ADVANCED MATERIALS FOR SUPERCAPACITORS

EDITED BY: Wenyao Li, Min Zeng, Yuanlong Shao and Xiulin Fan PUBLISHED IN: Frontiers in Chemistry and Frontiers in Materials







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ADVANCED MATERIALS FOR SUPERCAPACITORS

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Performance of Na-ion Supercapacitors Under Non-ambient Conditions—From Temperature to Magnetic Field Dependent Variation in Specific Capacitance

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Single phase NaFePO $_4$ can works as economically viable cathode material for Na-systems similar to LiFePO $_4$ -a material that led to the commercialization of Li-ion based energy systems. The reported microstructures of hollow NaFePO $_4$ particles, with porous walls, establish their advantages over solid morphologies. The hollow structures deliver stable electrochemical specific capacitance of 115 F g $^{-1}$ in 2 M NaOH electrolyte, over a large number of cycles. This observation is directly attributed to the increased surface area, transport channels and redox sites, which become available in the porous-hollow particles. Hitherto unreported electrochemical performance under non-ambient environment is also discussed. In contrast to recently reported in Fe-based metal oxides, where significant change in specific capacitance has been reported as a function of magnetic field, it is observed that NaFePO $_4$ can protect itself and suppress modifications. More importantly, NaFePO $_4$ can work as an efficient electrode material in the temperature range RT to 65°C, which makes it useful for automotive industry.

Keywords: electrochemical, non-ambient conditions, hollow structure, energy storage, supercapacitor

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INTRODUCTION

The rapidly expanding consumer market of mobile and wearable electronics is driving the research for supplementary energy storage systems, which can complement or even compete with Li-ion technologies. A recent statistical study has predicted that the energy storage capacity required only by mobile technologies like phone, tablets and laptops will be more than 25 GW h by 2025^1 . For the major part of the last 4 decades, Na-ion based energy storage systems remained under the shadow of their more illustrious counterparts based on Li-ion (Zhao et al., 2011). Infact, careful examination of literature shows that Na-ion energy storage systems (ESS) were actually investigated before Li-ion technologies. In 1960s, Kummer and Weber of Ford Motor Co extensively investigated β -Al2O3 Na+ion conducting solid electrolyte based battery, which eventually led to the development of sodium/sulfur technologies². Even after large-scale commercialization of Li-batteries, it was always known that sodium, with similar oxidation state and electronic configuration, can deliver characteristics similar Li+ based energy storage devices. The re-emergence of interests in Na-ion energy storage devices is also linked to the constraints associated with most Li-ion based materials/technologies (Zhang et al., 2017). These range from

¹http://energystorage.org/system/files/attachments/esa_vision_2025_final.pdf 06-09-2018

²https://patentimages.storage.googleapis.com/1a/51/27/63e4b6a1229db4/US3413150.pdf 06-09-2018

geo-economical/political, availability, increasing demand, environmental impacts, and countering the IP protection.

The primary reason, which restricted the use of Na-ion based technologies, was the limited number of materials that could handle the chemistry of bigger ion like Na⁺. The growing understanding and expertise to develop novel nanoparticles ranging from solid, hierarchical to hollow, has allowed the resurgence of Na-ion based energy storage systems (Yabuuchi et al., 2014; Fang et al., 2015; de la Llave et al., 2016; Guo et al., 2016; Wang et al., 2019; Zhu et al., 2019). Different sodium based materials viz. Na₄Ti₅O₁₂, NaTiO₂, Na₂Ti₃O₇, Na₃V₂(PO₄)₃,

Na₄Fe(CN)₆, NaVO₂, etc., are now being investigated (Didier et al., 2011; Yin et al., 2012; Li et al., 2015; Guo et al., 2016),(Jiang et al., 2016).

It is well known that the discovery and fabrication of LiFePO₄ led to rapid commercialization of the Li-ion batteries (Liang et al., 2015). Similar to it, NaFePO₄ has been suggested as a promising cathode material for Na-ion batteries (Liu et al., 2018). The major problem associated with this material is related to the difficulty of synthesizing it in single phase. Recently, there have been reports that have presented synthesis protocols, which have led to single phase NaFePO₄ with simple morphologies and broad particle size

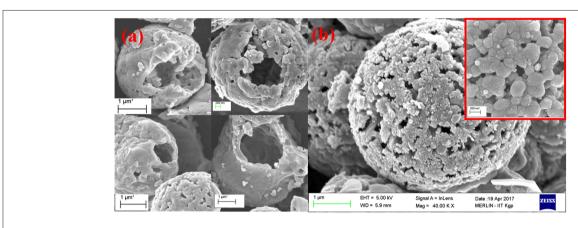


FIGURE 1 | (a) SEM image showing uniform microsphere, (b) SEM confirms porous and hollow structure.

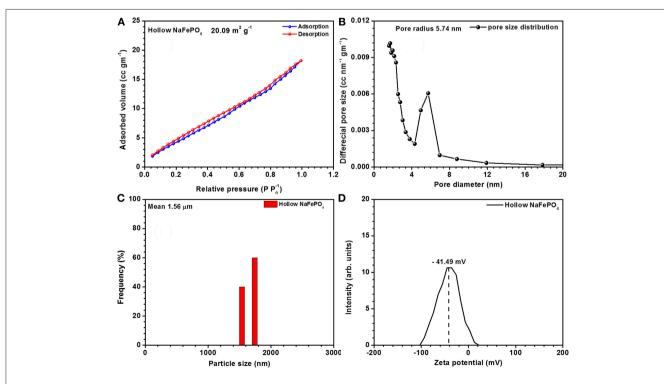


FIGURE 2 | (A) Adsorption-desorption isotherm curves, (B) pore size distribution curves, (C) particle size distribution, and (D) zeta potential curves of hollow NaFePO₄.

distributions (Minakshi et al., 2016; Rahman et al., 2017). The electrochemical response of these particles has been investigated only in batteries (Park et al., 2013; Slater et al., 2013). Typical energy densities that have been reported are \sim 210–600 W h kg $^{-1}$. Intriguingly, its capacitive behavior remains ignored or mostly limited (Lu et al., 2015; Lim et al., 2016; Zhang et al., 2017; Ramakrishnan et al., 2018). For application in supercapacitors, tuning of morphology, surface area, pore size/dimension, and redox sites becomes essential.

In this paper, it is established that $NaFePO_4$ can also be used as efficient electrode material in supercapacitors, provided the morphology is carefully tuned. The results clearly prove that the hollow particles of $NaFePO_4$ have much higher capacitive behavior, in comparison to the solid counterparts. Superior performance of hollow structures can be attributed to the availability of more channels/sites for redox activities, while the enhanced surface area enforces increased contribution from the pseudo-capacitance (Sharma et al., 2018c).

Unlike the common strategy of reporting the supercapacitor response only at ambient conditions, the paper also discusses the behavior under non-ambient conditions. It is observed that NaFePO₄ can be easily used at elevated temperatures, which is essential if they are to be utilized in hybrid vehicles. The specific capacitance remains nearly same, even when the operating temperature is increased from RT to 65°C. Infact, slight increase in the specific capacitance is observed at elevated temperatures. The observation can be explained in terms of improved diffusion and accessibility of inner core for electrolyte ions insertion/de-insertion.

Very recently, few papers have indicated that Fe-based metal oxides used in supercapacitors will have to thoroughly re-characterized near magnetic field. Significant variation in specific capacitance can occur in such oxides as a function of varying dc-magnetic field, owing to modulated electron flow caused by the Lorentz force (Sharma et al., 2018a). It is demonstrated here that NaFePO₄ does show variation under magnetic field but the changes are much lower than that observed in pure Fe₂O₃. Therefore, NaFePO₄ based Na-ion capacitors can also be used near magnetic without disturbing the associated electronic circuitry.

EXPERIMENTAL

Material Used

Ferric nitrate nonahydrate (Fe(NO₃)₃, 9H₂O), stearic acid, ammonium dihydrogen phosphate ((NH₄)H₂PO₄), tri-sodium citrate di-hydrate (Na₃C₆H₅O₇, 2H₂O), citric acid, ethylene glycol, and sodium nitrate (NaNO₃) were procured from LobaChemie Pvt. Ltd. (India) and MerckSpecialities Pvt. Ltd. (India). All the analytical grade precursors were used directly without further purification.

Material Synthesis

Synthesis of Hollow and Porous structures

Porous and hollow NaFePO₄ microstructures were synthesized using one pot facile hydrothermal route followed by calcination in air. In a typical experimental procedure, 25 ml of 0.1 M ferric nitrate solution was mixed with 25 ml of 0.1 M stearic acid

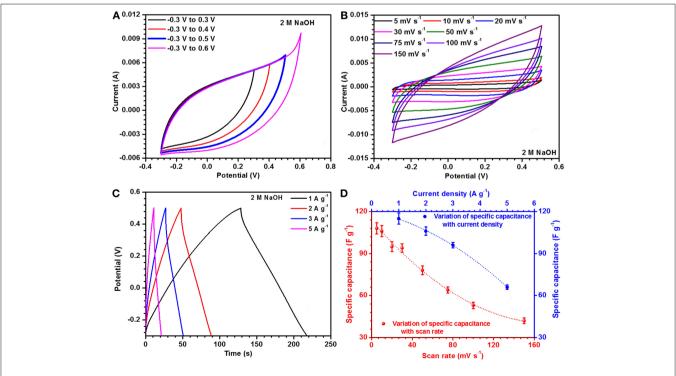


FIGURE 3 | (A) Window optimization, (B) CV profiles, (C) CD profiles, and (D) change in specific capacitance with scan rate and current density of hollow and porous NaFePO₄ in 2 M NaOH electrolyte.

solution. Subsequently, 245.1 mg trisodium citrate (Na₃C₆H₅O₇, 2H₂O) was added and the solution was stirred for 2h. Appropriate amount of ammonium dihydrogen phosphate ((NH₄)H₂PO₄) was added to the precursor solution so as to ensure Na:Fe:PO4 concentration ratio was 1:1:1. 50 ml of this yellow colored solution was then transferred to a teflonlined stainless steel (capacity 250 ml) autoclave. The autoclave was kept at 180°C for 24 h, before allowing it to slowly cool down to the room temperature. The precipitate was collected by centrifugation at 3,200 rpm. The precipitate was subsequentially washed three times using de-ionized water and dried overnight in a vacuum oven at 70°C. Dried sample was crushed and annealed at 600°C for 4h in air to obtain hollow NaFePO₄ powder. To compare the performance of these hollow microstructures, solid nanoparticles of NaFePO₄ were also prepared. The corresponding synthesis protocol is given in the Supplementary Information.

Material Characterization

The phase formation of NaFePO₄ was confirmed by analyzing powder X-ray diffraction (XRD) profile obtained using a Rigaku MiniFlex600 diffractometer with Cu-K α ($\lambda = 0.15406$ nm) as the incident wavelength.

For surface and particle morphological studies, both scanning and transmission electron micrographs were collected. For SEM data, CARL ZEISS SUPRA 40 SEM was used, while the TEM data were obtained utilizing a TEM FEI-TECHNAI G220S-Twin microscope operated at 200 kV. Brunauer-Emmett-Teller (BET) surface area and porosity were determined with a Quantachrome Nova Touch surface area and pore size analyzer. Zeta potential and particle size distribution were inferred by analyzing the DLS data obtained from a Horiba Scientific Nano Particle Analyzer SZ-100.

TABLE 1 | Specific capacitance of hollow and porous NaFePO₄ form CV curves in 2M NaOH electrolyte.

Scan Rate (mV s ⁻¹)	Specific Capacitance (F g ⁻¹)		
5	108		
10	106		
20	95		
30	94		
50	78		
75	64		
100	53		
150	42		

TABLE 2 | Specific capacitance of hollow and porous NaFePO₄ form CD curves in 2M NaOH electrolyte.

115
106
96
66

FTIR measurements were performed using Nexus 870 instrument in the range of $500-1,400 \text{ cm}^{-1}$. The spectrum was acquired in transmittance mode with a resolution of 1 cm^{-1} .

For the electrochemical characterization of the synthesized materials and fabricated devices, typical cyclic voltammetry (CV), and galvanostatic charge-discharge (GCD) were performed using the MetrohmAutolab (PGSTAT302N) potentiostat-galvanostat. The measurements were undertaken both in three- and two-electrode configurations, using an aqueous electrolyte. For impedance data of the electrochemical systems, in the frequency range of 50 mHz to 1 MHz, a N4L-PSM 1735 impedance analyzer was used.

Electrode Preparation and Electrochemical Characterization

A slurry was prepared by mixing 80 wt % active material, 10 wt % activated charcoal, and 10 wt % polyvinylidenefluoride-co-hexafluoropropylene (PVDF- HMP) using N-Methyl-2-pyrrolidone as the mixing media. All electrochemical measurements were performed in 1 M Na₂SO₄, 1 M NaNO₃, and 1 M NaOH electrolyte solutions, which allowed determination of an optimum electrolyte. Best performance was observed in NaOH and the corresponding results are presented in the paper. Platinum wire and Ag/AgCl/3.0 M KCl were used as the counter and reference electrodes, respectively.

RESULT AND DISCUSSION

It is now well established that, for useful electrochemically active materials, parameters such as: phase, particle morphology/size along with the nature of pores and pore-size/volume are critical (Singh and Chandra, 2015; Akhtar et al., 2016; Sharma et al., 2018b). The XRD plot obtained shown in **Figure S1** could be indexed using the *Pnmb* space group of NaFePO₄ following the JCPDS card no. 04-012-9665 (Kosova et al., 2014). XRD pattern for solid particle are shown in **Figure S2**.

Figures 1a,b shows the SEM micrographs of NaFePO₄ observed at various magnifications. It is clear that particles, with a cavity in the middle were stabilizing. Recently, hollow nanostructures of metal oxides have been suggested as electrode materials for next generation supercapacitors (Sharma et al., 2018b; Wei et al., 2018). Till date, there have been no reports, which have suggested formation of hollow NaFePO₄ particles/microspheres. The size of the synthesized NaFePO₄ microspheres varied in the range 1-3 μm. The micrographs also indicated that the wall surface of the hollow microspheres was not solid but porous. This can be an additional advantage of such particles because all the desired parameters i.e., surface area, pores, and transport channels, will be able to contribute in the final electrochemical reactions and/or specific capacitance. The particle growth mechanism is discussed in the supporting evidence (see Figure S3). The growth process was found to be a convoluted picture of reaction as well as diffusion kinetics. Corresponding SEM micrographs for solid NaFePO4 structures are shown in Figure S4 (see Supplementary Information).

The corresponding TEM images of the microspheres are given in supporting evidence (**Figure S5**). The associated elemental mapping and EDAX data for the NaFePO $_4$ microspheres are also described in the supporting evidence (**Figure S6**). The atomic ratio of Na:Fe:P:O was found to be 1.05:1:1.08:3.57, which confirmed the formation of NaFePO $_4$ with nominal composition and homogeneous distribution of the elements throughout the sample.

The surface area, pore size/volume and particle size distribution values are shown in **Figures 2A–D**. The BET adsorption-desorption curves showed typical type IV isotherms, indicating slit shaped mesopores of \sim 6 nm. BET surface area was 20 m² g⁻¹.

Zeta potential denotes the electro kinetic potential in colloidal dispersions. In any chemical reaction, electro-positivity of the surface is determined by the overall pH of the solution. In the present studies, hollow nanostructures returned higher electro-positivity. This can only happen when there is an increased capacity to facilitate $\mathrm{OH^-}$ accommodation. This phenomenon helps to attract ions toward surface and hence increases the capacitance of the material. The surface charge (zeta potential) was $-41.49\,\mathrm{mV}$, as shown in Figure 2D.

It has been demonstrated that vibrational spectroscopy is very useful for probing fundamental sodium ion intercalation in a variety of crystalline sodium based electrode materials (Sharma et al., 2018c). The FTIR spectra of NaFePO₄ showed symmetric, asymmetric vibration as well as bending modes. The absorption bands at 1,009, 1,068, and 1,133 cm⁻¹, shown in the **Figure S7a**, could be assigned to the ν_3 type asymmetric stretching modes between P-O in PO₄³⁻. The ν_1 modes near 980 and 947 cm⁻¹ are attributed to the PO₄³⁻ intramolecular symmetric stretching vibrations (Sharma et al., 2018b). The asymmetric bending modes of the PO₄³⁻ anion, assigned as ν_4 , were observed at 629, 577, and 540 cm⁻¹ (see **Figure S7b**).

Before starting exhaustive electrochemical characterizations, it is critical to optimize the operating potential window. CV studies were performed at a scan rate of 50 mV s⁻¹ in three different aqueous electrolytes viz., 1 M Na₂SO₄, NaNO₃, and NaOH. The mass of the electrode was kept at ∼1 mg. The observed CV curves in different voltage windows are shown in Figures S8a-c. The analysis clearly indicated that the electrolytes: Na₂SO₄ and NaNO₃ provided an electrochemical window ranging from -0.2 to $0.7\,\mathrm{V}$. By using NaOH as electrolyte, voltage window of -0.3 to 0.5 V could be obtained. The CV curves as a function of varying scan rates, in the respective stabilized operational potential windows for the three electrolytes are shown in Figures S8d-f. After studying the electrochemical behavior of the hollow NaFePO4 in three different electrolytes, NaOH was found to return the highest specific capacitance.

The estimated specific capacitance, with varying scan rates, is tabulated in **Table S1**. As expected, the specific capacitance showed appreciable dependence of the scan rates. The maximum specific capacitance, at 5 mV s⁻¹ scan rate, was \sim 75 F g⁻¹ when 1 M NaOH electrolyte was used. When scan rate increased to 150 mV s⁻¹ it was 20 F g⁻¹. The capacitance retention was found to be only \sim 29%, when the scan rate was enhanced by 30 times.

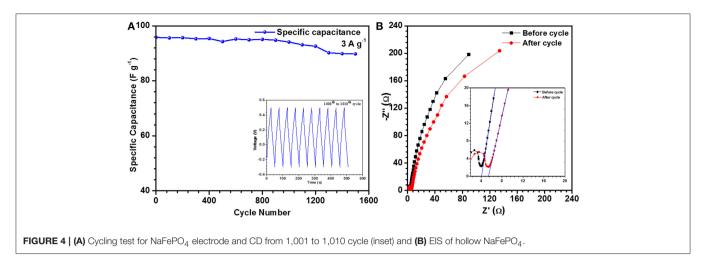
The capacity to deliver the power of a commercial supercapacitor is obtained by the values of specific capacitance measured in galvanostatic charge discharge (CD) curves. The CD curves for the working electrode, in three different electrolytes are shown in **Figures S8g-i**.

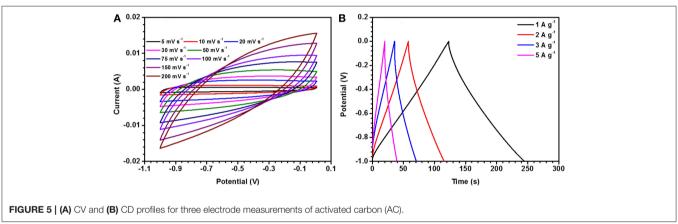
The specific capacitance values, at different current densities, in three different electrolytes are listed in **Table S2**. The maximum capacitance of $87\,\mathrm{F}$ g $^{-1}$ was obtained by using NaOH as electrolyte, which corroborated the results obtained from CV measurements. At higher specific currents, the specific capacitance decreased. This happens due to the underutilization of bulk capacitance, which is a normal behavior for supercapacitor electrode materials. At higher specific currents, the transfer of electrons toward the electrode is faster and hence the increase of potential would be higher. Consequently, the electrode gets reduced time to stay at a certain voltage and lower specific capacitance value is observed.

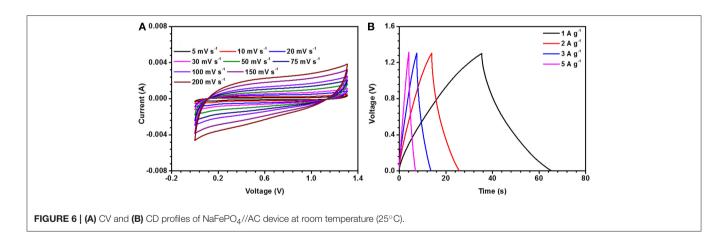
The electrolyte concentration has major effect on the electrochemical performance of an electrode material and is linked to the material's storage capacity. In the present case, the optimized concentration was found to be $\sim 2 \,\mathrm{M}$ (NaOH). Operational window of the material was rechecked in 2 M NaOH and corresponding data is shown in Figure 3A. CV curves, at different scan rates, were collected in 2 M NaOH electrolyte and are shown in Figure 3B. Maximum specific capacitance was found to be $108 \,\mathrm{F}\ \mathrm{g}^{-1}$ at a scan rate of $5 \,\mathrm{mV}\ \mathrm{s}^{-1}$. In the same potential window, CD profiles were also collected at different current densities. These are depicted in Figure 3C. The maximum specific capacitance in this case was found to be ${\sim}115\,\mathrm{F}~\mathrm{g}^{-1}$ at $1\,\mathrm{A}~\mathrm{g}^{-1}.$ The specific capacitance values for the porous and hollow NaFePO4, utilizing 2 M NaOH as electrolyte, at different scan rates and current densities are listed in Tables 1, 2, respectively and corresponding graphs are shown in Figure 3D. It was also observed that the hollow structure based electrodes showed higher capacitance retention ability.

The performance of hollow structures was compared with that of NaFePO₄ solid particles. From the CV analysis, the maximum specific capacitance of $48\,\mathrm{F}$ g⁻¹ was observed in the case of solid particles. The CD profiles gave the specific capacitance to be $81\,\mathrm{F}$ g⁻¹. Clearly, the hollow structures had much higher performance. The advantages of both outer/inner surfaces, low diffusion length, high availability of surface adsorption sites due to the hollow cavity of the particles would drive this enhanced performance. The CV and CD curves for solid structures are shown in **Figure S9** and the corresponding specific capacitance values are given in **Tables S3**, **S4**, respectively.

Cyclic stability of an electrode is one of the important property that decides its industrial application. In the present case, 93.7% of capacity retention was found after 1,500 cycles for hollow microsphere [see **Figure 4A**]. Solid structures also showed similar capacity retention after 1,500 cycles. This can be expected because the redox reactions would be similar as the chemical formula or composition was not varying as a function of particle morphology. The advantages rendered by hollow particles was leading to higher specific capacitance. Hollow and solid structures had BET surface areas of 20 and 6 m² g⁻¹, respectively. Hollow structures, with pore radius







 $\sim\!\!5.7$ nm, would also allow better intercalation/ de-intercalation of electrolyte ions than the solid particles that showed pores of $\sim\!\!1.7$ nm radius. The surface area, pore size/volume, particle size distribution, and zeta potential of solid particles are depicted in Figures S10a–d.

The charge transport kinetics of the electrode was studied by the analysis of electrochemical impedance spectroscopy (EIS) data. Nyquist plots give the information about electrode-electrolyte interactions and equivalent series resistance (ESR). The ESR values for hollow microsphere and solid nanostructures were ${\sim}4.0\,\Omega$ (Figure 4B) and ${\sim}6.6\,\Omega$ (Figure S11), respectively. This indicated low charge transfer resistance at the working electrode and electrolyte interface in the case of hollow structures. Capacity retention for

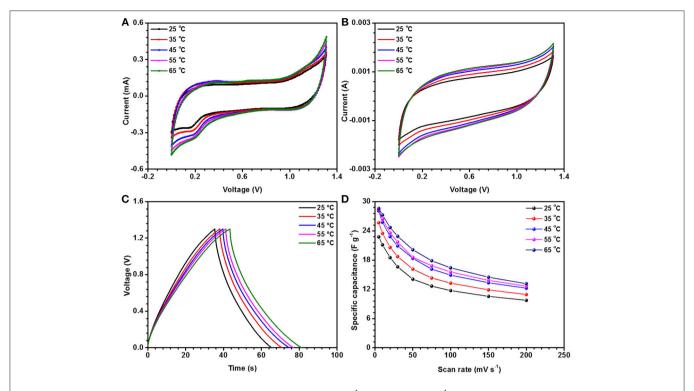


FIGURE 7 | CV measurements at different temperature for the device (A) at $5 \, \text{mV} \, \text{s}^{-1}$ and (B) at $50 \, \text{mV} \, \text{s}^{-1}$, (C) CD measurements for NaFePO₄//AC device at different temperature, and (D) variation of specific capacitance with scan rate.

TABLE 3 | Values of specific capacitance at different scan rates at different temperature (screw cell device).

Scan rate (mV s ⁻¹)	Specific capacitance (F g ⁻¹)				
	Room temperature (25°C)	35°C	45°C	55°C	65°C
5	23	26	28	28	29
10	22	23	26	26	27
20	18	21	23	24	25
30	16	19	21	22	23
50	14	16	18	19	20
75	13	14	16	17	18
100	12	13	15	16	16
150	11	11	13	14	15
200	10	11	12	13	13

hollow structures can be justified by the ESR measurements. The values of ESR increased from ${\sim}4.0$ to $5.4\,\Omega,$ in case of hollow NaFePO4. This increment in the ESR values can be attributed to the electrode degradation and reduction in the available ion channels within the materials as a function of cycling. It is clear from the lower frequency regions in **Figure 4B**, that the capacitive behavior was lower in case of hollow structures.

Supercapacitor coin cell type device was fabricated using activated carbon as the negative and NaFePO₄ as the positive electrode. Activated carbon was tested in three-electrode

TABLE 4 | Values of specific capacitance at different current densities at different temperature (screw cell device).

Current Density (A g ⁻¹)	Specific capacitance (F g ⁻¹)					
	25°C (RT)	35°C	45°C	55°C	65°C	
1	23	26	28	29	29	
2	20	22	23	24	26	
3	15	17	18	20	22	
5	12	14	13	16	16	

TABLE 5 | Values of resistance at different temperature.

Temperature (° C)	Resistance (Ω)		
Room temperature (25)	7.63		
35	7.49		
15	7.30		
55	6.94		
65	6.52		

configuration before making the device. **Figures 5A,B** shows the cyclic voltametric curves at different scan rates from 5 to 200 mV s⁻¹ and charge discharge at different current density from 0.5 to 5 A g⁻¹. From the CV results, the working electrochemical window was found to be -1 to 0 V.

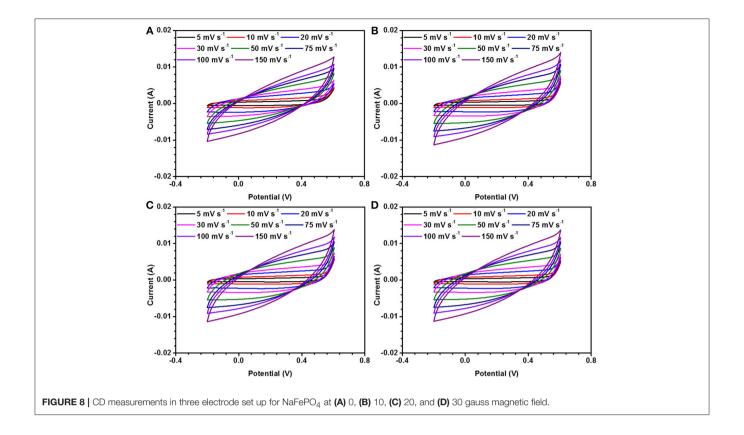


TABLE 6 | Values of specific capacitance at different scan rate under varying magnetic field (in three electrode configuration).

Scan rate (mV s ⁻¹))		
	No field	10 gauss	20 gauss	30 gauss
5	109	120	123	124
10	108	120	122	123
20	99	119	120	121
30	86	109	113	113
50	65	87	91	91
75	51	68	71	78
100	43	56	58	58
150	34	43	44	44

Highest specific capacitance observed from the CV measurement was $120\,\mathrm{F}~\mathrm{g}^{-1}$, at a scan rate $5\,\mathrm{mV}~\mathrm{s}^{-1}$. Using charge-discharge measurements, it was estimated as $126\,\mathrm{F}~\mathrm{g}^{-1}$ at current density of $1\,\mathrm{A}~\mathrm{g}^{-1}$. Specific capacitance values from CV and CD for activated carbon are shown in **Tables S5**, **S6**, respectively.

Fabrication of asymmetric supercapacitor device needs charge balancing of the electrode materials. The optimal charge balance condition was estimated using the mass balance formula:

$$\frac{m_{+}}{m_{-}} = \frac{V_{-}C_{-}}{V_{+}C_{+}} \tag{1}$$

where C_- and C_+ are the capacitances (in F g $^{-1}$) measured at the same scan rate, using the three electrode system, for negative and positive electrodes, respectively while ΔV_+ and ΔV_- denote the working potential window for the positive and negative electrodes, respectively. The required mass ratio for positive and negative electrode materials (m_+/m_-) was thus estimated as 1.5 at 5 mV s $^{-1}$.

Figure 6 shows the cyclic voltammetry and charge discharge curves for device. Whatman glass fiber paper was used as separator (pre-soaked in electrolyte) and 2 M NaOH was used as aqueous electrolyte. The electrochemical voltage window was found to be from 0 to 1.3 V. No $\rm H_2/O_2$ evolution was discernible in this voltage window. From the CV measurements, maximum specific capacitance for the NaFePO₄//AC device was \sim 22 F g⁻¹. The device performance was found to decrease at higher scan rate, as a result of under-utilization bulk of the material. The maximum specific capacitance observed from CD was 23 F g⁻¹. Nearly linear charge discharge curves showed the dominance of the electric double layer capacitance (EDLC) in the device.

In most of the applications, there are few additional parameters, which contribute in determining the final electrochemical performance. These include: temperature, external frequency, magnetic field, etc., (Ramakrishnan et al., 2018; Sharma et al., 2018a). Till date, such studies have remained ignored in the Na-ion based supercapacitors. Given below are the performance of the NaFePO₄ based supercapacitors under variable temperature and magnetic field.

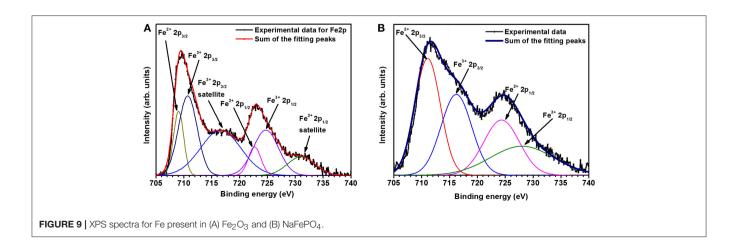
It has been suggested that, at elevated temperatures, contributions from additional factors such as ion conductivity, solubility limits, viscosity, thermal stability, etc., cannot be ignored. For investigating the thermal stability, the device was slowly heated at increments of 10°C. The device was equilibrated for 30 min at a given temperature before the electrochemical measurements were performed. As presented above, the specific capacitance in NaFePO₄ based screw cell type asymmetric device was $\sim 23 \,\mathrm{F g^{-1}}$. The CV and CD curves, with increasing temperature, are shown in Figures S12, S13. CV curves with increasing temperature at a scan rate of 5 and 50 mV s⁻¹ are shown in Figures 7A,B, respectively. Comparison of charge discharge curve at 1 A g⁻¹ with increase in temperature and variation of specific capacitance with scan rate is shown in Figures 7C,D, respectively. Clear signature was obtained, which suggested increase in the specific capacitance with increasing temperature. At 65°C, the specific capacitance increased to 29 F g^{-1} , which was nearly 25% higher than the value obtained at room temperature. Additionally, the device continued to show the characteristics expected from a capacitive system. The corresponding values of specific capacitance from CV and CD analysis are listed in Tables 3, 4, respectively. The intrinsic internal resistance decreased with increasing temperature and the values are given in Table 5.

On comparing with literature dealing with elevated temperature behavior in supercapacitors fabricated using metal oxides, it was interesting to note that the Na-ion based device showed much lower variation as a function of temperature. This can be directly correlated with the fact that the olivine structures show much lower thermal expansion than the other relevant metal oxides. Therefore, change of $\sim 50^{\circ}$ C will not lead to appreaciable change in the surface area or pore structure in the NaFePO₄ particles. It is known that, with increasing temperature, the reaction kinetics increases. Therefore, in the Na-based olivines, the increase in specific capacitance with increasing temperature will only be dominated by the enhanced electrochemical reactions near the electrolyte-electrode interface, which will vary too much in the temperature window of $\sim 40^{\circ}$ C.

It has been very recently reported that electrode materials based on ferromagentic ions may have to revisited because

devices fabricated using them can have appreciable effect under/near variable magnetic field. NaFePO4 also has Fe, which is a well-known ferromagnetic atom. The magnetic field dependent studies in NaFePO₄, while it is being used as an electrode material in storage device, has never been reported. Cyclic voltammetry (CV) and galvanostatic charge-discharge (CD) measurements were performed under varying magnetic fields (B = 0, 10, 20, and 30 gauss). CV curves at different scan rate and at different current densities under varying magnetic fields (B = 0, 10, 20, and 30 gauss) are shown in Figure 8 and Figure S14. Schematic of experimental arrangement for performing the magnetic field dependent measurements is shown in Figure \$15 of the supplementary information. The calculated specific capacitance values are listed in Table 5. It was clear that the specific capacitance showed an increasing trend, with increasing magnetic field. On reaching the magnetic field of 30 gauss, the specific capacitance at 5 mV s⁻¹ increased to 124 F g⁻¹ from 109 F g⁻¹, which was observed at 0 Gauss. This corresponded to a mere 14% change. Additionally, no change was observed even by further increasing the magnetic field. In comparison, nearly 75% increase has been reported in Fe₂O₃ or MnO2. So, NaFePO4 clearly showed stability near magnetic field, which would make this material even more important for industrial use. The values of specific capacitance at different scan rates is shown in **Table 6** and corresponding specific capacitance values from charge discharge is shown in Table S7.

One of the reasons behind the increase in capacitance response in magnetic field is magneto hydrodynamic (MHD) effect. This increases the magnetic current in the system because of the feedback mechanism and increase in vigorous hydrodynamic stirring. Further, the change of electronic energy state due to the applied magnetic field may also improve the performance of electrode material. The suppressed magnetic field dependence can be easily explained if we examine the expected valence state of the elements in NaFePO₄. Fe is expected to be in a +2 state, which is known to be non-magnetic. If magnetism has to be induced in it then large magnetic field has to be applied as per the Van Vleck paramagnets (Smolenski et al., 2016). Additional, Na (valency +1) is a known diamagnetic. Therefore, it will oppose the realignment in transport channels, which may



occur owing to structural reorientation driven by the magnetic iron (Fe³⁺, which can also stabilize during material synthesis). To confirm the presence of ionized state of Fe analysis, XPS data was collected (shown in **Figure 9**) and analyzed. XPS result showed that the percentage of Fe²⁺ and Fe³⁺ was \sim 55 and 45%, respectively, in NaFePO₄. As Fe²⁺ is nonmagnetic, Fe³⁺ drives the response under external magnetic field. The effect is more pronounced in Fe₂O₃ that had much higher percentage of Fe³⁺ (70%) with respect to the Fe²⁺ state (30%). This makes NaFePO₄ useful for application near the magnetic environment.

CONCLUSION

Single phase NaFePO₄ particles, with hollow cavity having porous walls, are reported. This microstructure allows efficient utilization of active surface area and pore structure, leading to high specific capacitance. Bulk structures return specific capacitance of $\sim\!48\,\mathrm{F}\,\mathrm{g}^{-1}$ at a scan rate $5\,\mathrm{mV}\,\mathrm{s}^{-1}$ and $81\,\mathrm{F}\,\mathrm{g}^{-1}$ at a current density of $1\,\mathrm{A}\,\mathrm{g}^{-1}$. For hollow microstructures structure, the specific capacitance is found to be $108\,\mathrm{F}\,\mathrm{g}^{-1}$ at a scan rate $5\,\mathrm{mV}\,\mathrm{s}^{-1}$ and $115\,\mathrm{F}\,\mathrm{g}^{-1}$ at a current density $1\,\mathrm{A}\,\mathrm{g}^{-1}$. NaFePO₄ also shows long term stability under non-ambient conditions, where parameters such as magnetic field or temperature are varied. NaFePO₄ has the capacity to deliver performance similar to LiFePO₄ and make Na-ion based energy systems industrially and economically viable.

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AUTHOR CONTRIBUTIONS

SB and AnC have contributed equally in sample preparation and data analysis under direct supervision of AmC as part of their Ph.D. program. AmC has also contribute in data analysis and interpretation.

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SUPPLEMENTARY MATERIAL

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Biomass-Derived Porous Carbon Materials for Supercapacitor

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The fast consumption of fossil energy accompanied by the ever-worsening environment urge the development of a clean and novel energy storage system. As one of the most promising candidates, the supercapacitor owns unique advantages, and numerous electrodes materials have been exploited. Hence, biomass-derived porous carbon materials (BDPCs), at low cost, abundant and sustainable, with adjustable dimension, superb electrical conductivity, satisfactory specific surface area (SSA) and superior electrochemical stability have been attracting intense attention and highly trusted to be a capable candidate for supercapacitors. This review will highlight the recent lab-scale methods for preparing BDPCs, and analyze their effects on BDPCs' microstructure, electrical conductivity, chemical composition and electrochemical properties. Future research trends in this field also will be provided.

Keywords: biomass, porous carbon, supercapacitor, electrochemical performance, energy storage

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INTRODUCTION

The ever-growing population, crisis of energy shortage, and environmental pollution caused by burning fossil fuels have brought about different kinds of problems, and they stimulate the process of developing clean and sustainable energy, such as solar energy, wind power etc. (Dunn et al., 2011; Chu and Majumdar, 2012; Dubal et al., 2015; Kamat, 2015; Kazmerski, 2016; Peng et al., 2017). All these closely relate to the development of the advanced energy storage system. Until now, for electrochemical energy storage systems, for example, various rechargeable batteries and supercapacitors are identified as the most promising energy storage devices (Chmiola et al., 2006; Miller and Simon, 2008; Kim et al., 2010; Cheng et al., 2011; Xu et al., 2014; Gogotsi, 2015). Although batteries have a relatively longer life cycle, (<1,000 cycles), high-energy density and satisfactory rate performance, distinct from rechargeable batteries, supercapacitors possess the following characteristics: high-power energy, extremely long cycle life (>100,000 cycles) without losing capacitance and safety, it is quite essential to bridge the gap between conventional electrochemical capacitors and rechargeable batteries, and meet the demand of electric vehicles which require high power (Liu et al., 2018a; Xu et al., 2018).

Basically, supercapacitors can be classified under two categories according to their charge storage mechanism, which further affects the power density of supercapacitors. The electrical double layer (EDL) capacitance and pseudo-capacitance are quite different. For the former, charges are stored through ions' adsorption by electro-static interaction at the near-surface of active materials, where EDL forms; while the energy storage/release mechanism for pseudo-capacitance is by means of redox reaction, ions insertion/extrusion and under-potential depositions (Augustyn et al., 2014; Mccloskey, 2015). Both the aforementioned supercapacitors require chemical and structure stability, outstanding electrical conductivity, and high SSA. Hence, to satisfy the requirement of high capacity and superior rate performance for supercapacitors, the exploitation of advanced

electrode materials with low cost, adjustable composition, and microstructure (especially pore structure) turns increasingly important.

In the past decades, thanks to the excellent conductivity property, high SSA, variable pore structure and porosity, carbon materials, such as commercial activated carbons (Chan et al., 2004; Jänes et al., 2007; Zhang and Zhao, 2009; Lv et al., 2011; Wang et al., 2014), graphene (Wang et al., 2009; Liu et al., 2010; Zhang et al., 2010; Cao et al., 2011), graphene oxide (GO) (Li et al., 2013; Li and Yang, 2014; Down et al., 2018), carbon nanotubes (CNTs) (An et al., 2001; Futaba et al., 2006; Pushparaj et al., 2007), porous carbon (PC) (Lee et al., 2000; Vix-Guterl et al., 2005; Hou et al., 2015) and their composites (Salunkhe et al., 2015) have achieved various kinds of essential accomplishments on their volumetric performance. However, their high production cost, complicated and unsustainable preparation process greatly limited their wide application. Besides, the gravimetric capacitance for CAs is keeping at a relatively low level for several decades, that should be ascribed to the rich micro-pores, which are hard accessible for ions, especially at high-current density condition (Li et al., 2014). Therefore, enlarging the ion-accessible area through creating a suitable hierarchical porous structure is a key factor for achieving high specific capacitance (C_s) and rate performance (Zhao et al., 2016). Biomass materials abundantly present across our surroundings, and their low cost, accessible, environmentally friendly, and recyclable properties ensure they are ideal candidates for resources of carbon materials. At the same time, their naturally hierarchical porous structure and various elements (N, S) facilitate electrolyte penetration and extra active sites' generation, respectively (Chen et al., 2016).

