cl^-) = (0.12 \pm 0.01)$ kg·mol⁻¹, $\epsilon(Ca^{2+}, Cl^-) = (0.14 \pm 0.01)$ kg·mol⁻¹ and a_w values as reported in the NEA-TDB (Grenthe et al., 2020). The criteria considered for the selection of the chemical model describing the solubility of Be(II) in CaCl₂ was based on:

- (i) minimization of the quality parameter (Δ) calculated as $\sum |log^* K_{s,Ca_nBe(OH)_4^{(2n-2)}}^{(2n-2)} - log K_{s,Ca_nBe(OH)_4^{(2n-2)}}^{(2n-2)}|$ (Fellhauer et al., 2010; Fellhauer, 2013; Yalcintas et al., 2016),
- (ii) reasonable values of the SIT interaction coefficients, considering charge analogies described in Hummel (2009), and
- (iii) smooth shape of the plot $\log {}^{*}K'_{s,Ca_nBe(OH)_4}$ vs. [Cl⁻]

Table 1 shows the conditional solubility constants, log ${}^{*}K'_{s,Ca_nBe(OH)_4}^{(2n-2)}$, determined for each chemical model and background electrolyte concentration, together with log ${}^{*}K'_{s,Ca_nBe(OH)_4}^{(2n-2)}$, $\varepsilon(Ca_nBe(OH)_4^{(2n-2)})$, $Ca^{2+}/Cl^{-})$ and the quality parameter (Δ). The SIT-plot as well as the representation of log ${}^{*}K'_{s,Ca_nBe(OH)_4}^{(2n-2)}$ vs. [Cl⁻] for the three chemical models evaluated in this work are shown in Supplementary Figures SI-S1, S2 of the Supporting Information.

Table 1 shows very large values of the quality parameter (Δ) for the chemical models including the aqueous complexes CaBe(OH)₄(aq) and Ca₃Be(OH)₄⁴⁺, which reflect the significant deviations between experimental and calculated log $K'_{s,Ca_nBe(OH)_4}$ for these systems (see also Supplementary Figures SI-S1 in the Supplementary Material). Note that although values of $\varepsilon(i, j) = 0$ for neutral species are considered per definition in SIT, a number of neutral species with $\varepsilon(i, j) \neq 0$ are reported in the NEA-TDB books (see for instance Grenthe et al., 2020), and this cannot be considered as criteria to reject a specific chemical model. The chemical model including the complex Ca₂[Be(OH)₄]²⁺ shows the lowest value of Δ , a reasonable SIT coefficient, as well as a smooth shape of the plot $\log {}^{*}K'_{s,Ca,Be(OH)_{4}}$ vs. [Cl⁻] (see Supplementary Figures SI-S2). This outcome is in agreement with the MD calculations summarized in Section 3.3, which predict the predominance of an aqueous complex with two Ca-atoms. The same model calculations described above but excluding solubility data in 3.5 M CaCl₂ were also performed in order to remain within the range of ionic strength normally considered for SIT. The best fit was obtained again for the chemical model including the complex Ca₂ [Be(OH)₄]²⁺ (see Supplementary Figures SI-S3; Supplementary Tables SI-S4). Consistent values of log ${}^{*}K_{s,Ca,[Be(OH)_{4}]}^{2+}$ and $\epsilon(Ca_2[Be(OH)_4]^{2+}, Cl^-)$ were obtained using both datasets, and thus the model derived including also solubility data in 3.5 M CaCl₂ was finally favored.

The chemical reaction (6) and corresponding thermodynamic functions are thus considered for the extension of the thermodynamic and activity models reported in Çevirim-Papaioannou et al. (2020) to the system $Be^{2+}-Ca^{2+}-Na^+-K^+-H^+$ $-Cl^--OH^--H_2O(l)$.

$$α - Be(OH)2(cr) + 2Ca2+ + 2H2O(l) ⇔ Ca2Be(OH)42+ + 2H+ (6)
log *K°s,CanBe(OH)4(2n-2) = -(25.13 ± 0.27)
ε(Ca2[Be(OH)4]2+, Cl-) = (0.00 ± 0.15) kg ⋅ mol-1$$

Figures 4A–D shows the excellent agreement between the experimental solubility data determined in 0.05–3.5 M CaCl₂ solutions with solubility calculations conducted using the thermodynamic and activity models derived in Çevirim-Papaioannou et al. (2020) and extended in this work. Future work will target the development of a Pitzer activity model for this system, which is clearly favored for the description of brine systems.

3.5 Speciation of beryllium in cementitious systems

C-S-H phases of various compositions determine the most relevant properties of cement pastes in ordinary Portland and blended systems. The non-ideal multisite CASH + solid solution model (Miron et al., 2022a; Miron et al., 2022b; Kulik et al., 2022) can accurately model the C-S-H solubility, water content and elemental uptake accounting for the continuous change of solid and pore solution compositions as a function of pH, alkali concentration, and Ca/Si ratio in the system. In the present work, the CASH + model is used to compute the evolution of a pore solution composition assuming the degradation of a Portland cement in a repository setting defined by low ionic strength conditions. This is done by removing alkalis and of Ca from the system (Ca-Si-Na-K-H₂O) in equilibrium with C-S-H to produce the change of the pore solution composition (Figures 5A, B) as a function of [H⁺], present at different cement degradation stages. At the starting point the pore solution composition in equilibrium with a hydrated Portland cement is taken from (Vollpracht et al., 2016) and has a pH = 13.40 and [NaOH + KOH] = 0.555 M (with K/Na = 2). Alkalis are then removed and the pH decreases to a value of 12.4, when the system is in equilibrium with high Ca/Si C-S-H and portlandite. In natural systems, the pore solution composition is buffered at this condition until all portlandite is dissolved. By removing Ca from the system, after the full dissolution of portlandite, the composition of C-S-H goes towards lower Ca/Si ratios and the pH of the solution decreases to 9.8 at which point the system is in equilibrium with low Ca/Si C-S-H and amorphous silica. The evolution of the pore water composition obtained from calculations with the CASH + solid solution model in combination with the thermodynamic and activity models derived in this work and reported in Cevirim-Papaioannou et al. (2020) have been used to calculate the aqueous speciation of beryllium throughout the complete degradation process of cement (see Figure 5C).

Figure 5C shows that the hydrolysis species Be(OH)₃- and (to less extent) Be(OH)₄²⁻ prevail within the degradation stage I of cement, characterized by very high pH and low Ca concentration. Due to the enhanced Ca concentration defined by the equilibrium with portlandite, the ternary complex Ca₂[Be(OH)₄]²⁺ dominates the aqueous speciation of Be(II) within the degradation stage II, as well as in the early steps of the degradation stage III at pH > 12.1. With the decrease in Ca concentration, the hydrolysis species Be(OH)₃- becomes predominant again at 10.6 ≤ pH ≤ 12.1, in systems controlled by C-S-H phases with Ca:Si = 0.80–1.27. Below pH ≈ 10.6, the neutral species Be(OH)₂(aq) becomes predominant until the full degradation of cement.

Note that CASH + has not been yet verified for calculating systems with concentrated CaCl₂ solutions. In particular, the evolution of C-S-H and other cement phases at high Ca concentrations remains ill-defined. Although this contribution has focused on the SIT activity model, the development of the corresponding Pitzer activity model for the system $Be^{2+}-Ca^{2+}-Na^+-K^+-H^+-Cl^--OH^--H_2O(l)$ is foreseen in the next phase of this study. Pitzer formalism is clearly favored for the description of high-saline systems. Efforts dedicated to the thermodynamic modelling of cementitious systems in high saline conditions are also on-going in the context of the THEREDA Reference Database project (Moog et al., 2015).



FIGURE 5

(A) Evolution of the Ca/Si ratio in C-S-H phases and (B) simulated pore solution composition as a function of pH during the process of cement degradation. (C) Fraction diagram of Be(II) within $9.8 \le pH_m \le 13.5$ for the pore water composition shown in (B), as calculated using the thermodynamic and activity models derived in Çevirim-Papaioannou et al. (2020) and extended in this work.

4 Summary and conclusion

The solubility and hydrolysis of Be(II) in dilute to concentrated CaCl₂ solutions (0.05–3.5 M) was investigated using a combination of undersaturation solubility experiments with α -Be(OH)₂(cr) and molecular dynamics (MD) calculations. The solubility of Be(II) in 0.05 M CaCl₂ shows a pH-independent behaviour in weakly alkaline systems (9 \leq pH_m \leq 10.5), which corresponds to the solubility equilibrium α -Be(OH)₂(cr) \Leftrightarrow Be(OH)₂(aq). These observations are in excellent agreement with previous solubility experiments in NaCl and KCl solutions. A steep increase of the solubility with a slope of \approx +2 (as log [Be(II)] vs. pH_m) is observed above pH_m \approx 10.5 and at higher CaCl₂ concentrations. At pH_m \approx 12, this results in solubility values significantly higher (1–4 orders of magnitude, depending

upon CaCl₂ concentration) than those reported previously for analogous NaCl and KCl systems (Çevirim-Papaioannou et al., 2020). In line with previous studies in the literature on M(III), M(IV) and M(V) metal ions in CaCl₂ systems, these observations unequivocally point towards the formation and predominance of ternary complexes of the type Ca_nBe(OH)₄⁽²ⁿ⁻²⁾ in alkaline to hyperalkaline systems containing Ca. MD calculations show the coordination of two Ca-ions in the second coordination sphere of Be²⁺ at $r \approx 3.1$ Å. These Ca-ions are coordinated in bi-dentate mode to the hydroxyl groups of the [Be(OH)₄]²⁻ moiety. Consistently with MD calculations, the fit of solubility data indicates the predominance of the complex Ca₂[Be(OH)₄]²⁺ in the investigated CaCl₂ systems.