In this review, we provide a summary of the recent and significant advances in hierarchical porous carbon (HPC) derived from biomass materials, emphasizing on the relationship between interconnectivity of the pore structure and electrochemical efficiency, and synthetic strategies for preparing HPC as supercapacitors. Finally, the current challenges and future directions are briefly discussed.

RELATION BETWEEN PORE FEATURES AND CAPACITIES

In general, the capacitance of PC materials relies on the pore size distribution, connectivity and hydrophilicity; these factors will be further influencing the ion diffusion process and energy density of active materials. According to the findings by Dubinin (1960) and the classification by the International Union of Pure and Applied Chemistry (IUPAC) in 1985 (Sing, 1985), pores with different widths can be divided among three categories: macropores (>50 nm), mesopores (2–50 nm) and micropores (<2 nm). With the development of porous materials, three new pore types have been classified since 2015, they are

nanopores ($<100 \,\mathrm{nm}$), supermicropores (0.7–2 nm) and ultramicropores ($<0.7 \,\mathrm{nm}$).

Pore Size Distribution

Although intense efforts are focused on improving the surface area and redox active sites of PC materials, optimization of pore size distribution is also an effective mode to enhance capacitance, especially for EDL capacitors. Generally, nanoporous carbons consist of pores ranging from micropores to mesopores, and most of them cannot maintain long-range ordering, or be accessible to ions from the electrolyte, though we know the electrochemical performance of PC is dependent on the interface of carbon and electrolyte. The macropore, mesopore and micropore have different functions in the electrochemical charge/discharge process. Macropores serve as ion-buffing reservoirs for meso- and micropores; mesopores provide abundant transport channels for ions' diffusion; in spite of some regions of micropores are inaccessible to adsorb ions, it still affects the charge status through controlling the diffusion of ions and molecular sieve effects, and then changing the capacitance of PC materials (Liu et al., 2018c); in addition, as the size of pores decreases toward <1 nm, an anomalous capacitance increase occurred in the organic electrolyte due to ion dissolution. Chmiola and co-workers reported that PC could achieve the highest capacitance as its average pore size matched the size of desolvated ions (Chmiola et al., 2006). Kondrat (Kondrat et al., 2012) found that different carbon materials with the same average pore size will display very different capacitive properties, because of the difference in pore size distribution; besides, for the monodisperse porous electrode, its energy density and pore size do not fit a non-monotonic function (Figure 1). Moreover, Cheng (Wang et al., 2008) believed that high micropore volume and the micropore-to-totalpore ratio are crucial for gaining a high-rate electrochemical performance of PC.

Pore Connectivity

interconnected pores at different size dimensions are qualified as a hierarchical porous structure, which facilitates electrolyte infiltration and ion diffusion through a different pore canal (Borchardt et al., 2013). Until now, it is still a big challenge to construct carbon materials with 3D-interconnected, long-range order macroporous and mesoporous structures. These structures, combined with decent SSA and proper pore size distribution, allow efficient diffusion of any substance, such as electrolytes, ions etc., to the interior space of all channels. The strategies for fabrication HPC mainly includes templating (hard/soft) (Yuan et al., 2016; Xiong et al., 2017; Zhu et al., 2017) and nontemplating ways (Lv et al., 2012), while these methods are timeconsuming and highly costly. As a promising renewable resource, Biomass always possess a naturally interconnected, multichannel and porous structure, hence, they are the excellent candidates for preparing HPC. Wang and co-workers used pomelo peel as the carbon sources, in virtue of its foamy fibrous layer and abundant oxygen-containing functional groups, HPC was obtained after KOH activation, it gained a capacitance of 222.6 F/g at relatively low discharge current density (0.5 A/g), at the same time, it

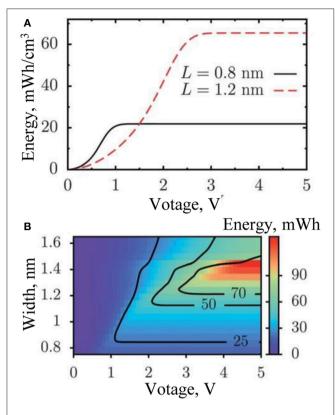


FIGURE 1 | (A) The relationship between energy density and working voltage in PC supercapacitor. **(B)** The energy density correlates with pore size and working voltage. Reprinted with permission from Kondrat et al. (2012). Copyright 2012 Royal Society of Chemistry.

maintained a good rate of performance and a suitable cycling stability (Li et al., 2017a).

Pores' Hydrophilicity

Until recently, the charging mechanism for supercapacitors is derived from ions into the PC network by applied potential driving. Hence, the pore wettability, also named as surface hydrophobic/hydrophilic balance, closely relates to pores' surface functional groups, and has a great impact on the penetration of guest species into the pore systems and transfer of electrons (Xiao et al., 2016). Therefore, the functionalization of PC materials through surface modification gradually becomes an important issue to achieve appropriate wettability (Figure 2). The modification techniques always involve post-treatment of PC materials in oxidizing media, or doping carbons with oxygen, nitrogen and other elements (Lin et al., 2015; Chen et al., 2017b). Generally, N- and O-doping, introduced by grafting different functional groups, facilitate adsorption of ions and further improve the hydrophilicity of the carbon matrix. Therefore, moderate oxidation accompanied by heteroatom doping provide faradic pseudocapacitance, and then increase the capacitance value of electrode materials. However, overoxidation results in collapse of pore structure and large interface resistance (Wei et al., 2016). Moreover, most natural biomass contains nitrogen, boron, sulfur and other trace elements, which would be doped into the carbon framework as heteroatoms, and that will generate a more active site, and decrease the hydrophobicity of PC. Li utilized corncob as a precursor, and obtained nitrogen-doped activated carbons with N content up to 4 wt%, the corresponding hybrid-type supercapacitor achieved high-energy density and rate performance (Li et al., 2015a).

BRIEF OVERVIEW OF FABRICATION STRATEGIES FOR PC

Up to now, various synthetic methods have been developed for preparing biomass-derived PC. The carbonization methods, such as pyrolysis (Dubal et al., 2016) and hydrothermal carbonization (Enterría et al., 2016), are used earliest to obtain PC. The pyrolysis is a dry-carbonization reaction, which usually takes place in an inert atmosphere or low oxygen environment at an elevated temperature condition (300-900°C), the main components of biomass are gradually transferred into biochar through a series of reaction, such as cross-linking depolymerization, fragmentation reactions etc. The performance of biochar depends on the reaction temperature, time and catalyst (Li et al., 2016b); For the hydrothermal carbonization, it is carried out in aqueous environment at elevated temperature (<300°C) and autogenous high pressure, it is a chemical process for conversion of biomass to carbonaceous materials, whose properties are determined by reaction temperature, time, pressure, and water/biomass ratio. Furthermore, Compared with the pyrolysis reaction, hydrothermal carbonization results in higher biochar yield. However, biochars obtained through the aforementioned methods have low SSA and porosity. Hence, as the most common strategies for increasing SSA of carbon materials, activation, including physical and chemical activation, have been wildly used.

Physical activation is carried out at a high temperature (>700°C) in the presence of gases like CO₂, H₂O, air and ozone (Abioye and Ani, 2015; Chang et al., 2016; Lota et al., 2016). The process of physical activation has two steps: firstly, carbonization happens at a low temperature in an inert atmosphere, and during this process, volatile matters are eliminated and biochar is formed. Subsequently, gasification reaction leads to the formation of abundant open pores because of the introduction of oxidizing gas at a high temperature. It should be noteworthy that increasing reaction temperature and prolonging treating time are helpful to improve the porosity of carbon materials, while the pore size distribution will be broadened.

Prior to carbonization, biochar is pre-mixed with certain chemicals, such as an acid (Sun et al., 2015), strong base (Qu et al., 2015), or a salt (Sevilla and Fuertes, 2016), then the mixture is carbonized at relatively low temperatures (450–900°C). Although there are drawbacks for chemical activation, for example, high cost, apparatus corrosion, and non-recoverable chemicals, it is still preferred over physical activation owing to its lower reaction temperature, shorter reaction time and larger SSA. Among

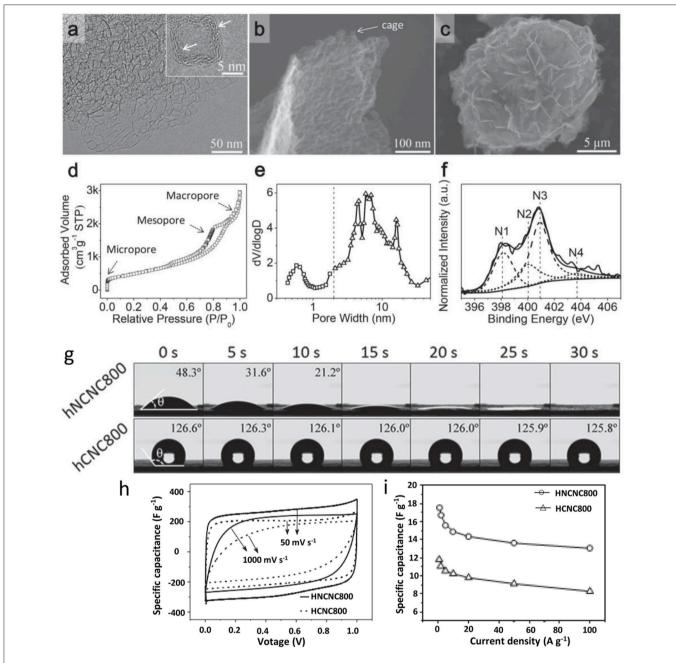


FIGURE 2 | (a-c) TEM and SEM images of N-doped PC; (d-f) N₂ adsorption/desorption isothermal, pore size distribution and XPS spectra of the sample; (g) wettability tests; (h,i) electrochemical performance analysis. Reprinted with permission from Zhao et al. (2015). Copyright 2015 Willey VCH.

various kinds of activating reagents, KOH (Lv et al., 2011) is the most wildly used chemical. The activation mechanism of KOH activation (**Figure 3**) can be summarized and shown as the following reaction equations.

$$KOH + C \leftrightarrow K + CO_2 + H_2O$$
 (1)

$$KOH + CO_2 \leftrightarrow K + CO_2 + H_2O$$
 (2)

$$KOH + C \leftrightarrow K + H_2 + K_2CO_3$$

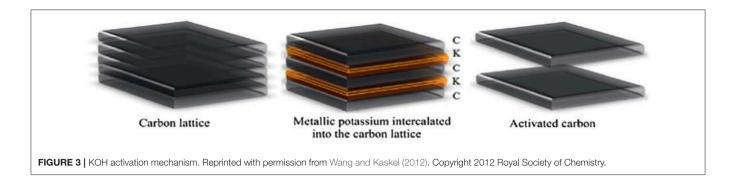
$$C + CO_2 \leftrightarrow CO$$

Cellulose-Derived PC

As the most abundant and sustainable natural polymer, cellulose is the main component of green plants' primary cell wall and consists of a linear chain of D-glucose. Cellulose fibers exhibit high surface area and aspect ratios, excellent mechanics and flexibility, broad chemical-modification capacity, so it has attracted intense attention in the past several years for supercapacitor (Yang et al., 2015; Yu et al., 2016). Generally, according to the origin of cellulose, it can be classified in two ways: commercial cellulose and isolated cellulose from lignocellulose for PC precursor. After carbonization and

(3)

(4)



activation through a physical or chemical process at elevated temperature, then PC was gained. Although they have extremely high SSA, compared with HPC, it exhibited limited $C_{\rm s}$ because of low wettability, slow ions' diffusion rate and relatively small amount of the effective active site. Hence, recently, many efforts have been focusing on the fabrication of HPC derived from cellulose.

The unique structure of carbon aerogels provides high SSA, hierarchical porous structure, interconnected macro-/meso-/micropores, efficient ions diffusion rate, and abundant active sites. Nanocellulose microcrystalline would be gelling at the base condition, after freeze-drying and CO₂ activation process, carbon aerogel with interconnected 3D nanostructure could be prepared. The final products showed high SSA (1,873 m²/g) and high pore volume (2.65 cm³/g); besides, the C_s reached 302 F/g and 205 F/g at 0.5 A/g and 20 A/g, respectively (Zu et al., 2016). "leavening" strategy (Figure 4) is applicable to various biomass and their derivatives, the corresponding electrode materials exhibited a C_s of 253 F/g with superior cycling stability (Deng et al., 2015). Zhuo et al. synthesized HPC through a dissolving-gelling process, after carbonization process, carbon aerogel with abundant macropores, mesopores and micropores was obtained, and gained high C_s of 328 F/g at 0.5 A/g with 96% of the capacitance retention after 5,000 cycles (Zhuo et al., 2016). Sodium carboxymethyl cellulose aerogels derived PC could be obtained through sol-gel and KOH activation, its relative low C_s (152 F/g at 0.5 A/g) might be attributed to the limited SSA (<500 m2/g) (Yu et al., 2016). What's more, Long et al. cellulose nanofibrils and short cellulose nanofibrils were assembled into macro/micro/mesoporous structure by Li and co-workers, who found the hierarchical structure maintained high surface area (1,244 cm²/g), good C_s (170 F/g) at high current densities (Li et al., 2017b). Waste paper is also a promising candidate for preparing PC. Kraft pulp was mixed with KOH solution and freeze-dried, then the mixture was calcined at an elevated temperature under an inert atmosphere. Dense graphene-like HPC was fabricated, and its gravimetric and volumetric C_s is 309 F/g and 309 F/cm³ at 1 A/g, respectively (Mo et al., 2018).

It is believed that increasing surface functional groups into the carbon framework contribute to the enhancement of the capacitance of supercapacitors. Hence, introducing of N, B, P, and O, which act as electron donor or electron acceptor, have the following effects: improving wettability between PC and electrolyte; facilitate the binding between carbon materials and ions; enhancing the active sites in the carbon framework (Chen et al., 2013, 2017d; Wu et al., 2015; An et al., 2017). Contrary to oxygenic functional groups, N-containing functional groups own basic characters, which leads to donor-acceptor properties, and improves the final electrochemical properties of electrode materials (Wang et al., 2008). As the carbon sources and as a template, cellulose nanocrystals were used to control the growth of melamine-formaldehyde, then rod-like porous Ndoped carbon particles were fabricated; they achieved 352 F/g at 5 A/g and maintained over 95% C_s retention after 2000 cycles (Wu et al., 2015). Through pyrolysis and activation procedure, PC nanosheets (PCN) were doped by N and S, the co-doped PCN had a C_s of 298 and 233 F/g at charge/discharge current density of 0.5 and 50 A/g. Besides, only 2% capacitance lost after 10,000 cycles (Li et al., 2016b). Phosphorus (P) doped HPC possessed outstanding rate capability, and it showed a C_s of 133 F/g (146 mF/cm²) at 10 A/g with \sim 98% capacitance retention after 10,000 cycles (Yi et al., 2017).

Lignin-Derived PC

As the most abundant natural aromatic polymer and the second raw material from plants, lignin, with a production \sim 50 million tons per year, is known as one of the most promising candidates for carbon sources considering environmental and economic aspects (Suhas and Carrott, 2007). Recently, the lignin-based PC nanocomposite gradually has attracted much attention because of its excellent electrochemical performance (Kai et al., 2016; Ma et al., 2016; Wang et al., 2016a). Generally, it is quite difficult to isolate the lignin because of the potential oxidation and condensation reaction during the isolation process; besides, the mass production and purity of lignin, isolated through hydrolysis or solubilization of plants, also limit the wide application of lignin-based PC for supercapacitor. However, series of works have been published and some progress has been made. Physical and chemical activations are the most common strategy to prepare lignin-based HPC. Zhang (Zhang et al., 2015a) utilized KOH as the template and activating agent and successfully prepared lignin-derived HPC with an interconnected 3D network. Its abundant oxygen-containing group ensures a relatively good pseudocapacitance performance (165 F/g in 1 M H₂SO₄ at 50 mA/g). Increasing SSA of carbon materials is a good choice for promoting the C_s of electrode materials; hence, a higher HPC derived from lignin was obtained by KOH activation,

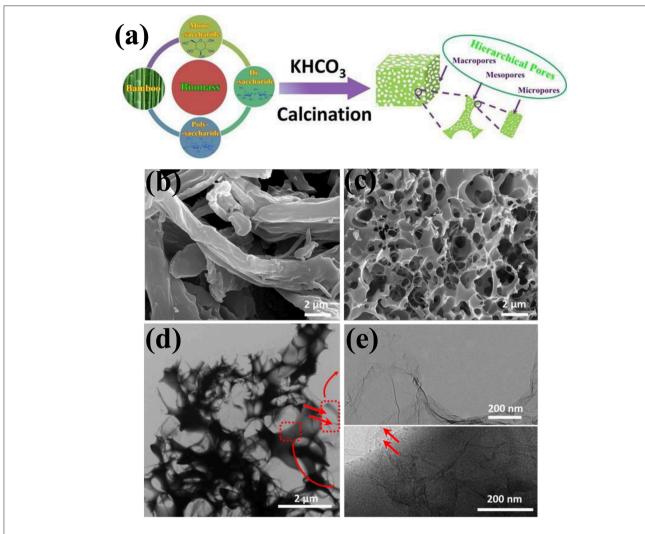


FIGURE 4 | (a) Scheme diagram of the formation of HPC by "leavening" agent; (b-e) SEM and TEM images of HPC. Reprinted with permission from Deng et al. (2015). Copyright 2015 Royal Society of Chemistry.

the corresponding products provided a C_s of 286.7 F/g at 0.2 A/g (Zhang et al., 2015b). In addition, a hard template, such as zeolite, was used to control the assembly of lignin, and then control the pore structure of the final products, this lignin-based templated PC showed a high C_s (250 F/g at 50 mA/g) (Ruiz-Rosas et al., 2014). One dimension of PC fibers derived from lignin not only contributed to faster electron conduction, but also facilitated the electrolyte infiltration by providing abundant pore structure, Hu et al. reported that porous fiber activated by KOH achieved a total capacitance of 1F at 10 mg loading (Hu et al., 2014). Besides, lignin-based HPC film was developed by Chang and co-workers, as shown in Figure 5, a flexible film consists of lignin, PVP and Mg (NO₃)₂ was synthesized through electrospinning, then the precursor was carbonized and pickling to remove the MgO, the final PC film exhibited C_s of 248 F/g and outstanding rate and cyclic performance (Ma et al., 2018).

To enhance the performance of lignin-derived PC, surfactant, organic solvent and silica were added into the mixture of lignin,

after carbonization and activation by 2 M NaOH, the carbon film (~310 μm) was used as an electrode, because of its hierarchical pore structure and superb electrical conductivity, this novel carbon electrode achieved an ultrahigh areal capacitance of 3 F/cm² and a high volumetric capacitance of 97.1 F/cm³, high mass loading and excellent electrochemical performance ensure it is a promising candidate for supercapacitor (Li et al., 2016a). Furthermore, lignin-derived byproducts were used as carbon resources by hydrothermal treatment and activation, the as-prepared N-doped PC with hierarchical bowl-like pore structure exhibited a high conductivity (4.8 S/cm), favorable C_s (312 F/g at 1 A/g in 6 M KOH) and excellent rate capability (81% retention at 80 A/g) (Wang et al., 2017). Moreover, Wang reported that N-doped PC derived by KOH activated urea-modified lignin could be obtained; it possessed a welldeveloped porous structure and extremely high SSA (3,130 m²/g). The corresponding supercapacitors achieved C_s of 273 and 306 F/g in 6 M KOH and KOH-PVA solid electrolytes, respectively (Wang et al., 2016b).

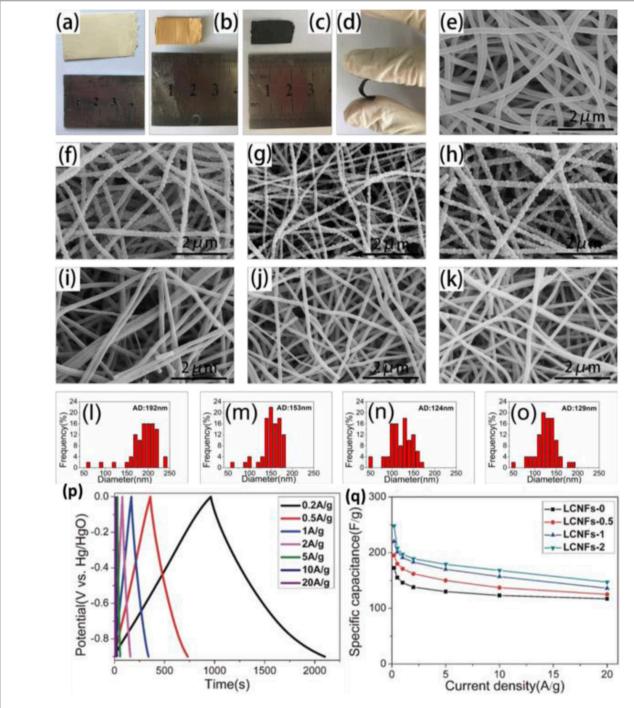


FIGURE 5 | Optical images (a-c) and SEM images (e-k) of fiber film; (I-o) size distribution of carbon fiber; galvanostatic charge and discharge curves (p) and rate capability (q) of fiber film. Reprinted with permission from Ma et al. (2018). Copyright 2018 Elsevier.

Alginate-Derived PC

Except for cellulose, other kinds of natural polysaccharides obtained by artificial extracting have been wildly used as PC precursor because of their low cost, accessibility and component stability.

Alginate is a polysaccharide composed by covalently linked mannuronate and guluronate, and widely distributed to the cell walls of brown algae. Furthermore, the chelation between metal ions and alginate results in gelling and forming an "egg-box" structure (Davis et al., 2003), which further being calcinated at 800°C, three-dimensional macro-meso-microporous HPC aerogels were prepared. The final products showed an excellent rate performance (65% capacity retention at 100 A/g) and decent capacity (188 F/g at 1 A/g) (Wang et al., 2018a). Li

and co-workers synthesized alginate gels with interconnected macropore structure utilizing freeze-drying process, then after activation by KOH and removal of Ca, interconnected HPC was obtained; it showed a high-rate capability with 222 F/g and long cycling life at 10 A/g (Li et al., 2015c). On account of the limited C_s of an EDLC capacitor, O- and N- enriched PC was prepared by calcining kelp in NH₃ atmosphere, the products acquired high volumetric C_s (>360 F/cm³) and superb cycling performance (Li et al., 2015b). In addition, Nitrogen-doped PC fibers derived from cobalt alginate with egg-box structure, which led into the formation of abundant large mesopores, and the product presented an excellent capacitive behavior of 197 F/g at 1 A/g and superb cycling ability (Tang et al., 2018). Geng (Geng et al., 2016) reported a facile method to synthesis HPC derived from sodium alginate by pre-carbonization and NaOH activation, and it exhibited a capacity of 451 F/g in 2 M KOH solution; while its rate performance, which greatly depends on the electrical conductivity of the electrode materials, was not satisfied.

Starch-Derived PC

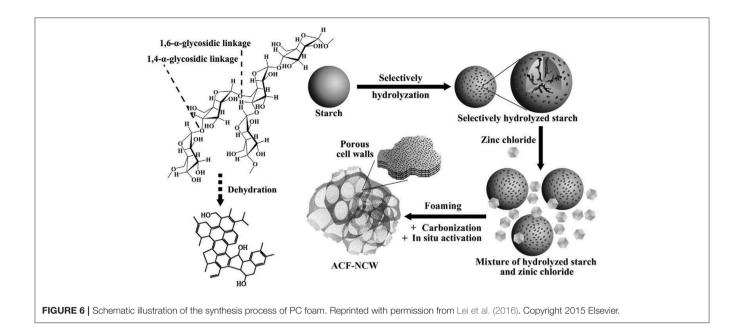
As the most common carbohydrate in the human diet, starch, a polymeric carbohydrate consisting of glucose units jointed by glycosidic bonds, is a promising candidate for supercapacitors as its low cost, accessibility (Lei et al., 2016; Figure 6). Direct carbonization of starch with the aid of activated agents is easy and commonly used by researchers for preparing PC. Guo (Guo et al., 2018) synthesized starch-derived PC through one-pot carbonization, the as-prepared PC achieved a C_s of 385 F/g at 1 A/g. Zhang (Zhang et al., 2015b) proposed a simple strategy to fabricate hierarchical hollow porous spherical carbon using starch as raw materials and KHCO3 as the activation agent. The relatively large SSA and rich porous structure endowed the electrode materials with a high capacitance (265.4 F/g at 1 A/g) and excellent rate capacitance (137 F/g at 100 A/g). Hence, carbon derived by different botanical origin would influence the electrochemical performance of the products, and this was verified by Bakierska (Bakierska et al., 2017). In addition, hydrothermal treatment of starch is useful for improving the hydrophilic of carbon materials by introducing the oxygencontaining functional group. Therefore, before carbonization and activation at elevated temperature, hydrothermal carbonization was performed, the potato-derived PC spheres displayed a high C_s (245 F/g) and good rate performance (61% capacitance retention at 10 A/g) (Qiang et al., 2015); similar processing procedure was used by Hong with sweet potato starch as the carbon source, a C_s of 208 F/g at 1 A/g was gained (Hong et al., 2018).

The foaming process (Wang et al., 2016b) through physical or chemical blowing with the aid of carbonate of urea leads to the formation of abundant macropores. For this reason, inspired by bread leavening, Deng (Deng et al., 2015) proposed a noncasting and template-free method to fabricate HPC by mixing the starch with KHCO₃ followed by carbonization at a high-temperature condition. The as-prepared samples owned a $C_{\rm s}$ of 253 F/g and with no distict capacitance loss after 10,000 cycles. At the same time, Chang (Chang et al., 2017) employed a chemical blowing strategy to synthesis N-doping sheet-like PC

by graphitization and chemical activation. The samples gained extremely high surface area (2,129 m²/g), large pore volume (0.97 cm³/g), good C_s (337 F/g at 0.5 A/g) and reasonable cycle stability. Similar preparation strategies were employed to treat starch by other researchers to investigate the electrochemical properties of the PC (Pang et al., 2016a; Yang et al., 2016; Du et al., 2017). Calcium acetate was used as the hard template and mixed with starch before carbonization, the PC with tunable pore size by adjusting the ratio of starch/calcium acetate was prepared. When the current density increased from 0.1 A/g to 10 A/g, the C_s of the electrode materials transformed from 277 F/g to 182 F/g, and the cycling results indicated that the PC owned an extremely outstanding cycle stability even after 20,000 cycles (Zhang et al., 2016b). Compared with other kinds of biomass, corn starch is a relatively pure resource as its high-yield character. PC derived corn starch by hydrothermal carbonization, and activation acquired high SSA (1,239 cm²/g), good capacitance (144 F/g) and energy density (19.9 Wh/kg), that were performed slightly better than commercial PC (Pang et al., 2016b). The rate performance of the electrode can be improved by combining PC and carbon cloth together. Zhong (Zhong et al., 2018) synthesized a binder-free activated carbon electrode via sol-gel and KOH activation; the corresponding electrodes achieved 272 F/g (1 A/g) and C_s retention of 75.9% at 50 A/g.

Chitin-Derived PC

As one of the most abundant natural polymers, chitins, with stiff chain conformation and considerable nitrogen concentration (~6.9 wt%), can be completely dissolved into the mixture solution of NaOH and urea. Generally, the addition of PETF hampers the electron transport and restrains the rate capacity of electrode materials. Zhang (Zhang et al., 2016a) employed a one-step synthesis strategy for preparing a binder-free PC electrode by sol-gel method. After KOH activation, the electrode achieved gravimetric C_s of 272 F/g and 75.9% C_s retention at 50 A/g. By means of emulsification and carbonization at high temperature, N-doped microsphere with ample interconnected porous structure, high SSA, unique elasticity and outstanding rate performance were obtained (Suhas and Carrott, 2007). Gao employed prawn shells as a carbon precursor, the obtained Ndoped activated carbon exhibited very fine C_s of 357 F/g (6 M KOH) and 695 F/g (1 M H₂SO₄) (Zhang et al., 2015b). The fungus was also used as PC sources, Long (Ruiz-Rosas et al., 2014) found the corresponding graphene-like carbon possessed high specific surface are (1,103 m²/g), outstanding volumetric (360 F/cm³) and cycle stability (99% capacitance retention after 10,000 cycles). At the same time, N-doped PC derived from shrimp shells with high surface area (1,271 m²/g) by KOH activation also got a high C_s (239 F/g at 0.5 A/g). Moreover, as a renewable biomass mainly composed of chitin, cicada slough derived PC was obtained through carbonization in air and KOH etching in inert atmosphere, results showed that the products exhibited fairly high oxygen content (\sim 30%), moderate nitrogen content (~4%) and high C_s (266 F/g at 0.5 A/g) (Hu et al., 2014).

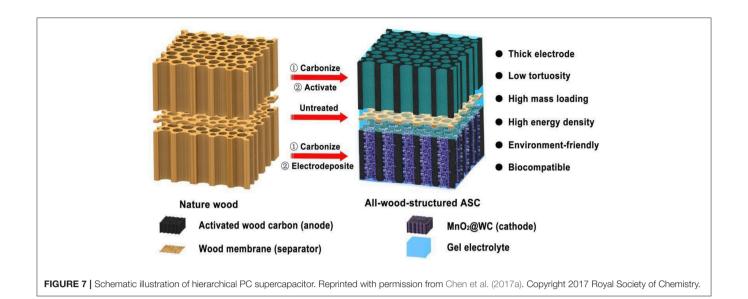


Gelatin-Derived PC

As a renewable biomass resource, gelatin owns abundant rich -NH₃ groups, which ensure a good wettability after carbonization, and facilitates nitrogen atoms doped during the activation process. Hence, it is believed to be a promising candidate for the raw material of PC for supercapacitor. Recently, it is still a big challenge for preparing bio-sources derived carbon materials with 2D planar architectures, which promote ions transportation and electrons conduction, and further affecting the capacitance and rate performance of the electrode materials. Therefore, utilizing gelatin and dopamine as carbon and N sources, respectively, Fan and colleagues (Fan et al., 2015) developed a general strategy for synthesizing 2D PC nanosheets through a series of treatment, including intercalation, thermal treatment and chemical etching; meanwhile, layered montmorillonite was added to control the microstructure of gelatin, and brought about the formation of two-dimensional nanosheet-like PC. The final products exhibited an enhanced rate capability and a high C_s of 246 F/g; besides, the decent capacitance retention (81% at 100 A/g) indicates the electrode material is a good candidate of electrode material for supercapacitor. Furthermore, a free-standing N-doped PC film derived from gelatin/copper hydroxide nanostrands composite films were synthesized by Hu et al. (2016); the binder-free mesoporous N-doped carbon film possessed promoted specific energy (28.1 Wh/kg) and high specific capacity (316 F/g at 0.5 A/g), while its rate performance was not satisfied. Doping with multi-elements is another strategy to improve the electrochemical performance of PC because of the synergistic effect. Therefore, a facile yet sustainable approach was used to produce B/N co-doped PC. Boric acid was added into the gelatin solution, and it acted as hard templates after crystallization during the evaporation of aqueous solution at an elevated temperature. The platelike shaped boric acid regulating the assembly of gelatin, after carbonization and activation, 2D plate-like PC formed. As the voltage windows is 0.8 and 1.0 V, the C_s of the PC is 240 and 230 F/g, respectively. It also showed improved capacitance retention (Zheng et al., 2016b). Except for boric acid, graphene oxide was applied as a regulator to modify the pore structure, composition, and microstructure of PC derived from gelatin, and results showed that the carbon nanosheets with thickness range from 10 to 30 nm, owned high C_s , decent rate capability and high capacitance retention (76% at 20 A/g). At the same time, Zhang applied a similar approach to preparing layer-like PC with the thickness ~ 100 nm, which delivered a high discharge C_s (366 F/g at 1 A/g), good rate capability (221 F/g at 30 A/g) and suitable cycling performance (Zhang et al., 2015c).

Plant-Tissue-Derived PC

It is well-known that a thick electrode with high areal active materials loading is urgent in supercapacitor designs as it is closely related to the energy density of supercapacitor devices, and it is useful to reduce the cost of manufacturing through maximizing the packing density of electrode materials and decreasing the layers of inactive materials. What is noteworthy is that the transportation rates of the ion and electron are inversely proportional to the thickness of the electrode in the real-world application. However, natural wood possesses a unique anisotropic structure and plenty of open channel along the growth direction, which facilitates alleviating the electrode materials' tortuosity, promoting the ions transfer, and further increasing the rate capacity of the electrode materials (Figure 7). Hence, a surface modified porous wood carbon derived from poplar wood was prepared by Liu (Liu et al., 2012), and the products achieved a maximum gravimetric and volumetric capacitance of 234 F/g and 36 F/cm³, respectively. Basswood was carbonized by multistep thermal treatment and CO₂ activation; the obtained HPC with extremely high mass loading of MnO2 gained high-energy density (1.6 mWh/cm²) and power density



(24 W/cm²) (Chen et al., 2017a). In addition, highly anisotropic, multichannel wood carbon doped by N and S were also exhibited well electrochemical properties, the PC showed a C_s of 704 F/g at 0.2 A/g, and still maintained a competitive C_s of 349 F/g at 4 A/g (Tang et al., 2018). Pinecone tree activated carbon was prepared by KOH activation at 800°C, and the products showed a C_s and energy density of 69 F/g at 0.5 A/g and 24.6 Wh/kg, respectively, besides, it exhibited excellent voltage stability after holding 110 h (Barzegar et al., 2017).

Similar to the wood's microstructure, bamboo-derived carbon was obtained by carbonization with the aid of KOH under N₂ atmosphere. After being doped by boron and nitrogen, the corresponding HPC exhibited a Cs of 281 F/g (1 M, KOH) and energy density (37.8 Wh/kg) (Chen et al., 2015). As N-enrich biomass, the bamboo shoot was carbonized by Chen (Chen et al., 2017c) to prepare N-doped PC materials, which was endowed with high SSA, highly interconnected pores and uniform nitrogen dopant distribution. Its outstanding C_s and rate performance ensured it is a promising candidate for supercapacitors. Wei employed broussonetia papyrifera as a biomass source, after hydrothermal treatment in KOH solution, then pyrolysis and activated at high temperature in Ar atmosphere, N-doped HPC with high SSA (1,212 m²/g) and outstanding C_s (320 F/g at 0.5 A/g) were fabricated (Wei et al., 2015). Thubsuang reported that rubberwood waste treated with H₃PO₄ or NaOH led into the formation of carbon monoliths, which exhibited a maximum gravimetric capacitance, volumetric capacitance and energy density of 129 F/g, 104 F/cm³, and 14.2 Wh/kg, respectively (Thubsuang et al., 2017). What's more, wood waste was used as raw material, and the N-doped PC-PANI composite possessed a decent C_s (347 F/g at 2 A/g) and high energy density (44.4 Wh/kg) (Yu et al., 2015). Compared with conventional KOH activation, impregnate-activation method resulted in PC derived from pine tree sawdust with higher surface area and richer interconnected pores, and achieved good C_s in the organic electrolyte (146 F/g) and IL electrolyte (224 F/g) (Wang et al., 2017). Except for these woody materials aforementioned, other woody wastes, such as spruce bark (Sun et al., 2018), Java Kapok tree (Kumar et al., 2018), plane tree (Yao et al., 2017), Melia azedarach (Morenocastilla et al., 2017), auriculiformis tree bark (Momodu et al., 2017), ginkgo leaves (Hao et al., 2017) (**Figure 8**) were developed as carbon for fabricating PC, whose C_s was all better than commercial activated carbon. Musa basjoo, which appears like a tree and have three layers of structure involves nano-/micro-/millimeter level, that endowed the PC with abundant interconnected pores after KOH activation. The products displayed high C_s and good cycling performance (Zheng et al., 2016a).

In addition to wood, plants with a similar structure like shrimp shell, which preserve its layered structure after carbonization and washing with an acid solution, should be a kind of promising candidate for HPC. The microstructure of these plants, such as the flower petals andtree leaves, could be kept by shape fixing via a salt recrystallization strategy, which involves the addition of salt crystals with a high melting point (Ding et al., 2015). Hence, the salt sealing strategy was utilized to fabricate graphenelike PC nanosheets (GPCN) derived from salvia splendens' flower petals. The obtained PC consisted of 10.26% O and 2.3% N through elemental analysis, and it owns high SSA $(\sim 1,051 \text{ m}^2/\text{g})$. Thanks to these characteristics, the GPCN-based carbon materials exhibited ~220 F/g at 20 A/g, and showed a high-rate capability (86.3% capacity retention from 1 to 100 A/g in 6 M KOH solution) (Liu et al., 2018b). In addition, PC derived from paulownia flower by pyrolysis carbonization and chemical activation also showed high SSA, suitable size distribution, superb wettability and partial graphitization phase, which endowed the electrode with a C_s of 297 F/g at 1 A/g in 1 M H₂SO₄ solution, and the corresponding electrode material exhibited high-energy densities of ~22 Wh/kg as the power output is 3,781 W/kg (Chang et al., 2015). Moreover, other kinds of flower-derived carbon have been prepared by carbonization and activation process, such as camellia and pine cone flower

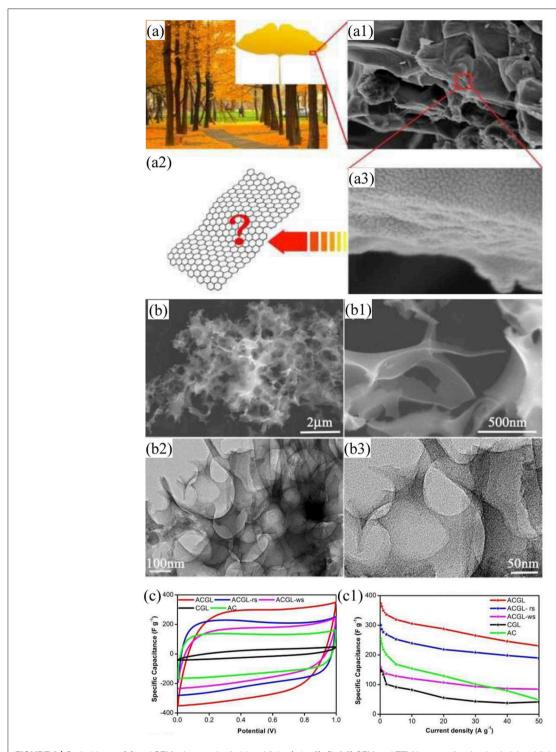


FIGURE 8 | Optical image (a) and SEM micrograph of ginkgo biloba (a1-a3); (b-b3) SEM and TEM images of carbonized ginkgo biloba; (c1-c2) electrochemical performance of PC. Reprinted with permission from Hao et al. (2016). Copyright 2016 Royal Society of Chemistry.

(Nagaraju et al., 2016; Ma et al., 2017), Borassus flabellifer flower (Sivachidambaram et al., 2017), Osmanthu's flower (Zou et al., 2018), cornstalk (Wang et al., 2018b), rice husk (Dong et al., 2018), grape seeds (Guardia et al., 2019), rice straw (Liu et al.,

2018d), walnut shell (Wang et al., 2019), wood sawdust (Sevilla et al., 2019) all of these PC electrode materials delivered a relative high $C_{\rm s}$ and good rate capacity owing to their fine microstructure and abundant N, O elements.