In combination with data previously reported in (Çevirim-Papaioannou et al., 2020), chemical, thermodynamic and (SIT) activity models are derived in this work for the system $Be^{2+}-Ca^{2+}-Na^+-K^+-H^+-Cl^--OH^--H_2O(l)$. These new Be(II) models allow the precise characterization of the solubility and speciation of beryllium throughout all degradation stages of cement, as analysed in this paper for low ionic strengths systems. This can be used for source term estimations of beryllium in the context of nuclear waste disposal, as well as input parameter for advanced surface complexation or solid-solution sublattice models for the retention of beryllium in cementitious systems.

Data availability statement

The original contributions presented in the study are included in the article/Supplementary Material, further inquiries can be directed to the corresponding authors.

Author contributions

NÇ-P: Methodology, Investigation, Writing–Original Draft. IA: Simulation, Investigation, Writing–Original Draft. GM: Investigation, Writing–Original Draft. XG: Conceptualization, Writing–Review and Editing, Supervision, Project administration. MA: Writing–Review and Editing, Project administration, Funding acquisition. All authors contributed to the article and approved the submitted version.

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Conflict of interest

The author XG declared that they were an editorial board member of Frontiers at the time of submission. This had no impact on the peer review process and the final decision.

The remaining authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Supplementary material

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fnuen.2023.1192463/ full#supplementary-material

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Solids, colloids, and the hydrolysis of tetravalent uranium in chloride media

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Understanding of the properties of dissolution and precipitation of Uranium under reducing geochemical conditions is important in radioactive waste management and assessments of natural uranium deposits. The mechanism of forming UO_{2+y} from U(VI) and U(IV) containing aqueous solution (1 M NaCl) and the solubilities of the precipitates were studied under well-controlled reducing conditions as a function of pH, particle size, and supersaturation. The results show that tetramer and colloid formation are critical initial steps. Precipitation is not growth-controlled but appears to be nucleation-controlled, with critical nuclei dimensions of one unit cell of UO_2 . The precipitates were always crystalline, and amorphous UO_2 was not observed.

KEYWORDS

solubility, uranium, redox, colloids, precipitation

1 Introduction

The geochemical cycle of uranium, the stability of ore deposits, and its general distribution among mobile and immobile phases strongly depends on phase and species oxidation states and corresponding redox reactions. In natural geochemical environments, uranium exists almost entirely as U(IV) or U(VI). The low mobility of uranium is associated with the tetravalent state, with uraninite being the most abundant solid phase. Uraninite ore deposits are often stable for billions of years, provided that reducing conditions are maintained. By analogy, as a nuclear waste form for deep geological disposal, uranium dioxide is expected to be highly stable if reducing conditions are maintained. Under oxidizing conditions, uranium is soluble as a uranyl(VI) ion; in particular, carbonate complexation further increases uranium(VI) mobility, even under fairly strong reducing conditions (pe + pH < 5).

However, due to colloid formation, the tetravalent state of uranium also shows some mobility.

Well-performed experimental studies have established the thermodynamics of UO_2 solubility with respect to dissolved tetravalent uranium species in the pH range 0–12 (Parks and et Pohl, 1988; Bruno et al., 1987; Rai et al., 1997; Cevirim-Papaioannou, N. 2018; Fujiwara et al., 2003). Uncertainty in thermodynamic solubility data remains, particularly under low-temperature (25 °C) conditions (Yajima and Kawamura, 1995). At ambient temperatures, solubility data under carbonate-free reducing conditions vary by as much as five orders of magnitudes for a given pH (Yajima and Kawamura, 1995). This difference was interpreted as resulting from different crystallinity (Bruno et al., 1987) or insufficient control of low redox conditions (Rai et al., 1990; Yajima and Kawamura, 1995). A further source of uncertainty is the oxidation state of uraninite. Pure $UO_{2.00}$ can be oxidized rather easily to phases such as UO_{2+xo} U_4O_9 , or U_3O_7 . All these phases have essentially the same crystal structure (fluorite), but their solubility as well as their dissolution rates can deviate by orders of magnitude.

The aim of this research was to study the transition from dissolved U(IV) to the formation of polymer and colloidal species and then to solid precipitates to study the properties of these precipitates, including the effect of particle size on solubility.

2 Experimental

2.1 Description of test procedures

Four types of solid/liquid interaction experiments were performed under reducing hydrogen saturated conditions, approaching solubility equilibria either from supersaturated or undersaturated conditions: 1) electrochemical reduction of an aqueous U(VI) solution to an U(IV) solution, followed or not by formation of a U(IV) precipitate; 2) solubility tests with U(IV) precipitates from test (1); 3) precipitation of U(IV) solud phases by alkaline titration of an initially acid U(IV) solution; 4) solubility tests with large UO₂ particles. pH values and reducing conditions were always controlled by the counteraction of acidometric and coulometric titration. No precautions were taken to fix the pH at constant values if the reaction drove the pH in an acidic direction, such as due to precipitation or polymerization.

- (1) Reduction experiments with UO₂Cl₂ in 1 M NaCl solutions were performed in the pH range 1–4. A new experiment was performed at each pH. The pH was held constant at ±0.05 pH units. In most reduction tests, the current being passed through the coulometric bridge was held at 1 mA, with a starting concentration of U(VI) of 0.005 m. Supersaturated conditions were slowly achieved by this coulometric reduction. In order to study the effect of U(IV) generation rates on the formation of U(IV) precipitates, the current in a few tests was varied between 0.05 and 1 mA (error ±0.1%). In order to study the effect of colloid growth or crystal growth on final U(IV) concentrations, starting concentrations of 0.01 and 0.001 m were also used in certain experiments. Experiments typically lasted a few days.
- (2) In order to investigate whether the measured ultrafiltered U(IV) concentrations reflect thermodynamic equilibrium with respect to stable or metastable precipitates, solubility experiments were performed in the same reaction vessels after terminating the reduction reaction. The precipitate of a reduction experiment performed at pH 2.56 was therefore allowed to settle, and unsaturated conditions were established by replacing the supernatant solution with the help of an Ar-filled syringe by fresh deoxygenated 1 M NaCl solution without allowing the precipitate to dry or come in contact with oxygen. The procedure was repeated twice. The solubility test was then started under conditions of coulometric/acidometric control of reducing conditions and of pH. The uranium concentration increased in the fresh NaCl solution by dissolution of the precipitate. The increase of uranium concentration in the new solution was studied as a function of time until constant concentrations were obtained (3 days). Thereafter, the pH was varied stepwise to study the solubility as a function of pH.
- (3) In another experiment, supersaturated conditions were achieved by alkali added to a 0.005 M UCl₄/1 M NaCl

solution (pH 0.2) until a selected pH was achieved. This experiment avoids the drawback of experiment (1), where some U(VI) may have been incorporated into the U(IV) precipitate. The entire experiment lasted 60 days, including the shift to pH 12 and, thereafter, the return to pH 0.

(4) For comparison, solubility tests were performed for 60 days with high bulk purity $UO_{2,00}$ of 100–200 µm size using depleted uranium. This material had been stored as pellets for some years in air, which may have caused surface oxidation of a few monolayers. The powder was cleaned in an ultrasonic bath in acetone to remove adhering fines and was placed under Ar into the reaction vessel. Based on the geometric surface area of the powder (0.04 m²/g), a ratio of surface area to solution volume of S/V = 40 m⁻¹ was adjusted. The experiment was commenced at pH 2.5, and the pH was varied both in acid and alkaline directions. The supernatant solution was replaced twice by fresh solution to test the equilibrium state of the solid/liquid system and to dissolve potentially remaining U₃O₇ surface layers. The whole experiment lasted 60 days.

2.2 Description of equipment

All experiments were performed in 50–100 mL of 1 M NaCl solution placed in a double-walled reaction vessel made from borosilicate glass. A scheme of the reaction vessel is given in Supplementary Figure S1.

The vessel was equipped with five ground glass neck joints for introducing Teflon capillary tubing (inner diameter 0.3 mm) for acidometric titration, a pH-electrode, a salt bridge, a platinized Ptcounter electrode combined with an Ar-gas inlet, and a sampling port for solution samples. The temperature was held constant at 25.0 °C±0.1 °C using a K20/DC1thermostat (Fa. Haake). Coulometric titrations were performed using a mercury electrode connected to the reaction vessel via a 1 M NaClO₄-filled salt bridge. The salt bridge was filled with 1 M NaClO₄. After passing $5 \cdot 10^{-3}$ F through the bridge, the Hg had to be regenerated (alternate washing with 10% NaOH and 10% HCl); due to the formation of white crystals, the NaClO₄ of the bridge had to be replaced. The counter electrode consisted of Pt–Rh mesh enclosing the Ar-gas inlet. Finally, the sampling port consisted of a stopcock connected to a pipe tee with ends closed by septa.

The coulometric titration was controlled either by a constant current source type 6402 (Fa. Burster) with a maximum error of 0.1% or using a DIGISTAN[®] Typ 6705 (Fa. Burster) calibration source with an error of 0.2% at 1 mA and 2% at 0.1 mA. Coulometric titration leads to both reduction and alkalization of the solution. In order to perform reductive titration at a fixed pH or at a sequence of preselected pH-values, alkalization was counterbalanced by acidimetric pH-stat titration using a Titroprocessor 686 with a Dosimat 665 (both Fa. Metrohm).

2.3 Stability of reducing media

Even traces of oxidants will cause oxidation of dissolved U(IV) to U(VI), so experiments with U(IV) species must be performed under conditions which exclude all oxygen access. This is ensured in
the present work by performing the experiments in nearly closed reaction vessels under a permanent stream of 4 L/h of 99.999% pure Ar. Prior to passing into the reaction vessel, the Ar was passed through three washing bottles: the first contained a blue solution of ammonium vanadate in HCl over Zn-amalgam to remove traces of oxygen in the gas. V(V) was regenerated if the vanadate had been oxidized to green V(VII). The second and third wash bottles contained 1 M NaCl to ensure that the relative humidity of the Ar-stream was in equilibrium with the water activity in the reaction vessel to avoid water evaporation or condensation during Arbubbling. Since this bubbling may not have been sufficient to remove all leaking oxygen, the solutions were permanently titrated coulometrically using a current of 0.05–1 mA. This should ensure the immediate reduction of any leaking oxygen.

Special precautions were taken to maintain reducing conditions during the introduction of solid and liquid phases into the reaction vessel, as well as during sampling, transfer, and the use of samples in the various analytical procedures.

- Oxygen-free NaCl solutions, U(VI) containing NaCl solutions, and HCl solutions for acidometric titration were prepared by boiling 1) nanopure water for 3 h in an Ar stream in a quartz vessel and 2) passing the oxygen-free water by Ar pressure via liquid transfer lines into an Ar-containing stopcock-sealed storage flask. Oxygen-free conditions in the flask were ensured prior to introducing oxygen-free water by alternating evacuation and flushing by Ar gas. From the storage flask, oxygen-free water was transferred by Ar pressure via liquid transfer tubes into similarly prepared flasks previously filled with either a weighted aliquot of solid NaCl (p.a. quality) with an aliquot of a uranyl chloride solution, or with HCl. The flask was located on a balance to allow the accurate adjustment of target concentrations. The resulting solutions were analyzed for U (ICP-AES). Errors in the starting concentrations were below 0.5%. Finally, the oxygen-free uranyl ion containing NaCl solutions were transferred by Ar pressure via liquid transfer lines through a septum into the reaction vessel (sampling port).
- Solution and solid sampling during the experiment or at test termination was also performed under inert conditions. This is true for non-filtered samples, for solutions filtered by 0.45 μ m membranes, and for ultrafiltered solution samples. Solution sampling was facilitated via an Ar-filled syringe attached to an inline membrane filter (pore size 0.45 μ m), a two directional stopcock, and a Teflon capillary that intersected the septum of the sampling port. An aliquot of the 0.45 μ m filtrate was transferred by this system directly under Ar into the ultrafilter unit (Centrisart cut-off 20.000, Fa. Sartorius) prior to being centrifuged for 5 min.
- In case of precipitation, suspended samples of the solid phase were collected on the 0.45 µm filter membrane. The precipitate was washed twice with 10 mL water to remove NaCl contents. No precautions were taken to avoid oxygen access during the washing of the solid precipitates, but, after few minutes, the filters with the solid samples were dried and stored in a desiccator over CaCl₂ in an Ar atmosphere. However, this precaution may not have been sufficient to prevent surface

oxidation of the precipitates detectable by XPS analyses (see chapter 3.6.4). Therefore, in the case of solubility experiments with large UO₂ particles, the reaction vessel was opened in an inert gas box (impurities of 15 ppm of O_2) to prevent oxidation of the UO₂ surfaces. After washing off the adhering NaCl solution, the samples were pressed in their wet state into a foil of indium and were transferred under inert gas conditions into the vacuum chamber of the XPS.

2.4 Analytical procedures

2.4.1 Solution analyses

Online pH measurements were performed during the experiments. A combination electrode System Ross (SC 8162) was used, filled with 1 M NaCl solution. This electrode is highly stable in saline solutions and small time drifts. Electrode calibration was performed using NIST-standard solutions. For pH levels close to 0, a 1 M HCl solution was used as reference. A pH of 0.24 with respect to the NBS-pH convention was calculated with the geochemical code EQ3/6 (Wolery, 1983; Scherbaum and Knopp, 1996). The electrode calibration procedures were adapted to the experimental setup. In case of the reduction of a U(VI) solution at a fixed pH, two-point calibration within one pH unit was performed, whereas if the pH varied between 0 and 12, calibration was performed using seven pH buffers. The deviation of a single buffer from a straight-line calibration curve was always less than 0.03 pH units. If an experiment lasted up to 5 days, only one calibration at the beginning of the test was sufficient. In experiments with pH variations between 0 and 12, the duration of the test was up to 2 months. In this case, the calibration was checked at test termination, using the same buffer solutions as before. An average drift of +0.18±0.05 pH units was observed after 2 months. Drift correction was made assuming a linear drift increase with time at a rate of 0.003/d. All pH values measured were corrected for liquid junction and were referred to the pH convention pH=log m_{H+} —log γ_{H+} =1. Correction was made by the equation $pH_{corr} = pH_{meas} + \Delta pH$ with a ΔpH value of 0.06 determined using the NIST-buffer calibrated electrodes in 1 M NaCl solutions with a known molality of H⁺.

Solution samples for determining total U-concentrations were acidified prior to analysis. Solution concentrations of uranium >10⁻⁴ m were analyzed by ICP-OES (ARL 3580), and lower concentrations by ICP-MS (PerkinElmer Elan 6000). The introduction of highly saline solutions into the ICP-mass spectrometer will cause mechanical blocking of the sampler and skimmer cones. The analysis of uranium in saline solutions, therefore, is made by flow injection. Only 100 μ L of a 1:5 diluted sample was injected into the ICP-MS. Physical and chemical interferences generated by the salt matrix were corrected by using Lu-175 as an internal standard.

To determine solution speciation and to check the completeness of the reduction process and the efficiency of inert solution handling procedures, U(IV)-containing solutions in the pH range 0–2 were analyzed by UV-VIS spectroscopy in a glove box with 100% Ar atmosphere and an oxygen content lower than 10 ppm. A sample holder with a 1 cm quartz cuvette was therefore placed in the glove box and connected to a CARY-5E spectrometer (Varian) outside the box via an optical fiber system. The spectra were taken in the wavelength range 300–750 nm and evaluated using GRAMS software (Galactic). In certain cases, the evolution with time of solution speciation was followed over more than 14 days.

2.4.2 Colloid analyses

Colloids formed during the reduction of U(VI) solutions were analyzed using both ultrafiltration and laser breakdown detection (LIBD). By focusing a laser beam with sufficient power on or into the probe, a plasma can be generated. The critical power density to produce a plasma—the breakdown threshold—is much lower for solids than for liquids (Radziemski and et Cremers, 1989; Bettis, 1992). Thus, if the laser pulse power density does not exceed the breakdown threshold of the aqueous phase, the plasma is generated almost exclusively on the colloids. As shown in the literature, the breakdown probability under constant experimental conditions depends on the number, density, size, and material of the colloids (Kitamori et al., 1989; Fujimori et al., 1992; Scherbaum and Knopp, 1996). Colloid sizes as low as a few nm can be detected (Bundschuh et al., 2001).

The experimental setup of the LIBD system is shown in Supplementary Figure S2. A pulsed Nd-YAG laser (Continuum; Surelite I) frequency doubled at λ_{em} . = 532 nm with a pulse length of 12 ns and a repetition rate of 20 Hz was used. The energy of the laser pulse is adjusted by a variable attenuator. A breakdown-induced acoustic wave is measured by a piezoelectric detector (PZT) directly attached to the cuvette wall. The spatial distribution of the plasma light emission is monitored by a CCD camera system triggered by the laser pulse using a macro-microscope. This yields, in addition to the acoustic signal of the pressure wave, information about the size distribution of the particles in solution. Colloid sizes as low as 10 nm can be detected.

The LIBD-analyses were performed on U(IV)-containing solutions formed by the reduction of U(VI) solutions at pH values between 1.66 and 1.76 (experiment type 1). The same Ar-filled cuvettes from UV-VIS spectroscopy were also used for LIBD analyses to allow comparison. Colloid formation was followed in the cuvette as a function of time.

2.4.3 Solid-state analyses

The morphology and composition of solid precipitates were determined by SEM/EDX analysis. To obtain the required high resolution of 10 nm, an SEM (CAMSCAN FE-44) with a Schottky emitter source was used.

XRD analyses were performed to determine the crystal structure of the precipitate and estimate the particle size of the precipitates. The powder samples for X-ray diffraction analyses were prepared either by spreading the fine-grained uranium powder over a flat sample holder or by analyzing the precipitate-containing filters directly. By using a theta-theta powder diffractometer Seifert XRD 5000 with a graphite secondary monochromator and Ni-filtered Cu K_a ($\lambda = 1.5406$ Å) radiation, the sample remained in a horizontal position during measurement. X-ray investigations were performed in step-scan mode over the range $2\theta = 10^{\circ}-65^{\circ}$ in steps of 0.02°, with a counting time of 2 s/step. The voltage applied was 40 kV and the current was 30 mA (fixed divergency, scatter slits of 1°, receiving slit of 0.2 mm). To improve particle statistics, the sample was rotated using a sample spinner.

The broadening of the diffracted line profiles can be used to estimate mean crystallite dimensions. The width β of a line profile at half maximum (FWHM) is given by the Scherrer relationship

$$\beta = \frac{K \cdot \lambda}{D \cdot \cos \theta},$$

where K is the crystal shape factor (~1), λ is the wavelength, β is the line broadening (radian) derived from the measured width and corrected for instrumental broadening, θ is the diffraction angle (radian), and D is the average particle dimension.