What's more, leaves with a delicate hierarchical structure, which promote the diffusion of electrolytes in living organisms, are also a good choice for transferring it into HPC materials. Li proposed a facile strategy to fabricate a free-standing bio-carbon supercapacitor derived from sisal leaves by being carbonized at 1,000°C for two times and by chemical activation afterwards, was removed and freeze-dried; the developed free-standing electrode exhibited a high C_s of 204 F/g at 1 A/g and good rate capacity; at the same time, it also delivered a relative steady capacity in an organic electrolyte (Wang et al., 2016c). It is worth noting that the combination of the physical and chemical activation method might bring about unexpected results. Li (Li et al., 2015d) proposed a novel strategy to treat the fallen leaves by the activations of mixed KOH and KHCO3. The combination of KOH and KHCO3 led to the enlargement of pore size, which benefited the diffusion of ions and is helpful to enhance the specific capacity and rate performance of carbon materials, the electrochemical characterizations' results revealed that this novel strategy endows the PC with a capacity of 242 F/g at 0.3 A/g in 6 M KOH solution, and it also showed a relative good cyclic performance. Although the activation process is a common method to fabricate biomass-derived PC materials, while the physical or chemical activates, reaction always accompanied with the collapse of the fine microstructure of the biomass, and further affecting the ion/electron diffusion during energy storage. Hence, a possible way should be developed to replace the activation process while endows the PC with high SSA and abundant pore structure. Huang (Huang et al., 2017) proposed a facile technique, which involves indicalamus leaves and polytetrafluoroethylene as carbon precursor and silica-in-situ-remover, respectively, the obtained PC owns a SSA of \sim 1,800 m²/g, and exhibited high capacitance (326 F/g in 1 V supercapacitor), high-energy density (23.7 Wh/kg at power density of 224.5 W/kg). Furthermore, hydrothermal treatment is a benefit to introducing rich oxygengroup into the framework of carbon, and dual-doped by N, S can promote the electron conduction and increase the active sites of PC materials. Hao and colleagues reported that HPC derived from gingko leaves by hydrothermal treatment in H₂SO₄ and then activated by KOH at elevated temperature in inert atmosphere, the final products contained small amount of N and S according to the EDS analysis; and the PC maintained a high C_s of 364 F/g at 0.5 A/g and excellent cycling capability (98% capacity retention after 30,000 cycles) (Hao et al., 2016). In addition the leaves aforementioned, other leaves, such as tea (Inal et al., 2015; Ma et al., 2017), euonymus japonicas (Zhu et al., 2015), corn (Yang et al., 2017), cabbage (Wang et al., 2016c), have been used as carbon precursors for synthesizing PC materials for supercapacitor electrodes.

CONCLUSION AND PROSPECTIVE

In the new era of energy storage, compared with traditional activated carbon materials, biomass-derived HPC has achieved superior performance because of their natural fine structure and rich race elements in the organic tissue. However, it is worth noting that their rate capability performance is not satisfied

especially at a high charge/discharge electric current condition. That should be contributed to the high concentration of oxygen groups in carbon framework, which is helpful for enhancing the hydrophilic of carbon materials, and further facilitating the infiltration of electrolyte, while these oxygen groups hamper the electric conductivity of PC. Hence, it is urgent to develop an efficient strategy to balance the wettability and electric conductivity of the carbon matrix, and that calls for the joint from theoretical and experimental researches.

Till now, the chemical activation process through KOH, NaOH etc. is a common tool for preparing porous carbon with a rich porous structure, especially for micropores. It should be noteworthy that a large amount of volatile-gases will be formed because of the reaction between KOH and carbon matrix at elevated temperature, these volatile gases, including metal K, CO, CO₂, H₂, and H₂O, not only lead to the formation of abundant micropores, they also threaten the safety of the instrument because of the strong corrosiveness of metal K. Therefore, other activation strategies should be developed to meet the demand of industrialization.

Ion diffusion is a key issue in supercapacitor systems. Although molecular simulation provides different viewpoints for us to design electrode materials with high efficiency; recently, it mainly focuses on the ion-diffusion within ultra-small pores, and it is still a big challenge for us to investigate the diffusion process of ions in hierarchical pore structure, which is extremely important to enhance the electrochemical performance of PC. Moreover, from the perspective of the environment, security and cost, aqueous electrolyte, but not ionic liquids, should be a better choice for the wide application of supercapacitors in energy storage. However, most of the previous studies have been focused on simulating ion behavior in ionic liquids, which is quite different from the aqueous electrolytes, including ion size, solvation shell and diffusion coefficient. Hence, it is necessary to carry out related studies, and investigate the ion diffusion behavior in aqueous electrolytes, then push the development of supercapacitor.

The impact of carbon doping is still unclear, although doped PC materials provide great opportunities to meet the energy density gap between supercapacitor and battery. As we know, introducing nitrogen into the framework of carbon is always accompanied with the enhancement of electrical conductivity and increasing of electrochemically-active sites compared with commercial carbon, which further results in huge improvement of C_s because of an additional faradaic contribution, while the enhancement is quite limited in an aqueous electrolyte. Meanwhile, although the promising prospect of aqueous electrolyte, till now, ions liquids offer better capacitive performance, while it still needs to investigate numerous cations, anions and solvent molecules to achieve more excellent performance to meet the requirement of the industry. Therefore, high-throughput techniques, already applied in battery materials and electrolytes, is a powerful tool for the exploitation of promising systems among thousands of candidates for supercapacitors, and the systems-screening process is closely related to the results of in-situ experiments and simulation in molecular level.

Unveiling the ion adsorption and charge storage in PC materials for supercapacitor is essential for its applications; in the meantime, it also promotes the development of other energy storage system, for example, redox flow batteries, biofuel cells, flow capacitors. Hence, it is of central importance to combine the experimental and theoretical tools gained from supercapacitors to promote the development of other current/future technologies.

At last, it is noteworthy that previously reported electrode materials with high gravimetric/areal/volumetric capacitance is meaningless if we ignore the corresponding mass loading/working area/ total volume of the electrode. Hence, effective metrics are required to evaluate the performance of numerous materials for supercapacitors, including biomass-derived PC. As for gravimetric capacitance, ultra-small mass loading means the storage of a limited amount of charges. So,

the mass loading of electrodes is a key parameter in comparing the capacitance variation, and it is still urgent to improve electrochemical performance of supercapacitor at high mass loading, but not the C_s of the electrode with small loading active materials.

AUTHOR CONTRIBUTIONS

SY and JZ were responsible for literature searching and drafting. All authors contributed equally to the final writing of the paper.

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Preparation of Flexible Substrate Electrode for Supercapacitor With High-Performance MnO₂ Stalagmite Nanorod Arrays

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A large-area MnO_2 stalagmite nanorod arrays (SNAs) growing vertically on flexible substrates were successfully fabricated by an easy heat-electrodeposition method. The large specific capacitance (646.4 F g⁻¹ at 500 mA g⁻¹) and excellent rate capability (42.3% retention with 40 times of increase) indicate that the prepared MnO_2 SNAs flexible electrode has outstanding electrochemical performance. Furthermore, after 5,000 repetitions of CV tests, the overall specific capacitance could retain \sim 101.2% compared with the initial value meant a long cycling life. These outstanding properties could be ascribed to the effective conductive transport path between Ni substrate and MnO_2 nanorods, and owing to the stalagmite like structure of MnO_2 nanorods, the exposed sufficient active sites are beneficial to the electrolyte infiltration.

Keywords: large-area, manganese dioxide, stalagmite nanorod arrays, supercapacitors, flexible electrode

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INTRODUCTION

The expanding requirement for energy consumption has stimulated the development of electrochemical energy storage devices (Simon and Gogotsi, 2008). Supercapacitors (SCs) occupy an important position in the field of energy storage devices due to their high power density, high-speed of charging and discharging and long cycle life (Burke, 2000). Nowadays, the development of supercapacitors to higher mechanical flexibility has become one of the important trends. It is shown that materials, such as graphene, transition metal dichalcogenides, MXenes (Han et al., 2018), and nanocellulose-graphene composites (Xing et al., 2019) could be used to construct nanomaterials-based flexible electrodes with high performance for supercapacitors, and there were relationships between structures and properties.

There are many different SCs electrode materials, such as carbon-based material (Li G. et al., 2018; Takeuchi et al., 2018) for the electric double layer capacitors (EDLCs), transition metal oxides, nitrides (Yi et al., 2018) and nickel based materials (Feng et al., 2014; Li et al., 2018) for the pseudocapacitors (PCs). Manganese dioxide (MnO₂) is one of the rapid developed metal oxide electrode materials in recent years (Wang et al., 2015). α -MnO₂ has a high specific capacitance among the various crystallographic structures of MnO₂, which is mainly due to its largest tunnel (Sanger et al., 2016) that can store more foreign cations for charge balance. More importantly, the electrolytes used for MnO₂ electrodes are non-corrosive neutral solutions, which is green and fit for environmental protection (Li et al., 2012).

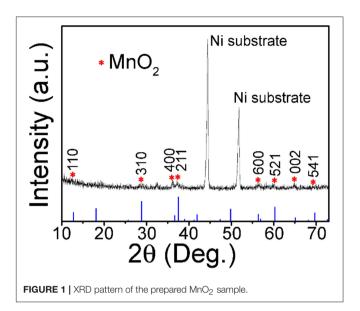
As we know, the effects of active materials on the performance of SCs include morphology, structure, contact with collector plate and active sites, etc. Unfortunately, during the redox reaction, the electrons transport of MnO₂ electrodes often restricted by its high electrical resistivity. In addition, the defect of the conventional powder electrode preparation is that the generated 'dead volume' by the bonding process of the active material to substrate could make a deterioration in the electrochemical properties of the electrodes (Liu et al., 2016). To solve the defects noted above, it could be a feasible way to manufacture binder-free MnO₂ supporting on 3D conductive substrates. The benefits of the 3D binder-free electrode are the enhanced electron transport and sufficient free space between the nanostructures, which contribute to the generation of more active sites for Faradaic reaction. Li et al. prepared the Ni foam-based ultrafine MnO2 nanobelts with capacitance of $509 \, \mathrm{F g^{-1}}$ at $0.2 \, \mathrm{A g^{-1}}$ (Li et al., 2013). Davoglio et al. (2018) synthetized the α -MnO₂ particles at the aqueous-organic interface with capacitance of 289 F g^{-1} at 0.5 A g^{-1} . Although some achievements have been made in the preparation of MnO₂ electrodes on conductive substrates, there is still great potential to develop easy methods for the preparation of high performance MnO₂ nanowires with various forms.

In this paper, the heat-electrodeposition method was adopted to formulate a nanoarrays of stalagmite like MnO_2 on the flexible substrates. The prepared electrode gets capacitance of 646.4 F g $^{-1}$ (500 mA g $^{-1}$) and 42.3% retention (current density increased 40 times) for a remarkable rate capability. And the total capacitance retention rate after 5,000 cycles is \sim 101.2%. Furthermore, to verify the generality of the synthesis method, another flexible activated carbon fiber (ACF) was also used as the substrate for the growth of MnO_2 nanoarrays.

EXPERIMENTAL

Material Preparation

The preparing method in detail was: the heat-electrodeposition process carried on a 3D porous Ni foam. Before electrodeposition, the Ni foam was cut into $\sim 3 \times 1 \text{ cm}^2$, and then immersed into a 5 mol/L HCl solutions along with supersonic wave treatment for 10 min to dissolve the NiO layer on the surface. The Ni foam obtained from the previous step was rinsed to neutral with distilled water, and then subjected to vacuum drying (60°C, 4h). The heat-electrodeposition occurred in a cell with the water bath. The composition of the electrolyte was as follows: Mn(CH₃COO)₂ (0.01 M), CH₃COONH₄ (0.02 M) and dimethylsulfoxide (DMSO, 10 vol.%). The corresponding working electrode, the counter electrode and the reference electrode were the treated Ni foam, the Pt plate $(1.5 \times 1.5 \text{ cm}^2)$ and saturated calomel electrode (SCE), respectively. The heat-electrodeposition condition was applied at a constant current (0.5 mA cm⁻²) by the Autolab electrochemical workstation at $\sim 80^{\circ} \text{C}$ for 60 min. After that rinsed the obtained sample to neutral and placed it in a 60°C vacuum dryer for 4h. Finally, the sample was calcined in N₂ atmosphere (heating-up 0.5°C min⁻¹, 250°C, 2h). The weight gain of the sample after the deposition was the active matter weight.



Material Characterizations

In order to analyze the samples qualitatively, the X-ray diffractometer (XRD; Rigaku D/max-2550 PC, Cu-K α radiation) spectrum was utilized. To observe the microstructures, scanning electron microscope (SEM, Hitachi S-4800) and transmission electron microscope (TEM, JEOL JEM-2100F) were adopted. Mass weighing (Mettler Toledo XS105DU, $\delta = 0.01$ mg).

Electrochemical Measurements

The Electrochemical Workstation (Autolab PGSTAT302N, electrolyte 0.5 M Na_2SO_4) was used to measure electrochemical performance. In the test, the obtained MnO_2 electrode ($\sim 1~cm^2$) was used as the working electrode. The counter and reference electrode were the same as mentioned above. Specific capacitance calculation (Guan et al., 2017):

$$C = I \cdot \Delta t / (\Delta V \cdot m) \tag{1}$$

where C (F g⁻¹) is the specific capacitance, I (A) is the discharge current, Δt (s) is the discharge time consumed in the potential range of ΔV , ΔV (V) is the potential window, m (g) is the mass of the active materials.

The weight of the 1 cm 2 MnO $_2$ electrode was \sim 1.32 mg. The cyclic voltammetry (CV) potential window was -0.1 to 0.9 V. The scan rates increased from 1 to 100 mV s $^{-1}$. The galvanostatic charge-discharge (GCD) curves were measured under current densities from 0.5 to 20 A g $^{-1}$. The cycle life was obtained by CV test (50 mV s $^{-1}$) with repetitions of 5,000.

RESULTS AND DISCUSSIONS

Except for the two strong peaks of 3D Ni foam substrate, the XRD diffraction pattern in **Figure 1** shows that other peaks at 12.8, 28.8, 36.7, 37.5, 56.4, 60.3, 65.1, and 69.7°, which are characteristic (110), (310), (400), (211), (600), (521), (002), and

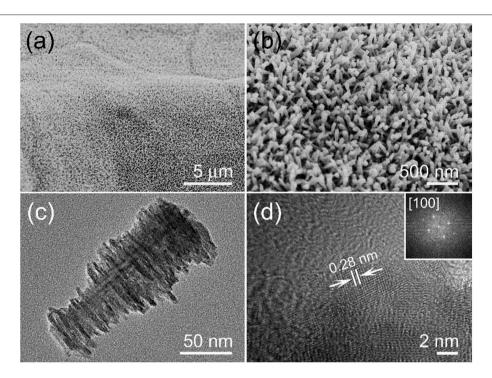


FIGURE 2 | (a) Low and (b) enlarged SEM photos of MnO₂ nanoarrays. (c) TEM image of the stalagmite MnO₂ nanorod. (d) Lattice resolved HRTEM image of a MnO₂ nanorod, an upper right inset showing its corresponding FFT pattern.

(541) reflections of α -MnO₂ (JCPDS 44-0141, a=b=9.785 Å and c=2.863 Å), respectively.

An aligned and dense MnO₂ nanoarray is presented in Figure 2a and there are no macroscopic defects among them. The enlarged SEM image of Figure 2b shows a highly open structure was formed by a vertical MnO₂ arrays on the substrate, which is conducive to the full entry of electrolytes. The TEM characterization was performed in order to get more structural information of the MnO₂ arrays. Figure 2c is a single stalagmite like MnO₂ nanorod which appears to be truncated cone-shaped with burrs on its surface. The typical diameters are \sim 30 nm of the root and \sim 80 nm of the top, and the length is up to \sim 180 nm. HRTEM image of the single MnO₂ nanorod edge (Figure 2d) suggests that the surface is clearly with uniform single crystal and the interplanar spacing of 0.28 nm matches the (001) lattice plane of α-MnO₂ crystal. In addition, FFT diffraction pattern can also be associated with [100] zone axis of α -MnO $_2$ crystal (inset of **Figure 2d**).

In order to understand how the unique structure of stalagmite MnO₂ nanorod arrays (MnO₂ SNAs) was formed, the time-dependent electrodepositing experiments were carried out through controlling the electrodeposit reaction time. **Figure 3a** shows that after deposition of 2 min, nanoparticles can be seen on the surface of the substrate with the diameters of 10–20 nm. When the reaction time increases to 20 min, lots of well-distributed cylindrical nanorods began to appear, as displayed in **Figure 3b**. After doubling the reaction time, some irregular burrs were observed around the increased nanorods (**Figure 3c**). As shown in **Figure 3d**, after 60 min of

the electrodeposition, it is found that large-scale and uniform nanorod arrays were formed. The change of the morphology of the samples after different electrochemical deposition time could help us estimate the formation process of the MnO₂ nanorod arrays. In the early stage of the reaction, the formation of the nucleus in the precursor solution and the 1D growth behavior of Mn²⁺ (Ding et al., 2011) occurs successively, which result in the deposition of some tiny nanorods randomly and fast all over the surface. As the deposition intensifies, nanoparticles develop into nanorods with burrs, similar to stalagmite. When the reaction time reached to 1 h, the nanorods presented a truncated cone-shaped and formed a high-density array. The formation process of MnO₂ SNAs was elucidated in **Figure 3e**.

Furthermore, to verify the generality of the synthesis method, another flexible ACF substrate was chosen to replace the Ni foam. Figure S1 shows that the dense needle-like MnO₂ nanorod arrays were grown on the ACF, which proves that the heat-electrodeposition method could be used to fabricate electrodes with different flexible substrates.

Figure 4A shows that the MnO_2 SNAs electrode CV with scanning rate from 1 to $100\,\mathrm{mV}$ s⁻¹ were approximate to rectangle and symmetrical. All CV curves feature exhibits the pseudocapacitive nature (**Figure S3**) and a high-speed charge and discharge process (Hu et al., 2016). The possible reason for this phenomenon could be that the active sites in the microstructures of the stalagmite MnO_2 SNAs were fully in contact with electrolytes. The symmetrical GCD curves of the MnO_2 SNAs shown in **Figure 4B** revealed that the reversible redox reaction

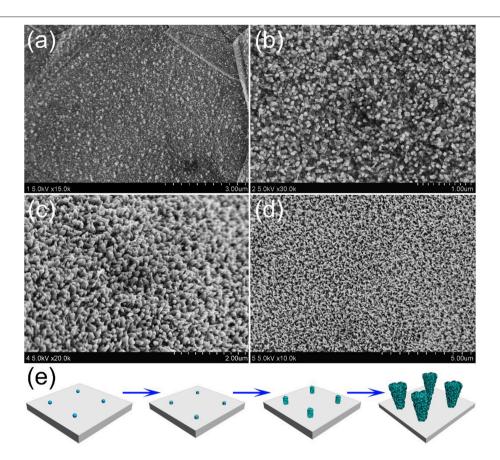


FIGURE 3 | SEM images of the stalagmite MnO₂ nanorod arrays for different electrodepositing time: (a) 2 min, (b) 20 min, (c) 40 min, and (d) 60 min; (e) Schematic diagram of the MnO₂ SNAs formation.

and good electrochemical capacitance characteristics of the system. In addition, by comparing the specific capacitance of the Ni foam substrate and the prepared MnO_2 SNAs electrode in **Figure S2**, it is found that the substrate has little effect on the capacitance value.

In Figure 4C, the calculated specific capacitance of the electrode were 646.4, 587.1, 538.1, 463.6, 387.6, and 273.6 F g⁻¹ (Red Star), respectively, which were higher than reported works with similar MnO₂ structure (Li et al., 2013; Wang et al., 2017; Davoglio et al., 2018). Figure 4C also shows that the capacitance retention increased with the increase of current density. When it increased 40 times from 0.5 to $20 \,\mathrm{A g^{-1}}$, the corresponding specific capacitance reduced from 646.4 to $273.6\,\mathrm{F~g^{-1}}$ with the retention of 42.3%. The excellent rate capability indicates the potential of the MnO2 SNAs electrode in high-power applications, and it could be caused by the unique open structure. The advantages of the open structure are that it is favorable for electrolyte infiltration and it owns large electrolytic accessible area, which not only promote redox reaction but also facilitates intercalation and de-intercalation of active species.

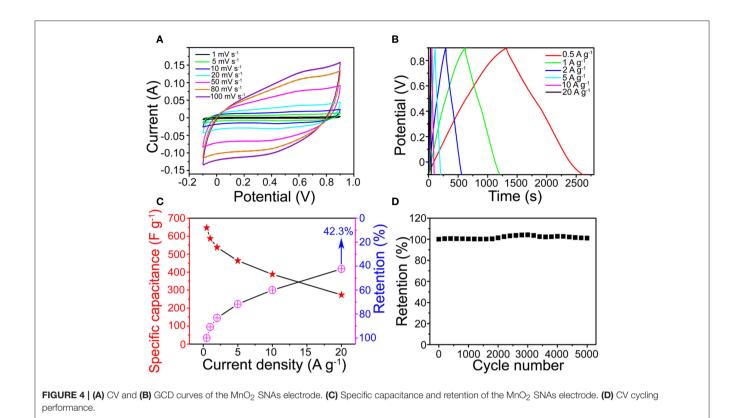
Figure 4D shows that a beneficial cycle life of the electrode and the capacitances retention enlarged during the initial 3,000 loops. The possible explanation is that the initially inactive part

of the MnO_2 SNAs electrode was activated by the permeated electrolyte and then the specific capacitance is increased (Xia et al., 2012).

After 5,000 cycles, a high specific capacitance retention of 101.2% indicated that the cyclical stability of the MnO2 SNAs electrode was good. The strong contact between the active matters and the substrate facilitating collection and enhancement of the the electron participation reaction could be an important effective cycle stability. Thus, it is reason for the concluded that the electrode material the assynthesized MnO_2 SNAs demonstrates excellent cycle life.

CONCLUSION

In conclusion, the stalagmite MnO₂ nanorod arrays successfully grew on the flexible substrate by heat-electrochemical deposition method. The prepared MnO₂ SNAs electrode has the high specific capacitance, the outstanding rate capability and the long cycle life, all of which all suggest its excellent electrochemical performance. In addition, this approach could pave the way for a facile low-temperature heat synthetic route for generating a variety of metal oxides arrays flexible substrate electrode.



DATA AVAILABILITY

The raw data supporting the conclusions of this manuscript will be made available by the authors, without undue reservation, to any qualified researcher.

AUTHOR CONTRIBUTIONS

YG did the experiments and described the images of figures. XW helping with writing. TZ was the supervisor of this research work. All authors participated in the analysis of experimental data and manuscript preparation.

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SUPPLEMENTARY MATERIAL

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In situ Growth of Cu₂O/CuO Nanosheets on Cu Coating Carbon Cloths as a Binder-Free Electrode for Asymmetric Supercapacitors

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Cu₂O/CuO@Cu-CCs, are constructed by a simple strategy with electroless copper plating, chemical etching, and thermal dehydration. The as-prepared material is directly used as binder-free electrodes for supercapacitors (SCs). CCs coated with Cu, as the current collector, can effectively promote the charge collection and electron transfer, while the hierarchical Cu₂O/CuO nanosheets provide massive active sites for fast faradic reactions. The composite electrode exhibits high specific capacitance [1.71 F cm⁻², equivalent to 835.2 F g⁻¹, at the current density of 10 mA cm⁻² (3.57 A g⁻¹)]. The asymmetric supercapacitor device using Cu₂O/CuO@Cu-CCs as the positive electrode and activated carbon as the negative electrode, achieves a superior energy density up to 60.26 Wh kg⁻¹ at a power density of 299.73 W kg⁻¹ and an excellent long-term cycling stability (9.65% loss of its initial capacitance after 5,000 cycles). The excellent electrochemical performance is mainly ascribed to the unique hierarchical structure of Cu₂O/CuO@Cu-CCs, making it attractive as a potential electrode material for high performance SCs.

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Xu L, Li J, Sun H, Guo X, Xu J, Zhang H and Zhang X (2019) In situ Growth of Cu₂O/CuO Nanosheets on Cu Coating Carbon Cloths as a Binder-Free Electrode for Asymmetric Supercapacitors. Front. Chem. 7:420. doi: 10.3389/fchem.2019.00420 Keywords: copper oxide, nanostructures, electrode, carbon cloth, asymmetric supercapacitor

INTRODUCTION

Supercapacitors (SCs), one of the most promising energy storage devices, have received extensive attention owning to their high power density, fast charge/discharge speed, long cycling life span, and low-cost (Lu et al., 2014; Xiong et al., 2015; Sami et al., 2017; Dai et al., 2018). According to the reaction mechanisms, SCs can be classified into electrical double layer capacitors (EDLCs) and pseudocapacitors (PCs) (Wei et al., 2012). For EDLCs, the charges are stored electrostatically at the electrode/electrolyte interface while typically taking carbon materials as active materials (Surendran et al., 2018). For PCs, the energy is stored within the electrode through the faradic redox reaction while taking transition metal oxides/hydroxides and conducting polymers as the electrode materials, thus the PCs provide much higher energy density and specific capacitance than EDLCs. Nevertheless, there are many of problems scarcely understood which attract large numbers of investigator devote oneself to resolve, such as inadequate energy density and capacitance, poor electrochemical stability for practical applications.

In recent years, various transition metal oxides/hydroxides, such as RuO₂ (Wang et al., 2014), NiO (Ouyang et al., 2019), Ni(OH)₂ (Kim et al., 2017), MnO₂ (Huang et al., 2015), Co₃O₄ (Liu T. et al., 2018), Co(OH)₂ (Yang et al., 2018), V₂O₅ (Foo et al., 2014), CuO (Bu and Huang, 2017; Li et al., 2017; Liu Y. et al., 2018), Cu₂O (Zhang W. et al., 2016; Ji et al., 2017), have been applied to achieve excellent capacitive performance for PCs. Among these materials, CuO, Cu2O, or Cu₂O/CuO nanostructures with different configurations including nanoneedle, nanoflowers, nanowires (Dong et al., 2014; Wang et al., 2015; Chen et al., 2016; Xu et al., 2016; Yang et al., 2016), are attracting considerable interest due to their environmental friendliness, numerous reserve, lowcost, chemical stability, and excellent electrochemical properties [theoretical capacitance of CuO up to 1,800 F g⁻¹ (Liu Y. et al., 2018) and Cu_2O is up to 2,247 F g^{-1} (Wu et al., 2017)]. However, most of metal oxides/hydroxides were poor in electrical conductivity, making it difficult to achieve high specific capacitance (Xu et al., 2016). To resolve this issue, oxides/hydroxides are typically mixed with ancillary carbon black or binder and then bonded to current collector, but leading to a significant decrease of the overall specific capacitance (Yuan et al., 2017). An effective approach is that, nanostructured electrode materials directly grow on current collectors, forming binder-free electrodes, thus achieving higher energy density (Dong et al., 2014).

Carbon material containing carbon nanotube, graphene and carbon fiber is one kind of the preferred current collectors due to their excellent electrical conductivity and electrochemical stability (Prasad et al., 2011; Moosavifard et al., 2014; Bu and Huang, 2017). Among various carbon materials, carbon cloths (CCs) with low-cost, chemical stability and desirable conductivity, are regarded as novel carbonaceous materials, which are consist of numerous uniform carbon fibers with three-dimensional (3D) structure (Guo et al., 2014; Zhang Y. et al., 2016). The 3D network structure is conducive to shorten the diffusion pathway of ions and accelerate the flow of ions during the electrochemical process. Numerous electrode materials of PCs taking CCs as current collectors have been developed, such as NiCo-LDH@NiOOH (622 F g-1 at 1 A g⁻¹) (Liang et al., 2018), MnNiCoO₄@MnO₂ (1931 F g⁻¹ at 0.8 A g⁻¹) (Saray and Hosseini, 2016), MnO₂ nanosheet arrays $(2.16 \,\mathrm{F} \,\mathrm{cm}^{-2})$, at $5 \,\mathrm{mA} \,\mathrm{cm}^{-2}$ (Guo et al., 2014). Currently, copper oxide and its composite materials are mainly grown on copper foam and copper foil (Zhang et al., 2015; Singh and Sarkar, 2017), and the combination of CuO or Cu2O with CCs is also in the developing situation. For example, Xu et al. (2016) fabricated CuO nanoflower arrays on CCs, the energy density and power density are 10.05 Wh kg⁻¹ and 1,798.5 W kg⁻¹, respectively. Wan et al. (2017) developed forestlike cuprous oxide/copper with the energy density of 24.0 Wh kg⁻¹ at 0.625 kW kg⁻¹. However, it is still challenging to evolve the commercially viable Cu oxides/hydroxides with high energy/power density, specific capacitance, and excellent cycling stability (Dong et al., 2014). Therefore, it will be worthy to make a thorough research on CuO or Cu2O electrodes grown on CCs.

In order to improve the kinetics and electrochemical performance of electrodes, two typical methods are usually employed. One straightforward approach is to increase the specific surface area of electrodes to provide more active sites for faradaic redox reaction (Daoping et al., 2014). The other method is to improve the conductivity of electrode material to accelerate electron conduction (Lu et al., 2013). Herein, we firstly synthesized Cu₂O/CuO nanosheets directly grown on CCs which is coated with Cu film by a simple strategy with electroless copper plating, chemical etching and thermal dehydration. The uniform Cu film on carbon microfiber cloth has a strong binding force. In addition, Cu₂O/CuO nanosheets in situ grown on CCs provide sufficient active sites for charge/discharge electronic, which is important for energy storage of supercapacitor. Finally, it is worth mentioning that there are still Cu films between CCs and Cu₂O/CuO nanosheets after chemical etching, which is important for promoting electronic conduction.

EXPERIMENTAL

Materials Synthesis

CCs (WOS1002) were purchased from CeTech. (NH₄)₂S₂O₈ (Tianjin Huachen Company) and all other reagents (from Aladdin) were of analytical grade without further treatment. In a typical electroless copper plating process, CCs, cut into squares (25 × 25 mm), were firstly heated to 400°C at a heating rate of 10°C min⁻¹ and hold for 30 min in muffle furnace under air atmosphere to remove a part of impurities. And then, the CCs were immersed into concentrated nitric acid to make the surface rough, followed by the sensitization and activation treatment. Stannous chloride/hydrochloric acid and silver nitrate/ammonium hydroxide solutions were used as the sensitizer and activator, respectively (Yuan et al., 2017). The composition of the sensitizing and activating solution are shown in Supplementary Tables 1, 2. The sensitization and activator treatment adsorbs a layer of active silver particles on the surface of the carbon cloth as active metal particles, and copper ions were first reduced on the active metal particles, so that the reduction reaction of copper proceeds on the surface of the carbon cloth. Catalyzed CCs with a number of active sites were obtained after in NaOH (10%) for 3 min. Subsequently, the catalyzed CCs were immersed into plating solutions and stirred at a rotating speed of 200 r min⁻¹ for 60 min at 25°C, during which Cu films were coated on CCs, thus obtaining Cu-CCs samples. The amount of copper retained is about $0.009 \,\mathrm{g} \,\mathrm{cm}^{-2}$ on the carbon cloth. The composition of the electroless copper plating solution is shown in **Supplementary Table 3**. Formaldehyde is used as a reducing agent, and the main chemical reactions in electroless copper plating solutions are as follows:

$$\begin{split} \text{Cu}^{2+} + 2\text{HCHO} + 4\text{OH}^- &\rightarrow \text{Cu} + 2\text{HCOO}^- + \text{H}_2 \uparrow + \text{H}_2\text{O} \\ 2\text{Cu}^{2+} + \text{HCHO} + 5\text{OH}^- &\rightarrow \text{Cu}_2\text{O} + \text{HCOO}^- + 3\text{H}_2\text{O} \\ \text{Cu}_2\text{O} + 2\text{HCHO} + 2\text{OH}^- &\rightarrow 2\text{Cu} + 2\text{HCOO}^- + \text{H}_2 \uparrow + \text{H}_2\text{O} \end{split}$$

In the chemical etching process, the Cu-CCs were dipped into $100\,\text{mL}$ mixed solutions with $2.5\,\text{mol}$ L $^{-1}$ NaOH and $0.1\,\text{mol}$ L $^{-1}$ (NH₄)₂S₂O₈ at 25°C for a while, Cu(OH)₂ arrays

were in situ grown on Cu-CCs. After being washed, Cu(OH)2 arrays were decomposed into Cu₂O/CuO arrays through a thermal dehydration at 120°C in air for 3 h, thus obtaining Cu₂O/CuO@Cu-CCs electrodes.

Materials Characterization and Electrochemical Measurements

The phase compositions of the products were identified by X-ray diffraction analysis (XRD, Rigaku-Dmax 2500 diffractometer). The microstructure and morphology were observed by scanning electron microscopy (SEM, HITACHI S4800) and highresolution transmission electron microscopy (HRTEM, Tecnai G2 F20 STWIN, FEI, USA). X-ray photoelectron spectroscopy (XPS, Kratos Axis Ultra DLD, Britain) was performed using Mg Ka as the exciting source.

Cyclic voltammetry (CV) and galvanostatic charge-discharge (GCD) tests of Cu₂O/CuO@Cu-CCs electrodes were tested on a CHI 660E electrochemical workstation (Shanghai Chenhua Instrument Company, China) in a three-electrode electrochemical cell using a 6 M KOH aqueous solution as the electrolyte at room temperature. The Cu₂O/CuO@Cu-CCs electrodes were used as the working electrode, while a platinum wire and an Ag/AgCl electrode as the counter and reference electrode, respectively. Electrochemical impedance spectroscopy (EIS) tests were performed in the frequency ranging from 106 to 0.01 Hz. The specific capacitances were calculated from the discharge part of the GCD curves using the following equation.

$$C = (I \int V dt) / (SV^2)$$
 (1)

where C represents the specific capacitance (F cm $^{-2}$), I represents the discharge current (A), Δt is the total discharging time (s), S is the area of the sample (cm²), and ΔV is the potential change (V) within the discharge time Δt .

Fabrication and Electrochemical Measurements of Asymmetric Supercapacitor

Active carbon, acetylene black, and poly tetra fluoroethylene (PTFE) with a mass ratio of 80:10:10 were mixed with moderate amount of ethanol. The resulting mixture was brushed on carbon cloth and dried at 80°C for 10 h in a vacuum oven. Acetylene black and PTFE are acted as conductive agents and binders, respectively. The asymmetric supercapacitor (ASC) device was assembled by using Cu₂O/CuO@Cu-CCs electrode (with a diameter of 1 cm) and active carbon electrode as the positive and negative electrode, respectively. The filter papers soaked with 6 M KOH solution were taken as separators. As a electrochemical property's asymmetric supercapacitor, the charge stored between the two electrodes should keep the balance relationship $(q^+ =$ q⁻), which could be calculated by equation (Liu Y. et al., 2018).

$$q = C \bullet m \bullet \Delta V \tag{2}$$

where C represents the specific capacitance (F g^{-1}), m is the mass of active materials on both electrodes (g), ΔV is the potential window (V). Therefore, the mass ratio of electroactive material between the two electrodes could be calculated by equation (Li et al., 2019).

$$m^{+}/m^{-} = C^{-}\Delta V^{-}/C^{+}\Delta V^{+}$$
 (3)

where C^- (F g⁻¹) and ΔV^- (V) are the specific capacitance and the voltage range of scanning segment of the AC electrode, respectively. C^+ (F g^{-1}) and ΔV^+ (V) are the specific capacitance and the voltage range of scanning segment of the Cu₂O/CuO@Cu-CCs electrode. The specific capacitance, energy density and power density of the ACS device were calculated using the following equations (Ensafi et al., 2018; Liu Y. et al., 2018).

$$Cs = (2I \int Vdt)/(mV^2)$$

$$E = 1/2C\Delta V^2$$
(5)

$$E = 1/2C\Delta V^2 \tag{5}$$

$$P = E/\Delta t \tag{6}$$

where Cs represents the specific capacitance (F g^{-1}), I is the discharge current (A), ΔV is the potential window (V), Δt is the discharge time (s), m is the mass of active materials on both electrodes (g), E and P correspond to the energy density (Wh kg⁻¹) and power density (W kg⁻¹), respectively (Guan et al., 2017).

RESULTS AND DISCUSSION

The schematic illustration of the growth process of Cu₂O/CuO@Cu-CCs electrodes is shown in Figure 1. Firstly, the Cu film is uniformly coated on the CCs through electroless copper plating, forming Cu-CCs samples. Subsequently, Cu(OH)₂ nanosheet arrays are in situ grown on Cu film by alkaline oxidative enchanting in NaOH and (NH₄)₂S₂O₈ solution, during which the oxidative $S_2O_8^{2-}$ is attached on the surface of Cu-CCs, and partial CuO are oxidized to Cu²⁺(Chen et al., 2016). With the reaction of Cu²⁺ and OH⁻, Cu(OH)₂ nanosheet arrays are formed and then are decomposed into Cu₂O/CuO nanosheets by thermal dehydration, thus obtaining Cu₂O/CuO@Cu-CCs electrodes

XRD patterns of CCs, Cu-CCs and Cu₂O/CuO@Cu-CCs are shown in **Figure 2a**. As can be seen by comparing peaks of CCs and Cu-CCs, the Cu films on CCs leads to the decrease of the characteristic peaks of carbon fiber at $2\theta = 26.4^{\circ}$. For Cu-CCs samples, there are two strong diffraction peaks at $2\theta = 43.5$ and 50.6°, corresponding to the (111) and (200) planes of the metallic copper (JCPDS no. 04-0836), respectively (Chen et al., 2016). After the heat treatment at 120°C, the sample exhibits four peaks at 2θ of 35.6, 36.4, 39.1, 42.3° , in which $2\theta = 35.6$ and 39.1° correspond to (-111) and (200) planes of the CuO substrates (JCPDS no. 48-1548), while the else two peaks ($2\theta =$ 36.4 and 42.3°) are attributed to the (111) and (200) reflections of Cu₂O (JCPDS no. 05-0667). It is worthy to note that Cu and CCs peaks are still observed, therefore, the composition is confirmed to be Cu₂O/CuO@Cu-CCs.

Shown in Figure 2b is the SEM image of bare CCs, it can be observed that the surface of the carbon fibers is smooth and

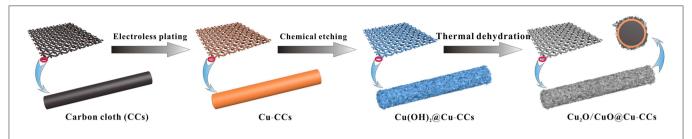


FIGURE 1 | Schematic illustration of the growth process of Cu₂O/CuO nanosheets on Cu coating carbon cloth to prepare Cu₂O/CuO@Cu-CCs electrodes.

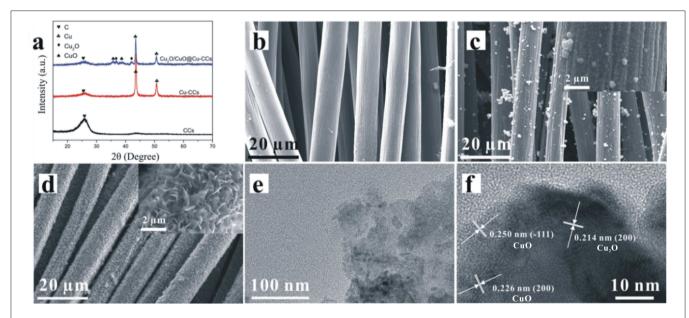


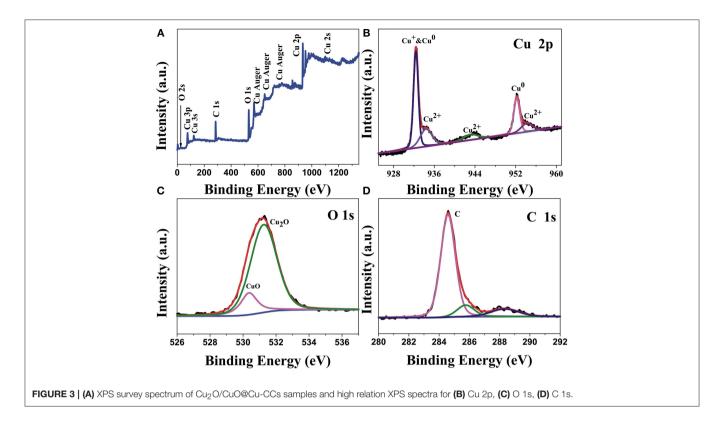
FIGURE 2 | (a) XRD patterns of bare CCs, Cu-CCs, and Cu₂O/CuO@Cu-CCs samples. SEM images of bare (b) CCs, (c) Cu-CCs, and (d) Cu₂O/CuO@Cu-CCs samples. (e) TEM image and (f) HRTEM image of Cu₂O/CuO nanosheets.

the diameter is around 8–10 µm. In Figure 2c, the carbon fibers are uniformly coated with copper films. After being etched in alkaline solution, the morphologies of Cu₂O/CuO nanosheets vary with the change of etching time (Supplementary Figure 1). With an etching time of 25 min, the sample exhibits a highly porous cross-linked structure with abundant thin Cu₂O/CuO nanosheets (Figure 2d). The lamellar nanosheets can effectively increase the number of active sites, which may be beneficial for promoting charge transfer and redox reaction (Liu Y. et al., 2018). As shown in **Figure 2e**, the porous Cu₂O/CuO nanosheets are ultra-thin, which may enlarge the specific surface area to accelerate the intercalation and de-intercalation of ions (Chen et al., 2016). In addition, the HRTEM image in Figure 2f shows that the measured interplanar spacing of 0.250 and 0.226 nm for the well- defined lattice fringes are consistent well with the (-111) and (200) plane of CuO (JCPDS no. 48-1548), and there is a part of interplanar distances calculated to be 0.214 nm, which can be directed as the (200) plane of Cu₂O (JCPDS no. 05-0667)

The XPS spectrums of the surface atomic composition and chemical state of the $Cu_2O/CuO@Cu-CCs$ samples are obtained by Gaussian curve-fitting. As illustrated in **Figure 3A**, the

complete spectrum indicates the existence of C, Cu, and O elements in the sample. As shown in Figure 3B, there are two sharp peaks located at 932.43 and 952.5 eV, which are correspond to Cu 2p3/2 and Cu 2p1/2, respectively, illustrating the coexistence of Cu⁺ and Cu⁰ species (Wan et al., 2017). At the same time, there are three satellite peaks with binding energies of 934.2, 943.1, and 953.9 eV indicated the existence of CuO in the samples. Therefore, it can be concluded that the copper is mainly Cu²⁺, Cu⁺, and Cu⁰ (Liu Y. et al., 2018). The existence of Cu⁰ can be beneficial for improving the electronic conduction of electrodes. As shown in Figure 3C, the O 1s XPS spectrum can be deconvoluted into two peaks, one is the peak at 530.3 eV, which represents the oxygen in Cu₂O lattice. Another is the high intensity peak at 531.1 eV, which is attributed to the CuO. This result further confirms the coexistence of CuO and Cu₂O (Singh and Sarkar, 2017). In the Figure 3D, C 1s spectrum shows a high intensity peak at 284.5 eV, demonstrating that the intensity of C-C functional group peak is notably strong, further illustrating carbon fiber is stable in Cu₂O/CuO@Cu-CCs.

The CV curves of CCs, Cu-CCs and $Cu_2O/CuO@Cu-CCs$ at a scan rate of 30 mV s⁻¹ are shown in **Figure 4A**. It is obvious



that strong pair of anodic and cathodic peaks is clearly visible for Cu₂O/CuO@Cu-CCs and Cu-CCs samples, mainly due to the Faradaic redox reaction (Dong et al., 2014). For Cu-CCs, copper ions mainly derive from the reaction of Cu and KOH electrolyte solution during electrochemical measurement. The pronounced pseudocapacitive characteristic of Cu₂O/CuO@Cu-CCs is mainly attributed to the porous cross-linked Cu₂O/CuO nanosheets while the contribution of capacitance for CCs can be negligible. Figure 4B shows the GCD curves of different electrodes at a constant current density of 10 mA cm⁻². The non-linear behavior of GCD curves further verifies that the main sources for charge storage originate from Faradaic reactions. The Cu₂O/CuO@Cu-CCs electrode discussed above is the sample etched for 25 min (CV and GCD curves of other samples are shown in Supplementary Figures 2A,B), and this sample shows the best pseudocapacitive characteristic with a specific capacitance of $1.71 \,\mathrm{F} \,\mathrm{cm}^{-2} \,(835.2 \,\mathrm{Fg}^{-1})$ at $10 \,\mathrm{mA} \,\mathrm{cm}^{-2} \,(3.57 \,\mathrm{A})$ g⁻¹) (**Figure 4C**), which is outperform the previously published values of Cu₂O/CuO-based electrodes (1.674 F cm⁻², equivalent to $594.27 \,\mathrm{F}\ \mathrm{g}^{-1}$, at $2\,\mathrm{mA}\ \mathrm{cm}^{-2}$; $839.9\ \mathrm{Fg}^{-1}$, at $1\ \mathrm{mVs}^{-1}$; $357\,\mathrm{F}$ g⁻¹, at 10 A g⁻¹) and more exhaustive data were displayed in **Supplementary Table 4**. The EIS analysis was studied to further clarify the electrochemical behaviors of different electrodes. The Nyquist diagrams are shown in Figure 4D, which consist of an approximate semicircle in the high-frequency region and a line in the low-frequency region. All real-axis intercepts are as low as approximately 0.5Ω , illustrating all the samples have excellent electronic conduction due to the CCs and Cu-CCs current collectors. The depressed semicircle at the high frequency region corresponds to charge transfer resistance (Rct) caused by Faradaic reactions (Ensafi et al., 2018). The Cu₂O/CuO@Cu-CCs electrode has the smallest semicircle, illustrating an enhanced charge transfer. Also, the straight line in low-frequency region can be ascribed to Warburg impedance related to the fast charge diffusion in the electrolyte (Ensafi et al., 2018).

The electrochemical performances of Cu₂O/CuO@Cu-CCs at various scan rates and current densities (**Figures 4E,F**) demonstrate a perfect reversibility during the charge-discharge process. Clearly, the slope of GCD curves decline suddenly at $0.18-0.25\,\mathrm{V}$ in charge part and the same as discharge part, corresponding the pseudocapacitance behavior in the CV scans, which is associated with the Faradaic redox reactions of $\mathrm{Cu^{2+}/Cu^{+}}$ redox pairs related to $\mathrm{OH^{-}}$ as bellows (Guan et al., 2017; Sami et al., 2017).

$$CuO + H2O + 2e^{-} \leftrightarrow Cu2O + 2OH^{-}$$

$$Cu2O + H2O + 2OH^{-} \leftrightarrow 2Cu(OH)2 + 2e^{-}$$

$$CuOH + OH^{-} \leftrightarrow Cu(OH)2 + e^{-}$$

$$CuOH + OH^{-} \leftrightarrow CuO + H2O + e^{-}$$

Remarkable, with the current density increases from 5 to 30 mA cm $^{-2}$, the GCD curves present a gradually decreased discharge time but tends to preserve similar shape (**Figure 4F**) and the electrode retains 68.5% of its capacitance (**Figure 4G**), suggesting an excellent rate capability. Furthermore, the Cu₂O/CuO@Cu-CCs electrode delivers excellent cycling stability with only 14.4% loss in specific capacitance after 5,000 cycles at 5 mA cm $^{-2}$ (**Figure 4H**), which can be explained by the stable structure of electrodes after cycling (the inset in **Figure 4H**).

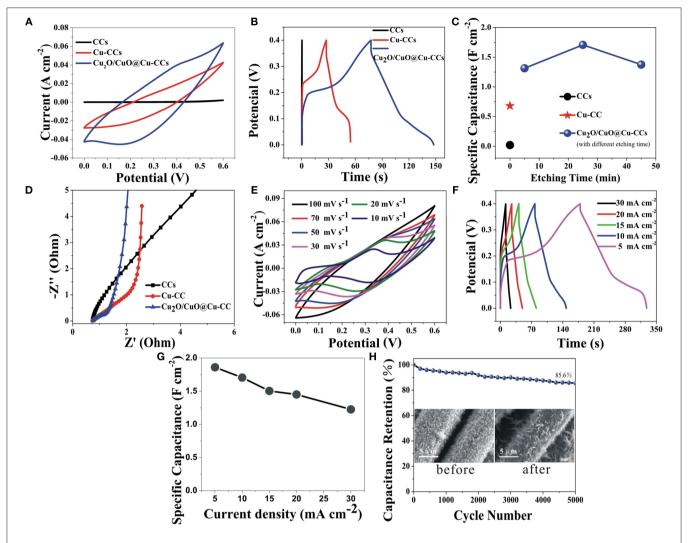


FIGURE 4 | CV curves at a scan rate of 30 mV s⁻¹ **(A)**, GCD curves at a current density of 10 mA cm⁻² **(B)**, the capacitance retention at 10 mA cm⁻² **(C)**, and Nyquist plot **(D)** of CCs, Cu-CCs, and Cu₂O/CuO@Cu-CCs electrodes in a 3-electrode cell in 6 M KOH aqueous solution. CV curves at various scan rates **(E)**, GCD curves under different current densities **(F)**, specific capacitances under different current densities **(G)**, and the cycling performance at a current density of 5 mA cm⁻² (the inset shows the SEM images before and after 5,000 cycles) **(H)** of Cu₂O/CuO@Cu-CCs electrode.

For further exploring of the application, the electrochemical performances of the ASC device are investigated. As shown in Figure 5A, the device is sandwiched with the Cu₂O/CuO@Cu-CCs positive electrode, active carbon negative electrode, and diaphragm separator soaked with 6 M KOH aqueous solution. Figure 5B shows the exactly complementary potential windows range of simple AC and Cu₂O/CuO@Cu-CCs electrode, which suggest the high potential window of the ACS device. Furthermore, the calculated mass ratio of the electroactive materials of negative and positive electrodes according to Equation (3) is about 1:20. Figures 5C,D show the CV curves at a scan rate of 30 mV s⁻¹ and GCD curves at a current density of 1 A g⁻¹ with different potential windows, respectively. It is obvious that the shapes of the CV curves stay nearly same at different potential windows and the maximum potential window is extended to 1.6 V. The perfect symmetry and nearly unchanged shapes at different potential windows of GCD curves also contribute to the outstanding capacitive performance of this ASC device.

Figure 5E shows the CV curves of the ASC device at a scan rate ranging from 10 to 100 mV s⁻¹. Apparently, the excellent synergy effect of the two electrodes leads to the high operation voltage of 1.6 V, which is three times as wide as the potential window of Cu₂O/CuO@Cu-CCs electrode in the three-electrode system. Meanwhile, the curve shape retains the same at different scan rates. The GCD curves at current densities from 0.5 to 10 A g⁻¹ are shown in Figure 5F. It is obvious that very low voltage drops are visible compared with three-electrode test even at high current densities. And the symmetrical shape indicates high reversibility of the device. Thus, the device shows excellent rate capability (Supplementary Figure 3). In addition, owing to the broad potential window and huge specific capacitance, the ASC device shows a high energy density of 60.26 Wh kg⁻¹ at a power density of 299.73 W kg⁻¹, higher

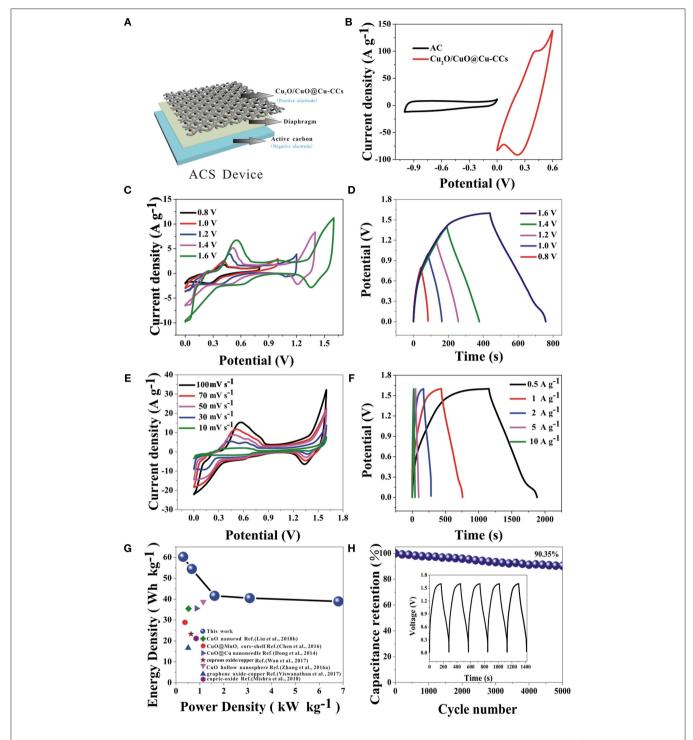


FIGURE 5 | The schematic illustration **(A)** and comparative CV curves of $Cu_2O/CuO@Cu-CCs$ and AC electrodes at a scan rate of 30 mV s^{-1} in a three-electrode system **(B)**, electrochemical performances of the ASC device: **(C)** CV curves of at various potential windows at 30 mV s^{-1} , **(D)** GCD curves at different potential windows at a current density of 1 A g^{-1} , **(E)** CV curves at various scan rates, **(F)** GCD curves at increasing current densities, **(G)** the Ragone plot, and **(H)** the long-term cycling stability at a current density of 2 A g^{-1} , the inset is the last 5 cycles of GCD curves.

than some other literatures (**Figure 5G**). In order to investigate the long-term cycling stability and durability of the device, we performed 5,000 continuous GCD cycles at a current density of

2 A g⁻¹. The ASC device exhibits an excellent cycling stability with keeping 90.35% in its specific capacitance after 5,000 GCD cycles (**Figure 5H**). This kind of electrode material will

be a promising electrode for further engineering all-solid-state high-performance supercapacitor due to its excellent capacitor performance and flexibility characteristic.

CONCLUSIONS

In short, we constructed Cu₂O/CuO@Cu-CCs electrodes by a simple process with electroless copper plating, chemical etching and thermal dehydration. The ASC device with Cu₂O/CuO@Cu-CCs positive electrode and AC negative electrode showed high energy density of 60.26 Wh kg $^{-1}$ at a power density of 299.73 W kg $^{-1}$ using 6 M KOH aqueous solution as the electrolyte. Also, the ASC device express an excellent cycling stability with keeping 90.35% in its specific capacitance after 5,000 GCD cycles. Also, this kind of electrode material will be a promising electrode for further engineering all-solid-state high-performance supercapacitor.

DATA AVAILABILITY

The raw data supporting the conclusions of this manuscript will be made available by the authors, without undue reservation, to any qualified researcher.

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AUTHOR CONTRIBUTIONS

LX synthesized $Cu_2O/CuO@Cu-CCs$ samples and analyzed part of characterizations. JL was the supervisor of this research work. HS and XG helped with the data analysis. JX analyzed XPS measurements. HZ organized a part of the data. XZ supplemented a part of the experiment.

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SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fchem. 2019.00420/full#supplementary-material

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Conflict of Interest Statement: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Construction of Ultrathin Nitrogen-Doped Porous Carbon Nanospheres Coated With Polyaniline Nanorods for Asymmetric Supercapacitors

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Porous carbon materials produced by biomass have been widely studied for high performance supercapacitor due to their abundance, low price, and renewable. In this paper, the series of nitrogen-doped hierarchical porous carbon nanospheres (HPCN)/polyaniline (HPCN/PANI) nanocomposites is reported, which is prepared via in-situ polymerization. A novel approach with one-step pyrolysis of wheat flour mixed with urea and ZnCl₂ is proposed to prepare the HPCN with surface area of 930 m²/g. Ultrathin HPCN pyrolysised at 900°C (~3 nm in thickness) electrode displays a gravimetric capacitance of 168 F/g and remarkable cyclability with losing 5% of the maximum capacitance after 5,000 cycles. The interconnected porous texture permits depositing of well-ordered polyaniline nanorods and allows a fast absorption/desorption of electrolyte. HPCN/PANI with short diffusion pathway possesses high gravimetric capacitance of 783 F/g. It can qualify HPCN/PANI to be used as cathode in assembling asymmetric supercapacitor with HPCN as anode, and which displays an exceptional specific capacitance of 81.2 F/g. Moreover, HPCN/PANI//HPCN device presents excellent cyclability with 88.4% retention of initial capacity over 10,000 cycles. This work will provide a simple and economical protocol to prepare the sustainable biomass materials based electrodes for energy storage applications.

Keywords: sustainable sources, ultrathin porous nanospheres, polyaniline nanorods, nitrogen-doped, supercapacitors

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INTRODUCTION

Carbon materials as the developing anodes have played pivotal roles in the energy storage area owing to its abundant sources, cost-effective, high chemical stability, and good conductivity (Gao and Fang, 2015; Benzigar et al., 2018). The excellent properties endow carbon materials (carbon nanotubes (CNT), activated carbon (AC) and graphene) with promising potential applications in the electric double-layer capacitance (EDLC) supercapacitors (Wu et al., 2017; Jiang et al., 2018). The electrochemical performances of the supercapacitors largely depend on characteristics of these adopted carbon materials, including morphologies, surface properties, specific surface

area, and porous channels (Peng et al., 2014; Liu et al., 2016; Goldfarb et al., 2017; Li et al., 2018; Yang et al., 2018). Therefore, carbon materials with accessible surface area as well as high electron transport efficiency are essential for preparing the carbon-based supercapacitors. The materials with hierarchical porous nanostructure are intensively investigated recently (Badwal et al., 2014; Xu et al., 2018), which could be the promising candidate to satisfy the multiple requirements for the supercapacitors.

Activated carbon is generally prepared by pyrolyzing versatile carbonaceous precursors with physical or chemical activation to introduce the hierarchical pores. However, when the surface area increases to 3,000 m² g⁻¹, its electric capacity is still low (100-140 F/g) in the organic electrolyte (Barbieri et al., 2005). The interplayed aspects indicate that the capacity depends on the pore size distribution, accessibility of the electrolyte and the electrical conductivity (Zhang H. et al., 2015). Therefore, numerous biomass-based carbon combining hierarchical pores and heteroatom doping have gained considerable attentions, resulting in pesudocapacitance and electrical double layer capacitance. Carbonization of natural biomass materials, including seaweeds (Kang et al., 2015), peanut shell (Ding et al., 2015), rice bran (Hou et al., 2014), plant leaves (Liu B. et al., 2017; Zhang et al., 2018; Zhao et al., 2018), fruit (Wu et al., 2014), and wheat flour (Wu et al., 2015; Yu et al., 2016), has been investigated. It is demonstrated as a feasible approach, which could result in a low cost and eco-friendly way to prepare hierarchical porous carbon electrodes.

Among all the kinds of the investigated biomass, wheat flour is considered as the most promising one. Wheat flour can be well dispersed in aqueous solution via magnetic stirring to form suspension because it contains starch (72-80%) and protein (8-10%). Thus, wheat flour is a green carbon source to prepare the hierarchical porous carbon. Chemical activation is a preferable approach to prepare the high performance porous carbon using the chemical agents (KOH, NaOH, ZnCl₂ and H₃PO₄) (Duan et al., 2016; Lei et al., 2016; Pang et al., 2016a,b; Goldfarb et al., 2017; Yang et al., 2019). The strong activation effect of KOH and NaOH can degrade the wheat flour into small molecular and lose a large proportion of carbon atoms, making the low yield of carbon materials (Wang and Liu, 2017). ZnCl₂ as a milder activation reagent can react with precursor by dehydrating and cross-linking along the temperature increase, creating hierarchical pores, high specific surface area and high yield.

Polyaniline (PANI) is considered as a good developing supercapacitor electrode due to its large pseudocapacitance, intrinsic redox states and simple synthesis (Yu et al., 2013a, 2014, 2017). However, because of the degradation of PANI electrodes in the process of repeated charging and discharging, the cycle life of PANI electrodes is usually poor (Liu et al., 2014). In order to overcome this shortcoming, combination of the well-ordered PANI nanostructure and carbon materials has been explored to prevent the collapse. Wang et al. reported that the ordered whiskerlike PANI/mesoporous carbon composites formed "V-type" channels which shorten the ion transport pathway and increase the contacted area for electrolyte (Wang et al., 2006). Liu et al. synthesized hierarchical graphene/PANI

hollow microspheres hybrid electrode with supercapacitor capacitance of 446.2 F/g, which exhibits an outstanding long cycle life (Liu L. et al., 2017). Sulfur-encapsulated porous carbon nanospheres/polyaniline composites were synthesized to improve chemical stability and electronic conductivity (Li et al., 2016). However, these PANI-based binary composites exhibit single-scale pores, complex synthetic procedure, and high cost, which is not suitable for the high-performance-supercapacitor.

In this study, the one-step carbonization for wheat flour is employed by pyrolysis of urea and ZnCl₂ to prepare interconnected hierarchical porous N-doped carbon nanospheres (HPCN). **Figure 1** presents the approach for the fabrication of the HPCN/PANI composites by chemical oxidative polymerization. The highest specific capacitance of HPCN with surface area of 930 m²/g is 168 F/g, and then PANI nanorods are vertically coated on the HPCN by chemical bonding interaction with nitrogen groups, providing the significant enhancement of supercapacitor performances. Moreover, this assembled asymmetric supercapacitor (ASC) combining HPCN and HPCN/PANI can work in 1 M H₂SO₄ electrolyte and its electrochemical performances are investigated in this paper.

EXPERIMENTAL SECTIONS

Synthesis of Hierarchical Porous Hpcn

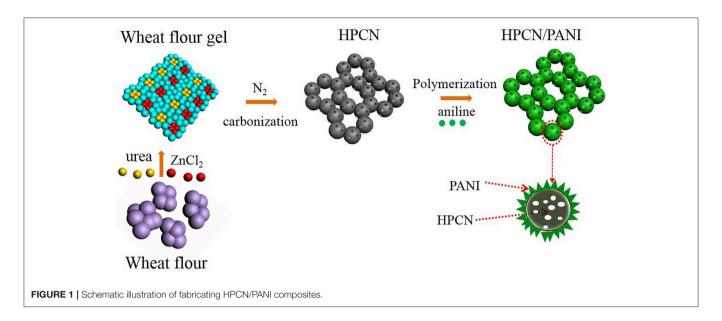
HPCN were formed using wheat flour as renewable biomass resource through one-step carbonization. Typically, the waste wheat flour, urea and $\rm ZnCl_2$ (1:1:2, w/w) were added to 50 mL distilled water with magnetic stirring, followed by carbonization at 700–900°C for 1 h under N₂ flow. As-carbonized samples were stirred in 10% HCl and DI water successively for 15 h. After purification, the HPCN was dried under 80°C vacuum oven. The obtained products were termed as HPCN7, HPCN8, and HPCN9 standing for the pyrolysis temperature at 700, 800, and 900 °C, respectively.

Fabrication of HPCN/PANI

The HPCN (100 mg) were dispersed in 1 M $\rm H_2SO_4$ solution containing aniline monomers (AN, 45.65 $\rm \mu L$) by strong stirring. 40 mL 1 M $\rm H_2SO_4$ of ammonium persulfate (APS, 114.12 mg, [AN]/[APS] = 1:1) solution was rapidly added with stirring for more than 5 min. The oxidative reaction was conducted at $\rm -5^{\circ}C$ overnight, and the obtained composites were filtered, rinsed with DI water and overnight dried at 50°C. The content of PANI is 26.21% in HPCN7/PANI, 29.34% in HPCN8/PANI and 32.05% in HPCN9/PANI, respectively.

Material Characterization

The composites were conducted with a field-emission scanning electron microscope (FESEM, Zeiss Sigma), a transmission electron microscope (TEM, TECNAI G^2 S-TWIN), X-ray diffraction (XRD, Bruker D8-A25, $\lambda=1.5405$ Å, Cu K α radiation, 10-50 $^{\circ}$), Raman spectra (LabRam-1B, 632.8 nm laser), X-ray photoelectron spectroscopy (XPS, PHI 5000C ESCA) and ASAP 3000.



Electrochemical Measurements

The mixture was blended with ratio of 90/5/5 for as-prepared samples/carbon black/ polytetrafluoroethylene. The uniform paste was coated on a titanium mesh (1 cm in diameter) as working electrode. The HPCN and HPCN/PANI were tested in three-electrode cell. The asymmetric supercapacitors were fabricated with negative electrode of HPCN9 and positive electrode of HPCN9/PANI. The filter paper were placed between two electrodes to be the separator. The mass of active materials deposited on Ti mesh was approximated to be 2.0 mg. Electrochemical performances of electrodes were conducted with an electrochemical workstation of CHI 660D in electrolyte of 1 M $\rm H_2SO_4$ aqueous.

According to the GCD plots, the specific capacitance of the HPCN and HPAN/PANI electrodes can be calculated depending on equation (1):

$$C_{sp} = \frac{I\Delta t}{m\Delta V} \tag{1}$$

where I (A) is the current, Δt (s) stands for the time required for full discharge, m (g) is the weight of the electrodes, and ΔV (V) is the voltage difference. In order to keep the charge balance, the mass ratio of positive and negative electrode was calculated using the following formula (2):

$$\frac{m_+}{m_-} = \frac{C_- V_-}{C_+ V_+} \tag{2}$$

The specific capacitance (C_{asy}), energy density (E, Wh/kg) and power density (P, W/kg) of ASC device were obtained by the following equations:

$$C_{asy} = \frac{I\Delta t}{M\Delta V} \tag{3}$$

$$E = \frac{C_{asy}\Delta V^2}{2 \times 3.6} \tag{4}$$

$$P = 3600 \times \frac{E}{\Delta t} \tag{5}$$

where M ($M = m_+ + m_-$) is the total mass of electrode materials.

RESULTS AND DISCUSSION

The morphologies of HPCN7, HPCN8, and HPCN9 (carbonized at 700, 800 and 900°C) indicate that the samples consist of a large amount of uniformly interconnected carbon nanospheres (Figures 2A-C). The diameter of the HPCN7 (Figure 2A) is 70 nm, which is higher than that of HPCN8 (61 nm, Figure 2B) and that of HPCN9 (50 nm, Figure 2C) because carbonization temperature increases from 700 to 900°C. In this chemical activation process, ZnCl₂ as dehydrating agent can promote the condensation reaction of wheat flour, reduce the gasification of carbon atoms and lead to high carbon yields (>35%). ZnCl₂ is also as an effective activation-graphitization agent that promotes aromatic condensation reactions at high temperature due to its Lewis acid nature and introduce the porous structure to improve the surface area. The nanospheres are interconnected to form the porous network. This structure has benefit for fast electrode/electrolyte interface kinetics.

The porous contour of the HPCN can be used as a buffer boost for expansion and shrinking of PANI nanorods. PANI nanorods are vertically deposited on the HPCN7, HPCN8, and HPCN9 to improve the specific capacitance, as shown in **Figures 2D-F**. Compared to HPCN9/PANI (**Figure 2F**), there are obvious denser and longer PANI nanorods stacked on HPCN7/PANI (~50 nm, **Figure 2D**) and HPCN8/PANI (~40 nm, **Figure 2E**) than those in HPCN9/PANI. This shows that the thicknesses of the PANI layers of HPCN7/PANI and HPCN8/PANI are higher than that of the HPCN9/PANI. This may be due to the HPCN7 and HPCN8 with more nitrogen-groups and higher specific surface area to

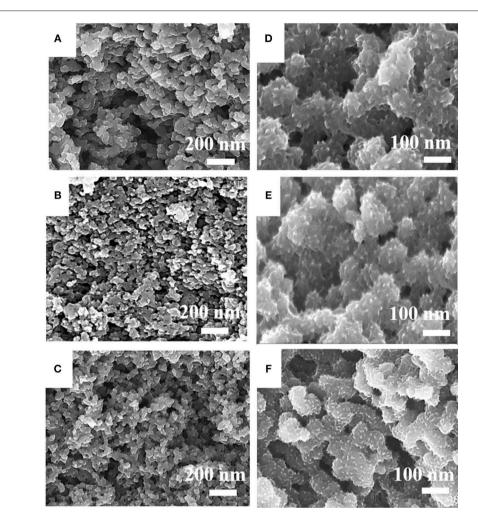


FIGURE 2 | FESEM images of HPCN7 (A), HPCN8 (B), and HPCN9 (C), HPCN7/PANI (D), HPCN8/PANI (E) and HPCN9/PANI (F).

be bonded with much more aniline monomers to form the PANI nanorods.

The above analysis shows that HPCN9/PANI has thinner PANI layer. The average diameter of carbon nanospheres in HPCN9 is 50 nm. Their thin carbonaceous walls are connected to form the reticular morphology (**Figure 3A**). Plenty of nanopores can be observed in the HPCN9. The thickness of these carbonaceous walls (**Figure 3B**) is about 3 nm equal to 6–8th layer of graphene. For the sample HPCN9/PANI (**Figure 3C**), the PANI nanorods are grown on the porous carbon nanospheres, maintaining the interconnected network structure. **Figure 3D** presents that the diameter and the length of the PANI nanorods are about 5–10 and 15–17 nm, respectively. The well-ordered and much smaller sized PANI in HPCN9/PANI can largely short the diffusion pathway by enhancing utilization of the active materials, improving the electrochemical performances.

Figure 4A shows XRD profiles of the HPCN and HPCN/PANI composites. As-prepared HPCN7, HPCN8, and HPCN9 all show two characteristic diffraction peaks (002) and (101) at around 24° and 44° , respectively. The (002) diffraction with broad width

and low intensity of (101) plane indicate the amorphous carbon structure (Yu et al., 2016). Three crystalline peaks located at $2\theta = 14.8^{\circ}$, 25.2° , and 20.3° for the three-HPCN/PANI composites are assigned to be the crystal planes of (011), (200), and (020) for emeraldine salt polyaniline, indicating the periodicity of the perpendicular and the parallel of the polymer chains, respectively, (Yu et al., 2013a).

The Raman spectra of HPCN7, HPCN8, and HPCN9 (**Figure 4B**) exhibit the strong D-peak at 1,344 cm $^{-1}$, representing disordered carbon confirmed with XRD results (Kudin et al., 2008). G-band at 1,597 cm $^{-1}$ indicates graphitic carbon with vibration of sp 2 C. The value of I_D/I_G for HPCN7, HPCN8, and HPCN9 is 1.04, 1.03, and 1.01, respectively. It indicates that the HPCN9 has relatively higher graphitized degree, offering good electric conductivity. There are other additional four characterization peaks for HPCN7/PANI, HPCN8/PANI, and HPCN9/PANI. The peak at 1,175 and 1,482 cm $^{-1}$ is assigned to in-plane C-H bending and C = N stretching of quinoid ring, respectively. At 1356 and 1,593 cm $^{-1}$, the peaks indicate protonated C-N stretching vibration and C-C

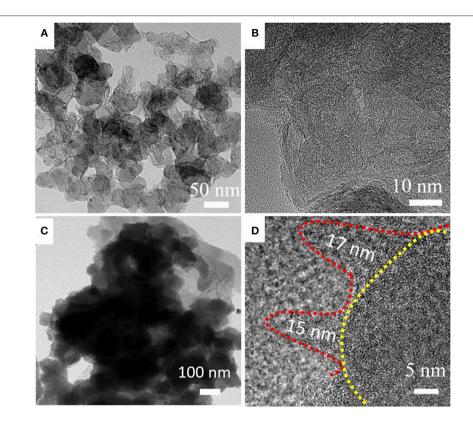


FIGURE 3 | Different magnification for TEM images of HPCN9 (A,B) and HPCN9/PANI (C,D).

stretching of benzenoid ring. It shows PANI nanorods in the emeraldine form (Yu et al., 2013a,b; Chen et al., 2016; Zheng et al., 2016).

The XPS spectra demonstrate the fact that the nitrogen atoms exist in the HPCN9 and HPCN9/PANI in Figure 4C observed the C, N, and O 1s peaks. The deconvoluted C 1s peaks of HPCN9 reveal 284.7 eV of the sp² C=C bond of graphitic carbon and 285.8 eV of sp3 C-C/C-H bonds while the one at 287.1 eV attributes to C=O/N-C=N bonds (Figure S1a). The concentration of nitrogen species is 2.4 at.% and 6.7 at.% for HPCN9 and HPCN9/PANI, respectively (Tables S1, S2). The N 1s spectra (Figures S1b,c) of HPCN9 are deconvoluted into three bands: 401.2, 399.8 and 398.6 eV, which is corresponding to quaternary N, pyrrole N and pyridine N, respectively (Li et al., 2015; Wang et al., 2015). It indicates the O/N functional groups originated form wheat flour and urea during the carbonization process. For HPCN9/PANI, three peaks centered at 401.3, 399.6, and 398.2 eV indicate the positively charged nitrogen atoms $(-NH^+ =)$, benzenoid amine $(-NH_-)$ and quinoid amine (-N=)in the deconvoluted N 1s spectra (Figure S1d), respectively (Yu et al., 2013a; Zhang Y. et al., 2015; Wang and Liu, 2017).

Figure 4D is the N₂ adsorption/desorption isotherms of the HPCN and HPCN/PANI. It can be seen that the isotherms of HPCN and HPCN/PANI are I/IV type adsorption/desorption. At the relative low pressure, there is a fast and distinct adsorption, while it shows slight hysteresis loop at P/P₀ of 0.3–1.0. This suggests that HPCN and HPCN/PANI contains micropores

and mesopores. In addition, the increment in adsorption quantity at P/P_0 of 1.0 is caused by the small amount of macropores. The specific surface area (**Figure S2**) follow the trend: HPCN9 (978 m²/g) > HPCN8 (965 m²/g) > HPCN7 (930 m²/g). HPCN9/PANI has superior surface area of 639 m²/g to HPCN7/PANI (580 m²/g) and HPCN8/PANI (602 m²/g), which is higher than the reported carbon materials and PANI hybrids (Liu L. et al., 2017; Yu et al., 2017), promising to achieve favorable capacitor performance. The decreased pore volumes and specific surface area suffer from pore blockage after coating PANI nanorods by the *in-situ* polymerization, while the average pore diameter of HPCN9/PANI is still 1.0 nm (inset in **Figure 3D**).

The electrochemical characterizations of the HPCN and HPCN/PANI electrodes are demonstrated by CV curves, GCD and EIS in a three-electrode setup based on the -0.2–0.8 V. Figure 5A presents the nearly rectangular CV curves of HPCN9 electrode with scanning rate of 5–200 mV/s. There is a slight distortion because of the interconnected hierarchical porous nanospheres and nitrogen atoms doping from urea, indicating the good rate performance. It exhibits the electrochemical double layer capacitive features. The CV curve of HPCN9 possesses the higher integrated areas than those of HPCN7 and HPCN8 at 100 mV/s (Figure 5B), revealing the higher charge storage capabilities of HPCN9. Therefore, the hierarchical porous HPCN can be the good scaffold for the PANI nanorods loading. The enhanced area of CV curves is attributed to

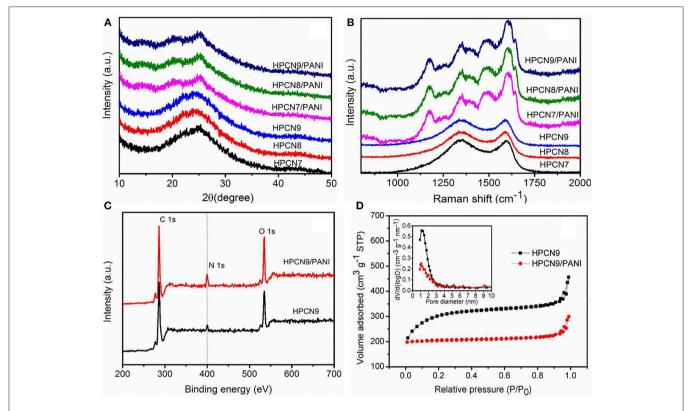


FIGURE 4 | (A) XRD patterns of HPCN7, HPCN8, HPCN9, HPCN9, HPCN8/PANI, and HPCN9/PANI composites. (B) Raman spectra for all the samples. XPS spectra (C) and N₂ sorption isotherm (D) (inset: pore size distribution) of HPCN9 and HPCN9/PANI.

the well-ordered porous HPCN/PANI structure. Two new pairs of intense peaks in HPCN7/PANI, HPCN8/PANI, and HPCN9/PANI are assigned to the redox reactions of PANI, implying the main chain change of PANI as semiconducting leucoemeraldine/conducting polaronic emeraldine and faradaic transformation of emeraldine/pernigraniline, respectively (Yu et al., 2013b). The HPCN9/PANI shows the higher specific capacitance than HPCN7/PANI and HPCN8/PANI based on the areas of the CV curves, consistent with the GCD plots (Figure 5C). Different from the symmetric triangle plot for HPCN, there are voltage plateau and longer discharge time in the GCD plots of HPCN/PANI at 1 A/g, suggesting the pseudocapacitive characteristics. Obviously, the HPCN9/PANI possesses the optimal capacitive performance owing to the longer discharge time. Therefore, capacity performance of electrodes increases with the addition of PANI nanorods confirming by the GCD and CV tests. The maximum specific capacitance (C_{sp}) of HPCN9, HPCN8, and HPCN7 obtained in Figure 5D is 168 F/g, 133 F/g, and 152 F/g, superior to the capacitance of previous published biomass-carbon electrodes (Zhang H. et al., 2015; Zhang Y. et al., 2015; Lei et al., 2016; Pang et al., 2016a,b). The HPCN9 shows the interconnected porous structure to help reducing the diffusion pathway of electrolyte ions and providing low-resistance to enhanced capability performances. The calculated C_{sp} of HPCN9/PANI, HPCN8/PANI, and HPCN7/PANI (Figure 5D) at 1 A/g is 783 F/g, 751 F/g and 710 F/g, respectively. **Table 1** is the comparison of specific capacitances of HPCN/PANI and previously reported carbon/PANI composites. The exceptional capacitance mainly arises from the synergic effect of pseudocapacitance and double-layer capacitance, due to the well-ordered PANI nanorods on the interconnected porous network structure. The nanometer size of PANI with "V-type" channels facilitates the large accessible surface area between electrolyte and active species for fast faradaic reactions and shorten diffusion pathway to ensure the effective utilization of PANI nanorods.

Figure 6A shows the Nyquist plots for HPCN and HPCN/PANI electrodes. HPCN7/PANI, HPCN8/PANI, and HPCN9/PANI electrodes exhibit small charge transfer resistance (R_{ct}) corresponding to equivalent circuit (Figure S3), which is 0.75, 0.68, and 0.51 Ω , respectively, higher than that of HPCN7 (0.42Ω) , HPCN8 (0.32Ω) , and HPCN9 (0.17Ω) , due to the PANI nanorods grown on the porous carbon nanospheres. The decreased Rct from HPCN7/PANI to HPCN9/PANI is attributed to the increased electrode/electrolyte interface area, facilitating the fast redox reactions in the as-prepared electrodes. Moreover, the almost straight line at low frequency of HPCN9/PANI plot shows ideal capacitive characteristic, indicating to the good rate performance. Apart from the high specific capacitance and small resistances, the HPCN, and HPCN/PANI electrodes also exhibit good cycling durability (Figure 6B). HPCN electrodes exhibits outstanding cycling behavior with losing

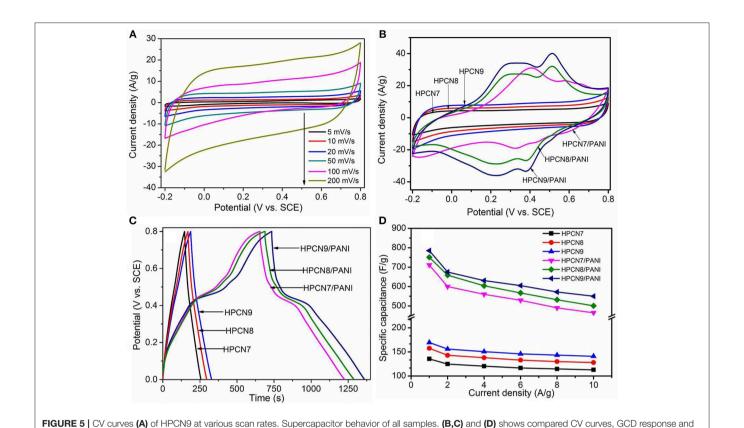


TABLE 1 | Comparison of the performances for hybrid PANI electrodes in aqueous electrolyte.

Materials	C _{sp} (F/g)	Weight (mg)	Current density	System	Cycle life	References
PANI/CNT	403.3	NA	1 A/g	3-electrode GCD	NA	Wu et al., 2017
Grapheme/PANI	446.2	NA	5 mV/s	2-electrode CV	88.7% (5,000 cycles at 2 A/g)	Liu L. et al., 2017
MnFe ₂ O ₄ /graphene/PANI	241	1.3	0.5mA/cm ²	3-electrode GCD	NA	Sankar and Selvan, 2015
Porous grapheme/PANI film	740	0.82	0.5 A/g	3-electrode GCD	87% (1,000 cycles at 10A/g)	Wang et al., 2015
Kenaf-carbon/PANI	628	2	0.1 A/g	3-electrode GCD	89.2% (1,000 cycles at 0.1A/g)	Lu et al., 2016
N-Graphene/PANI	514.3	7.4	1 A/g	3-electrode GCD	87.1% (1,000 cycles at 10 A/g)	Zou et al., 2018
Macroporous carbon/PANI	662	~2.5	1 A/g	3-electrode GCD	83% (7,000 cycles at 2 A/g)	Li et al., 2015
MoS ₂ /rGO/PANI	570	4-5	1 A/g	3-electrode GCD	78.6% (500 cycles at 1 A/g)	Bai et al., 2018
HPCN9/PANI	783	~2.0	1 A/g	3-electrode GCD	89.3% (5,000 cycles at 1 A/g)	This work

change in specific capacitance vs. current density of HPCN7, HPCN8, HPCN9, HPCN7/PANI, HPCN8/PANI, and HPCN9/PANI composites.