From the equation, it follows that, for particle sizes approximately below 50 nm, the broadening of the diffraction lines increases strongly and, conversely, the method is very sensitive for small particles <500 Å. Particle size determination by X-ray diffraction does not necessarily agree with the real or microscopic size. Only the coherent diffracting domains are determined by X-ray diffraction. The line broadening can also be increased by lattice strains, which result from displacements of the unit cells and by crystal defects, such as stacking disorder in montmorillonite. In the case of the sample material studied, such broadening effects can be excluded.

In order to determine uranium oxidation states and water/ hydroxide contents of the solid phases and their surfaces, analysis by XPS (PHI Model 5600ci) was performed using the monochromatized X-ray radiation Al K_a (1486.7 eV). Transfer of solid UO₂ particles (experiment type 4) was performed for all steps in an Ar atmosphere. The diameter of the sampling areas was 0.4 or 0.8 mm. No charging of the sample during measurement was observed. To identify and quantify the elements, survey scans were determined at high pass energy of the analyzer (187.85 eV). Atomic concentration was determined with 10%-20% of relative uncertainty. In order to determine binding energies, the energy resolution of the analyzer was increased by reducing the pass energy to 11.75 eV. The full width half maximum (FWHM) of the Ag 3d_{5/2} elemental line of pure silver was then 0.62 eV. The binding energy scale was calibrated by reference lines of Cu $2p_{3/2}$, Ag $3d_{5/2}$, and Au $4f_{7/2}$ of the pure metals determined with the same measurement parameters.

Transmission electron microscopy analyses (TEM) were performed with two devices: the TEM EM 400 (Philips) was used with HV = 120 kV, and HRTEM analyses were performed using the CM12 (Philips) with a Super Twin Objective Lens, HV = 120 kV, a point resolution of 3 Å, and a line resolution of 1.4 Å.

Solid samples were analyzed by TEM without precautions against surface oxidation. They were stored under Ar but were exposed to air during shipment and sample preparation for approximately 3 days. The precipitated powder was removed from the filter membrane by cutting an area of $2 \text{ mm} \times 2 \text{ mm}$ from the membrane, dissolving it in 1 mL p.a. acetone in an ultrasonic bath for 4 min, centrifuging it for 5 min at 6000 U/min in a Eppendorf centrifuge 5415C, and washing four times with 1 mL acetone (4 min ultrasonic bath, 5 min centrifugation); then, after decanting the acetone, the wet residue was homogenized in an ultrasonic bath and a drop of it was placed onto a carbon-coated Cu-grid (200 mesh) for analysis.

3 Results

3.1 Reduction of water and oxygen in the reaction vessel

The coulometric reductive decomposition of water molecules leads to an alkalization of the solution, which is balanced by



acidimetric titration. In the absence of uranyl ions or after completely terminating the reduction of uranyl ions, slopes $m = \Delta$ (equivalents added acid)/ Δ Faraday close to unity were determined between pH 2 and 11 with correlation coefficients between coulometric and acidometric additions between 0.99 and 0.9999 (Supplementary Figure S3).

There are two reactions in the absence of uranyl ions, both of which require one equivalent of acid added per mole of electron transfer for pH stat conditions; the reduction of water according to the reaction was

$$2e^{-}+2H_2O+2Na^+_{Bridae} \rightarrow H_2(g)+2Na^++2OH^-$$

and the reduction of possibly remaining traces of dissolved oxygen was according to

$$2e^{-} + \frac{1}{2}O_2(aq) + H_2O + 2Na^+_{Bridge} \rightarrow 2Na^+ + 2OH^-$$

3.2 Reduction of U(VI)-containing solutions (experiment type 1)

In the presence of uranyl ions, slopes m between 2 and 0 were observed. The results for various pH levels are given in Supplementary Figure S4. Slopes m of 0 were observed once precipitation was encountered. A typical titration curve for precipitation at pH 2.5 is given in Figure 1. Initially, a 1 M NaCl blank solution was reduced to remove potentially remaining oxygen. After adding $7.2 \cdot 10^{-5}$ F, an aliquot of deoxygenated UO₂Cl₂ solution was added to achieve a U concentration of 0.005 m. Further addition of up to $7.8 \cdot 10^{-5}$ F led to a reduction of U(VI) to U(IV) in the solution phase. The slope m was 0.24. Addition of a further charge led to precipitation of black U(IV) containing phases and a slope of

zero. Finally, after all U(VI) was again reduced, a slope of unity was achieved. It can be seen that the onset of precipitation can be monitored by the changes of slopes $m = \Delta$ (equivalent added acid)/ Δ Faraday.

The heterogeneous reduction leads to U(IV) oxide precipitation principally according to the following reaction:

$$UO_{2}^{2+} + 2e^{-} + 2Na_{Bridge}^{+} \rightarrow UO_{2}(S) + 2Na^{+}$$

which would not lead to any change in pH. Considering mass balance, 2 Faradays would have to be used for 1 mole of $UO_2(s)$ formation. Alternatively, U_3O_7 , or U_4O_9 , or UO_{2+y} in general may have been formed with y being 0.33 for U_3O_7 and 0.25 for U_4O_9 :

$$UO_{2}^{2+} + 2(1-y)e^{-} + yH_{2}O + 2(1-y)Na_{Bridge}^{+} \rightarrow UO_{2+y}(S) + 2(1-y)Na^{+} + 2yH^{+}$$

This reaction would lead to an acidification of the solution. However, no precautions were taken for alkalimetric titration to fix the pH. Consequently, the pH would decrease until the reduction was completed. In the plot Δ (equivalent added acid) versus Δ Faraday, this would result also in a slope m of 0.

A variety of reactions are possible for homogeneous reduction in solution phase, which lead either to U(V) or U(IV). The reduction to U(V) is only possible in the acid range because, under alkaline conditions, U(V) is not stable. Under acidic conditions, only the free non-hydrolyzed uranyl(V) ion is stable (UO_2^+) as intermediate species and reduction may thus be described by a single reaction:

$$UO_2^{2+} + e^- + Na_{Bridge}^+ \rightarrow UO_2^+ + 2Na^+$$

This process does not require the addition of acid to keep the pH constant. The reduction of an intermediate U(V) to U(IV) would require 4 moles of acid addition per mole of electron transfer:



Solution concentrations of dissolved U(IV) as a function of pH, comparing both filtered, ultrafiltered, and non-filtered solutions. Critical supersaturation concentrations of U(IV) before precipitation are observed.



Study of the reversibility of the solubility equilibrium of the precipitates by redissolution at the same pH and solution composition of precipitates formed 1 M NaCl solution at pH 2.56, continuing coulometric titration and counterbalancing acidometric titration.

$$UO_{2}^{+} + e^{-} + 2H_{2}O + Na_{Bridae}^{+} \rightarrow U^{4+} + Na^{+} + 4OH^{-}$$

In contrast, the direct reduction of U(VI) to U(IV) under strongly acid conditions leads to U^{4+} and requires two equivalent additions of a strong acid per mole of electron transfer.

$$UO_{2}^{2+} + 2e^{-} + 2H_{2}O + 2Na_{Bridge}^{+} \rightarrow U^{4+} + 2Na^{+}4OH^{-}$$

More generally, considering hydrolysis of U(IV), the general direct reduction from U(VI) to U(IV) can be written as

$$UO_{2}^{2^{+}} + 2e^{-} + 2H_{2}O + 2Na_{Bridge}^{+} \rightarrow U(OH)_{n}^{(4-n)} + 2Na^{+} + (4-n)OH^{-}$$

(4-n)/2 moles of strong acid are required to keep the pH constant during the reduction process, whereas the reduction of an intermediate U(V) species would require 4-n moles of strong acid. In this equation, $U(OH)_n^{(4-n)+}$ may be a real species or may represent the species distribution $U(OH)_n^{(4-n)+} \equiv \sum_i f_i \cdot U(OH)_{n_i}^{(4-n_i)}$, with f_i being the fraction of the species i $(\sum_i^i f_i = 1)$ and $n = \sum_i f_i \cdot n_i$. Consequently, in the



Evolution of U(IV) concentrations as a function of time and pH, adding a NaOH solution to a solution of U(IV) at an initial pH of 0.31. Precipitation starts at pH 1.5, as measured by decreasing U(IV) concentration in solution.



absence of precipitation and with negligible U(V) intermediates, one may determine n and, with it, an important constraint on the distribution of species from the slope m of the curves of acid consumption during the reduction process $n = 4 - 2 \cdot m$. Supplementary Figure S4 shows the dependency of the slope on pH. In the case of precipitation, only the initial slope until the onset of precipitation is plotted. The data clearly indicate increasing hydrolysis with increasing pH. After completing the reduction of dissolved U(VI), the slope always returned to values close to unity.

The corresponding solution concentrations of dissolved U(IV) are shown in Figure 2 as a function of pH, comparing both filtered, ultrafiltered, and non-filtered solutions. Included in the diagram are

the critical supersaturation concentrations C_{cr} of U(IV) necessary to be achieved before precipitation of U(IV) is observed. C_{cr} values are determined by half of the charge added (in Faraday) before slope m turns to 0. Precipitation was observed only at pH values >1.95. At lower pH, the critical supersaturation concentrations were higher than the initial U concentration. This means that, even if all U(VI) is reduced, there is still insufficient U(IV) to allow precipitation in 1–2 days. For pH values higher than 1.95, the C_{cr} values decrease with increasing pH, and, at pH 3.96, precipitation occurred almost instantaneously with the start of the reduction reaction. At pH > 2.1, constant concentrations were observed in the ultrafiltrate samples. The low value at pH 1.95 appears to be an artifact, but repeated



Ultrafiltered solution samples resulting from solubility tests with pure $100-200 \mu m UO_2$ particles. The tests were performed under similar conditions as those with the precipitates formed by coulometric reduction.