5% of initial capacitance over 5,000 cycles. HPCN9/PANI electrode remains 698 F/g and holds 89.3% of initial value after 5,000 cycles, while HPCN7/PANI and HPCN8/PANI show the capacitance retention of 85.1 and 86.5%, respectively. The fast capacitance decay may be caused by the collapse and swelling of PANI structure because of the doping/dedoping of electrolyte ions.

Furthermore, the HPCN9//HPCN9/PANI asymmetric supercapacitor (ASC) was fabricated by sandwiching a $\rm H_2SO_4/filter$ paper as the separator between negative (HPCN9) and positive electrode (HPCN9/PANI) (**Figure 7A**). The voltage window of HPCN9//HPCN9/PANI ASC device is 1.6 V. CV

curves of HPCN9//HPCN9/PANI ASC device (**Figure 7B**) maintain the good roughly rectangular shape at 200 mV/s. The GCD curves (**Figure 7C**) exhibit a slight non-linearity and almost symmetric characteristic especially at the low current density for ASC device, indicating the contribution of the redox reaction from PANI. The equivalent series resistance (ESR) of ASC device is $1.4\,\Omega$ (**Figure S4**), indicating a small contact resistance. The C_{sp} of HPCN9//HPCN9/PANI asymmetric supercapacitor is $81.2\,$ F/g at $1\,$ A/g (**Figure 7D**), and remains 69.5% retention at $8\,$ A/g.

To examine the long-term cycling stability of HPCN9/HPCN9/PANI ASC, GCD tests are measured to

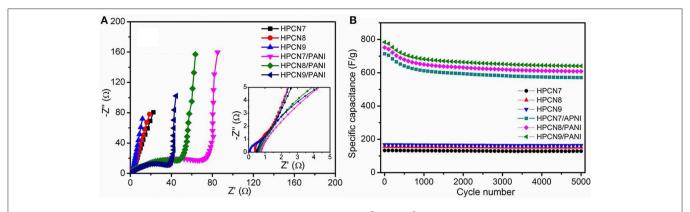


FIGURE 6 | Impedance spectra of HPCN and HPCN/PANI electrodes measured from 10⁵ Hz⁻10⁻² Hz (A) (inset: high frequency region). Capacitance retention of HPCN and HPCN/PANI electrodes over 5,000 cycles at 1 A/g (B).

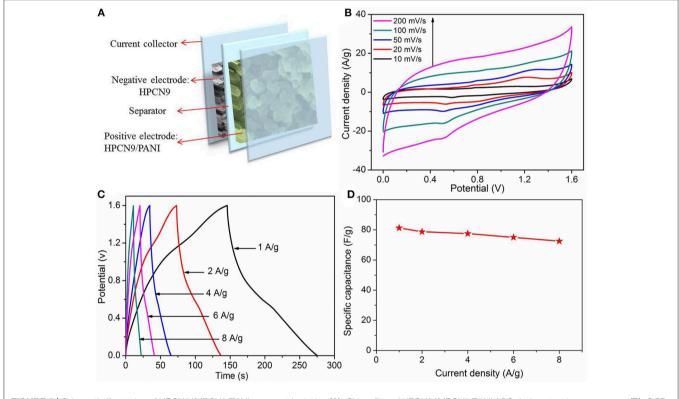


FIGURE 7 | Schematic illustration of HPCN9//HPCN9/PANI asymmetric device (A). CV profiles of HPCN9//HPCN9/PANI ASC device at various scan rates (B). GCD profiles of HPCN9//HPCN9/PANI ASC device (C). Specific capacitance of HPCN9//HPCN9/PANI ASC device vs. current densities (D).

the change of specific capacitance at 1 A/g (Figure 8a). HPCN9//HPCN9/PANI ASC shows 88.4% of initial capacitance after 10,000 cycling, lower than that of honeycomb-like porous carbon (HPC)//HPC/PANI (91.6% retention after 5,000 cycles) (Yu et al., 2016), due to the mechanical degradation of PANI in the acid electrolyte. However, the value is higher than graphene/PANI//graphene/RuO $_2$ ASC (30% decay over 2500 cycles) (Zhang et al., 2011) and activated graphene//PANI/MnO $_2$ /carbon cloth ASC (30% loss of initial value after 5,000 cycles) (Zhao et al., 2015). Figure 8b displays

the Ragone plot of HPCN9//HPCN9/PANI ASC, which has the highest energy density of 31.2 Wh/kg at 860 W/kg and retains that value of 25.1 Wh/kg at 6.88 kW/kg. As far as authors know, the results are higher than recently reported AC//AC fiber/PANI (20 Wh/kg, 2.1 kW/kg) (Salinas-Torres et al., 2013), AC//SiC-N-MnO₂ (30.06 Wh/kg, 0.11 kW/kg) (Kim and Kim, 2014), mesoporous carbon/PANI (23.8 Wh/kg, 0.21 kW/kg) (Cai et al., 2010), AC/CNT//graphene/MnO₂/CNT (27 Wh/kg, 7.8 kW/kg) (Cheng et al., 2013), graphene//MnO₂ (25.2 Wh/kg, 0.1 kW/kg) (Cao et al., 2013), and MnO₂/graphene// grapheme

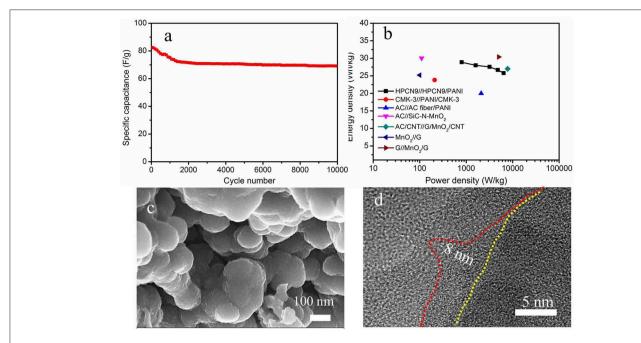


FIGURE 8 | (a) Cycling performance after 10,000 cycles and (b) Ragone plots for HPCN9//HPCN9/PANI ASC device and other devices in the literatures. (c) SEM image and (d) high-resolution TEM image of HPCN9/PANI in ASC device after 10,000 cycling.

(30.4 Wh/kg, 5 kW/kg) (Wu et al., 2010). Furthermore, the morphology of ASC device is investigated after 10,000 cycles. The nanospheres of HPCN9 (Figure S5) still stack with each other and form a porous network structure after 10,000 cycles. Obviously, HPCN9/PANI (Figure 8c) remains well-constructed porous network structure with advantage for high efficient ion diffusion. The length of PANI nanorods decreases to be ~8 nm owing to the degration during the long cycling process (Figure 8d). The excellent electrochemical performances of HPCN9//HPCN9/PANI ASC arise from the unique structure of well-ordered PANI nanorods grown on the hierarchical interconnected porous HPCN. Nitrogen heteroatom in HPCN enhance the surface wettability and active sites for electrolyte ions. The micropores in HPCN9 can offer high available interfacial areas; the mesopores make ions with high mobility to drift into the internal regions by efficient diffusion channels, while the interconnected network provides the macropores as the ion-buffering reservoirs, contributing to the excellent rate capacity. Moreover, the nanoscale PANI with high pseudocapacitance enhances supercapacitor performances of the integrated asymmetric device. Therefore, the synergistic effect of PANI and HPCN results in high electrochemical performances.

CONCLUSIONS

In summary, the interconnected hierarchical porous N-doped HPCN with high conductivity is successfully synthesized in this paper, starting from the easy accessible raw materials, such as sustainable wheat flour, urea and ZnCl₂. The prepared

HPCN exhibits high specific surface area of 930 m²/g with rational micro-mesopore distribution, which also delivers a specific capacitance of 168 F/g with remarkable stability (5% decay of initial value over 5,000 cycles). The well-ordered PANI nanorods deposited on HPCN9 displays high specific capacitance of 783 F/g. As-fabricated HPCN9//HPCN9/PANI ASC device delivers specific capacitance of 81.2 F/g, maximum energy density and power density, and 11.6% loss of original capacitance over 10,000 cycles. This work will provide a possibility of sustainable biomass materials to be the supercapacitor electrodes using the facile and low-cost process in the modern society.

DATA AVAILABILITY

All datasets generated for this study are included in the manuscript/Supplementary Files.

AUTHOR CONTRIBUTIONS

PY designed the work and wrote the paper. QW performance the experiments. LZ polished the english of this manuscript. YJ was responsible for the drafting.

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SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fchem. 2019.00455/full#supplementary-material

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Conflict of Interest Statement: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Highly Ordered Mesoporous NiCo₂O₄ as a High Performance Anode Material for Li-Ion Batteries

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Ren Q, Wu G, Xing W, Han J, Li P, Li B, Cheng J, Wu S, Zou R and Hu J (2019) Highly Ordered Mesoporous NiCo₂O₄ as a High Performance Anode Material for Li-lon Batteries. Front. Chem. 7:521. doi: 10.3389/fchem.2019.00521 The controlled synthesis of highly ordered mesoporous structure has attracted considerable attention in the field of electrochemistry because of its high specific surface area which can contribute the transportation of ions. Herein, a general nano-casting approach is proposed for synthesizing highly ordered mesoporous NiCo₂O₄ microspheres. The as-synthesized mesoporous NiCo₂O₄ microsphere materials with high Brunner-Emmett-Teller (BET) surface area (\sim 97.77 m²g⁻¹) and uniform pore size distribution around 4 nm exhibited a high initial discharge capacity of \sim 1,467 mAhg⁻¹, a good rate capability as well as cycling stability. The superior electrochemical performance was mainly because of the highly porous nature of NiCo₂O₄, which rendered volume expansion during the process of cycling and shortened lithium-ions transport pathways. These properties showcase the inherent potential for use of highly ordered mesoporous NiCo₂O₄ microspheres as a potential anode material for lithium-ion batteries in the future.

Keywords: highly ordered, mesoporous, NiCo₂O₄, lithium-ion batteries, nano-casting

INTRODUCTION

Lithium-ion batteries (Yoo et al., 2008; Pan et al., 2013) have been proven to be viable alternatives to traditional energy storage devices and are vital tools when coupled with emerging renewable energy sources (Lewis and Nocera, 2006; Song, 2006; Chheda et al., 2007) (i.e., wind, solar, *etc.*). However, current energy demands outpace what is commercial systems are capable of, leading to the development of next-generation lithium-ion batteries (Liu et al., 2012; Lu et al., 2018; Shen et al., 2018). Particularly, the electrode is vital for optimal electrochemical performance (Toupin et al., 2004; Jiang et al., 2012; Wang et al., 2012; Yang et al., 2019a); however, conventional anode materials (Courtel et al., 2011; Chen et al., 2013; Chang et al., 2014) such as graphite have low theoretical specific capacities (372 mAh g⁻¹) and fail to satisfy energy storage demands. Consequently, transition metal oxides (TMOs) (Yuan et al., 2014; Tabassum et al., 2018) have been proposed as viable alternatives, attributed to high energy densities, which result in capacities more than double of those observed with graphite. However, this capacity relies on the morphology and structure of the TMO, which can suffer from undesired volume expansion and collapse of the structure as the battery cycles, leading to catastrophic failure.

Recently, space designed nanostructures have been acknowledged as an effective strategy to remit the volume expansion as well as shorten the lithium-ion transport pathways by providing a larger specific surface area, including implementation of a porous network (Wen et al., 2007; Lou et al., 2008; Shen et al., 2012, 2014; Yuan et al., 2012; Qie et al., 2013; Yang et al., 2019b), mesopores structures. For example, mesoporous Co₃O₄ (Li et al., 2008), NiO (Yin et al., 2018), NiCo₂O₄ (Li et al., 2018), and SnO₂ (Han et al., 2019) have been fabricated and have shown good electrochemical performance. However, limited attention has been focused to study ternary systems such as NiCo₂O₄ despite a higher electrical conductivity and specific capacity owing to its enhanced chemical kinetics. Inspired by ammonium hydrogen carbonate-assisted solvothermal route to prepare Ni_{0.33}Co_{0.67}CO₃ microspheres (Li et al., 2013), they led to a recent breakthrough technique to form mesoporous microspheres, we present a modified structure design containing ordered mesopores to further improve the electrochemical performance of NiCo₂O₄.

Herein, we developed a template-assisted method to synthesize novel NiCo2O4 microspheres containing highly ordered mesoporous structures and nanoparticles to effectively alleviate the huge volume expansion and enhance the electrical conductivity. The synthesis process is schematically shown in Figure 1. Firstly, mesoporous silica (KIT-6) is synthesized as a template by a typical approach which is illustrated in the experiment section in detail. Then the template is immersed in the mixed solution of Ni(NO₃)₂ and Co(NO₃)₂ to introduce the Ni²⁺ and Co²⁺ to be filled into KIT-6. After a subsequent calcination step at 450°C under N₂ atmosphere, the NiCo2O4@KIT-6 is successfully prepared. Finally, NaOH solution is utilized to remove the template of KIT-6 in the NiCo₂O₄@KIT-6 and obtain mesoporous NiCo2O4 microspheres. When acted as an anode material for Li-ion batteries, mesoporous NiCo2O4 microsphere electrode exhibits the superior electrochemical performance, whose stable specific capacity was 430 mAhg⁻¹ after 100 cycles, which is better than that of the non-porous NiCo₂O₄ (270 mAhg⁻¹ after 100 cycles). The improved lithium storage performance mainly benefits from the rationally designed mesoporous structures of NiCo2O4. We believe that this versatile strategy could be extended to more ternary TMO materials for the development of high property electrode in LIBs.

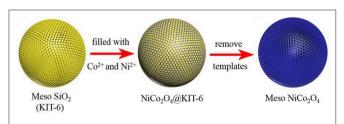


FIGURE 1 | Schematic illustration of the preparation for mesoporous ${\rm NiCo_2O_4}$ microspheres.

EXPERIMENTAL SECTION

Materials

All chemicals (analytical reagent grade) used in this work, including polyethylene oxide-polypropylene oxide-polyethylene oxide (PEO-PPO-PEO, P123, MW = 5.8 K), hydrochloric acid, n-butanol, tetraethyl orthosilicate (TEOS), $Co(NO_3)_2 \bullet 6H_2O$, $Ni(NO_3)_2 \bullet 6H_2O$ and ethanol were purchased from Sigma-Aldrich.

Material Synthesis

Synthesis of Mesoporous SiO₂ (KIT-6)

The typical synthetic process was as follows (Zhou et al., 2018): 4.75 g of P123 were dissolved in a mixed solution containing 163 mL of deionized (DI) water and 7.5 ml of concentrated hydrochloric acid under stirring at 35°C. Once the P123 was fully dissolved, 4.53 g of n-butanol were added. After 1 h, TEOS (9.675 g) were added into the above mixed solution. The solution was then stirred for an additional 24 h at 35°C, followed by another 24 h incubation at 35°C. Cooling the mixed solution to room temperature, the precipitates could be collected by centrifugation for 3 times and moved to a vacuum oven at 90°C for 12 h. Then, after calcining the collected deposit at 550°C for 6 h, white mesoporous SiO₂ was obtained.

Synthesis of Mesoporous NiCo₂O₄ Microspheres

In a simple process, $0.4\,g$ of KIT-6 were added to a solution containing $4\,\text{ml}$ of $1\,\text{M}$ Co(NO₃)₂·6H₂O and $2\,\text{ml}$ of $1\,\text{M}$ Ni(NO₃)₂·6H₂O in ethanol under stirring for $1.5\,\text{h}$ at room temperature. Then, the solution was heated at 70°C until the ethanol was completely evaporated, and the solid was calcined at 200°C for $4\,\text{h}$. Immediately following, $2\,\text{mL}$ of $1\,\text{M}$ Co(NO₃)₂·6H₂O and $1\,\text{mL}$ of Ni(NO₃)₂·6H₂O in ethanol were added following the previous steps and an additional calcination 450°C for $6\,\text{h}$. To obtain mesoporous NiCo₂O₄ microspheres, the powder was immersed in a $2\,\text{M}$ NaOH solution to etch away the KIT-6 templates. Then, the samples were collected by centrifugation, washed for $3\,\text{times}$ and moved to a vacuum oven at 60°C for $12\,\text{h}$. As a control, conventional NiCo₂O₄ microspheres were produced through the above-mentioned process without KIT-6 templates.

Materials Characterization

The mesoporous NiCo $_2$ O $_4$ microspheres were characterized by using a PANalytical X' Pert X-ray diffractometer (Holland), with Cu-K α radiation at 40 kV and 40 mA, selected-area electron diffraction (SAED), scanning electron microscope (SEM, S-4800) and transmission electron microscope (TEM, JEM-2100F). The N $_2$ adsorption/desorption isotherms were used to calculate the specific surface area and Barrett-Joyner-Halenda (BJH) equation was used to calculate the pore size distribution and average pore diameter.

RESULTS AND DISCUSSION

The mesoporous NiCo₂O₄ microspheres were prepared via nano-casting, with the crystalline structure and phase purity

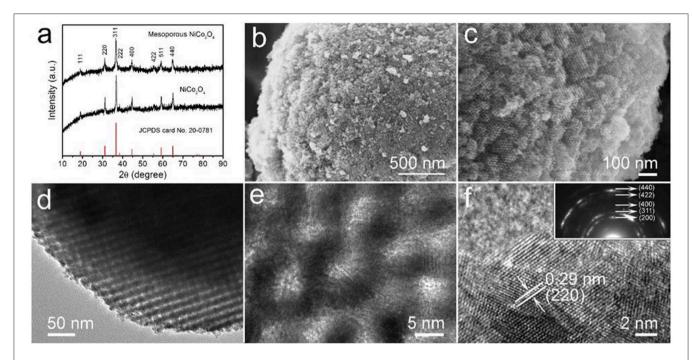


FIGURE 2 | (a) XRD patterns of mesoporous and non-porous NiCo₂O₄. (b,c) high magnification SEM images of mesoporous NiCo₂O₄. (d) TEM image and (e,f) high-resolution TEM image of mesoporous NiCo₂O₄. Inset in (f) shows the corresponding SAED pattern.

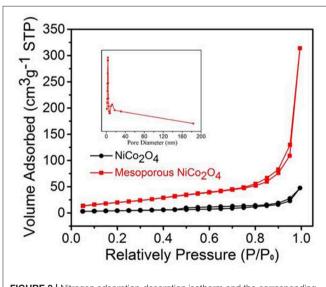


FIGURE 3 Nitrogen adsorption-desorption isotherm and the corresponding pore size distribution of ordinary $NiCo_2O_4$ and mesoporous $NiCo_2O_4$.

characterized by X-ray diffraction (XRD). **Figure 2a** compares the diffraction patterns of both mesoporous and non-porous NiCo₂O₄ microspheres, showing eight obvious peaks at 2θ values of 18.9, 31.1, 36.7, 38.4, 44.6, 55.4, 59.1, and 64.9 for the (111), (220), (311), (222), (400), (422), (511), and (440) planes, respectively, which consist with the cubic spinel NiCo₂O₄ (JCPDS No.20-0781)without any apparent impurities.

The morphology and structure of obtained NiCo₂O₄are elucidated by SEM and TEM, as shown in Figures 2b,c, the surface morphology of the mesoporous microspheres, when compared to nonporous structures (Figure S1), is significantly rougher with highly ordered, uniform pores. This suggests that the polymeric precursor was fully injected within the KIT-6 microspheres, allowing the continuity of the mesoporous structure in subsequent deposition reactions. The highly ordered pores of the NiCo2O4 microspheres are clearly revealed with a pore size of ~4 nm as shown by high-resolution TEM in Figures 2d,e. Additionally, in Figure 2f, the measured interplanar distance was found to be 0.29 nm, which aligns well with the (220) planes of spinel NiCo2O4. It is worth noting that well-defined diffraction rings were presented by the SAED pattern (Inset in Figure 2f), which correspond to the (440), (422), (400), (311), and (200) planes. The polycrystalline diffraction rings are in accordance with the result from the XRD pattern.

The pore diameter distribution and specific surface area of mesoporous $NiCo_2O_4$ samples were determined via N_2 adsorption-desorption measurements. The result of specific surface area was calculated from the isotherms (**Figure 3**) was 97.77 m²g⁻¹ for mesoporous $NiCo_2O_4$ microspheres, while the non-porous $NiCo_2O_4$ microspheres were 26.63 m²g⁻¹. Additionally, the mesoporous structure was further analyzed by pore diameter distribution in the inset of **Figure 3**. $NiCo_2O_4$ microspheres displayed a pore volume (0.494 cm³g⁻¹) with an average pore diameter of 3.416 nm. Ascribed to this special microsphere structure, the mesoporous structure could shorten the diffusion paths for lithium ions and provided buffering space to adapt

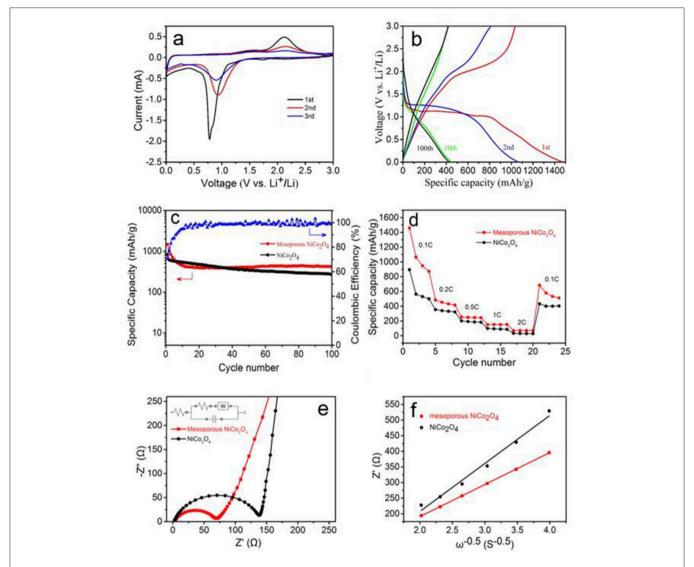


FIGURE 4 | First three consecutive CV curves of mesoporous $NiCo_2O_4$ (a), galvanostatic discharge and charge profiles for 1st, 2nd,10th, 100th cycles of mesoporous $NiCo_2O_4$ (b) at the current densities of 100 mA.g^{-1} , cycling performance of ordinary $NiCo_2O_4$ and mesoporous $NiCo_2O_4$ at the current densities of 100 mAh.g^{-1} (c), rate performances for ordinary $NiCo_2O_4$ and mesoporous $NiCo_2O_4$ at various current densities (d). EIS pattern of ordinary $NiCo_2O_4$ and mesoporous $NiCo_2O_4$ (e). The typical plots for Z' vs. $\omega^{-0.5}$ for the mesoporous $NiCo_2O_4$ (f).

the volume expansion during the process of Li⁺ insertion and extraction.

To confirm whether the mesoporous $NiCo_2O_4$ microspheres would be applicable as the anode materials in lithium-ion batteries, the as-prepared products were further investigated using cyclic voltammetry (CV), where **Figure 4a** exhibits the first three cycles of the mesoporous $NiCo_2O_4$ microspheres. In the 1st cycle, one dominant peak at $0.8\,V$ could be assigned to the decomposition and reduction of Ni and Co ions. Meanwhile, the anodic peaks at approximately $2.1\,V$ could be owing to the oxidation reaction of metallic Ni and Co to NiO and CoO. In subsequent tests, the cathodic peak broadened and shifted to $1.0\,V$. According to the analysis of the CV curves and previous literature reports,

the Li reactions for mesoporous NiCo₂O₄ materials are

$$NiCo_2O_4 + 8Li^+ + 8e^- = Ni + 2Co + 4Li_2O$$
 (1)

$$Ni + Li_2O = NiO + 2Li^+ + 2e^-$$
 (2)

$$2Co + 2Li_2O = 2CoO + 4Li^+ + 4e^-$$
 (3)

$$2\text{CoO} + 2/3\text{Li}_2\text{O} = 2/3\text{Co}_3\text{O}_4 + 4/3\text{Li}^+ + 4/3\text{e}^-$$
 (4)

Galvanostatic tests were executed to ensure the influence of highly ordered mesoporous NiCo₂O₄ samples on the specific capacity values and capacity retention. The 1st, 2nd, 10th, and 100th cycles of the galvanostatic charge and discharge curves for mesoporous samples, at a current of 100 mA.g⁻¹, are shown

in **Figure 4b**. A long voltage plateau was showed in the initial discharge curve between 0.7 and 1.2 V, corresponding to the strong reduction peak that appeared during the first cathodic CV scan. The initial charge capacity for the mesoporous NiCo₂O₄ microspheres was \sim 1467 mAhg $^{-1}$, which is markedly higher than the non-porous NiCo₂O₄ microspheres (\sim 820 mAhg $^{-1}$, **Figure S2**); however, this decreased to 1,060 mAhg $^{-1}$ after the 2nd discharge. The irreversible capacity increase during the 1st charge may be due to the generation of a solid electrolyte interface (SEI) layer.

A comparison of the specific capacity values obtained for non-porous NiCo2O4 and mesoporous NiCo2O4 over 100 cycles plotted is shown in Figure 4c. The non-porous NiCo₂O₄ suffers the most severe capacity fading with capacity values decreasing to 270 mAhg⁻¹ after 100 cycles, while the capacity retention was improved for mesoporous NiCo₂O₄ microspheres, obtaining capacity values of 430 mAhg⁻¹ after 100 cycles. The significant increase in the capacities for mesoporous NiCo2O4 compared to ordinary NiCo2O4 is attributed to the inherent properties of the mesoporous structure. Nevertheless, the final capacity is relatively low compared to the initial capacity, which may be attributed to the aperture being too small to relieve the expansion of the active material completely (Bhaway et al., 2017). For conversion-mode materials, the mesoporous NiCo₂O₄ provides particularly high buffering space, to adapt the large volume expansion during the process of Li⁺ insertion/extraction and shorten the diffusion paths for lithium ions due to the interconnected architectures (Figure S3). Moreover, the coulombic efficiency for mesoporous NiCo₂O₄ over 100 cycles is also shown in Figure 4c. The initial coulombic efficiency is quite low (\sim 70%); however, the efficiency remains >95% after the 10th cycle. The rate performance of ordinary NiCo₂O₄ microspheres and mesoporous NiCo₂O₄ microspheres at various current densities were then compared in Figure 4d. The mesoporous NiCo₂O₄ microsphere electrode exhibits high initial discharge capacity and the capacity was recession with the increase of current density. However, the mesoporous NiCo₂O₄ microsphere electrode exhibited a higher capacity and rate of lithium-ion storage than the non-porous NiCo2O4 microsphere electrode.

To further investigate the mechanism for the improved electrochemical performance of the mesoporous NiCo₂O₄ electrochemical impedance measurements (Figure 4e) and a fitting process (Figure S4) were measured containing the mesoporous NiCo₂O₄ electrode and ordinary NiCo₂O₄. As shown in Figure 4e, a semicircle and a straight line were acquired in the high frequency part and low frequency part, respectively. The intersection point from the curve in the high frequency part is on behalf of the electrolyte resistance. Moreover, the high frequency semicircle corresponds to the charge transfer resistance and the low frequency region with an inclined line represents the process of Li-ion diffusion. The initial value for charge transfer resistance is 66Ω , which is far less than the ordinary $NiCo_2O_4$ (134 Ω , Table S1), which could be related to the more effective ion and electron transfer in the interface of electrolyte and active material, so that the cell has improved electrode reaction kinetics and a better cell cycling results.

TABLE 1 | Warburg factor (σ) and diffusion coefficient (D_{LI}^+) of sample ordinary $NiCo_2O_4$ and mesoporous $NiCo_2O_4$.

Materials	σ (Ω s ^{-0.5})	D _{Li} (cm ² s ⁻¹)
Ordinary NiCo ₂ O ₄	153.78	1.64×10^{-12}
Mesoporous NiCo ₂ O ₄	102.48	2.46×10^{-12}

Moreover, the diffusion coefficient of the lithium ions (D_{Li}^+) can be confirmed in accordance with the following equation:

$$D_{Li^{+}} = \frac{0.5R^{2}T^{2}}{A^{2}F^{4}c^{2}\sigma_{\omega}^{2}}$$

Where R = gas constant, T = absolute temperature, A = surface area of the electrode, F = Faraday constant, c = concentration of Li+ in the material, and $\sigma = Warburg$ factor obeying the following relationship:

$$Z_{Re} = R_S + R_{ct} + \sigma \omega^{-0.5}$$

Where Z_{Re} is the real part of impedance, thus ω is the angular frequency at low frequency. The linear relationship of Z_{Re} and $\omega^{-0.5}$ is shown in **Figure 4f**, with the slope of the fitted straight line indicating the value of σ . **Table 1** revealed the calculated values of σ and D_{Li}^+ , where it can be clearly seen that the mesoporous NiCo₂O₄ exhibits a higher value of D_{Li}^+ than nonporous NiCo₂O₄.

CONCLUSION

Highly ordered mesoporous $NiCo_2O_4$ microspheres with a honeycomb-like structure, were synthesized via a nano-casting method. The mesoporous $NiCo_2O_4$ electrode possesses a high initial discharge capacity of $\sim 1,467$ mAh.g $^{-1}$ at 100 mAg $^{-1}$ and it exhibited both a high surface area and good rate capability. Such high electrochemical performance is due to its excellent surface area of mesoporous $NiCo_2O_4$ and the rapid ion transport in the electrolyte/electrode interface. This work may open a new sight in the synthesis of excellent Li-storage electrode materials and show an application in a promising candidate for Li-ion batteries.

DATA AVAILABILITY

The raw data supporting the conclusions of this manuscript will be made available by the authors, without undue reservation, to any qualified researcher. Requests to access the datasets should be directed to hu.junqing@dhu.edu.cn.

AUTHOR CONTRIBUTIONS

GW, BL, and JHu designed the project. QR, WX, JHa, PL, JC, SW, and RZ carried out the experiment and performed the experimental data analysis. QR, GW, and WX wrote the paper. BL revised the manuscript. All authors contributed to discussion of the results.

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SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fchem. 2019.00521/full#supplementary-material

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Conflict of Interest Statement: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Corrigendum: Highly Ordered Mesoporous NiCo₂O₄ as a High Performance Anode Material for Li-Ion Batteries

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In the original article, the author order list was incorrectly showed as Guangyu Wu^{1*†}, Qilong Ren^{2†}, Weinan Xing^{2*}, Jiangang Han², Pingping Li², Bo Li^{3*}, Junye Cheng⁴, Shuilin Wu⁴, Rujia Zou¹, Junqing Hu^{1*}. The correct author order's list is Qilong Ren^{1†}, Guangyu Wu^{2*†}, Weinan Xing^{2*}, Jiangang Han², Pingping Li², Bo Li^{3*}, Junye Cheng⁴, Shuilin Wu⁴, Rujia Zou¹, Junqing Hu^{1*}.

In the published article, reflecting the above correction, there was an error with affiliations "1" and "2". Instead of appearing as "1 College of Biology and the Environment, Nanjing Forestry University, Nanjing, China" and "2 State Key Laboratory for Modification of Chemical Fibers and Polymer Materials, College of Materials Science and Engineering, Donghua University, Shanghai, China," they should be reversed to appear as "1 State Key Laboratory for Modification of Chemical Fibers and Polymer Materials, College of Materials Science and Engineering, Donghua University, Shanghai, China" and "2 College of Biology and the Environment, Nanjing Forestry University, Nanjing, China".

Furthermore, there was an error in affiliation "4". Instead of "Department of Materials Science and Engineering, Center of Super-Diamond and Advanced Films, City University of Hong Kong, Hong Kong, China," it should be "Center of Super-Diamond and Advanced Films, Department of Materials Science and Engineering, City University of Hong Kong, Hong Kong, China".

The authors apologize for this error and state that this does not change the scientific conclusions of the article in any way. The original article has been updated.

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Liquid Phase Exfoliated Hexagonal Boron Nitride/Graphene Heterostructure Based Electrode Toward Asymmetric Supercapacitor Application

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Zheng X, Wang G, Huang F, Liu H, Gong C, Wen S, Hu Y, Zheng G and Chen D (2019) Liquid Phase Exfoliated Hexagonal Boron Nitride/Graphene Heterostructure Based Electrode Toward Asymmetric Supercapacitor Application. Front. Chem. 7:544. doi: 10.3389/fchem.2019.00544 In this paper, owing to the electrostatic interaction between graphene and h-BN, a facile liquid phase exfoliation method was carried out to fabricate h-BN/graphene based van der Waals heterostructure nanocomposites without additional chemical cross-linkers. The physicochemical properties of as-prepared composites were characterized by several electron microscopic and spectroscopic measurements. The h-BN/graphene heterostructure composites were employed to use as the anodes of asymmetric supercapacitor, and exhibited exceptional capacitive performance due to their synergistic effects. It is expected that the as-prepared h-BN/graphene materials can boost scalable heterostructure electrodes in supercapacitors, and our liquid phase exfoliation method can be used for the construction of the other energy storage and electronics.

Keywords: heterostructure, h-BN, graphene, asymmetric supercapacitor, liquid phase exfoliation

INTRODUCTION

Graphene, as one of the most important representative of 2D nanomaterials, has been a research hotspot in recent years (Kong et al., 2017). It has special Dirac electronic properties (Loan et al., 2014), high carrier migration rate (Morozov et al., 2008), excellent thermal conductivity and mechanical properties (Balandin et al., 2008; Kong et al., 2017), and also been favored by the industry, academia and research institutes. Nevertheless, graphene is a zero band gap material, and its conducting and valence band interlace at the Dirac point. Therefore, the major dilemma to promote the application of graphene in electronic devices is the expansion of band gap. To process with this challenge, researchers have come up with many techniques to expand the bandgap of graphene, including the preparation of graphene nanoribbons (Jiao et al., 2009; Wang and Dai, 2010), nanomesh (Jingwei et al., 2010), and the chemical modification (Li et al., 2011). However, physical etching or chemical reaction would inevitably lead impurities into the boundary or surface of graphene, and greatly reduce the carrier mobility of grapheme (Liao et al., 2014).

Hexagonal Boron Nitride (h-BN) is defined as "white graphene" or "graphene-like" Boron Nitride, with an approximate honeycomb lattice formed by sp2 hybridization and a band gap of 5.9 eV (Wang et al., 2016). Because of its broad band gap, h-BN can be applied in prospects of spintronics, energy storage and composite materials. Because the h-BN and graphene have a rare low mismatched lattice constant, researchers have also revealed new features that the h-BN/graphene heterostructure can regulate the intrinsic electronic structure (Tran et al., 2016). Compared with the single-layer graphene, the carrier mobility (140,000 cm²/Vs) of the h-BN/graphene heterostructure film prepared by chemical vapor deposition method is 3.5 times higher than that of the single-layer graphene film (40,000 cm²/Vs) (Wang et al., 2013). Besides, the h-BN/graphene heterostructure was proved to have great potential value for application in energy storage devices, like Li-ion battery (Pomerantseva and Gogotsi, 2017; Wu et al., 2017; Li et al., 2018). Researchers also added the h-BN/Graphene heterostructure material into PVA fiber, greatly enhancing the mechanical properties of the composite fiber and increasing the conductivity to 3 S/m, so as to obtain the high-strength conductive composite fiber (Boland et al., 2016). Thus, combining graphene with other 2D materials (such as h-BN) to form heterostructure is bound to greatly expand the research scope of this field like a "snowball."

At present, large-scale preparation of high-quality h-BN/graphene heterostructure materials is still a recognized problem. From the preparation methods for h-BN/graphene heterostructure, it can be divided into two main modes: one is to grow graphene and h-BN on the substrate surface through CVD (chemical vapor deposition) method, and then transfer and mechanical superposition; the other is to directly use CVD method to grow graphene on substrate and then continue to grow h-BN on the surface of graphene, while this method needs to investigate the lattice mismatch problem. It is noted that the CVD method can ensure integrality of h-BN/graphene heterostructure, but the reaction condition is extremely harsh (usually requires high temperature vacuum environment), the heterostructure size is limited and the cost is high, so it's insufficient to meet the needs of practical application. Therefore, an effective preparation method is urgently needed to make up for the shortcomings of the CVD method to prepare the h-BN/graphene heterostructure materials.

As our best knowledge, liquid phase exfoliation method has been rarely carried out to prepare h-BN/graphene heterostructure. Nevertheless, some investigators have attempted to use this chemical method to create heterostructures, like graphene-black phosphorous-graphene sandwich heterostructure (Sun et al., 2015), metal oxide heterostructures (Xu et al., 2016, 2019; Mahmood et al., 2018; Wan et al., 2018), and (layered double hydroxide) LDH/rGO heterostructure (Ge et al., 2016) which are served as the electrodes in energy storage component. Compared with the heterostructure prepared by CVD method, the liquid phase exfoliation process is simpler and cheaper, and has a broader development prospect.

In this paper, we used the glycerol/urea system in graphene and h-BN exfoliation. The smaller h-BN nanosheets were

attached on bigger graphene through ultrasonic assistant. Based on a certain amount of space size differences, the phenomenon of reunification in h-BN or graphene can be effectively prevented under the action of electrostatic force. Furthermore, the h-BN/graphene heterostructure system prepared in this work can be stably dispersed in organic solution, and the system can maintain long-term stability. Moreover, the h-BN/graphene heterostructure materials with different mass ratios in application of supercapacitors is studied in detail. As a result, the h-BN/graphene heterostructure materials show the maximum capacitance of 134 F/g and good cycling stability (96 % of the initial capacitance after 10,000 cycles at 10 A/g). Meanwhile, the assembled asymmertic supercapacitor (ASc) exhibits maximum energy density of 2.05 Wh/kg at high power density of 1998.5 W/kg.

EXPERIMENTAL SECTION

Materials Preparation

Graphite powder (300 mesh, purity>95%, XFNANO Materials) or h-BN powder (1 um, purity>98%, Sigma-Aldrich) were dissolved in the urea/glycerol (molar ratio = 2:1) dispersion. After that, 200 mL of the graphite or h-BN dispersion were transferred to a 800 mL flat bottom beaker, under which graphite or h-BN powder were exfoliated and dispersed through mechanical stirring at 800 rpm for 24 h. Then, the obtained products were evenly transferred to a 50 ml centrifuge tube, then centrifuged for 25 min at 5,000 rpm. The top half of the centrifuged graphite or h-BN dispersion were collected and redispersed in DMF, followed by filtration and ultrasonic washing with large amounts of DMF and ethanol, and drying in vacuum oven at 60°C. The yield of graphene or h-BN was decided by taking off the mass of the residual solid (Zheng et al., 2018).

The graphene/DMF and h-BN/DMF dispersion solution were mixed together with a certain mass ratio (the mass content ratio of graphene and h-BN was 1:2, 1:1, 2:1, respectively). The resulting mixed solution was ultrasonic for 30 min, then stirred at room temperature for 24 h and centrifuged at 1,000 rpm for 30 min. The upper liquid was discarded, and the solid precipitation was finally obtained, namely, h-BN/grapheme (BN/G) heterostructure materials.

Characterization

Transmission electron microscopy (TEM) and high resolution transmission electron microscopy (HRTEM) images were obtained using a JEM-2001F (JEOL, 200 kV primary beam) equipped with a Gatan CCD camera. The morphology of the samples was observed by using S-4800 (Hitachi, accelerating voltage of 25 KV) cold field emission scanning electron microscope (FESEM). The crystal structure of heterostructure was analyzed by D8 Advance X-ray diffraction systems (Bruker, $\lambda=0.154056\,\mathrm{nm}$). Raman spectra of the samples were tested by an InVia (Renishaw, UK) spectrometer to reflect the composition equipped by a 633 nm laser. The thickness of all samples was also analyzed by MFP-3D-SA AFM (AsylumResearch, USA) using a tapping mode at a scan rate of 1 Hz.

Electrode Preparation and Electrochemical

The BN/G working electrodes were prepared by mixing 90 wt.% active material (BN/G heterostructure materials) and 10 wt.% polyvinylidene fluoride (PVDF) in NMP solvent to form a slurry. Then the slurry was coated onto a clean Ni mesh (current collector) and dried in a vacuum oven at 60 °C for 24 h. The counter electrode was the activated carbon (AC, SSA = 1,800(± 100) m²/g, purity>94.2%, XFNANO Materials). The counter electrodes were prepared via the same method as the above working electrodes. The loading mass of each electrode was about 0.15 mg/cm². Microporous polypropylene and 2 M KOH solution were used as the separator and electrolyte, respectively.

The electrochemical performance of samples was measured on the CHI660E (Chenhua, China) electrochemical workstation. Cyclic voltammetry (CV) tests were carried out at the scan rate of 10~200 mV/s. Galvanostatic charge-discharge (GCD) tests were performed at various current densities from 0.5 to 10 A/g. Electrochemical impedance spectroscopy (EIS) was employed in a frequency from 0.01 Hz to 100 kHz at an amplitude of 5 mV. All the related electrochemical tests were performed at room temperature. Specific capacity of the BN/G in two-electrode was calculated from Equations (1) and (2) (Wang et al., 2014):

$$C = \frac{\int I_1 dV}{\text{sm}\Delta V}$$

$$C = \frac{I_2 t}{\text{m}\Delta V}$$
(2)

$$C = \frac{I_2 t}{m\Delta V} \tag{2}$$

Where I represents the discharged current (A), s is the scanning rate (V/s), Δt and ΔV are the discharged time (s) and the voltage drop upon discharging, respectively, and m is the mass of the electroactive materials (g). The energy density (E, Wh/kg) and the power density (P, W/kg) of the BN/G//AC were calculated based on the following Equations (3) and (4) (Balogun et al., 2016):

$$E = 0.5CV^2/3.6 (3)$$

$$E = 0.5CV^{2}/3.6$$
 (3)
$$P = \frac{E \times 3600}{t}$$
 (4)

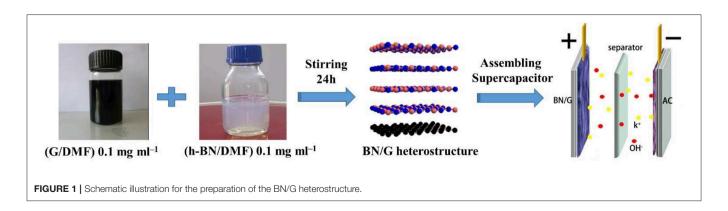
Where C represents specific capacity of the capacitor (F/g) calculated according to Equation (2), Δt and ΔV are the discharged time (s) and the voltage drop upon discharging, respectively.

RESULTS AND DISCUSSION

Figure 1 illustrates the preparation of the BN/G heterostructure. The graphene/DMF and h-BN/DMF dilute solution were added into the flat bottom beaker, respectively. Then the mixture was stirred to force the exfoliated h-BN nanosheets entering into the graphene layers to form heterostructure through π - π accumulation. Firstly, the morphology and structure of as-prepared graphene were characterized to verify the effectiveness of glycerol/urea liquid phase exfoliation system. In this work, due to the effectiveness of the exfoliation system, graphene/DMF dispersion solution was randomly diluted to a certain concentration to observe its micromorphology through TEM. As shown in Figure 2a, the graphene exhibited a dispersive lamellar distribution under a low magnification, whilst the unique wavy lattice fringes of graphene were further observed in the high magnification (Figure 2b). and these small lattice fringe is peculiar to the crystal of graphene material. At the same time, dotted impurities can be observed, which is most likely due to the non-covalently modified π - π accumulation effect formed by the interaction of urea or solvent with graphene in the glycerol/urea system (Chen et al., 2018). The selective fast fourier transform (FFT) analysis of the partial amplification of graphene in Figure 2b revealed the unique hexagonal pattern of electron diffraction in the few-layer of graphene. This result can clearly show the successful exfoliation of graphite (Paton et al., 2014).

In order to further observe the graphene prepared by the glycerol/urea system mentioned above, the graphene/DMF dispersion samples were analyzed with the SEM morphology. Figure S1a was the dispersion diagram of graphene after exfoliation, comparative measurements on scale bar of 1 um suggested that the size of graphene was close to 6 um. In addition, according to the morphology at high magnification (Figure S1b), the edges of graphene sheets were corrugated, and there were obvious upwarp, verifing the successful exfoliation of graphite.

We also used AFM to conduct random sample analysis of the exfoliated graphene, which was compared with the sampling method of TEM: the sample to be tested was dripped with pipette gun to the newly prepared mica film after vacuum dust removal. It can be observed the 2D morphology of typical graphene in the tapping mode from Figure S2. The size of the graphene lamella



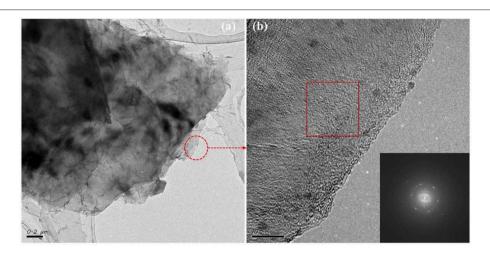


FIGURE 2 | The TEM (a) and HRTEM (b) images of graphene, the inset is fast fourier transform (FFT) image.

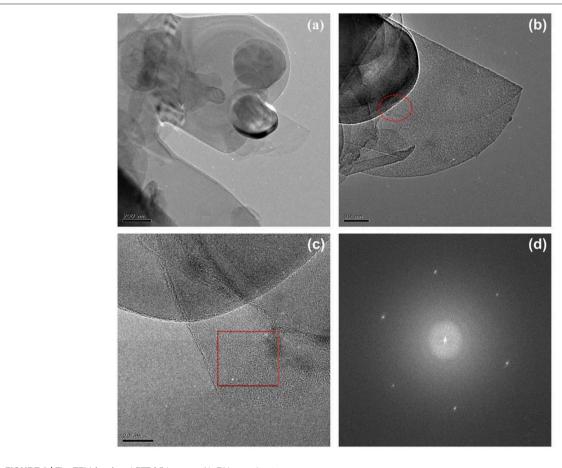
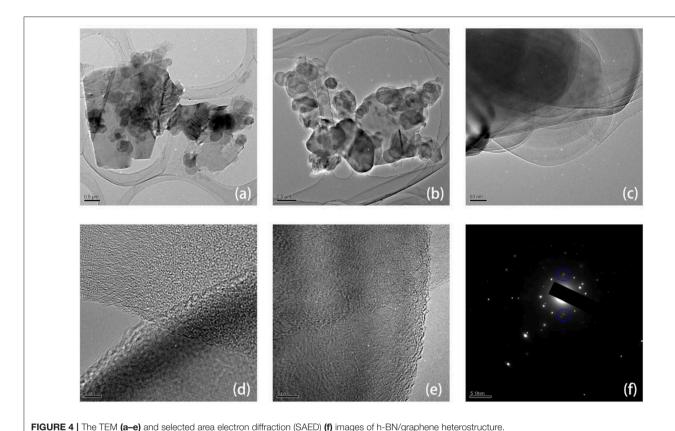


FIGURE 3 | The TEM (a-c) and FFT (d) images of h-BN nanosheets.

was also more than 5 um, which as similar with the observed size of TEM and SEM. Based on the theoretical thickness of graphene (0.34 nm), the thickness of two adjacent areas in view of **Figure S2** is about 0.68 nm (Pattammattel and Kumar, 2015). This value indicated that the as-prepared graphene was close to

double-layer, showing the exfoliated graphene by glycerol/urea system was few-layer.

To test the universality of glycerol/urea in the above system, we used the same process to treat other 2D material, such as h-BN, and also obtained h-BN/DMF dispersion solution.

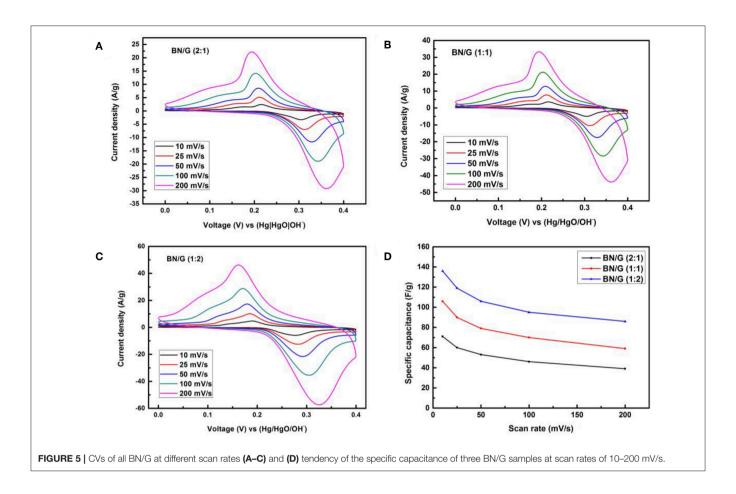


Then the h-BN samples were observed by TEM. As shown in Figure 3, it can be seen that the h-BN nanosheets were stacked on top of each other, and their sizes were below 1 um, much smaller than the size of graphene. From the HRTEM images (Figures 3b,c), it can be preliminarily concluded that h-BN powders were exfoliated into nanosheets. Combined with the FFT image in Figure 3d, the obtained h-BN lamination belongs to few-layer, which also proves the availability of glycerol/urea system (Varrla et al., 2015).

Figure S3 is the SEM images of h-BN nanosheets. The white hexagonal circular lamella in **Figure S3b** is h-BN nanosheet with a size of <1 um, which is consistent with the intuitive size of TEM photographs. **Figure S3c** shows that h-BN nanosheet have obvious vertical stratification, indicating that h-BN raw powder is peeled into h-BN nanosheet. **Figure S4** shows the AFM diagram of h-BN sample, the thickness of the two adjacent white crystals is about 0.7 nm, which is in line with the theoretical value of the double-layer h-BN nanosheet (Kim et al., 2011; Tran et al., 2016).

To understand the crystal structure characteristics of the as-prepared BN/G heterostructure samples, XRD analysis was performed in **Figure S5**. It can be concluded that the graphene has extremely sharp diffraction peak at 26.5° , and h-BN has obvious diffraction peak at 26.7° , which is mainly reflected by the relatively small layer spacing difference between h-BN and graphene. The (002) crystal faces of graphene and h-BN still show no obvious deviation, implying that the formation of heterostructure is only a physical stacking process.

Figure S6 shows the typical Raman absorption peaks of h-BN/graphene, h-BN and graphene, such as D peak (~1,331 cm^{-1}) and G peak (\sim 1,578 cm^{-1}), which are shown in Graphene and BN/G, respectively, demonstrating the presence of graphene in BN/G heterostructure. Due to the strong photoluminescence background of h-BN, the photoluminescence background shown in the BN/G region can be attributed to the defect states of h-BN, including defects along grain boundaries (Li et al., 2012). The heterostructure of BN/G was determined by HRTEM and SAED. Figures 4a,b depicted two BN/G heterostructure regions, in which the larger graphene sheet was covered by the smaller h-BN nanosheets. This structure size is in accordance with the previous TEM results of h-BN and graphene. The HRTEM image in Figures 4c-e further proved a certain difference between exfoliated h-BN and graphene on the interface edge of the BN/G heterostructure, and the lattice fringe of the two structures was particularly obvious. Figure 4f is the SAED result of lattice fringe corresponding to BN/G heterostructure. From its diffraction pattern, a set of clear hexagonal diffraction spots can be observed. The close view of the area indicated by the blue circle shows two separate diffraction points along the radial direction. These two points correspond to (100) plane diffraction of h-BN and graphene, respectively. The calculated plane spacing of the two points was 2.13 and 2.06 Å, which were in good agreement with the (100) crystal plane spacing values obtained by the XRD tests. The AFM height of BN/G heterostructure on mica substrate is shown in Figure S7. The h-BN is small in size and



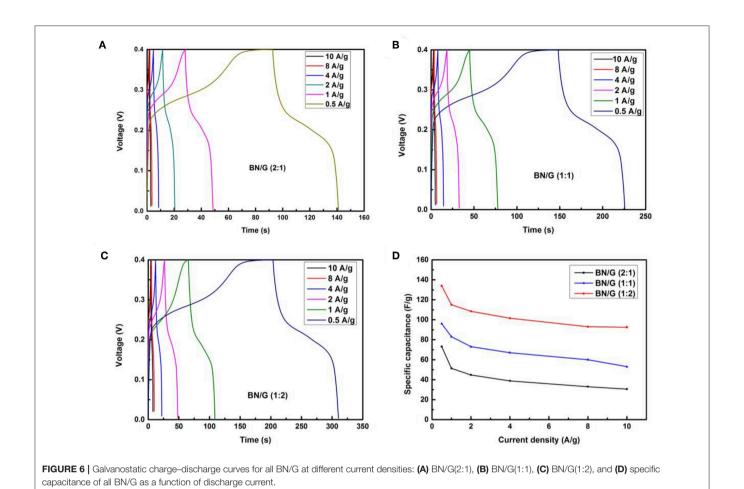
stacked on top of the graphene layers in different thicknesses. However, the average thickness of graphene is larger than that of the previous graphene sheet, attributing to the alternating superposition of h-BN and graphene in the heterostructural materials (Yang et al., 2013a).

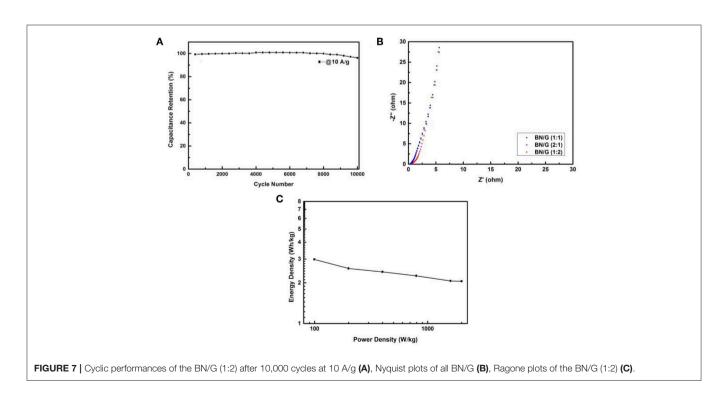
Inhibiting the stack of graphene is the key factor to realize high the performance of the electrochemical capacitor based on graphene materials. As for rGO, the capacitance is significantly reduced when re-stacking between graphene sheets, mainly due to the irreversible stacking of single rGO sheet during the reduction and drying process (Yang et al., 2013b). We expect that the h-BN nanosheet in the BN/G can be used as an effective electrolyte channel to increase the overall electroactive surface area (Figure 1). It is hoped that charges can be stored in graphene or h-BN electrodes through electrostatic interaction, adsorption and desorption of interface ions (Figure S8). Since graphene can be assumed as a zero-gap semiconductor with Fermi energy level located at Dirac point, the presence of B and N in h-BN makes it form h-BN/graphene superlattice above the Fermi energy level (Ge et al., 2016; Lee et al., 2016). Therefore, we prepared BN/G with different mass loads of h-BN and studied the potential application of h-BN as a 2D structural carrier and electrolyte channel in graphene-based membrane.

Figures 5A–C show the CV curves of three mass ratios BN/G measured by the two-electrode method at different scanning rates

(10 ~200 mV/s) in 2 M KOH. As illustrated in **Figures 5A-C**, we can notice the prominent redox peak, which ascribing to the change of oxidation state of N atoms by electrolyte insertion. **Figure 5D** is the change of capacitance with the increase of scan rates, the CV curve still shows a larger redox peak even when scan rate increases to 200 mV/s, this is because the Fermi level of BN/G electrode materials reached a higher potential compared to the redox potential of electrolyte, electrons transferred from the electrode to the interface of the electrolyte. Since h-BN is usually used as dielectric material, its capacitance is very low, while the capacitance of BN/G is relatively large, it possibly attributed to BN/G heterostructure shortening the ion transport path and increasing the specific surface area for charge storage.

However, due to the differences in the contributions of h-BN and graphene to the overall capacitance in BN/G, the accumulation of h-BN multilayer and the increase of Faraday resistance may be the reason for the lower capacitance of BN/G(2:1; 1:1). It is found that the graphene is inserted into the interlayer space of h-BN to play the role of interval layering, preventing the re-stacking of h-BN nanosheets. Therefore, the charge storage mechanism in BN/G may be caused by the synergistic effect of graphene and h-BN. **Figures 6A–C** shows the charge and discharge curves of BN/G samples with different mass ratios at different current densities. The specific capacitance value is calculated according to the above Equation (2). Compared





with BN/G(2:1) and BN/G(1:1), the discharge time of BN:G(1:2) is longer at the same current density. Furthermore, BN:G(1:2) has a specific capacitance of 134 F/g when the current density is 0.5 A/g. By contrast, BN/G(2:1) and BN/G(1:1) have specific capacitance of 71 and 106 F/g, respectively, at the same current density.

The variation trend of BN/G samples with different mass ratios is shown in **Figure 6D**. Driven by the increase of current density, the capacitance of BN/G declined, but it tended to be flat at current densities ranged from 2 to 10 A/g, indicating the BN/G heterostructural materials have good rate performance. When the current density is increased to 10 A/g, the capacitance retentions of BN/G(2:1), BN/G(1:1), and BN/G(1:2) are 55, 56, and 69 %, respectively. These capacitance retentions match well with the trend calculated by the CV method in **Figure 5D**, and the optimal ratio is BN:G = 1:2.

BN:G(1:2) was further taken as a representative to study its cycle stability for charging and discharging 10,000 times under the current density of 10 A/g. Figure 7A shows that after 10,000 times of rapid charge and discharge tests, BN:G(1:2) electrode has only 4% loss, exhibiting its excellent electrochemical stability. This is because h-BN has extremely high chemical and thermal stability, providing synergies with high electrochemical stability when it exists in conductive graphene systems (Kumar et al., 2015). Figure 7B shows the AC impedance diagram of BN/G samples with different mass ratios. The lattice in the figure shows that the BN/G sample exhibits excellent capacitive characteristics, especially the approximate vertical line in the lower frequency range. And the charge transfer resistances (Rct) of BN/G(2:1), BN/G(1:1), and BN/G(2:1) are small, and the equivalent series resistance (ESRs) is 6.7, 6.0, and 5.3 Ω , respectively. The results can be concluded that h-BN in heterostructure creates electrolyte channel, and as an effective ion channel to boost and expedite diffusion of electrolyte ions such as K⁺ and OH⁻ (Hu et al., 2014).

Toward studying the electrochemical properties of our assembled BN/G//AC ASc, we further reflected its power density and energy density. Figure 7C showed the power-energy density relation curve of BN/G(1:2). The calculated values of the energy density and power density of BN/G(1:2) were obtained according to Equations (3) and (4). It can be seen from Figure 7C that the energy density of BN/G(1:2)//AC attenuates very little with the increase of power density. Even at the power density of 1998.5 W/kg, its energy density still retains at 2.05 Wh/kg, showing the bright prospects for the application of h-BN/grahene-based supercapacitors.

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CONCLUSIONS

In summary, we reported a well-constructed heterostructure materials, in which the h-BN nanosheets were assembled with graphene through electrostatic interaction based on solution method. This scalable stacked heterostructure are well-aligned in vertical, but the layers are randomly stacked in horizontal. The synthesis method adopted in this work has extensive use, low cost and facile process, which can be applied to other 2D materials. Meanwhile, we further developed BN/G heterogstructure electrode material, and explored the feasibility of BN/G heterostructure electrode material in the application of asymmetric supercapacitors. The incorporation of h-BN not only constructs the electrolyte channel for the graphene layer, but also improves the electrochemical performance. Moreover, the assembled BN/G//AC ASc exhibits maximum energy density of 2.05 Wh/kg at high power density of 1998.5 W/kg, and excellent long cycling stability with 96% of initial specific capacitance after 10,000 cycles at 10 A/g, indicating its promising application in energy storage component.

DATA AVAILABILITY

The raw data supporting the conclusions of this manuscript will be made available by the authors, without undue reservation, to any qualified researcher.

AUTHOR CONTRIBUTIONS

XZ, GW, FH, HL, and CG were responsible for all the experiments and the analysis of data. FH, SW, YH, GZ, and DC were responsible for the drafting. All authors contributed equally to the final writing of the paper.

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SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fchem. 2019.00544/full#supplementary-material

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Conflict of Interest Statement: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Facile Synthesis of Novel V_{0.13}Mo_{0.87}O_{2.935} Nanowires With High-Rate Supercapacitive Performance

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Binary metal oxides composed of molybdenum-vanadium oxides are promising candidates for supercapacitors. Here, we report the synthesis of one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires through a facile one-step hydrothermal method. This nanowire presented a high specific capacitance of 394.6 F g⁻¹ (1 mV s⁻¹) as an electrode applied to the supercapacitor. Importantly, this electrode showed a perfect rate capability of 91.5% (2 to 10 A g⁻¹) and a continuous verified outstanding cyclic voltammetry of 97.6% after 10,000 cycles. These superior electrochemical properties make the synthesized $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires a prospective candidate for high-performance supercapacitors.

Keywords: molybdenum-vanadium oxides, nanowires, hydrothermal, high rate, supercapacitors

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INTRODUCTION

Due to overconsumption of non-renewable resources and the growing threat of global warming, reliable and clean energy supplies, such as the secondary battery and supercapacitor (SC) science and technology, are in urgent need of a breakthrough (Liu et al., 2016; Salanne et al., 2016; Liu M. et al., 2018; Liang et al., 2019). SCs are becoming more appealing than ever because of their rapid recharge capabilities, high power density, and durable life cycles (Salanne et al., 2016; Du et al., 2018; Kirubasankar et al., 2018; Ho and Lin, 2019; Le et al., 2019; Ma et al., 2019; Yang L. et al., 2019). It is well-established that three main electrode materials include conducting polymer, transition metal oxide, and carbon materials (Jabeen et al., 2016a,b; Chen et al., 2017; Li et al., 2018; Idrees et al., 2019). In this regard, transition metal oxides can increase the efficiency and improve the specific capacitances compared to conducting polymers and carbon materials (Yang et al., 2015; Fu et al., 2016; Qin et al., 2016a,b; Meng et al., 2017; An and Cheng, 2018). Unfortunately, it has either insufficient electrochemical stability or low conductivity, which still greatly hampers their widespread applications in SCs (Jiang et al., 2012). Therefore, an innovative material that can be applied as a significant electrode material in the field of SCs is still needed.

In the last few years, binary metal oxides with stoichiometric or even nonstoichiometric composition such as $NiCo_2O_4$ (Ma et al., 2016), $NiFe_2O_4$ (Yu et al., 2014), and $MnCo_2O_{4.5}$ (Hu et al., 2019) have achieved efficient energy storage. It stems from its defect–effect mechanisms (Ellis et al., 2007; Wang et al., 2017) or possible jump processes (Hu et al., 2012; Li et al., 2018; Yang Y. et al., 2019) that provided the needed efficient electron conductivity. Also, the electrochemical

behavior of these binary metal oxides is different to simple metal oxides attributed to their composition, including the species and ratios of elements. In particular, binary metal oxides based on molybdenum oxides or vanadium oxides are also regarded as a potential candidate for SCs. Many binary metalsmolybdenum oxides, such as NiMoO₄ (Cheng et al., 2015), a-et al., 2014), and NiMoO₄ (Mehrez et al., 2019), and binary metal-vanadium oxides, such as β-Na_{0.33}V₂O₅ (Hong Trang et al., 2014), Li₃VO₄ (Iwama et al., 2016), and BiVO₄ (Patil et al., 2016; Guo et al., 2019), have been prepared for highperformance SCs. Despite the tremendous efforts that have been made on the electrode materials for these binary metal oxides, researchers continue to explore the performance of the electrode material for sustainable, low-cost, and clean energy storage and conversion technologies. Especially, binary metal oxides composed of molybdenum-vanadium oxide are also expected to be of favorable potential as SCs. However, such reports are rare.

Herein, we report a simple preparation of one-dimensional $V_{0.13} Mo_{0.87} O_{2.935}$ nanowires through a one-step hydrothermal method. This nanowire electrode exhibits a high specific capacitance of 394.6 F g $^{-1}$ (1 mV s $^{-1}$) as an electrode material in SC. Additionally, this electrode showed a rate capability of 91.5% (2 to 10 A g $^{-1}$) and an outstanding cycle stability (97.6% after 10,000 cycles). Therefore, one-dimensional $V_{0.13} Mo_{0.87} O_{2.935}$ nanowires have been prepared and applied as a high-performance SC electrode material.

EXPERIMENTAL

Preparation

Firstly, the molybdenum powder (Mo, $0.192\,g$, 2 mmol) was mixed with 37 ml of deionized H_2O and 3 ml of hydrogen peroxide at room temperature and then continuous stirred till the solution became light yellow. After that, $0.088\,g$ of ammonium vanadate (NH $_4VO_3$, 0.75 mmol) was added to the solution until the solid powder was completely dissolved. Then, the resulting solution was decanted into a Teflon reaction kettle and heated in oven at $200^{\circ}C$ for $48\,h$. After cooling to room temperature, the obtained crude products were treated with $2\,M$ nitric acid. Finally, the nanowires were collected through washing with distilled H_2O till neutral and then dried under air at $60^{\circ}C$ for $18\,h$.

Material Characterizations

The X-ray diffractometer (XRD; with Cu-K α radiation) presented the structure and phase of one-dimensional V $_{0.13}$ Mo $_{0.87}$ O $_{2.935}$ nanowires. The nanowires' morphological feature was studied by a scanning electron microscope (SEM; S-4800) and a transmission electron microscope (TEM; JEM-2100F). Compositions of the samples were tested by X-ray photoelectron spectroscopy (Thermo ESCALAB 250XI). An automated nitrogen adsorption analyzer (ASAP 2020, Micromeritics, America) presented N₂ adsorption–desorption isotherm under the 77 K conditions.

Electrochemical Characterizations

Electrochemistry performances were tested in three electrode systems with 1 M Na₂SO₄ electrolyte using Autolab potentiostat (PGSTAT302N). A saturated calomel electrode (SCE) was used as the reference electrode and a platinum (Pt) foil was used as the counter electrode. The working electrode was a mixture of one-dimensional V_{0.13}Mo_{0.87}O_{2.935} nanowires, acetylene black, and polyvinylidene fluoride (PVDF) according to a certain mass ratio (80:15:5) in a few N-methyl pyrrolidinone (NMP). After the mixture was stirred for 24 h, the formed slurry was dripped on graphite paper and then vacuum dried at 60°C for 15 h. Cyclic voltammetry (CV) measurement was carried out in a voltage range of 0-1.0 V at different sweeping rates $(1, 5, 10, 25, 50, 75, and 100 \,\mathrm{mV s^{-1}})$, and galvanostatic charge-discharge (GCD) was tested at different current densities (2, 4, 6, 8, and $10\,\mathrm{A}~\mathrm{g}^{-1}$). EIS data are obtained at a frequency from 10^{-2} to 10^5 Hz with an AC amplitude of 5 mV.

RESULTS AND DISCUSSIONS

In the present work, the phase for one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowire was first characterized. The XRD spectrum for the prepared product is indicated in **Figure 1** in that all diffraction peaks matched a hexagonal phase of one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires (JCPDS card No. 48-0766). No characteristic peaks from impurity have been detected, suggesting that the pure one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires were prepared. Furthermore, the diffraction peaks were sharp and intense, showing their high degree of crystallinity.

The SEM image in **Figure 2a** depicts the typical morphology of the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires, which consists of a number of uniform nanowires with an edge length of more than $10\,\mu\text{m}$. For more detail, the samples were examined by TEM as indicated in **Figure 2b** in that the diameters of the

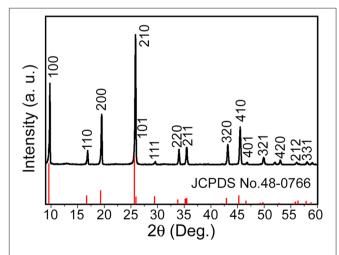


FIGURE 1 | XRD spectrum of the one-dimensional $V_{0.13} Mo_{0.87} O_{2.935}$ nanowires.

nanowires are 20–30 nm with uniform nanostructures. The HR-TEM image is indicated in **Figure 2c**; those one-dimensional $V_{0.13} Mo_{0.87} O_{2.935}$ nanowires have a similar crystal structure and no amorphous phase on the surface. It could be deduced from the lattice fringes that the lattice spacing is 0.26 nm, agreeing to the (220) plane of one-dimensional $V_{0.13} Mo_{0.87} O_{2.935}$ nanowires. In further studying the details, the brighter spots in the FFT pattern (illustration in **Figure 2c**) pointed out an excellent crystal. Besides, **Figure 2d** confirmed that the lattice spacing of 0.26 nm in **Figure 2c** belongs to the (220) plane. These results closely matched the data obtained from the XRD analysis, further confirming the crystal structure of $V_{0.13} Mo_{0.87} O_{2.935}$ nanowires.

The X-ray photoelectron spectroscopy (XPS) shows that the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires are composed of three elements: V, Mo, and O (**Figure S1** of the Supporting

Information). The XPS peak of V 2p in **Figure 3A** was determined to be a peak of V $2p_{3/2}$ of 517.1 eV, and the V $2p_{1/2}$ peak of V⁵⁺ was not included because the low mole percentage of vanadium in the compound was the smallest (Geert et al., 2004; Liu X. et al., 2018). **Figure 3B** shows the Mo 3d spectrum composed of two peaks, the Mo $3d_{3/2}$ from the peak at 236.0 eV indicates Mo⁶⁺, and another peak at 232.9 eV could be due to the superposition of Mo $3d_{5/2}$ and Mo $3d_{3/2}$, which indicates Mo⁶⁺ and Mo⁵⁺ (Bica de Moraes et al., 2004). Meanwhile, in **Figure 3C**, the XPS peak of the O 1s was observed at 530.8 eV. In addition, the existence of Mo⁵⁺ was ascribed to the oxygen anion vacancy in the framework of the compound structure, so that molybdenum is only coordinated by five oxygen species.

The one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires were further investigated by the N_2 adsorption–desorption isotherms

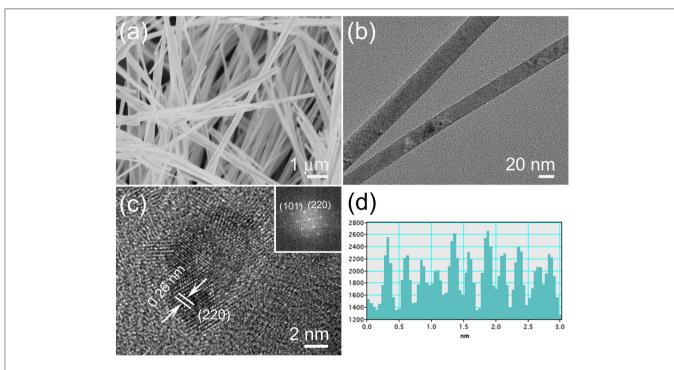
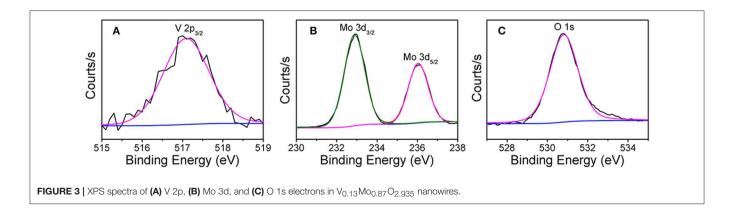


FIGURE 2 | (a) SEM, **(b)** TEM, and **(c)** HR-TEM images of the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires; the illustration shows the FFT pattern and **(d)** the corresponding lattice spacing obtained from **(c)**.



as indicated in **Figure 4**. According to IUPAC, the N_2 adsorption–desorption isotherms of the $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires are a typical type IV adsorption isotherm with the H3 hysteresis loop, exhibiting a mesoporous structure with slit-shaped pores. The BET-specific surface area and pore diameters

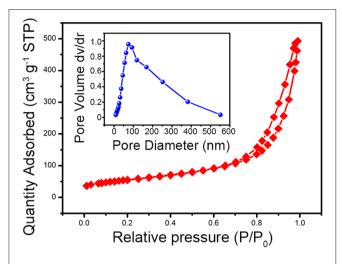


FIGURE 4 | The N_2 adsorption–desorption isotherm and pore size distributions (illustration) of the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires.

(illustration in **Figure 4**) of the $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires are about 54.2 m² g⁻¹ and 80 nm, respectively, which may be attributed to the assembly of the nanowires in space. This porous structure contributes to the diffusion of electrolyte ions and transport during the charge and discharge process of the SC electrodes (Hou et al., 2018, 2019).

as-prepared one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires were applied to SC electrode materials. Figure 5A depicts the CV curves tested in the voltage from 0 to 1.0 V. Approximate rectangle-shaped and symmetrical CV curves were viewed without redox peaks, showing an EDLCdominated capacitance behavior of the one-dimensional V_{0.13}Mo_{0.87}O_{2.935} nanowires (Hung et al., 2011; Lokhande et al., 2011; Pujari et al., 2016). Besides, the specific capacitance (Table S1 of the Supporting Information) of one-dimensional V_{0.13}Mo_{0.87}O_{2.935} nanowires was very high and was 394.6 F g⁻¹ at 1 mV s⁻¹. Notably, it can be seen that the CV curve mostly remains in an approximately rectangle-like shape with a sweeping rate between 1 and 100 mV s⁻¹, which confirmed good electrochemical reversibility and outstanding high-energy storage performance; the CV plot tilt increases with increasing scan rates owing to the fact that the electrons do not migrate from the inside of the material to the surface of the electrode in time. Figure 5B shows the GCD curves of the one-dimensional V_{0.13}Mo_{0.87}O_{2.935} nanowire electrode at different current densities. It displayed

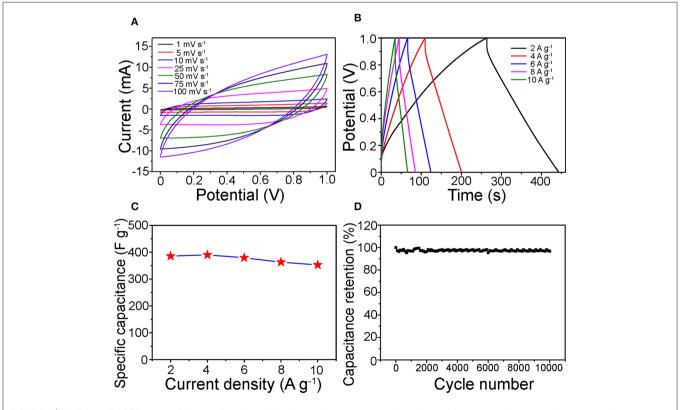


FIGURE 5 | (A) CV and **(B)** GCD curves of the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowire electrodes on different sweeping rates and current densities, respectively. **(C)** Rate performance and **(D)** cycle stability of the $V_{0.13}Mo_{0.87}O_{2.935}$ nanowire electrodes, in 1 M Na_2SO_4 electrolyte.

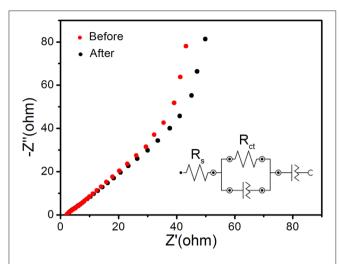


FIGURE 6 | Nyquist plot before and after 10,000 cycles of the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowire electrodes, with the inset showing the corresponding equivalent circuit.

proximate central symmetry voltage profiles, which were consistent compared to the CV results, pointing to the one-dimensional $V_{0.13} Mo_{0.87} O_{2.935}$ nanowires having an excellent reversibility across the whole potential region. Furthermore, one-dimensional $V_{0.13} Mo_{0.87} O_{2.935}$ nanowire electrodes presented high specific capacitances from 385.2 to 352.5 F g⁻¹ while discharge current density was enhanced to 2, 4, 6, 8, and 10 A g⁻¹ (Table S2 of the Supporting Information). Compared with other binary metal oxide electrodes, one-dimensional $V_{0.13} Mo_{0.87} O_{2.935}$ nanowire electrodes also indicated a strengthened specific capacitance as reported in the literature, such as CoMoO₄ (384 F g⁻¹) (Li et al., 2018), BiVO₄ (116.3 F g⁻¹) (Patil et al., 2016), and MnMoO₄ (168.32 F g⁻¹) (Veerasubramani et al., 2014).

The specific capacitances of the $V_{0.13} Mo_{0.87} O_{2.935}$ electrodes with different current densities are indicated in Figure 5C. It maintained a remarkable rate performance of 91.5% from 2 to 10 A g⁻¹. This result may be attributed to the active materials to form porous channels through intertwined networks, enabling efficient electrolyte transport and accessibility of active sites (Jiang et al., 2011). Therefore, it is possible to maintain a high specific capacitance even at higher current densities. Figure 5D indicates the long-term cycle stability of the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowire electrode, which was tested through CV tests repeating 10,000 cycles at 50 mV s⁻¹. It can be observed that its specific capacitance retention showed outstanding stability, with the increase in some cycles fluctuating only a little. After 10,000 cycles, the retention rate value was found to be 97.6% of the initial value.

The $V_{0.13}Mo_{0.87}O_{2.935}$ electrodes were subjected to electrochemical impedance spectroscopy (EIS) to explore relevant charge transfer resistance. **Figure 6** shows the Nyquist plot before and after 10,000 cycles of the one-dimensional

 $V_{0.13}Mo_{0.87}O_{2.935}$ nanowire electrodes. The inset shows the corresponding equivalent circuit by its corresponding fitting curve (**Figure S2** in Supporting Information), which was fitted by an equivalent circuit consisting of a bulk solution resistance R_s , a charge-transfer R_{ct} , and constant phase element (CPE). The R_s values of the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowire electrode before and after 10,000 cycles are 2.02 and 2.10 Ω , respectively. Also, the value of R_{ct} was connected with charge transfer after 10,000 cycles and is only slightly higher than before (68.6 vs. 50.1 Ω), manifesting superior conductivity and stability of the one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowire microstructure owing to good ion conductivity of the interface between electrolyte and electrodes.

CONCLUSIONS

In summary, one-dimensional $V_{0.13}Mo_{0.87}O_{2.935}$ nanowires were synthesized under a facile one-step hydrothermal condition. For application in a SC electrode, it was found to present a high specific capacitance of 394.6 F g⁻¹ (1 mV s⁻¹). Besides, this electrode showed a perfect rate capability of 91.5% at the current density that was enhanced five times and outstanding long-term cyclic stability (97.6% after 10,000 cycles). This study offers a common preparation method of binary molybdenum–vanadium oxide used in SCs with a superior electrochemical property.

DATA AVAILABILITY

All datasets generated for this study are included in the manuscript/**Supplementary Files**.

AUTHOR CONTRIBUTIONS

WL conceived and designed the experiments. HJ, WS, and ZWa performed the experiments and analyzed the data. HJ and WS wrote and revised the manuscript. WL, ZWu, XZ, and JB discussed and supervised the whole project. All the authors revised and checked draft.

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SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fchem. 2019.00595/full#supplementary-material

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Fabrication and Electrochemical Performance of Al-Doped ZnO Nanosheets on Graphene-Based Flexible Substrates

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In this work, Al-doped ZnO (AZO) nanosheets (NSs) were successfully synthesized on graphene-coated polyethylene terephthalate (GPET) flexible substrate via hydrothermal method. Studies have indicated that with the addition of Al³⁺, the nanostructure of ZnO gradually grows from nanorods (NRs) to NSs, and the (100), (002), and (101) diffraction peak strength of ZnO that grows perpendicularly to the substrate along the c-axis weakened. The mechanism of hydrothermal growth of AZO/GPET was also studied. The electrochemical properties of the samples were investigated by cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS), and it was concluded that AZO NSs grown on GPET substrates has better capacitance performance than undoped ZnO NRs.