FIGURE 7

HRTEM analyses of precipitate formed after reduction under acidic conditions and subsequent coulometric alkalization of the solution (experiment type 3). Precipitation started at approximately pH 2, and the sample was taken after pH excursion to a value of 12, showing a particle size of approximately 4 nm. The 111 direction is visible with d-spacings between 3.06 and 3.18 Å, corresponding to unit cell parameters between 5.38 and 5.50 Å.

TABLE 1 pH dependence of the color of the solution in the reaction vessel after terminating the reduction process.

рН	Color
0	Weakly rose
1.06	Weakly green
1.33-1.54	Weakly turquoise
1.76	Clear
1.95	Initially clear, then weakly green, and then yellow with traces of gray
2.25-4	Black-gray suspension at the bottom

analyses gave the same results. Based on sequential filtration comparison, the quantity of colloids (difference between 0.45 μm and 1.8 nm filtrate) decreases with pH, potentially indicating pH-dependent coagulation phenomena.

An important parameter in the precipitation process is the rate by which the C_{cr} values are exceeded. This rate was changed by changing the current passing through the coulometric bridge. Supplementary Figure S5 shows the effect of the coulometric current on final U concentrations after terminating the reduction process at pH 2.56 with a starting concentration of U(VI) of 0.005 m.

Increasing currents led to slightly higher supersaturation (pH 2.6: $6.9 \cdot 10^{-4}$ M at 1 mA versus $6.0 - 6.3 \cdot 10^{-4}$ M at 0.05 - 0.1 mA) due to the faster formation of U(IV). They also led to in an increase in the final U-concentration (at pH 2.6 $1.8 \cdot 10^{-5}$ M at 1 mA instead of $5(\pm 2.5) \cdot 10^{-6}$ M at 0.05 - 0.1 mA) associated with smaller particle sizes and larger solubility (see discussion of the effect of particle size on solubility in chapters 3.4 and 3.5 and in Figure 12). In an attempt to increase particle size (and decrease solubility equilibrium concentrations), the starting concentration of U(VI) was varied. This had no effect on final U-concentrations (data not shown). Consequently, final U(IV) concentrations are controlled by the degree of supersaturation prior to precipitation (nucleation control) and not by the quantity of U available for particle growth (growth control).

3.3 Solubility of precipitates formed by U(VI) reduction (experiment type 2)

In order to check whether final U concentrations from Experiment 1 represent equilibrium concentrations, fresh precipitates formed at pH 2.56 were dissolved at the same pH in fresh 1 M NaCl solution continuing coulometric titration and counterbalancing acidometric titration to study the solubility of the precipitates (Figure 3). After 2 h, U concentrations of $2.3 \cdot 10^{-6}$ m were already achieved, returning almost to the value of $2.8 \cdot 10^{-6}$ m





achieved in the initial reduction experiment. This indicates equilibrium with respect to the precipitated phases. After three more days, the solution concentration decreased slightly to a value of $1.7 \cdot 10^{-6}$, probably caused by the precipitate's ripening. Thereafter, the pH was first decreased to a value of 2.05 and then stepwise increased to pH 10, leading in the neutral to slightly alkaline pH range to U concentrations well below 10^{-8} m. The experiment lasted 20 days.

3.4 Precipitation from acid U(IV) solutions and solubility of precipitates (experiment type 3)

A characteristic of the reduction experiments (type 1) is that the reaction path often passes the stability field of higher oxidation states first, such as U_4O_9 and U_3O_7 , prior to entering the stability field of UO_2 . This is shown in Supplementary Figure S6 for the



Polymerization of U(IV) hydrolysis species at pH 1.5. The lower straight line indicates the expected evolution of the quantity of H⁺ in solution in case of the absence of polymerization.



Comparison of solubility data obtained in the present study with calculated solubilities (see text) of stoichiometric crystalline and nanocrystalline UO_2 and of crystalline U_4O_9 for aqueous solutions of 1 M NaCl at 1 atm H_2 . Additionally, the data are compared with the solubility of crystalline UO_2 in the presence of traces (1E-8 atm) of dissolved O_2 , which might have existed in the experimental device.

coulometric reduction/precipitation at pH 2.56, using an Eh/ pH diagram calculated for the starting concentration of dissolved U(VI) of 0.005 m. Thus, the path of the coulometric

reduction reaction at pH 2.56 will not go directly from the uranyl ion to uraninite, but the first stable phase is U_4O_9 . However, the calculation in Supplementary Figure S6 is for well-crystalline





phases. The exact position of phase boundaries will vary with crystallinity/particle size.

In order to minimize the presence of U(VI) in the formed solid phases, the solubility of precipitates was studied, formed by stepwise alkali added to initially acid U(IV) solutions (starting pH 0.3). Precipitation here occurs only after all U(VI) has been transformed into U(IV). Using this procedure, the evolution of U concentrations at the start of the precipitation process is shown in Figure 4. At pH 1.5, the U concentrations started to decrease with time. Hence, the first signs of precipitation occurred at approximately 0.4 pH units earlier than in case of direct coulometric U(VI) reduction (experiment 1).

The kinetics of this growth process were also studied by monitoring the pH evolution in the reaction vessel. The solutions became slightly more acid. Acidimetric titration did not work to fix the pH. The maximum deviation in pH was 0.1 pH units. This pH evolution is assessed further as the initial steps of the precipitation process.

At pH 1.7, precipitation started to become more pronounced. Solution concentrations at higher pH values are shown in Figure 5. Arrows denote the direction of pH change. As in Experiment 1, strong precipitation occurred at approximately pH 2. Apparent equilibrium solution concentrations of U at pH 2.56 remained higher than in direct reduction of U(VI). A minimum solution concentration of U is attained at a pH of approximately 6-8. The subsequent increase of U concentrations at higher pH values cannot be explained by known data of U(IV) hydrolysis and may be attributed to oxygen contamination of the precipitates or of the aqueous solution (discussed chapter 3.5). The return to lower pH values leads to U concentrations much lower than those initially observed when the pH was changed in an alkaline direction. U concentrations increased with a slope of -1.3 with decreasing pH. These data do not reflect an equilibrium of stoichiometric UO₂, neither with U⁴⁺ nor with $U(OH)^{3+}$. At pH 0, the whole precipitate became dissolved again. In the pH range 2-3, the data are very similar to the data for 1 M



NaCl solution in Rai et al. (1997), who derived from these data the thermodynamic solubility of so-called hydrous $UO_2(am)$.

3.5 Solubility of $100-200 \,\mu m \, UO_2$ particles (experiment type 4)

For comparison and as reference for particle size effects, solubility tests with crystalline UO_2 were performed under the same conditions as the solubility tests with the precipitates formed by coulometric reduction. The results of ultrafiltered solution samples are given in Figure 6. A minimum solubility was observed in the pH range 6–10. The increase in solution concentration at higher pH can be explained by the formation of a surface oxidation film (see below). Almost constant concentrations were achieved between pH 0 and 2. This is caused by the slow dissolution rates of UO_2 at pH 2. The duration of acidometric titration was too short for some weeks and the surface area of particles (approximately 0.001 m²/L of solution) too small to allow the dissolution of sufficient U(IV) to approach the solubility limit of UO_{2+y} .

After the third change of the supernatant solution, the experiment started again with fresh solution and permanent

coulometric reduction at pH 0. It was expected that this would effectively remove any potential oxidized surface layer still adhering on the UO₂ powder. However, at pH 0, the solution concentrations decreased with time (for 3 days). This was surprising since, at this pH, the solution was expected to be undersaturated with respect to pure UO₂ and even more with respect to more oxidized surface layers. Under alkaline conditions, the solution concentration from the pH excursion after the third exchange of supernatant solutions was higher than during the first cycle. A possible explanation would be the fresh solution containing traces of oxygen introduced into the reaction vessel to cause U(VI) formation.

3.6 Results from solid-phase characterization

3.6.1 X-ray diffraction

X-ray diffraction patterns were obtained from three precipitates formed during the reduction of U(VI) at pH 2.56 (Supplementary Figure S7). The broadest lines were observed under conditions of high coulometric currents of 0.5 mA (high rates of U(IV) formation), and the finest lines were observed in experiments with slow reduction rates using 0.05 mA. A comparison was made with the powder pattern of pure $UO_{2.00}$ used in the solubility tests. This pattern closely matched the values reported in the literature for $UO_{2.03}$ (JCPDS-ICDD No. 13-0225, 1996). The precipitates show strong line broadening, yet the major peaks of uraninite remain clearly visible, indicating that crystalline rather than amorphous UO_2 had formed. Note that we considered here the UO_2 crystalline, even if the coherence length was only a few nm.

The oxidation of stoichiometric uraninite results in a decreased unit cell dimension of 5.47 Å for $UO_{2.00}$ to 5.44 Å for U_4O_9 . The line broadening does not allow the accurate determination of the structure of the precipitates, but peak analyses of the 111 peak (peak at $2\theta = 28-29$) indicates a cell dimension of 5.43 Å, closely resembling the U_4O_9 unit cell. U_4O_9 has a small reflection at $2\theta =$ 58.8. No indications for U_3O_7 formation were found (absence of a peak shoulder at $2\theta = 55.1$). The formation of U₄O₉ is consistent with the thermodynamic calculations given in Supplementary Figure S6: at pH 2.56, the reaction path for reduction of U(VI) intersected only the stability field of U₄O₉ and not of U₃O₇. The average particle size of the precipitate was estimated from the line broadening. Particle sizes were found in the range of 6-13 nm at pH 2.56 (see discussion chapter 4.4 on the effect of particle size on solubility). It is important to note that the particle size of the UO₂ precipitates was significantly smaller than that of crystalline (pure) UO₂ of 100-200 µm.