Keywords: ZnO, Al-doped, hydrothermal method, graphene-based flexible substrates, electrochemical performance

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INTRODUCTION

Up to now, energy reserves and environmental contamination are still the focus of extensive attention, especially the problems of air pollution, water pollution, global warming, and renewable energy, which are closely linked with our lives. In order to solve these problems, batteries and supercapacitors have become research hotspots of electrochemical energy storage systems. Among them, supercapacitor (SC), is of great attention in the fields of automobiles (Cao and Emadi, 2011; Biplab et al., 2017), wind power systems (Abbey and Joos, 2007), solar cells (Narayanan et al., 2015; Xu et al., 2015), and so on, because of its great power density, lack of required maintenance, wide operating temperature range, green environmental protection, long cycling life, etc. (Zhao et al., 2011). In addition to those, SCs can provide high power pulses in a short period of time compared to conventional capacitors or storage batteries. SCs, for example, are often used for intelligent start-stop control systems (lightweight hybrid power system), which are particularly prominent in plug-in hybrid electric vehicles (Cao and Emadi, 2011). Due to the different energy storage mechanism, SCs can be divided into electric double-layer capacitors (EDLCs) and faraday pseudo-capacitors. The former generates and stores energy by adsorption of a pure electrostatic charge on the electrode surface and the latter uses redox reaction to store electrical energy in an electrochemical manner (Liu et al., 2014). The properties of SCs are closely related to the electrode materials used, and examples of materials used in current research are: carbon materials (Salinas-Torres et al., 2019), metal oxides (Wu et al., 2018) and conductive polymers. Of all electrode materials, carbon materials with high specific surface area and low internal resistance receive more attention, including activated carbon fibers (Ren et al., 2013), carbon aerogel (Liu et al., 2018), carbon nanotubes (Futaba et al., 2006), activated carbon (Wang et al., 2014; Isabel et al., 2016), porous carbon (Yang et al., 2019), and graphene (Zhang et al., 2016; Ren et al., 2018).

The theoretical specific capacity of semiconductor oxides such as ZnO, SnO2, and TiO2 is 2,3 times that of graphite, which has attracted enormous attention. Among them, ZnO, as a ntype semiconductor, has tremendous senses for the fields of chemicals, electronics, and optics owing to its superior properties [i.e., a large exciton binding energy (60 meV) and a wide bandgap of about 3.3 eV at room temperature] (Klingshirn, 2010). In addition, as the electrode material of supercapacitor, ZnO has been paid more and more attention because of its advantages of high chemical stability and thermal stability, low cost, environment friendly, and easy doping. However, ZnO has the disadvantages of poor conductivity and large volume effect in the process of charging and discharging, which affects the practical application of ZnO as an electrode material. Graphene, a two-dimensional carbon nanomaterial with zero bandgap, is attracted much attention that as a prospective candidate electrode material for EDLCs due to its high carrier mobility, great chemical resistance, large surface area, high conductivity, and transparency (Han et al., 2014; Ren et al., 2018). However, the presence of Van der Waals makes graphene easy to reunite, thus reducing the specific surface area and specific capacity of graphene. Therefore, ZnO and graphene materials composite and doped, can achieve the complementary advantages of material properties.

Bhirud et al. prepared N-doped ZnO/graphene (NZO/GR) by situ wet chemical method and studied their electrochemical properties. It was observed, the specific capacitance of NZO/GR was 555 Fg⁻¹, which was 529 Fg⁻¹ and 20% higher than pure ZnO/GR (Bhirud et al., 2015). Cu/ZnO doped graphene nanocomposites was investigated by Jacob et al. (2018). Electrochemical analysis showed that the material has a specific capacity of 630 mAhg⁻¹ and retains around 95% of this capacity after 100 cycles. Faraji and Ani (2014) reviewed the application of microwave-assisted metal oxide thin film electrodes in supercapacitors. And they noted that ZnO/GR composites have high specific capacitance and good reversible chargedischarge performance. Many previous studies have used the hummer method to prepare graphene to prepare ZnO/graphene nanoparticles (Wang et al., 2011; Bu and Huang, 2015; Zhang et al., 2015). Therefore, it is necessary to explore the preparation of ZnO nanofilms based on transparent conductive flexible graphene-coated polyethylene terephthalate (GPET) substrates.

In this paper, ZnO nanosheets (NSs) with different Al doped concentration on GPET substrates were fabricated by a simple-green hydrothermal method, and their electrochemical properties were studied. The effect of adding different concentrations of Al on electrochemical properties of ZnO composite nanostructures was compared.

EXPERIMENTAL

Synthesis of ZnO Nanosheets

The Al-doped ZnO (AZO) NSs with different concentrations were prepared on GPET substrates. The ZnO seed layer (about 30 nm thickness) was sputtered by radio frequency magnetron sputtering on the surface of GPET substrates, which used acetone (10 min), methanol (10 min), and deionized (DI) water to clean in turn by ultrasonic cleaning machines. In the hydrothermal growth process of AZO NSs, zinc nitrate hexahydrate (Zn (NO₃)₂·6H₂O), and hexamethylenetetramine (C₆H₁₂N₄) were mixed in DI water to prepare precursor solutions (30 ml). Then added aluminum oxide (Al₂O₃) as dopant to the solutions with the concentration of 0.1 and 0.05 mol/L, and kept stirring for 30 min under mild magnets. The precursor solutions were transferred to a Teflon-lined stainless-steel autoclave, and then the GPET substrates were immersed in it. After that, the autoclave was sealed and put into an oven, and heated at a temperature of 95°C for 6 h. The products on the substrates were washed with DI water and dried naturally at room temperature.

Structural Characteristics

Field emission scanning electron microscope (FESEM, by FEI Magellan 400) and X-ray diffraction (XRD, by Rigaku D/MAX-Ultima with Cu K α radiation) were used to characterize the microscopic morphology and crystal structure of the samples, respectively.

Electrochemical Measurement

The cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) of the samples have used electrochemical workstation (CHI760E) to test. AZO NSs on GPET substrates as a working electrode, Ag/AgCl as a reference electrode, and platinum foil as counter electrode comprise the three-electrode test system. 1 mol/L Na_2SO_4 solution be used as electrolyte in this process of electrochemical measurement.

RESULTS AND DISCUSSION

The SEM and XRD images of ZnO with different Al doped concentration (doping concentrations of 0, 0.05, and 0.1 mol/L) prepared on GPET substrates are seen in Figure 1. As shown in Figure 1A, in the case of the undoped Al elements, ZnO has a vertically arranged NR structure with hexagon of its top and a uniformly dense cover on the surface of GPET substrate, suggesting that undoped ZnO has a good degree of orientation. With the addition of Al elements, the structure of ZnO is gradually changed from NR to NS, which clearly observed in Figures 1B,C. It is not difficult to see that AZO NSs, with its smooth surface, still grow perpendicularly to the GPET substrate and are connected together to form a network structure. Compared with the ZnO NRs, the conductivity of obtained electrodes of the AZO NSs can be improved due to the fact that the AZO NSs array can develope the branched network. And the pseudo-capacitance of ZnO nanostructure may improve its capacitance value and thus obtain an excellent

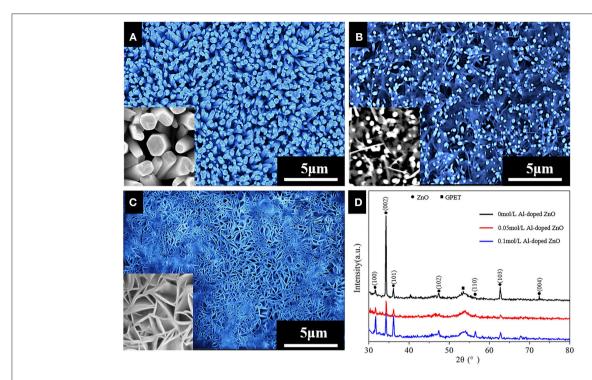


FIGURE 1 | (A-C) FE-SEM image of Al-doped ZnO nanostructure grown on GPET substrate at different Al doped concentration: (A) 0 mol/L; (B) 0.05 mol/L; (C) 0.1 mol/L; (D) XRD spectra of all samples. The inset in (A-C) correspond high-magnification images.

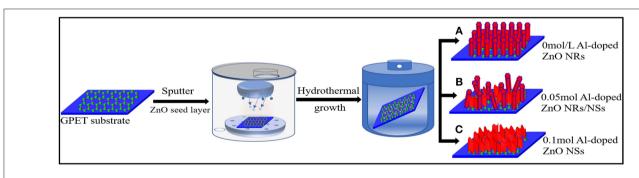


FIGURE 2 | Schematic diagram of hydrothermal growth mechanism of ZnO nanostructures.

electrochemical property (Zhang et al., 2015). As can be seen from the XRD image (**Figure 1D**), except for the characteristic peaks belonging to graphene and GPET substrate appearing at 26° and 54°, the other peaks are the diffraction peaks of ZnO, which are basically in agreement with the standard PDF card (JCPDS 89-1397) of ZnO. Moreover, the (002) diffraction peak strength is higher than (100) and (101), which indicates that AZO grow preferentially perpendicular to the substrate along the c-axis. The doping of Al generates stress during crystallization, and the crystal structure of ZnO changes accordingly. Further, the intensity of the diffraction peaks of (002) may become weak due to the incorporation of Al elements.

Schematic diagram of hydrothermal growth mechanism of ZnO NSs in **Figure 2** revealed that incorporation of Al inhibits the growth of ZnO NRs, thereby forming AZO NSs. The ZnO crystal has a (0001) plane and a (0001) plane, that is, a Zn positive polar surface and an O negative polar surface and six non-polar surfaces. Al₂O₃ dissolved in the solution to produce complexing ions, and the positive polar surface (0001) of the ZnO lattice is more likely to adsorb the Al (OH) $_4^-$ complexing ions with negative charges, which can hinder the growth of ZnO along the [0001] direction. The growth of NRs was inhibited along c-axis, which promoted the lateral growth of ZnO, and then formed ZnO NSs (**Figure 2C**; Koh et al., 2004). The main chemical reactions occurring in the solution during the formation of the ZnO NSs

were involved in the following Equations (1) and (4):

$$C_6H_{12}N_4 + 10H_2O \Rightarrow 6HCHO + 4NH_3 \cdot H_2O$$
 (1)

$$Zn^{2+} + NH_3 \cdot H_2O \rightleftharpoons Zn(NH_3)_4^{2+}$$
 (2)

$$Zn(NH_3)_4^{2+} + OH^- \rightleftharpoons ZnO + NH_3H_2O$$

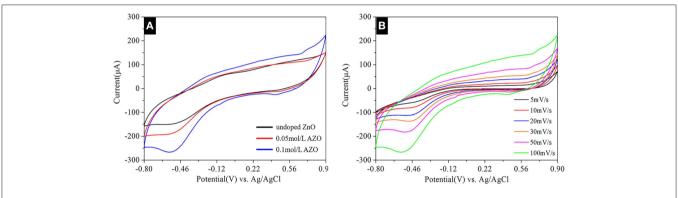
$$Al + 4OH^- \rightleftharpoons Al(OH)_4^-$$
 (4)

In order to study the effects of different concentrations of Al doping on the electrochemical characteristics of ZnO nanostructures, the CV curves of three different samples were analyzed under a potential range of -0.8 to $0.9\,\mathrm{V}$ at scanning rates of $100\,\mathrm{mV/s}$.

The CV curves, which has been clearly observed by Figure 3A, revealed that redox peaks of 0.1 mol/L AZO NSs can be significant observed, which indicated that the synthesized active substances are beneficial for rapid redox reactions (Pu

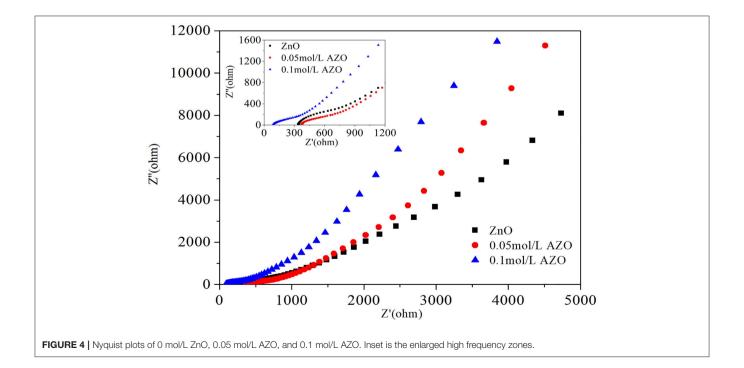
et al., 2014). Comparing the integrated area of the samples on the current-potential axis (**Figure 3A**), it is well-known that the integrated area of the 0.1 mol/L AZO NSs is larger, indicating that the 0.1 mol/L AZO NSs has a stronger charge storage capacity. Further study on the of different scanning rates of 5, 10, 20, 30, 50, and 100 mV/s on the electrochemical characteristics of 0.1 mol/L AZO NSs nanostructures (**Figure 3B**), and the results showed that the electrical current density increases with the increases of scan rates, which confirmed that 0.1 mol/L AZO NSs nanomaterials have excellent scanning ability.

The Nyquist plots of AZO/GPET electrodes are shown in **Figure 4**. The impedance curves of all obtained samples consisted of high frequency zones (shown as semicircle), which reflects the charge transfer resistance (R_{ct}) of the electrode, and low frequency zones (shown as slash),



(3)

FIGURE 3 | (A) CV curves of all samples at a scan rate of 50 mV/s. (B) CV curves of 0.1 mol/L AZO nanostructures grown on GPET substrates with different scan rates in the range of 5–100 mV/s.



which mirrors the diffusion resistance of the ions of the electrode. The semicircular diameter of the high-frequency zone is basically the same, indicating that the addition of Al does not enhance the charge transfer ability of ZnO/GPET electrode. In the low frequency zones the diffusion rate of electrode is proportional to the slope of impedance curve. The diffusion rate of AZO/GPET electrode is significantly greater than that of ZnO/GPET electrode, which indicated that AZO/GPET electrode has better electrochemical properties.

CONCLUSIONS

In summary, AZO NSs, which are evenly grown perpendicular to the GPET substrate, were successfully prepared using hydrothermal method assisted by ion sputtering. The structure, microscopic morphology and growth mechanism of the samples were analyzed, and it was concluded that the incorporation of Al³⁺ inhibited the growth of ZnO NRs, but promoted the formation of ZnO NSs, and weakened the characteristic diffraction peak intensity of ZnO growing perpendicular to the substrate along the c-axis. The electrochemical performance test of the samples concluded that the AZO NSs have

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better electrochemical performance than the undoped ZnO NRs, which have broad application prospects in the field of capacitors.

DATA AVAILABILITY

All datasets generated for this study are included in the manuscript/supplementary files.

AUTHOR CONTRIBUTIONS

QY contributed to the research and result analysis and discussion. SR, PR, YL, and LJ assisted in the synthesis and analysis of the materials. All authors contributed to the general discussion.

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Three-Dimensional Graphene-Based Composite Hydrogel Materials for Flexible Supercapacitor Electrodes

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Three-dimensional (3D) graphene-based hydrogels have attracted great interest for applying in supercapcacitors electrodes, owing to their intriguing properties that combine the structural interconnectivities and the outstanding properties of graphene. However, the pristine graphene hydrogel can not satisfy the high-performance demands, especial in high specific capacitance. Consequently, novel graphene-based composite hydrogels with increased electrochemical properties have been developed. In this mini review, a brief summary of recent progress in the research of the three-dimensional graphene-based composite hydrogel for flexible supercapacitors electrodes materials is presented. The latest progress in the graphene-based composite hydrogel consisting of graphene/metal, graphene/polymer, and atoms doped graphene is discussed. Furthermore, future perspectives and challenges in graphene-based composite hydrogel for supercapacitor electrodes are also expressed.

Keywords: flexible supercapacitor, electrode materials, grahpene-based hydrogel, three-dimensional architecture composite materials

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INTRODUCTION

In recent years, supercapacitors have been attracted intensive investigation for sustainable energy application, because of their advantages in excellent power density and high charge/discharge rates (Li et al., 2018). With the rapid growth of wearable electronics, flexible supercapacitors that can work under consecutive bending or stretching are urgently needed. However, it remains a great challenge to obtain supercapacitors with excellent electrochemical performance and good flexibility. Since the supercapacitors mainly consist of two electrodes and a separated membrane, the electrodes are often considered to be a key factor (Xu et al., 2018). Thus, it is critically important to develop innovative materials for flexible supercapacitor electrodes.

As a unique two-dimensional (2D) carbon material, graphene has gained tremendous attention in various application aspects due to its fast-charged carrier mobility, excellent conductivity and largely tunable surface area (Sattar, 2019). Based on the extraordinary physico-chemical properties, graphene and its functionalized derivatives (graphene oxide, GO) can be applied in supercapacitors as the electrode materials. Previous studies have demonstrated that the supercapacitors based on graphene can possess excellent specific capacitance (Horn et al., 2019). Unfortunately, the restacking or irreversible agglomeration of graphene sheets can suppress the high conductivity and decrease accessible surface area, which limit the improvement of capacitive performance. To tackle these challenges, three-dimensional (3D) graphene-based architectures including foam, hydrogels, sponges are developed.

Among various 3D macroscopic structures, graphene hydrogels consist of interconnected porous networks with large specific surface areas have received particular attention (Lu et al., 2017). These hydrogels provide multidimensional ion/electron transport pathways with the intrinsic properties of graphene, which makes them promising candidates for supercapacitor electrodes. Great achievements of supercapacitors based on graphene hydrogels have been obtained, while the pristine graphene hydrogel cannot meet the requirements in practical application (Ma et al., 2018). Functional materials or dopants such as metal oxides or hydroxide, conducting polymers, and so on have been introduced to the graphene hydrogels to further improve the electrochemical performance. In this mini-review, a brief retrospect on graphene-based composite hydrogel materials for flexible supercapacitor electrodes will be provided.

GRAPHENE-BASED COMPOSITE HYDROGEL ELECTRODE MATERIALS

Graphene-Metal Composite Hydrogels Electrode Materials

Usually, metal oxides or hydroxides exhibit high pseudocapacitance mainly due to their faradic reaction beyond formation of electrical double-layers in the charge-discharge processes. Thus, metal oxides or hydroxides including MnO₂, Ni(OH)₂, and etc. have been widely incorporated into graphene to form composite materials to obtain enhanced performance.

Researches have been focused on coupling MnO_2 with other materials (Xu et al., 2019) for supercapacitor electrodes, and different structures of MnO_2 have also been incorporated in graphene hydrogel. Zhang et al. (2016) prepared micronanostructured pompon-like MnO_2 /graphene hydrogel composites, and the hydrogel with a MnO_2 content of 50% displayed a good capacitive behavior (445.7 F/g at 0.5 A/g). Tran et al. (2017) synthesized graphene/ α - MnO_2 nanowire hydrogel with a high specific capacitance (397 F/g) at 1.0 A/g. Meng et al. (2018) designed a glucose and ammonia reduction system to synthesize δ - MnO_2 /graphene hydrogel with a capacity of 200.6 F/g.

As a transition metal hydroxide, Ni(OH)₂ have been commonly used. In view of the structure, the Ni(OH)₂ nanoplate (Mao et al., 2016) and nanoflower structure (Wang et al., 2016) have been designed to form 3D graphene-based frameworks, and the capacitance can be achieve to 782 F/g at 0.2 A/g and 1,632 F/g at 1 A/g, respectively. Recently, Li et al. (2019) coupled Ni(OH)₂ nanosheets with nitrogen-enriched graphene hydrogel, which featured a specific capacitance of 896 F/g at 0.5 A/g.

Besides, in consideration of the advantage of Co and Ni, the strategy of combining Ni with Co was developed. Hwang et al. (2018) embedded Ni-Co hydroxide nanoneedles in graphene hydrogel, and the nanocomposite exhibited a specific capacitance of 544 C/g at 2 A/g. Tiruneh et al. (2018) designed a binder-free hybrid graphene hydrogel with nickel cobalt sulfide embedded, which can exhibit a capacity of about 1,000 F/g at 0.75 A/g with outstanding stability.

In addition, as one of the most promising nanomaterials, TiO_2 has also been focused. Liu et al. (2017) obtained rice-like TiO_2 /graphene composite hydrogel, and the interaction between TiO_2 nanoparticles and graphene hydrogel can endow the composite hydrogel with superior physicochemical properties, resulting in an excellent capacity of 372.3 F/g at 0.2 A/g. In addition, to realize synergic effect of organic and inorganic materials, Zhang et al. (2018b) synthesized RuO_2 /graphene hydrogel, and then adsorbed 1,4-naphthoquinone (NQ) molecules onto the hydrogel to form an hybrid graphene hydrogel, and the hydrogel containing \sim 14.6% RuO_2 also can show a superior specific capacitance of 450.8 F/g.

Graphene-Polymer Composite Hydrogels Electrode Materials

Conductive polymers with the reverse doping-dedoping behavior have been extensively incorporated into 3D graphene hydrogels to fabricate high-performance electrodes. One of the successful conducting polymers is polyaniline (PANI), which has good environmental stability and high pseudocapcacitance. Various types of PANI including nanorods and nanowires have been used to form graphene/PANI composite hydrogel, and these hydrogels can show improved specific capacitance (Chen et al., 2017; Xu et al., 2017). To retain the essential features of the native hydrogel, the thin PANI layer wrapped on the graphene hydrogel by Gao et al. (2016) using an electrodeposition method, and the hydrogel displayed a good specific capacitance (710 F/g at 2 A/g). In addition, the hydrogel structure and the preparation temperature are also important. Wu et al. (2016) found that the phaseseparated structure can produce much channels for electrolyte diffusion in PANI/graphene hydrogel, leading to a specific capacitance as high as 783 F/g at 27.3 A/g. Zou et al. (2018b) used m-phenylenediamine (mPD) to preserve the conjugated structure of PANI, and the composite hydrogel showed an improved capacity of 514.3 F/g. They also developed doublecrosslinked network functionalized graphene/PANI hydrogel with high specific capacitance and mechanical strength (Zou et al., 2018a). For the preparation temperature, Ates et al. (2018) showed that the high capacitance can be kept at ~99% of its pristine value for the hydrogel prepared at 25°C, in comparison of that at 0°C.

Due to the ultrahigh theoretical capacitance and mechanical flexibility, polypyrrole (PPy) has also attracted considerable attention. Wu and Lian (2017) synthesized graphene/PPy hydrogel with a specific capacitance of 363 F/cm³ at 1.0 mA/cm³ using hydroquinone as a functionalized molecule. Since the ion transportation may be restricted by the compact morphology of PPy/graphene composite, the strategy of PPy wrapped graphene was developed. Pattananuwat and Aht-ong (2017) controlled nanoporous structure for PPy coated on graphene hydrogel surface with aiding of the surfactant, and a high specific capacitance (640.8 F/g at 1 A/g) can be achieved. They also used poly(3,4-ethylenedioxythiophene) (PEDOT) with PPy to form the synergistic effect, and the resultant hydrogel exhibited a specific capacitance of 342 F/g at 0.5 A/g (Pattananuwat and Aht-ong, 2016). Recently, a hybrid PPy/rGO hydrogel *in-situ*

electropolymerization preparation of PPy on the outside layer of graphene was reported by Zhang et al. (2019), and the specific capacitance is 340 F/g at 1 A/g.

Except for PANI and PPy, biopolymer such as lignosulfonate that a derivate of lignin can be regarded as a candidate for electrode material due to its electroactive components. Xiong et al. (2016) prepared lignosulfonate/graphene hydrogel with a maximum capacity of 549.5 F/g at 1 A/g. Li et al. (2017a) also reported lignosulfonate functionalized graphene hydrogels, which can present a specific capacitance of 432 F/g. These renewable composite hydrogels exhibit great potential in supercapacitor as electrodes materials.

Doped Graphene Composite Hydrogels Electrode Materials

As known, chemical doping is an effective strategy to modify the intrinsic properties of the materials. For graphene materials, nitrogen doping has been found to be an important method to provide graphene composite with high capacitance (Jin et al., 2019). For example, Liao et al. (2016) used urea and a small amount of ammonia to prepare N-doped graphene hydrogel, and the different N-types in graphene can resulted in an excellent specific capacitance (387.2 F/g at 1 A/g). Except for urea and ammonia, other materials containing N also have been used. Jiang et al. (2016) designed N-doped graphene hydrogel with a good specific capacitance (167.7 F/g at 1 A/g) by using carbohydrazide. Liu et al. (2016) used ammonium bicarbonate to prepared porous N-doped graphene hydrogel, and the hydrogel with high N content (10.8 at%) showed a high specific capacitance of 194.4 F/g. Gao et al. (2019) synthetized nitrogen-doped graphene-based hydrogels with concentrated sulfuric acid and o-phenylenediamine (oPDA), and the optimal hydrogel showed specific capacitance about 519.8 F/g.

Compared to single-atom doping, multiple doping can exhibit a synergetic effect and further improve the capacitive behavior of the materials. Typically, nitrogen and sulfur can be doped into graphene concurrently. After co-doping, the pseudo capacitance of the graphene will be increase, because of the redox faradic reactions existed at nitrogen-containing groups and sulf-containing species. Tran et al. (2016) outlined that N and S co-doped graphene hydrogel with holy defect can show a wonderful specific capacitance of 538 F/g at 0.5 mV/s, and the electrochemical property of the hydrogel can be modulated by the level of N and S doping. Li et al. (2017b) synthesized N/S co-doped graphene hydrogels with hierarchical pores, which can demonstrate a very good specific capacitance (251 F/g at 0.5 A/g) surprisingly. Zhang et al. (2018a) developed a one-step method to synthesize N/S co-doped graphene hydrogel, and the as-prepared hydrogel can show a capacity of 1,063 C/g at 1 A/g. Kong et al. (2018) constructed N,S-codoped graphene hydrogel with 3D hole, and the abundant in-plane pores leading to an outstanding specific capacitance of 320.0 F/g at 1 A/g.

CONCLUDING REMARKS

In this work, the recent advances in three-dimensional graphenebased composite hydrogel were reviewed in term of their use

TABLE 1 | Characteristics of typical graphene-based composite hydrogel for supercapacitor electrodes.

Composite component	Method	Capacitance	Testing conditions	References
α-MnO2 nanowire	Hydrothermal	397 F g ⁻¹	1.0 A g ⁻¹ , two-electrode	Tran et al., 2017
Ni(OH) ₂ nanosheet	Hydrothermal	896 F g ⁻¹	0.5 A g ⁻¹ , three-electrode	Li et al., 2019
Ni-Co hydroxide nanoneedles	Chemical reduction and hydrothermal	544 C g ⁻¹	2 A g ⁻¹ , three-electrode	Hwang et al., 2018
TiO ₂ nanoparticles	Hydrothermal	$372.3 \mathrm{F}\mathrm{g}^{-1}$	0.2 A g ⁻¹ , three-electrode	Liu et al., 2017
PANI	Hydrothermal and eletrodeposition	710 F g ⁻¹	2 A g ⁻¹ , three-electrode	Gao et al., 2016
PPy	Chemical reaction	363 F cm ⁻³	1.0 mA cm ⁻³ , two-electrode	Wu and Lian, 2017
Lignosulfonate	Hydrothermal	549.5 F g ⁻¹	1 A g ⁻¹ , three-electrode	Xiong et al., 2016
N dopant	Hydrothermal	387.2 F g ⁻¹	1 A g ⁻¹ , three-electrode	Liao et al., 2016
N/S co-dopant	Hydrothermal	1,063 C g ⁻¹	1 A g ⁻¹ , three-electrode	Zhang et al., 2018a

as flexible supercapacitors electrode materials. As can be seen, much effort has been devoted in the field of 3D graphene-based composite hydrogel electrode materials. A variety of materials including metals, polymers, dopants have been reported to construct high performance graphene-based composite hydrogel, and the excellent capacitive behavior of the typical composite hydrogel can be achieved (Table 1). Nevertheless, a massive effort is still needed before real practical applications become possible. For one, the exhibited capacitance values of the hydrogel still need to be further enhanced. In particular, large scale production of graphene-based composite hydrogel with high capacitance and quality is still a challenge. More importantly, for industry-level applications, technical movements should focus on more cost-effective and straightforward approaches for the fabrication of 3D graphene-based composite hydrogel rather than the design of complicated nanomaterials. It is believed that continuous breakthroughs in the graphene-based composite hydrogel will be made with the further research and development in this exciting field, and the hydrogel can play a great role in flexible capacitive devices in the near future.

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All authors listed have made a substantial, direct and intellectual contribution to the work, and approved it for publication.

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Capacity Contribution Induced by Pseudo-Capacitance Adsorption Mechanism of Anode Carbonaceous Materials Applied in Potassium-ion Battery

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Liu J, Xu Z, Wu M, Wang Y and Karim Z (2019) Capacity Contribution Induced by Pseudo-Capacitance Adsorption Mechanism of Anode Carbonaceous Materials Applied in Potassium-ion Battery. Front. Chem. 7:640. doi: 10.3389/fchem.2019.00640 The intrinsic bottleneck of graphite intercalation compound mechanism in potassium-ion batteries necessitates the exploitation of novel potassium storage strategies. Hence, utmost efforts have been made to efficiently utilize the extrinsic pseudo-capacitance, which offers facile routes by employing low-cost carbonaceous anodes to improve the performance of electrochemical kinetics, notably facilitating the rate and power characteristics for batteries. This mini-review investigates the methods to maximize the pseudo-capacitance contribution based on the size control and surface activation in recent papers. These methods employ the use of cyclic voltammetry for kinetics analysis, which allows the quantitative determination on the proportion of diffusion-dominated vs. pseudo-capacitance by verifying a representative pseudo-capacitive material of single-walled carbon nanotubes. Synergistically, additional schemes such as establishing matched binder-electrolyte systems are in favor of the ultimate purpose of high-performance industrialized potassium-ion batteries.

Keywords: potassium-ion batteries, carbonaceous anodes, pseudo-capacitance adsorption, surface doping activation, kinetic analysis

INTRODUCTION

Suffering from the geopolitical maldistribution of lithium resources, sodium-ion batteries (SIBs) and potassium-ion batteries (PIBs) reach a hotspot in view of wider resource reserves compared with lithium-ion batteries (LIBs) (2.09 wt% of K vs. 2.36 wt% of Na vs. 0.0017 wt% of Li) (Carmichael, 1989; Larcher and Tarascon, 2015). Significantly, the PIB system has the lowest negative potential (0.15 V below the Li/Li⁺) (Komaba et al., 2015; Eftekhari et al., 2016; Wang et al., 2018a,b) and satisfactory electrochemical kinetics in ionic diffusion kinetics and conductivity theoretically (Okoshi et al., 2013, 2017; Komaba et al., 2015; Eftekhari et al., 2016; Su et al., 2016) in non-aqueous electrolytes, ascribed to low de-solvation due to its weak Lewis acid character (Okoshi et al., 2017; Lei et al., 2018). Similar to the behavior of LIBs in graphite (Wang, 2017), the intercalation mechanism of PIBs involves three potassiation stages, generating the KC₃₆ in Stage III, KC₂₄ in Stage II, and finally the KC₈ in Stage I (Jian et al., 2017) with 270 mA h g⁻¹, which is far more stable than SIBs (Wang et al., 2013; Zheng et al., 2017). Nevertheless, large Shannon ionic radius (K^+ = 1.38 Å, Na⁺ = 1.02 Å, Li⁺ = 0.76 Å) and atomic mass

Pseudo-Capacitance Mechanism in PIBs

(K = 39.10, Na = 22.99, Li = 6.94) (Shannon, 1976) have decreased the theoretical capacity and induced high volume expansion of 61% (Wen et al., 2015; Eftekhari et al., 2016; Zou et al., 2017). Although some strategies enter into consideration such as adopting expand graphite (An et al., 2018), implementing solvent co-intercalation (SCI) (Wang et al., 2013, 2019; David and Singh, 2014), and developing dual-carbon batteries (DCBs) (Carlin et al., 1996, 2010; Beltrop et al., 2017; Fan et al., 2017; Ji et al., 2017), essential kinetics deficiency is hard to surmount.

To address the irreversible expansion induced by equilibrium graphite, amorphous carbons come into the focused sight (Xing et al., 2017), which are admittedly classified as hard carbon (HC) and soft carbon (SC). HC is proven to have a prolonged cycling ability for its randomly oriented bend graphitic layers along the c axis without observed expansion after a thorough potassiation (Jian et al., 2016, 2017). On the contrary, SC is easily graphitized with turbostratic domains although far from the commercial graphite. SC presents obvious expansion to HC if undergoing complete potassiation (Luo et al., 2015a; Wang et al., 2017). Nonetheless, SC has a better rate performance than HC for more aligned domains (Jian et al., 2017), regarded as the reason for the better rate performance.

Pseudo-capacitance is the middle part of the battery and electrical double-layer capacitors (EDLCs) (Jiang and Liu, 2019) as shown in Figure 1a. In Figure 1a, Liu points out that the current generation of batteries depends on the Faradic electron transfer from the surface to the metal center based on the chargecompensating ions by intercalation or adsorption. In contrast, a pseudo-capacitor is different from EDLCs because it is not electrostatic-induced and the transfer process of surface electrons distinguishes the behavior from batteries. Pseudo-capacitance can be classified into two categories—intrinsic and extrinsic. The former (Chao et al., 2016) describes an inherent feature of specific materials such as RuO2 and MnO2, which is on the strength of Faradaic electron transfer. However, the latter emphasizes the technological means of low dimension, nanoscale size, and high surface area (Wang et al., 2007; Brezesinski et al., 2009; Muller et al., 2015; Cook et al., 2016) among a majority of materials, for instance, the single-walled carbon nanotube (SWCNT) with surface-enriched potassium ions in Figure 1b (Hersam, 2009; Kang et al., 2013), attributed to the regular hexagonal arrangement of carbon atoms on the surface. This non-Faradaic pathway provides a possibility to utilize inexpensive carbonaceous anodes (Gogotsi and Penner, 2018) if proper surface treatments such as activization, doping, and plasma processing have been undergone (Chao et al., 2018).

These surface-dominated anodes uptake and absorb potassium ions with fast reaction kinetics during the electrochemistry process, avoiding the hindrance in the intercalation mechanism, which is regarded as the primary cause for high rate property and large capacity of PIBs undergoing charging and discharging processes (Shin et al., 2011; Shao et al., 2013; Chen et al., 2016; Long et al., 2016). As a consequence, this mini-review analyzes the methods for distinguishing the proportion of capacity contribution and summarizes the application of pseudo-capacitance to PIBs very recently, aiming to design a practical performance improvement approach.

ANALYSES AND APPLICATIONS OF PSEUDO-CAPACITANCE

Generally, it is widely admitted that pseudo-capacitance is not a pure Faradaic progress but a rapid reversible surface redox reaction involved in EDLCs. The charge storage mechanism of complex PIBs behaviors is composed of two typical contribution progresses: surface-induced pseudo-capacitor process and diffusion-dominated process (Brezesinski et al., 2009; Wen et al., 2015; Xu et al., 2019b). Nonetheless, Faradaic and non-Faradaic reactions are electro indistinguishable for jointly contributing to the current parameter (Gogotsi and Penner, 2018). Most researchers employ cyclic voltammetry (CV) to determine the relative proportion of contribution from pseudo-capacitor and diffusion-dominated processes. The peak current is proportional to the square root of sweep rate describing the reversible diffusion-limited state $(i-v^{\frac{1}{2}})$, whereas it is proportional to the sweep rate (i-v) describing the capacitive state. A representative power law relationship between the current and scan rate reveals the charge storage mechanism in PIBs (Wang et al., 2007; Torsten et al., 2010; Veronica et al., 2013):

$$i = av^b$$

where a and b are constants. The b value can be figured out by profiling the $\log(i)-\log(v)$ curve. If b=0.5, the Faradic diffusion is predominant; while b=1, the pseudo-capacitance assumes the primary contribution (Sathiya et al., 2011; Lijun et al., 2014; Zou et al., 2017). Furthermore, as for a fixed sweep rate, the specific pseudo-capacitance contribution can be given in detail by the following formula (Torsten et al., 2010; Wang Y. et al., 2016):

$$i = k_1 \nu + k_2 \nu^{\frac{1}{2}}$$

where the parameter $k_1 \nu$ represents the capacitive process while the $k_2 \nu^{\frac{1}{2}}$ is in favor of the diffusion process as stated earlier.

Furthermore, Marveh maintains that compared with the CV method, the step potential electrochemical spectroscopy (SPECS) has wider adaptive range with prominent advantages. In high sweep rates, SPECS presents precise characterization to depict the process of electrical double layer on the surface of electrodes (Forghani and Donne, 2018).

Recent works validate the validity of the pseudo-capacitance algorithm based on the surface-dominated pseudo-capacitance mechanism, which has been extensively applied in carbonaceous anodes in PIBs by constructing high surface area or activating.

Doping and activating are highly feasible methods that introduce abundant defects, expand specific surface area, and promote the conductivity, meanwhile adding charge storage for PIBs (Lijun et al., 2014; Share et al., 2016; Chen et al., 2017; Lei et al., 2018; Xu et al., 2018).

Nitrogen-doped strategy has a practical significance eliciting satisfying performance enhancements. According to the X-ray photoelectron spectroscopy (XPS) results, pyrrole nitrogen (N-5), pyridine nitrogen (N-6), and quaternary N (N-Q) are three N-doping forms presented in **Figure 2A**, where N-5 and N-6 possess high electrochemical activity and generate additional defects in the surface of the graphene layer, hence promoting the adsorption

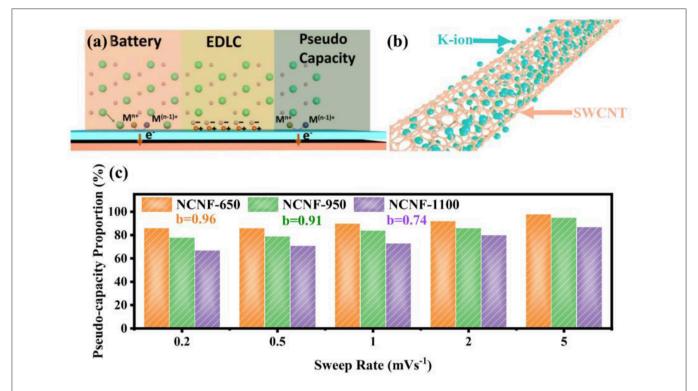
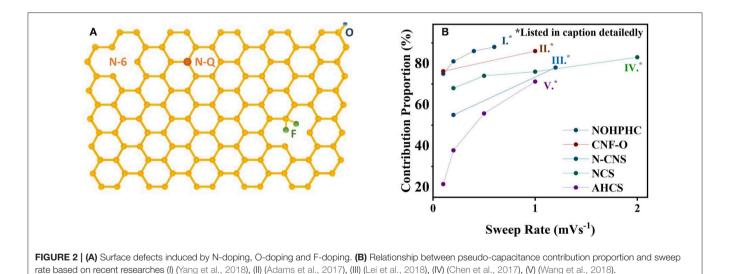


FIGURE 1 | (a) Surface processes among battery, EDLC and pseudo-capacitance. **(b)** Diagram of the surface-dominated procedure for SWCNT; with permission from Wiley. **(c)** Pseudo-capacity proportion of NCNF-650, NCNF-950 and NCNF-1100 with *b* value; with permission from Springer.



quantity of potassium ions, accelerating the kinetic process (Li et al., 2013; Wang et al., 2014; Xu et al., 2018). This differentiation of N forms is ascribed to their constructions of respective bonding electrons, resulting in different chemical activities. However, N-Q, located in the internal surface of graphene layer, bonding with three sp2 carbon atoms, is beneficial to improve electrical conductivity (Yang et al., 2018). Notably, N-6 is regarded as the most effective doping precursor because it replaces the carbon atom with a nitrogen atom at the defect or the edge of the graphite plane and occupies abundant active centers

to adsorb potassium ions (Ma et al., 2012; Ding et al., 2014; Xie et al., 2017). Consistently, recent researches demonstrated that N-6 defects decreases with temperature increasing; meanwhile, the degree of graphitization rises, accompanied by the generation of N-Q. Xu concludes that among three temperature-controlled materials NCNF-650, NCNF-950, and NCNF-1100 derived from poly-pyrrole nanofibers, the pseudo-capacitance contribution of NCNF-650 occupies 90% at 1 mV s⁻¹ for abundant N-6 defects, while the others occupy 73 and 84% at 1 mV s⁻¹ as displayed in **Figure 1c** with their *b* value (Xu et al., 2018). The

b value increases with the temperature dropping, revealing the degree deepening of pseudo-capacity, in accordance with the quantity N-6 defects. Similar results are obtained in Xie's report; nonetheless, Xie indicates that enhancement of electrochemical performance is a comprehensive result associated with N-6 defects, electrical conductivity, and transfer resistance. Three sets of temperature-controlled experiments point out that PNCM-700 is equipped with the best comprehensive performance compared with PNCM-500 and PNCM-900. As for the function of defects, Clement states that the D-bond from the Raman spectrum is employed to describe the sp³ defect distribution, which intensifies a six-fold rate performance to the un-doped material (Clement et al., 2015; Share et al., 2016). The prominent significance of N-doping is to spread out the interlayer spacing and provide huge specific surface area to promote the pseudocapacitive effect.