3.6.2 SEM analyses

Precipitates formed during coulometric reduction were analyzed under SEM to obtain a first image of the morphology. Spherical particles were typically observed. An example is precipitates collected on a filter membrane, given in Supplementary Figure S8 for precipitates formed at pH 2.25. At pH 2–2.5, the average particle sized was 30–60 nm, whereas it was close to 100 nm at higher pH values. The SEM images were not sufficiently clear to rule out agglomerates of smaller particles being formed and thus explaining the difference with the X-ray-determined particle sizes.

3.6.3 HRTEM analyses

Two samples of solid precipitate were selected for TEM and HRTEM analyses. The first precipitate was formed during coulometric reduction of 0.005 m U(VI)-containing solution at a constant pH of 2.5; the second was formed after reduction under acidic conditions and subsequent coulometric alkalization of the solution (experiment type 3). In the latter case, the precipitate was formed at approximately pH 2 (Figure 4) and the sample was taken after pH excursion to a value of 12. The results are given in Figure 7 and Supplementary Figure S9. Clearly, crystalline phases are formed in both cases: in the first, with a size of approximately 30 nm, in the second case, only 4 nm. The reasons for this difference will be further discussed below. Using TEM analyses (diagrams not shown), attempts were made to determine whether the observed particles from the coulometric reduction experiment are representative or were only arbitrarily encountered. It appears that a large fraction of particles were 30 nm in size; however, there were also many more larger particles of approximately 100 nm, similar to those encountered during SEM analyses. This is important for studying the dependency of solubility on the particle size of the precipitated material: if two size fractions coexist in the precipitate, the smallest particles will determine the overall solubility as long as the precipitate has not completely dissolved.

The lattice fringes of the precipitated crystals most closely match those of UO₂ or similar fluorite type phases like U_4O_9 or U_3O_7 . In Figure 7, the 111 direction is visible with d-spacings between 3.06 and 3.18 Å, corresponding to unit cell parameters between 5.38 and 5.50 Å. The accuracy of the electron diffraction data is not sufficient to determine the oxidation state of the precipitate.

There is obviously no slow transition from initially formed amorphous phases to more crystalline phases, but crystalline phases are very quickly formed almost directly by precipitation. With these data, one may question whether phases denoted in the literature as UO₂(am) or U(IV)-hydrous oxides really exist. Many solubility studies use so-called precipitated amorphous UO₂ (e.g. Bruno et al., 1987; Rai et al., 1997) as characterized by almost structureless X-ray diffraction patterns. The present study suggests that the X-ray amorphous phases used in those studies may have really been very small crystalline phases similar than those of Supplementary Figure S9. An average particle size of 4 nm will essentially give the appearance of an amorphous X-ray diffraction pattern. This particle size corresponds to a molar surface area of UO2 of approximately 36,000 m²/mol, much higher than the value of 7,954 m²/mol reported by Bruno (1989) for "amorphous" UO₂. Consequently, one must study the effect on solubility of particle size and not of crystallinity vs. amorphous behavior.

3.6.4 XPS

High resolution XPS investigations of the U $4f_{7/2}$ elemental line of precipitates from reduction experiments at pH 2.56 (current 0.05 mA) show slight asymmetry at the high-binding energy side (Supplementary Figure S10) compared to the U $4f_{7/2}$ elemental line of certified UO₂ (IRMM No. CBNM106) fractured under UHV inside the XPS as reference. This slight asymmetry can be assigned to less crystallinity of the fine precipitate compared to UO₂ bulk. No additional satellite is observed which may indicate presence of U(V) or U(VI). The O1s spectrum indicates the presence of hydroxide and water. An UOx precipitate formed at pH 2.5 was collected on a filter and imprinted onto indium foil (as substrate for XPS). The sample showed very low oxidation, if any, compared to the fractured UO_2 sample; some H₂O/OH was present at the O 1s spectrum. An anhydrous oxide appears to have been precipitated from the solution covered with only few monolayers of hydroxide surface groups. Samples from solubility testing with crushed UO_2 pellets clearly show some oxidation. It is well known that even short contact to air will cause $UO_{2,0}$ oxidation to UO_{2+x} .

3.7 Results from a spectrophotometric study

It is already apparent that pH-dependent changes in the color of the solution in the reaction vessel were observed in the acid range after terminating the reduction process. The observations are summarized in Table 1.

UV/VIS absorption spectra were taken from U(IV)-containing solutions immediately after completing the reduction reaction (experiment type 1) in the pH range 0-1.7 (Supplementary Figure S11). The spectra could be interpreted as being composed of two monomer species: U⁺⁴ and UOH⁺³. With increasing pH, the spectra show a decrease in the U+4-peaks at 671, 649, 549, 495, and 430 nm, an increase in the minimum between the peaks, and the growth of a new shoulder at approximately 614 nm associated to UOH⁺³ formation. The spectra in Supplementary Figure S11 are very similar to those reported between pH 0.7 and pH 2.2 in perchlorate media with identically positioned peaks (according to Table 2 and Figure 1B in Cha et al., 2020). Comparing at the peak of 649 (or 648 nm in the literature) the reported ε (cm⁻¹·M⁻¹) = 66.5 ± 1.8 (Table 2 of the authors) in the perchlorate medium with a value of $\varepsilon(cm^{-1} \cdot M^{-1}) = 45 \pm 2$ obtained in the present work for chloride media, we can explain the decreased absorption by the coexistence of U(IV) chloride complexation. Indeed, by using the stability constants reported in Grenthe et al. (2020), UCl+3 complexes should be dominant (65% when applying PHREEQC with SIT coefficients-see details of calculations chapter 4.1) in this system. It is notable that no increase of absorption at wavelengths <400 nm is observed, indicating the absence of polymerization. The degree of contamination by remaining or regenerated U(VI) is difficult to assess because the extinction coefficients are very small. The extinction at 404 nm between 0.001 and 0.005 indicates U(VI) concentrations between 1 \times 10^{-4} and 1.4×10^{-3} M.

An enlargement of the absorption peaks shows an isosbestic point at 623 nm (Figure 8) which is indicative of the presence of only two U(IV) species of U⁺⁴ and UOH⁺³ (Cha et al., 2020). Indeed, the spectra and isosbestic point are similar to those reported for perchlorate media (Figure 2B in Cha et al., 2020). The similarity of our spectra with the literature data in perchlorate media indicates that ours are not influenced by chloride complexation. By peak deconvolution at the various pH values and ignorance of potential U(VI) contributions, concentrations of UOH⁺³ were determined which resulted in a conditional formation constant of UOH⁺³ of log * $\beta_1(1 \text{ M NaCl}) = -1.44 \pm 0.06$. If potential U(VI) contamination is corrected for, a log * β_1 value of -1.58 ± 0.15 is obtained. The latter value agrees well with the first hydrolysis constant determined by Kraus and Nelson (1950) under analogous experimental conditions: log ${}^{*}\beta_{1}(1.03 \text{ M Na/} \text{HCl}) = -1.73$. Note that this reference was considered in the NEA-TDB review by Grenthe et al. (1992) for the extrapolation to I = 0 and selection of log ${}^{*}\beta_{.1} = -0.54 \pm 0.06$.

3.8 Polymer formation with time

The evolution of U(IV) absorption spectra with time was studied for 15 days at pH 1.66. As indicated by increased absorption in the range 300–700 nm (diagram not shown), strong polymerization was observed after 14 days. "Polymerization" is used here in a generic form starting from dimerization, as no detailed polymer analyses were performed. A decrease in the U(IV) concentration from 3.1×10^{-3} M to 2.2×10^{-3} M probably resulted from the reaction.

 $\begin{array}{ccc} fast & slow \\ U^{+4} + H_2O \leftrightarrow \ UOH^{+3} + \ H^+ \ \rightarrow Polymer \end{array}$

No intermediate species between the monomer UOH⁺³ and the polymer could be identified spectrophotometrically, neither in the wavelength range 400–700 nm nor in the range 900–1300 nm.

Polymer formation occurs almost instantaneously at pH 2. The time dependency of its formation could be identified by studying the increase in the polymer signal. After mathematical subtraction of this polymer background, the residual spectrum only shows peaks for UOH⁺³ with a maximum of approximately 625 nm (Supplementary Figure S12). No higher hydrolysis species (e.g., U(OH)₂⁺², etc.) were observed. With increasing time, the UOH⁺³ concentration decreased, as expected for continuing polymerization. After adding acid to this solution (pH = 0), UOH⁺³ peaks only remain as small shoulders of a dominant U⁺⁴ peak at 649 nm (Supplementary Figure S13). The kinetics of redissolution of the polymer are slow, in contrast to the fast transformation of UOH⁺³ to U⁺⁴.

3.9 Laser-induced breakdown detection of colloid formation

Colloid formation was studied by laser-induced breakdown detection (LIBD) in two duplicate samples which resulted from the complete reduction of initial solutions containing U(VI). One experiment was performed at a constant pH of 1.66 (Figure 9) and the other at a pH of 1.76 (Supplementary Figure S14). After reduction to U(IV), both solutions were supersaturated. The evolution of colloid formation was followed as a function of time for up to 15 days. The same solutions were also analyzed by UV-VIS absorption spectroscopy (see chapter 3.7).

In both cases, the growth of colloids was clearly observed. However, the behavior at the two pH values was reproducibly quite different. At pH 1.76 within 14 h, small colloids were grown with an average dimension of approximately 30 nm (Supplementary Figure S14). Prior to colloid growth, there were also some preexisting larger colloids; later, however, the dominant colloid form was the newly formed small ones. This size range is similar to the particle size of the precipitates of coulometric reduction experiments observed at pH values > 1.9 (see chapter 3.6). Thus, it is likely that UO_{2+v} colloids were formed. At pH 1.66, the colloid growth process had a different character: much larger colloids were formed (Figure 9). It appears as if the preexisting colloids simply grew with time, whereas the concentration of colloids decreased (decreasing breakdown probability). Final sizes (after few days) were larger than a micrometer. The character of this colloid growth process is thus that of coagulation, probably caused by the action of U(IV) ions in solution.

4 Discussion

4.1 First step of reaction: hydrolysis

The stability ranges of dominant uranium (IV) hydrolysis species were estimated using the standard state stability constants from a recent review (Grenthe et al., 2020). Only two hydrolysis species of U(IV) appear to be important: UOH⁺³ and U(OH)₄(aq). For UOH⁺³, a standard state formation constant log $*\beta_1^a$ of -0.54 and for U(OH)₄(aq) of log *fs^a₄ of -10.0 were reported. Additionally, UCl³⁺ formation in 1 M NaCl must be accounted for, with a log * $\beta^{\circ}_1 = 1.72 \pm$ 0.13 reported in the aforementioned review. To calculate the corresponding activity coefficients, the SIT theory was used. We first used the interaction coefficients $\varepsilon = 0.76 \pm 0.06 \text{ kg} \cdot \text{mol}^{-1}$ and $\varepsilon = 0.48 \pm$ 0.08 kg·mol⁻¹ given in the aforementioned work for the interaction of $U^{\scriptscriptstyle 4+}$ and of $UOH^{\scriptscriptstyle 3+}$ in perchlorate media. We then considered the difference of these species between perchlorate and chloride media being the same difference Δ as for Th⁴⁺ and ThOH³⁺ in both media of Δ = 0.45 and Δ = 0.29. This led to ion interaction coefficients in chloride media of ε (U⁴⁺,Cl⁻) = 0.31 kg·mol⁻¹ and ε (UOH³⁺,Cl⁻) = 0.19 kg·mol⁻¹. The activity coefficient for the neutral U(OH)₄(aq) was assumed to be unity in 1 M NaCl solution. Using these data, a conditional formation constant log *B1(1 M NaCl) of -1.80 was calculated for the reaction U⁺⁴ $+ H_2O => UOH^{+3} + H^+$ in 1 M NaCl solution. This is slightly lower than the average value (average of values obtained with and without considering U(VI) contamination) of log * $\beta_1(1 \text{ M NaCl}) = -1.51 \pm$ 0.15 obtained by our spectrophotometric study; it is close to the spectrophotometrically determined value of log $*\beta_1 = -1.73$ reported by Kraus and Nelson (1950) for 1.01 M Na/HCl solutions.

Hydrolysis of tetravalent uranium [U(IV)] and U(IV) nanoparticle formation kinetics were examined by Cha et al. (2020) in aqueous NaClO₄ over a wide range of temperatures using spectrophotometric reaction modeling analysis. As in our work, no further hydrolysis equilibrium beyond the formation of U(OH)³⁺ was identified for pH < 2.2. The UV and Vis spectra observed by these authors are quite similar to ours. These authors obtained, at room temperature, a log * $\beta_1(1.05 \text{ m NaClO}_4) = -1.48 \pm 0.03$ rather than the value of -1.51 ± 0.15 for NaCl at the same molality and temperature in our study.

4.2 Second step of reaction: formation of polymers

The spectrophotometric data show for the pH range 0–1.8 that monomer solution species (mainly U⁺⁴ and UOH⁺³) dominate aqueous speciation during the first day after completion of coulometric reduction at constant pH. However, at pH 1.76, for example, the first signs of colloidal UO_{2+y} formation become obvious. Consequently, polymer transition species between monomer and colloid species are expected to form under certain conditions.

The polymerization reaction became observable at pH 1.5 in the coulometric alkalization experiment of acid U(IV) solutions. At this pH, despite coulometric alkalization, the pH became more acidic for a certain period, and further alkalization was retarded (Figure 10). Figure 10 shows a straight line, indicating the expected evolution of the quantity of H^+ in solution in the absence of polymerization. Retardation of alkalization may be explained by polymerization reactions. This may be illustrated, for example, by a hypothetical binarization reaction of the general type

$$U(OH)_{n}^{4-n}(H_{2}O)_{x}U(OH)_{m}^{4-m}(H_{2}O)_{y} \leftrightarrow \left[(H_{2}O)_{x-1}(OH)_{n-1}U_{O}^{0}U(OH)_{m-1}(H_{2}O)_{y-1} \right]^{\beta-m-n-2}$$

$$-2H^+ + 2H_2O(0 \le m, n \le 4)$$

In this example, the binary species is formed by a dehydration reaction of two monomers bound together by two adjacent oxobonds. This speculative mechanism is deliberately selected, as the lattice of the fluorite structure of UO_2 can be constructed entirely by infinite condensation of these units. There is no proof that such species also exist in aqueous solution, but if anhydrous crystalline UO_{2+y} forms directly from aqueous solution, dehydrative polymerization is probably an initial step.

More than one H⁺-ion per monomer uranium species is not released if a binary species with two oxo-bonds is formed, and even less H⁺ ions are produced if only one oxo-bond is formed. The respective theoretical straight line is included in Figure 10. The observed retardation of the coulometric alkalization is stronger than expected for forming binary species. Consequently, higher polymerized species must be invoked, such as trimers and tetramers. The formation of tetramers (U₄(OH)₁₂⁴⁺) was also inferred from potentiometric titrations in 1 M NaClO₄ (Ekberg et al., 2001). In the simplest, yet speculative, way, two binary species may condense to form tetramers, then hexamers, and finally uraninite.

The experimental curve for the evolution of the quantity of H⁺-ions in solution was fitted by rate equations for binary, tetramer, and hexamer formation. Attempts failed to use only binary species (Supplementary Figure S15). Coupled general rate equations of the form

$$\frac{d[binary]}{dt} = K_1 [momomer]^2,$$
$$\frac{d[tetramer]}{dt} = K_2 [binary]^2,$$
$$\frac{d[hexary]}{dt} = K_3 [tetramer] \cdot [binary],$$

were used to describe the experimental data. The monohydroxo species UOH⁺³ was considered as a monomer since it is the dominant species at this pH and no polymerization was observed at more acidic pH values with U⁺⁴ as the dominant species. The initial concentration of the monohydroxo species was calculated with the hydrolysis stability constant, derived previously. The following constants were obtained: $k_1 = k_2 = 70 \cdot s^{-1}$ and $k_3 = 13 \cdot s^{-1}$.

The corresponding species distribution as a function of time is given in Supplementary Figure S15. The fitting exercise was mainly performed for illustrative purposes. More accurate experiments would be necessary to study the details of the polymerization kinetics in depth. If this mechanism for the initial polymerization stages of uraninite formation is correct, polymer species such as dimers, tetramers, or hexamers would merely be transitory, leading finally to the nucleation and growth of uraninite.

4.3 Third step of reaction: formation of colloids

Colloid formation is a key mechanism that increases the mobility of tetravalent uranium in natural water systems. According to Supplementary Figure S14, small colloids, probably UO_2 , were formed at pH 1.76; according to Figure 9, large colloids at only a 0.1 pH unit less. The different behavior at the two pH values was reproducible and may be explained by the rate at which supersaturated conditions are achieved. Although the rate of U(IV) formation was the same at the two pH values (controlled by coulometric reduction with 1 mA), this is not true for the rate for achieving supersaturated conditions. For a given solution concentration of U(IV) to supersede the thermodynamic solubility of UO_{2+yy} , solutions at pH 1.76 are supersaturated to a higher degree than at pH 1.66 because the thermodynamic solubility decreases in this pH range with increasing pH.

The relationship between the rate of achieving supersaturation and the mechanism of colloid formation is illustrated schematically in Supplementary Figure S16. With high supersaturation rates, homogeneous nucleation of colloids may be achieved, whereas, at lower rates, the uptake of U(IV) by sorption on preexisting colloids is faster than the production rate of U(IV), and the critical nucleation boundary cannot be achieved. Using this reasoning, one may conclude that the critical nucleation boundary in our experiments lies between pH 1.66 and 1.76 for a critical U(IV) concentration of $5 \cdot 10^{-5}$ M. However, this boundary may shift to higher pH values in natural systems because there are much more heterogeneous nucleation sites available than in the laboratory. Consequently, adherence of U(IV) to natural colloids is expected.

4.4 Fourth step of reaction: solid-phase formation

The results of solid-state characterization indicate the formation of uraninite of different degrees of oxidation probably most closely matching a stoichiometry between UO₂ and U₄O₉ under all conditions. The results are consistent with observations on natural uraninite, in that pure UO₂ is not formed directly from aqueous solutions. The observed particle size of the precipitates is similar to those of the "true" colloids observed at pH 1.76, indicating that precipitation also has the character of a coagulation process. The changes in the slopes Δ acid addition/ Δ added charge, however, show a clear difference between the colloid forming conditions at pH 1.76 and the precipitation regime (Supplementary Figure S3).

In order to assess the formation conditions of "uraninite," both the nucleation and growth processes must be quantified. According to classical nucleation and growth theories, the degree of supersaturation is a key parameter. This requires an assessment of the solubility of the precipitates as a function of pH, particle size, and oxidation state—both of the solid and aqueous media. The saturation state is difficult to assess for redox sensitive phases because it depends both on solid and solution oxidation states.

A comparison of solubility data obtained in the present study with calculated solubilities of stoichiometric UO₂ and of U₄O₉ with well-known thermodynamic properties and with some experimental data from the present work and from literature is given in Figure 11. The thermodynamic solubilities were calculated for aqueous solutions of 1 M NaCl at 1 atm H₂ using the thermodynamic data described previously, with solid-phase stability constants for well-crystalline UO₂ and U₄0₉ taken from Grenthe et al. (2020). As particle size and associated surface energy might have influenced our solubility data, a curve for nanocrystalline UO2 has also been calculated using the surface energy obtained in Figure 12 (see further this chapter below). After terminating the reduction process in all our experiments, the slopes (Δ acid addition/ Δ current) indicate the electrolytic decomposition of water, so the assumption is made that equilibrium is established between the aqueous solution and 1 atm H₂(g). Under these conditions, only U(IV) aqueous species are dominant. Under these conditions, the difference in solubility between U4O9 and UO2 is four orders of magnitude. The importance of solid-state oxidation states on controlling aqueous solubility under reducing conditions is well recognized (Parks and et Pohl, 1988; Bruno, 1989) for solubility studies with well-crystalline UO2. Parks and et Pohl (1988) reported a solid-phase stoichiometry close to UO2.006 after terminating their solubility experiment. However, probably due to difficulties in the characterization of solids and their surfaces, many studies with socalled amorphous UO₂ reported in the literature do not discuss the implication of solid phase oxidation states on solubility under reducing conditions (Rai et al., 1997; Yajima and Kawamura, 1995; Bruno et al., 1987). In particular, reported amorphous to crypto-crystalline XRD data do not allow distinguishing between UO2 and U4O9. Hence, it may well be that the observed difference in the reported solubility of "UO2(am)" (e.g., discussion in Yajima and Kawamura, 1995) may be attributed to differences in surface or bulk solid oxidation states rather than to differences in maintaining reductive environments, as proposed by Rai et al. (1990).

However, above pH 4, all experimental solubility values are higher than any of the three model curves, showing that neither oxidation of the solid (U_4O_9) nor particle size can explain the results. Therefore, the hypothesis is tested, with another calculated curve, that traces of O_2 (1E-8 atm) might have persisted in the experimental device, despite permanent purging by hydrogen. The calculated curve matches exact average experimental data. Indeed, all experimental data could be "explained" with different, rather small quantities of remaining dissolved oxygen.

Nevertheless, it cannot be excluded that different oxidation states of uraninite coexisted in our experiment. This was clearly observed in our experiments with "pure UO_2 ", but coulometric reduction may also have led to coexistence of different oxidation states. The initial precipitates remain in contact with not-yet reduced U(VI) in solution, whereas the final precipitate is formed in the absence of U(VI). Consequently, the initial products are expected to be more oxidized than the later ones.

The reaction path from higher to lower Eh values is illustrated in Supplementary Figure S6. If two uraninite phases of different degree of oxidation coexist, they may establish equilibrium conditions, implying that the Eh is fixed by the phase equilibrium and that U-solubility would have to be assessed at this phase boundary redox potential. The solubility at this boundary is calculated, for example, for the boundary UO_2/U_4O_9 with an equilibrium oxygen fugacity $\log O_2(g) = -51.85$. Such conditions may exist at the solid's surface even under conditions of aqueous solutions saturated with H2. U(VI) and not U(VI) species are dominant solution species at this "surface redox potential." Hence, the solubility and the pH dependency of solubility are quite different from those calculated given in Figure 11 for the case of Eh values at the lower stability field boundary of water. If this situation had occurred in our tests, a non-equilibrium system would have been established: any U(VI) generated by dissolution of U4O9 would be reduced coulometrically, and, subsequently, new U(VI) would be dissolved. The steady state between coulometric reduction and the dissolution of U(VI) may have resulted in some of the variability of solubility data in Figure 11. The results of all our tests show the lowest concentrations in the pH range 6-8, which is a range of high significance for many natural water systems. In this pH range, our data are similar to those of Yajama (1996) for "amorphous" UO2. When comparing the results of our different experiments with the data from solubility tests with large particles, stoichiometric UO2 show the lowest solubility as expected. Compared with the thermodynamic solubility of pure UO₂, much lower solution concentrations are experimentally encountered below pH 1. This is interpreted as resulting from the slow dissolution rates of the large UO2 particles and does not reflect solubility but control by slow dissolution rates which do not allow dissolved U concentrations to achieve equilibrium. The data for precipitation by coulometric alkalization from initially acid U(IV) solutions require special attention: precipitation does not initially occur to a large extent until a pH of approximately 2. Thereafter, up to pH 8, the solution concentrations decrease rapidly with increasing pH. In the pH range of 2-3, the data are very similar to those of Rai et al. (1997), also obtained in 1 M NaCl solution with an initial acid solution of U(IV). Rai et al. (1997) used these solubility values, with other similar data, to obtain thermodynamic parameters for describing the solubility of so called hydrous UO2(am). However, the acidometric return of our curve to low pH values (0-2) also shows a hysteresis, with lower solubilities than previously encountered. Solution concentrations of precipitate with a particle size of only 4 nm (HRTEM analyses, Figure 7) are also much lower than those of Rai et al. (1997). TEM images of crystalline primary particles of only 2-3 nm with uraninite-like structure and their clusters (20-30 nm) were also recently reported by Cha et al. (2020), which could also have resulted in an aging of the initial precipitate. However, the aging time of 60 days was lower than in Rai et al. (1997). Another explanation could be a control of U-concentrations by dissolution kinetics of the precipitate, similar to the experiment with large particles of UO2. However, the particle size is rather small, and the specific surface area is much higher than in the experiment with large particles of UO₂. Consequently, equilibrium should be reached much more easily. Moreover, in the acidic range, solution concentrations remained essentially constant with time, provided the pH was kept constant. This would suggest that the pH data would reflect solubility data rather than kinetically controlled values. If this were true, there would be a transition from solubility values close to theoretical U4O9 solubility at the end of coulometric alkalization (pH 10-12) to theoretical solubility values close to theoretical UO₂ solubility at the end of acidometric titration at pH values close to zero. This transition may be caused by the dissolution of U₄O₉, which is thermodynamically unstable at very low pH values.

The observed difference in the solubility data may not only reflect different oxidation states but also different particle sizes. The effect of particle size on solubility was studied by compiling various experiments performed at pH 2.56. The results are shown in Figure 12. A theoretical curve for the solubility S of small cubic particles of diameter d can be determined from the equation

$$\log S = \log S_o + \frac{4 \cdot \sigma \cdot V_m}{2.303 \cdot R \cdot T \cdot d}$$

if the solubility S_o of large particles and the surface energy σ is known. In this equation, V_m is the molecular volume of UO₂, R is the gas constant, and T is the absolute temperature. A surface energy of 0.4 J/m² is obtained using the measured solubility for large particles of 10⁻⁶ m for a uraninite phase of the surface stoichiometry UO_{2+y}. This is approximately a factor of 5 lower than the value calculated from solubility data by Bruno (1989) for UO₂. If the reported surface energy value was correct, 4-nm particles would not be stable in solution.

Using our surface energy value, the conditions for solid phase nucleation can now be established. According to classical theory, for a given solution concentration $C_{U(IV)}$, the nucleation rate J is given by the following equation.

with the pre-exponential factor A being $10^{33}\,m^{-3}s^{-1},$ the shape factor ß with a value of 32 for cubic

$$\mathbf{J} = \mathbf{A} \cdot \exp\left[\frac{\beta \cdot V_m^2 \cdot \sigma^3}{K^3 \cdot T^3 \cdot \left[n \cdot \ln\left(\frac{C_U(IV)}{S_o}\right)\right]^2}\right]$$

crystal morphology, the Boltzmann constant k, and the number of atoms n in molecule.

Using this equation together with the theoretical solubility calculations for UO_2 as a function of particle size (Figure 12), the nucleation rate is calculated as function of pH (Figure 13). The diameter of the critical nuclei is approximately 5 Å. Based on this relation, critical U concentrations for precipitation were calculated as a function of pH (Figure 14) for both a nucleation rate of 10^{20} / (m³s) (upper curve) and for 1/(cm³s)—the so-called "critical supersaturation condition." This diagram may help explain our experimental results: precipitation (high nucleation rate) starts at pH 1.9, whereas true colloid formation (slow nucleation rate) already commences at a lower pH of approximately 1.7. The calculations also qualitatively describe the observed (experiment type 1, Figure 2) decrease in the critical concentration for precipitation with pH.

5 Conclusion

Reduction of U(VI) solutions leads to uraninite solid phases with oxidation states between UO₂ and U₄O₉. Observed solubilities at pH > 4 were much higher than those predicted in pure H₂ saturated systems. Discrepancies can be explained by a combination of three effects: oxidation of the solid to U₄O₉, effect of particle size, and/or oxygen traces as low as 1E-8 atm in gas contacting the aqueous solution. The effect of particle size/crystallinity and solid oxidation alone cannot explain the observation. Crystalline phases are always precipitated, and amorphous phases are never formed. Precipitation rates are controlled by nucleation kinetics, not by growth. Surface energies were approximately 0.2 J/m². Homogeneous nucleation led to colloid formation at pH > 1.7. At lower pH, pseudocolloids were observed. The homogeneous nucleation of uraninite is not expected

under natural conditions, unless the total U(IV) concentration is higher than 10^{-5} m. Such concentrations are seldom encountered.

Data availability statement

The raw data supporting the conclusion of this article will be made available by the authors, upon request without undue reservation.

Author contributions

BG: conceptualization, formal analysis, investigation, methodology, supervision, validation, writing–original draft, and writing–review and editing. RM: data curation, formal analysis, investigation, methodology, and writing–original draft. DS: investigation, validation, and writing–original draft. XG: supervision, validation, and writing–review and editing.

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Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Supplementary material

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fnuen.2023.1308064/ full#supplementary-material

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