Doping some other elements also achieves fair results. Oxidation functional groups on the carbon surface polishes up the wettability of carbon-based materials and advances the pseudo-capacitance behavior (Tarun et al., 2010; Shao et al., 2013; Wang X. et al., 2016; Wu et al., 2016; Xie et al., 2017; Wang et al., 2018). Adams reported that oxidation groups increase obviously on the surface capacitive storage while inducing the capacity reduction contributed by the intercalation mechanism. As a consequence, there is no significant enhancement to the total capacity (Adams et al., 2017). In addition, mixed-doping P and O doping (Ma et al., 2017) based on the triphenylphosphine precursor obtains a satisfactory capacity of 474 mA h g⁻¹, benefiting from expanding the interlayer spacing; N and F doping immensely adds the conductivity distinctly (Ju et al., 2016; Share et al., 2016; Adams et al., 2017).

Activated hollow carbon nanospheres (HCS) underwent HF etching from C@SiO2 nanospheres in Wang's work. Wang emphasizes on the sharp increase on the surface area from 481.4 to 757.8 $\rm m^2~g^{-1}$ after activating utilizing KOH as the activator. Capacitive contribution occupies 71.2% at a sweep rate of 1 mV s $^{-1}$, leading to 192.7 mA h g $^{-1}$ at 2 A g $^{-1}$ after 5,000 cycles with a retention of 99.5% (Wang et al., 2018). Aforesaid data support the rule that the pseudo-capacity contribution has the tendency of positive correlation with sweep rate as summarized in **Figure 2B**. This work claimed that activated hollow carbon expands the layer spacing of the carbon anode and shortens the diffusion distance of K-ions.

Nevertheless, surface-modified strategies, whether doping or activating, may give rise to the decrease of initial Coulombic

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An, Y., Fei, H., Zeng, G., Ci, L., Xi, B., Xiong, S., et al. (2018). Commercial expanded graphite as a low-cost, long-cycling life anode for potassium-ion batteries with conventional carbonate electrolyte. *J. Power Sources* 378, 66–72. doi: 10.1016/j.jpowsour.2017.12.033 efficiency (ICE) unsatisfactorily. Compensatory methods work well in LIBs and SIBs (Suo et al., 2017) to establish appropriate binder–electrolyte systems (BESs), which directly impact the formation of solid electrolyte interphase (SEI), especially the morphology features such as thickness, pore, and wrinkle. Tailored BESs shape the SEI into a smooth and thin layer, hence improving the transfer efficiency of ions on the phase interface (Xu et al., 2019a). Similarly, employing KFSI and KTFSI electrolyte (Eftekhari et al., 2016; Jin et al., 2016), adding electrolyte additives (Wu et al., 2017), selecting hydrophilic binders such as CMC, PANa, and SA (Komaba et al., 2015; Luo et al., 2015b; Jin et al., 2016; Xu et al., 2019a), and utilizing prepotassiation technique (Yang et al., 2018) serve the same purpose for superb PIBs.

CONCLUSIONS AND PERSPECTIVES

PIBs with carbonaceous anodes provide the possibility for industrialization under controlled price. Facilely, surface modifications such as doping and activating obviously enhance the pseudo-capacitance contribution, speeding up the rate and power performance based on a rapid electrochemical kinetics.

This non-insertion charge storage (pseudo-capacitance absorption) integrates with both battery-type and capacitor-type characteristics, exhibiting distinct redox separation peaks including analogous linear capacitive voltage response. However, the relationship between capacitive and sweep rate is only authentic limited in a low and narrow sweep rate under the CV separation method. Precisely, the SPECS is suitable for a wider range of sweep rates, inducing detailed contribution information for each potential point (Forghani and Donne, 2018). In addition, matching binder–electrolyte with anodes accurately can synergistically promote specific capacity and rate properties, deriving high-performance PIBs.

AUTHOR CONTRIBUTIONS

All authors listed have made a substantial, direct and intellectual contribution to the work, and approved it for publication.

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N-Propyl-N-Methylpyrrolidinium Difluoro(oxalato)borate as a Novel Electrolyte for High-Voltage Supercapacitor

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Development of high voltage electrolyte is one of the effective ways to improve the performance of supercapacitor. The new ionic liquid N-propyl-N-methylpyrrolidinium difluoro(oxalato)borate (Py₁₃DFOB) was designed and mixed with propylene carbonate (PC) as electrolyte for supercapacitor. The operating voltage of the new electrolyte system has been proven to be up to 3.0 V by a series of electrochemical techniques. Surprisingly, the new salt exhibits nearly symmetric capacitance contribution in the positive and negative electrodes, leading to a high capacitance value of 130 F g⁻¹. The energy and power density of EDLCs using Py₁₃DFOB in the PC electrolyte reach 39.06 Wh kg⁻¹ (100 mA g⁻¹) and 8.03 kW kg⁻¹ (5,000 mA g⁻¹), respectively, at the working voltage of 3.0 V, significantly exceeding the performance of commercial electrolyte tetraethylammonium tetrafluoroborate (TEABF₄). The results indicate that Py₁₃DFOB can be a promising electrolyte salt for supercapacitor.

Keywords: N-propyl-N-methylpyrrolidinium difluoro(oxalato)borate, supercapacitors, ionic liquid, electrolyte, high voltage

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INTRODUCTION

Supercapacitors (SCs), a kind of electrochemical energy storage device with high power density, long cycle life, and excellent reliability, has been widely used in many fields such as hybrid electric vehicle and high-power output equipment. However, the low energy density is the main factor hindering their further applications (Wang et al., 2012; Simon et al., 2014). It can be obtained from the calculation formula of energy density that expanding the voltage window of the cell is the most effective way for achieving high energy supercapacitor (Li et al., 2007; Snook et al., 2011; Boukhalfa et al., 2012; Díaz et al., 2012; Kato et al., 2012; Okashy et al., 2013; Xiang et al., 2013; Borenstein et al., 2014, 2015; Choi et al., 2014; Kumar et al., 2016). As a matter of fact, the working voltage V depends to a great extent on the stability of the electrolyte. Unfortunately, tetraethylammonium tetrafluoroborate (TEABF4) as the state-of-the-art electrolyte material can only withstand a working voltage of 2.5–2.7 V, which is usually limited by the oxidation and reduction stability of electrolyte ions.

Recently, Ionic liquids (ILs) have been intensively studied and viewed as potentially ideal electrolytes for increasing the operating voltage of EDLCs due to their relatively wide electrochemical stability (Ue et al., 2003; Zhu et al., 2007; Kim et al., 2014). In addition, ILs are

attracted to supercapacitors owing to several other excellent properties in terms of non-volatile, non-flammable, and high thermal stability. However, most ILs are trapped in their low ionic conductivity and high viscosity compared to aqueous electrolytes and even organic electrolytes. Considering this situation, mixing ILs with organic solvents is a promising alternative strategy to enlarge the working voltage without sacrificing the power density and cycle life of the EDLCs (Guerfi et al., 2010; Kühnel et al., 2011). The introduction of organic solvent not only reduces the viscosity and increases the conductivity of the pure ionic liquid, but also maintains a large electrochemical stability window, which greatly improves the capacitive performance of the device.

The most conventional families of ionic liquids, which have been evaluated as the most prospective electrolytes for supercapacitors, are based on pyrrolidinium and imidazolium cations (Mousavi et al., 2016; Watanabe et al., 2017). In general, pyrrolidinium based ILs could deliver noticeably enhanced electrochemical stability than the ones based on imidazolium owing to its superior ability to resist oxidation and reduction, which are suitable for realizing novel symmetric supercapacitor with high working voltage (Lin et al., 2011; Brandt et al., 2013; Zhang et al., 2016; Martins et al., 2018). Moreover, the mixing of the ionic liquid with the organic solvent can substantially ignore the high viscosity of the pyrrolidinium-based ionic liquid. The choice of anions also has a great effect on the properties of the ionic liquid. Difluoro(oxalate)borate (DFOB) have received particular interest in recent years due to its high asymmetry compared to conventional anions, resulting in higher solubility of electrolyte salt in ester solvents. Also, the electron-withdrawing fluorine atom on DFOB leads to more delocalization charges, causing lower affinity of binding cation and higher conductivity of electrolyte salt. More importantly, DFOB possesses high electrochemical stability and non-corrosive to aluminum current collector, rendering it an ideal choice for high-voltage electrolytes (Lai et al., 2011; Allen et al., 2013; Tian et al., 2014; Wu et al., 2015). In this manuscript, we designed a new ionic liquid Py₁₃DFOB mixed with an organic solvent PC as electrolyte for supercapacitor. The physicochemical properties (conductivity, melting point, thermal stability, etc.) of the new electrolyte salt were characterized for the first time. Afterwards, we evaluated the performance of supercapacitors containing Py₁₃DFOB/PC electrolyte from the aspects of withstand voltage, cycle stability, energy density, power density, etc.

EXPERIMENTAL

Materials

N-Methyl pyrrole (>99%), 1-Bromopropane (>98%), acetonitrile (>99.5%) were obtained from Aldrich and used without further purification. The PC solvent (battery grade, extra dry <20 ppm of water) and Lithium difluoro(oxalato)borate (>99%) were purchased from Jiangsu Guotai Super Power New Materials Co. Ltd. (China). The prepared electrolyte salt (Py $_{13}$ DFOB) was placed in a glove box filled with high pure argon (<1 ppm O_2 and <1 ppm H_2O), then dissolved in the PC with 1 mol L^{-1} concentration, added 3Å molecular sieves to

remove trace moisture for 1 week. The final water content is <20 ppm testing by Karl Fischer titration method (Mettler-Toledo C20, Switzerland). The impurities of halide and alkali metal ions were <2 ppm confirmed by Inductive Coupled Plasma Emission Spectrometer (ICP) test.

The activated carbon electrodes were prepared by mixing 82% activated carbon (Kuraray YP-50), 10% carbon black (VXC72) as the conductor, 4% carboxymethylcellulose sodium (CMC), and 4% styrene butadiene rubber (SBR) as the binder. The mixture was stirred to a sticky state followed by coating on aluminum foils. The electrodes were punched into disks with a diameter of 18 mm, then dried under vacuum at 120° C for more than 12h prior to be used. The mass of each electrode is about 6 mg and the thickness is \sim 60 um (including 20 um aluminum foil).

Electrolyte Synthesis/Purification

N-Methyl pyrrole $(8.11 \, \mathrm{g},$ 0.1 mol) and Lithium difluoro(oxalato)borate (14.38 g, 0.1 mol) were dissolved in 100 mL acetonitrile. To this solution, 1-Bromopropane (12.99 g, 0.1 mol) was added dropwise for 12 h. The crude products were obtained by filtration and rotary evaporation of the reaction solution and then purified by extraction with ethyl acetate/deionized water. Finally, the target product of high purity clear liquid was obtained after decoloring by activated carbon. The resulting electrolyte salts are dried for 48 h at 80°C and stored in a sealed container in a glove box with high pure argon $(<1 \text{ ppm O}_2 \text{ and } <1 \text{ ppm H}_2\text{O}).$

Characterization and Measurements

¹H-NMR and ¹³C-NMR spectra were performed on a Bruker AVANCE 400M spectrometer. Thermal gravimetric analysis was tested by a Netzsch thermogravimetric analyzer at a heating rate of 5°C min⁻¹ from 20 to 600°C under nitrogen conditions. Differential scanning calorimetry (DSC) analysis was performed on a TA Instruments Q2000 differential scanning calorimeter at a heating rate of 10°C min⁻¹ under nitrogen atmosphere. The relationship between conductivity and concentration of Py₁₃DFOB/PC was determined by using a conductivity meter (Mettler-Toledo S30, Switzerland). The viscosity of the electrolyte is tested by a viscosity testing device (A&D SV-10, Japan). Activated Carbon/Activated carbon symmetrical coin cells were prepared in an argon-filled glove box for electrochemical measurements of electrolytes. The galvanostatic charge/discharge tests (GCD) and cycling performance were tested at Arbin battery test system. Cyclic voltammetry (CV) was tested in the same range by Autolab electrochemical workstation (PGSTAT302N, Switzerland). The gravity specific capacitance of single electrode was obtained from equation $C_m = 2I\Delta t/m\Delta V$, in which I is the current value, Δt is the discharge time, ΔV is the potential difference between the end of the voltage drop and the end of the discharge, and m is the mass of the active material of single electrode. The energy density is calculated from the formula $E = 1/2C\Delta V^2$, where C is the specific discharge capacitance. The power density was calculated by the equation $P = I\Delta V/2m$.

RESULTS AND DISCUSSIONS

Chemical Structure and Physical Properties Characterization of Synthesized Sample

 1H NMR and ^{13}C NMR analysis were used to verify the purity of our synthesized sample. The results are as follows: 1H NMR (D₂O) δ : 3.42~3.34 (m,4H), 3.17~3.13 (m,2H), 2.90 (s,3H), 2.12~2.06 (m,4H), 1.74~1.64 (m,2H), 0.87~0.83 (t,3H), ^{13}C -NMR (D₂O): δ = 9.99, 16.75, 21.24, 47.97, 64.17, 65.71, 163.76 ppm, which confirm that Py₁₃-DFOB is synthesized successfully. The original NMR spectrum is shown in **Figure S1**.

The chemical structure and ionic size of the synthesized Py₁₃DFOB are shown in Figure 1 and several basic physical properties (conductivity, viscosity, thermal stability, etc.) of the new electrolyte were summarized in Table 1. The phase transformation behavior of Py13DFOB investigated by DSC is illustrated in Figure 2A. Py₁₃DFOB shows a low melting point value of 3.21°C, which is due to the unfavorable packing of ions and the decrease of lattice energy of IL materials caused by the highly spatial asymmetry of Py₁₃ and the large Vander Waals volume of DFOB-. TG analysis is used to observe the thermal stability of electrolytes. As can be seen in **Figure 2B**, Py₁₃DFOB is subjected to two-step degradation, where the initial degradation temperature of 290°C is considered to meet the thermal stability requirements of supercapacitors. The result is similar with the decomposition curve of the LiDFOB mentioned in the previous study (Allen et al., 2011).

Obviously, **Table 1** shows that the pure ionic liquid exhibits lower conductivity and higher viscosity than the organic electrolyte. Therefore, the mobility of the ions is enhanced by

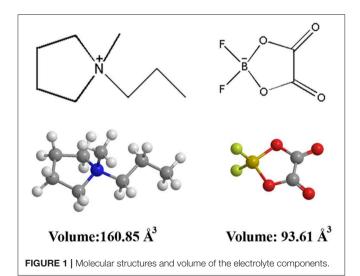


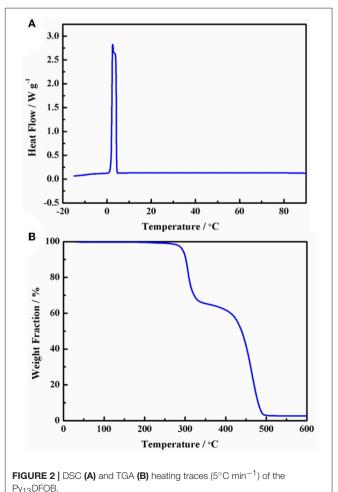
TABLE 1 | Physical characteristics of Py₁₃DFOB.

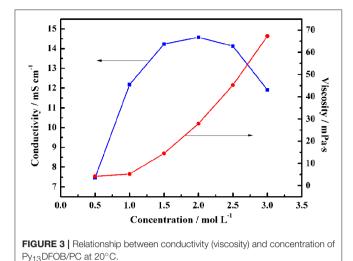
Electrolyte	Molecular weight (g/mol)	-	Conductivity (mS cm ⁻¹)	-	thermal- decomposition temperature (°C)
Py ₁₃ DFOB	263.81	105	2.2	3.21	306

the addition of the organic solvent PC, thereby making it easier for the electrolyte to access the pores of the activated carbon. As shown in **Figure 3**, the maximum conductivity of Py13DFOB/PC was observed to reach 14.5 mS cm $^{-1}$ at 2.0 mol L $^{-1}$, and the conductivity drops sharply as the concentration exceeds or $<\!2.0\,\mathrm{mol}\ L^{-1}$. Besides, the addition of the solvent significantly reduces the viscosity of the pure ionic liquid, taking a 1 mol L $^{-1}$ Py13DFOB/PC as an example, the viscosity value of which is only 3.8% of the pure ionic liquid. It should be emphasized that 1 mol L $^{-1}$ Py13DFOB/PC was selected as the most preferred one to be applied later in the study based on the data in supporting documentation. Therefore, the electrochemical performance of the electrolyte applied to supercapacitors is not only determined by the conductivity, but viscosity is also a factor that cannot be ignored.

Potential Window Opening: Stability of the Electrolytes

Compared with TEABF₄/PC, the supercapacitor using 1 mol L^{-1} Py₁₃DFOB/PC displayed higher energy density and power density under conventional working voltage (2.7 V) while maintaining excellent rate performance and long cycle stability (**Figure S3**). Further, the high voltage characteristics of the new





electrolyte system need to be clarified. Since the electrochemical window cannot directly reflect the working voltage of the full cell due to the difference in the structure of anions and cations, it is necessary to identify the real positive and negative stability limits of the new electrolyte in activated carbon electrodes (Fic et al., 2012). For this purpose, we initially evaluated the maximum operating voltage possible of 1 mol L^{-1} Py₁₃DFOB/PC via cyclic voltammetry investigations on three electrode cells with an AC-based working electrode, a largely oversized ACbased counter electrode with the same composition and a Li wire reference electrode. An efficiency threshold value of 98% was chosen, and further efficiency declines were considered to be a series of irreversible reactions involving electrolytes in the cell system. The obtained single cell electrochemical window limits are presented in Figure 4. With this condition, the positive and negative potential limits occur at +1.6 V vs. Li and -1.5 V vs. Li, respectively, resulting in a maximum operating voltage of 3.1 V.

We further measured the GCD curve of a symmetric full-cell at an operation voltage of 3.0 V while monitoring the capacitive behavior of positive and negative electrodes. It can be seen from **Figure 5** that the GCD curves exhibits superior capacitive behavior, and the nearly symmetric potential window of positive and negative electrodes shows that the capacitance contributions of DFOB⁻ anion and Py_{13}^+ cation are almost the same. More importantly, the cutoff potential of the positive and negative electrodes vs. Li is within the safe potential range when the operating voltage of the full cell reaches 3.0 V.

In previous studies, mass balancing is currently the preferred method to make full use of the maximum working voltage of electrolyte, but it will have a negative impact on the specific capacitance of the full cell due to the extra increase in the mass of one of the electrodes (Weingarth et al., 2013; Van Aken et al., 2015; Hu et al., 2016). Besides, due to the change of ion transfer channel and electronic response time of high-quality electrode, resulting in inconsistent polarity of the two electrodes, thus affecting the cycle life of the cell. Excitingly, the Py₁₃DFOB/PC can almost fully exploit its maximum working potential window

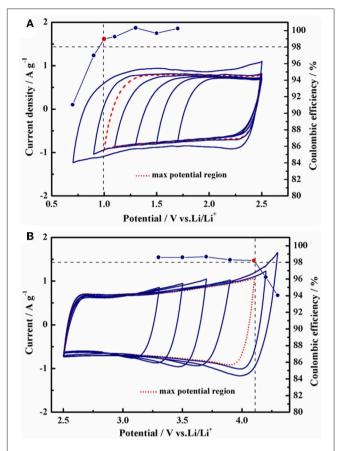


FIGURE 4 Operating potential determination using cyclic voltammetry. Coulombic efficiency (right axis) of cells used in the determination of anodic/cathodic limits. **(A)** Negative, **(B)** positive scans in different windows of the half-cell using 1 mol L⁻¹ Py₁₃DFOB/PC.

without requiring additional mass balance, eliminating the time consumption and technical problems of electrode matching, and harvesting higher energy density.

Electrochemical Study in EDLCs Configuration

To evaluate the withstand voltage of EDLCs configuration, the GCD curves of EDLCs based on 1 mol L⁻¹ Py₁₃DFOB/PC operating at 500 mA g⁻¹ under several applied voltages are shown in **Figure 6A**. The GCD curves maintain a typical triangular shape, and the variation of potential with time shows an approximate linear relationship as the voltage rising to 3.0 V, which demonstrates excellent electrochemical reversibility and stability of EDLCs. However, the charging curve shifts rather than overlaps, and the linearity and symmetry of the GCD curves gradually deteriorated when the voltage exceeds 3.0 V, indicating detrimental processes may be occurring between electrodes and electrolytes. We obtained the same result from the relationship between specific capacitance (**Figure 6B**), IR drop (**Figure 6C**) with voltage obtained from the GCD test in **Figure 6A**, that is, the abrupt change of the curve all occurs when the voltage

exceeds 3.0 V. The IR drop is closely related to the equivalent series resistance of the cell, reflecting the state of the working environment inside the EDLCs. When the voltage is raised from

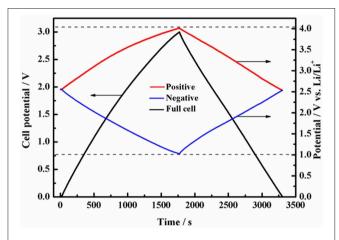


FIGURE 5 | Potential profiles of the positive and negative electrodes during galvanostatic charge/discharge of symmetric supercapacitor with 1 mol L^{-1} PV₁₃DFOB/PC.

3.0 to 3.5 V, the IR drop abruptly increases from 0.074 to 0.152 V, indicating some irreversible changes in the internal environment of the cell. The rate behavior under different voltages (2.7, 3.0, 3.2, 3.5 V) was given by the GCD test with a current density ranging from 100 to 10,000 mA g $^{-1}$. As shown in **Figure 6D**, the discharge capacitance of the cell decreases with increasing current density due to the rise in internal resistance (IR drop) caused by the kinetic limitation at the electrolyte/electrode interface. However, the cell with Py₁₃DFOB/PC still shows the most superior capacitance performance and rate performance at the working voltage of 3.0 V. In general, it is proved that the new electrolyte system can work stably at 3.0 V by electrochemical evaluation of single electrode and assembled supercapacitor.

Next, we evaluated the electrochemical performance of EDLCs containing $Py_{13}DFOB/PC$ at 3.0 V operating voltage. **Figure 7A** showed the CV curves of the cell at different scan rates. The rectangular shape of the CV curves is deteriorated with the increase of the scan rate, but a good rectangular shape is still maintained at the high scan rate, demonstrating the outstanding transfer characteristic of the electrolyte ion. Similarly, GCD curves (**Figure 7B**) exhibit good linearity, symmetry, and negligible instantaneous

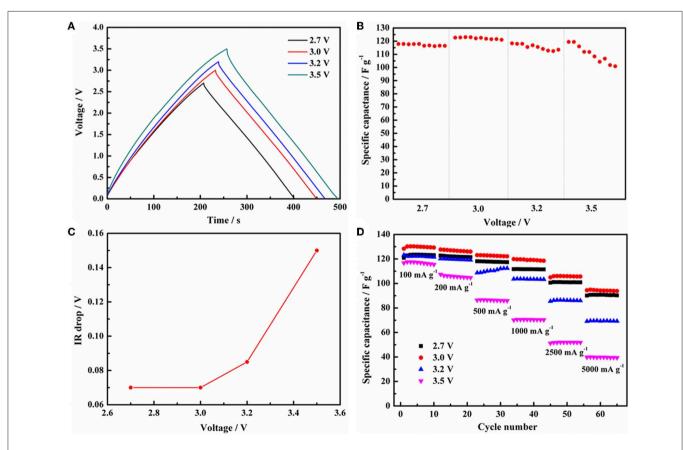


FIGURE 6 | **(A)** GCD curves of the EDLCs with 1 mol L^{-1} Py₁₃DFOB/PC at current density of 500 mA g^{-1} with different voltage ranges. **(B)** Specific capacitance and **(C)** IR drop vs. voltage obtained from **(A)** charge-discharge curves. **(D)** The charge/discharge rates performance of EDLCs with 1.0 mol L^{-1} Py₁₃DFOB/PC under different voltage ranges.

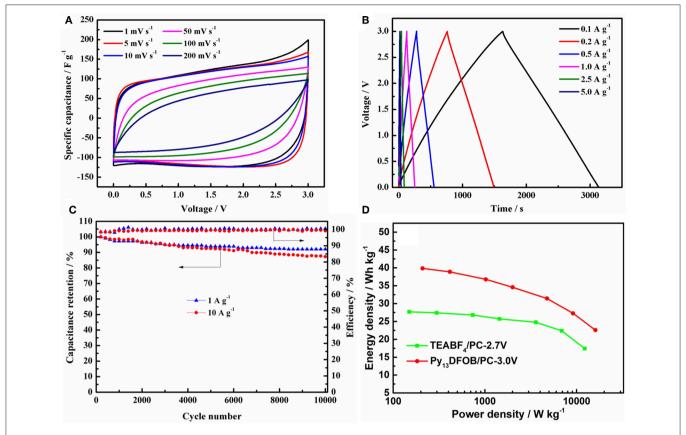


FIGURE 7 | (A) GCD curves at different current densities **(B)** CV curves at different scan rates **(C)** cycle performance at current density of 1 A g^{-1} and 10 A g^{-1} under 3.0 V of the EDLCs using 1.0 mol L⁻¹ Py₁₃DFOB/PC. **(D)** Ragone plots of the EDLCs with two electrolytes.

voltage drop at different current densities, indicating superior double-layer characteristics. The specific capacitance obtained from the discharge time of the GCD curves can reach a high value of 130 F/g at a current density of 100 mA $\rm g^{-1}$ and still maintain 96 F $\rm g^{-1}$ at 5,000 mA $\rm g^{-1}$ under a working voltage of 3.0 V, which was about 78% of its initial capacitance.

With the aim to determine whether Py₁₃DFOB/PC can operate steadily for a long time under the working voltage of 3.0 V, the charge-discharge performance of 10,000 cycles were recorded at current density of 1 and 10 A g $^{-1}$. Figure 7C conveys a clear message that Py₁₃DFOB/PC presents excellent long cycle performance at different current densities, delivering capacity retention of 92% at 1 A g $^{-1}$ and 87% at 10 A g $^{-1}$ after 10,000 cycles with nearly 100% coulombic efficiency, confirming the long-term electrochemical stability of Py₁₃DFOB /PC at high working voltage.

Ragone plots (energy density vs. power density) has been widely used to evaluate the overall performance of a supercapacitor device. From the results summarized in **Figure 7D**, $Py_{13}DFOB/PC$ obtained a considerably higher energy density and power density than $TEABF_4/PC$ at each current density due to the simultaneous increase in voltage and specific

capacitance. It should be noted that the maximum energy density and power density of the supercapacitor based on $Py_{13}DFOB$ /PC can reach 39.06 Wh kg^{-1} (100 mA g^{-1}) and 8.03 kW kg^{-1} (5,000 mA g^{-1}), respectively, when the voltage goes up to 3.0 V.

CONCLUSION

In this work, we successfully synthesized a novel ionic liquid $Py_{13}DFOB$ as electrolyte salt for supercapacitor. The 1 mol L^{-1} solution formed by the mixture of Py_{13} -DFOB and PC shows the closely transport properties as the commercial electrolyte (TEABF₄/PC), which solves the problems of high viscosity and low conductivity of pure ionic liquids. More importantly, it is proved that $Py_{13}DFOB/PC$ can exhibit outstanding capacitance behavior at high operating voltage of 3 V confirmed by several electrochemical testing techniques. Moreover, we found that the nearly symmetric capacity contributions of positive and negative electrodes convey a high specific capacitance value of $130 \, F \, g^{-1}$. The energy density and power density of supercapacitor with $Py_{13}DFOB$ can reach $39.06 \, Wh \, kg^{-1}$ ($100 \, mA \, g^{-1}$) and $8.03 \, kW \, kg^{-1}$ ($5,000 \, mA \, g^{-1}$), respectively. Based on these results, the new electrolyte

system is considered to be a promising electrolyte for high-voltage supercapacitor.

DATA AVAILABILITY STATEMENT

All datasets generated for this study are included in the manuscript/**Supplementary Files**.

AUTHOR CONTRIBUTIONS

All authors listed have made a substantial, direct and intellectual contribution to the work, and approved it for publication.

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SUPPLEMENTARY MATERIAL

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Hollow Co₃O₄@MnO₂ Cubic Derived From ZIF-67@Mn-ZIF as Electrode Materials for Supercapacitors

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Hollow ${\rm Co_3O_4@MnO_2}$ cubic nanomaterials are synthesized by ZIF-67@Mn-ZIF sacrificial precursor through a facile thermal treatment. As a kind of supercapacitor electrode material, it demonstrates high performances, such as specific capacitance of 413 F g⁻¹ at the current density of 0.5 A g⁻¹; as the current densities raised from 0.5 to 10 A g⁻¹ (20 times increasing), there is still ${\sim}41\%$ retention of its initial capacitance. These satisfactory electrochemical properties should be put down to the hollow and porous structure and the relative higher BET surface area, which supplies more reactive sites for charge and discharge processes.

Keywords: metal-organic frameworks, ZIF-67, Mn-ZIF, Co₃O₄@MnO₂, supercapacitors

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INTRODUCTION

As a new and efficient energy storage device, supercapacitors qualified the benefits of high-power density, high security, long service life, and fast short time storage and release (El-Kady et al., 2016; Shao et al., 2018; Xu et al., 2018). As a result, supercapacitors attracted wide attention in the application on portable consumer electrical products and electric automobiles, and so on (Qu et al., 2016; Li et al., 2018). The performance of the used electrode materials is the main factor affecting the performance of supercapacitors. Currently, the most studied materials are carbon-based materials (Zhang and Zhao, 2009; Zhang et al., 2017), transition metal oxides (TMOs) (Liu et al., 2011; Li et al., 2014; Yu and Lou, 2018; Xu et al., 2019), and conductive polymer materials (Snook et al., 2011; Du et al., 2017). In recent years, metal-organic frameworks (MOFs) are developed as a new type of porous materials ascribed to their great specific surface area, porosity and regulatory pores, functional and special optical and electrical properties (Yue et al., 2015; Salunkhe et al., 2017). So they have great potential in the high-performance supercapacitor after thermal treatment as TMOs' sacrificial precursor.

Up to the present, numerous TMO nanomaterials have been synthesized as supercapacitor electrodes from many kinds of MOF precursors. For instance, high surface area Co_3O_4 nanoparticles have been obtained from the pyrolysis of ZIF-67 with an appreciable 190 F g⁻¹ specific capacitance value at 5 A g⁻¹ (Saraf et al., 2019), NiO architecture with porous structure was constructed by thermal treatment Ni-MOF under the air flow and demonstrated 324 F g⁻¹ at 1 A g⁻¹ (Han et al., 2017), and porous hollow α -Fe₂O₃ microboxes synthesized by using MOF as precursor and self-template can reach 380 F g⁻¹ at 0.1 A g⁻¹ as supercapacitor electrode

(Yu et al., 2019). Except for these single metal oxides, some mixed metal oxides, and metal oxide composites can also be obtained by MOF precursors. Chen and coworkers have fabricated porous small size ZnCo₂O₄ nanoparticles (<20 nm) from a mixed zinc and cobalt-MOF, which exhibited an unexpected specific capacitance of $451 \,\mathrm{F}$ g⁻¹ at $0.5 \,\mathrm{mV}$ s⁻¹ (Chen et al., 2015). Hierarchical NiO/ZnO double-shell hollow spheres are obtained by Li and coworkers through calcining the bimetallic organic frameworks, which delivered 497 F g⁻¹ at current density of 1.3 A g^{-1} (Li et al., 2016). Xu and coworkers developed a Co_3O_4/ZnO nano-heterostructure via a solid-solid conversion process, the synthesized core-shell MOFs@MOFs were used as a template with cobalt and zinc as metal sources, which demonstrated 415 F g^{-1} specific capacitance value at 0.5 A g^{-1} (Xu et al., 2016). The mixed metal oxides and the metal oxide composites as electrodes exhibit superior electrochemical performance compared with single ones. Despite these achievements, there are still large spaces to explore other metal oxide composites based on MOF precursors.

Herein, we have prepared single ZIF-67 nanocrystals first, combined it with Mn-ZIF to form ZIF-67@Mn-ZIF composite, and finally obtained $\rm Co_3O_4@MnO_2$ electrode material by thermal treatment. After evaluating the electrochemical performance of $\rm Co_3O_4@MnO_2$ electrode, we found that it exhibited excellent electrochemical properties. When the current density is 0.5 A g $^{-1}$, the specific capacitance could achieve 413 F g $^{-1}$, with 20 times current density increasing, it kept 41% retention of initial capacitance and good long-term cycling stability, which is a very promising electrode for use in a supercapacitor.

EXPERIMENTAL

Preparation of ZIF-67

First, $1.455g~Co(NO_3)_2 \cdot 6H_2O$ and 1.642g~2-methylimidazole were separately dissolved in 40 ml methanol. Second, the two different solutions were mixed and vigorously stirred for 60 s and reacted for 24 h to complete reaction at room temperature after 24 h. Third, the purple precipitates in the bottom were collected by centrifugation with ethanol as washing solution for several times. The collected purple precipitates were dried at $80^{\circ}C$ overnight in a vacuum drying chamber.

Preparation of ZIF-67@Mn-ZIF

First, $0.25\,\mathrm{g}$ Mn(NO₃)₂·6H₂O was dissolved in 50 ml ethanol. ZIF-67 obtained in the first step was well-dispersed in the above solution. Then, the mixture was transferred into a beaker flask after 20 min of continuous stirring, and the reaction temperature was $50^{\circ}\mathrm{C}$ and kept for 3 h in an oil bath.

Thermal Treatment of ZIF-67@Mn-ZIF Crystals

The obtained ZIF-67@Mn-ZIF crystals could be converted to Co_3O_4 @MnO₂ nanomaterials through a thermal treatment in a tube furnace with air flow at 300°C for 0.5 h; the heating rate was controlled at $0.5^{\circ}\text{C}\cdot\text{min}^{-1}$. As a contrast experiment, the

single precursors (ZIF-67) were calcined under the same thermal conditions, and the final product is Co₃O₄ nanomaterial.

Material Characterizations

X-ray diffraction (XRD) patterns were measured by using monochromator Cu Kα radiation at a scanning rate of $2^{\circ} \bullet min^{-1}$ (PA-Nalytical X'Pert PRO). Binding energies were detected by the X-ray photoelectron spectroscopy (XPS; ESCALab250). The morphologies were obtained by scanning electron microscope (SEM) (Hitachi, SU-8000). The more detailed structures were investigated by transmission electron microscope (TEM) (JEOL, JEM-2100F), and the elements were detected by its equipped energy dispersive X-ray spectrometer (EDS). The BET surface area and pore size distribution are tested on Accelerated Surface Area & Porosimetry System (ASAP 2020, Micromeritics). XS analytical balance (Mettler Toledo; $\delta = 0.01$ mg) is used to weigh the mass of the electrode materials.

Electrochemical Characterizations

The electrochemical performances of the final products were accomplished by the AUTOLAB PGSTAT302N electrochemical workstation in a standard three-electrode test cell at ~25°C with 1.0 M LiOH solution as electrolyte. The Ag/AgCl (3M KCl) electrode and platinum (Pt) plate $(2.5 \text{ cm} \times 2.5 \text{ cm} \times 0.2 \text{ mm})$ directly served as the reference electrode and counter electrode, respectively. The fabricating processes of working electrode were as follows: Co₃O₄@MnO₂ materials (active electrode material, 80%) derived from ZIF-67@Mn-ZIF crystals were mixed with acetylene black (5%) and polyvinylidene difluoride (15%), which was mixed with appropriate volume N-methyl pyrrolidone solvent. The mixture was treated by ultrasonication to form a homogeneous slurry and dropped onto the graphite substrate current collector, the covered surface area is $\sim 1 \times 1 \text{ cm}^2$, and then dried under vacuum condition at 120°C for 4 h to form the electrodes. For comparison, the Co₃O₄ materials prepared from single ZIF-67 crystals were also fabricated into electrode with the same processes.

The electrochemical performances of the fabricated electrodes were evaluated from the galvanostatic charge-discharge (GCD) and cyclic voltammetry (CV) measurements. The equation of C = $[(I \times \Delta t)/(m \times \Delta V)]$ is applied to calculate the specific capacitance values of Co₃O₄@MnO₂ and Co₃O₄ electrodes, where the I (A), Δt (s), ΔV (V), and m (g) represent the discharge current, the discharge time, the potential window, the mass of active materials in the electrodes, respectively.

RESULTS AND DISCUSSIONS

The synthesized products were analyzed by X-ray diffraction (XRD) first. The result is shown in **Figure 1a**. As can be seen from the obtained pattern, there are some strong diffraction peaks that appeared in $2\theta = 7.3^{\circ}$, 10.4° , 12.8° , 14.8° , 16.5° , 18.1° , which can be confirmed with the sample ZIF-67 and highly consistent with reported literature (Qin et al., 2017). **Figures 1b,c** are the low to high magnification SEM images. The particles' morphology is uniform rhombic dodecahedral nanocrystals which were clearly

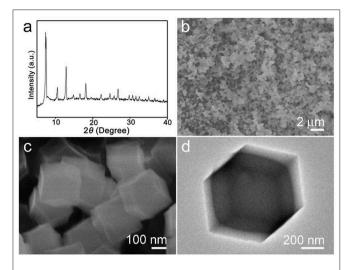


FIGURE 1 | (a) X-ray diffraction (XRD) pattern, (b,c) scanning electron microscope (SEM), and (d) transmission electron microscope (TEM) images of synthesized ZIF-67 sample.

monodispersed, with a diameter of about 300–500 nm. **Figure 1d** shows a single ZIF-67 nanocrystal with dodecahedron and solid construction. After thermal treatment, the structure collapsed (**Figure S1**).

The calcined ZIF-67@Mn-ZIF products were detected by XRD, and the result is shown in **Figure 2a**. The main diffraction peaks consisted of cubic phase Co₃O₄ (JCPDS card No. 074-2120), which is obtained by calcinating the ZIF-67 nanocrystal (Figures S2, S3). In addition, there are some other small peaks that also appeared in the pattern (marked with blue star), which could be MnO2 formed by Mn-ZIF (the exact components were detected by XPS, which is detailed later). Figure 2b is a low-resolution SEM image of the obtained Co₃O₄@MnO₂ products, which indicated that the products can be synthesized in large scale. In the enlarged SEM image of Figure 2c, the diameter of obtained Co₃O₄@MnO₂ products increased to about 800 nm; interestingly, the obtained Co₃O₄@MnO₂ products are with hollow structure (Figure 2d), and the corresponding EDS result in Figure 2e is consistent with our designed concept. Co, Mn, and O elements are from Co₃O₄@MnO₂ products, the existence of Cu and C signals is because the TEM grid is made of Cu substrate and carbon membrane, while the peak of Si could be an impurity that brings in the sample preparation process. Inset shows the HRTEM image of the Co₃O₄@MnO₂, the *d-spacing* of 0.24 nm corresponding to the (311) lattice plane of the Co₃O₄ crystal, and the d-spacing of 0.22 nm corresponding to the (200) lattice plane of the MnO₂ crystal (JCPDS No. 12-0716).

The obtained calcinated products were further detected by XPS to confirm the metal oxidation states and the chemical compositions. **Figure 3A** is the survey spectrum of the products, which shows the core levels of Co 2p, Mn 2p, and O 1s, respectively. To get clearer information, the high-resolution XPS spectra analysis was carried out. The Co 2p's high-resolution XPS spectrum is shown in **Figure 3B**. The main two peaks

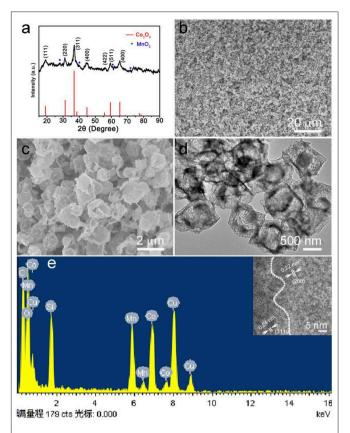


FIGURE 2 | (a) X-ray diffraction (XRD) pattern of the products after calcinating the ZIF-67@Mn-ZIF. **(b,c)** Low magnification and enlarged scanning electron microscope (SEM) images of the $Co_3O_4@MnO_2$. **(d)** Transmission electron microscope (TEM) image and corresponding **(e)** energy dispersive X-ray spectrometer (EDS) pattern of the $Co_3O_4@MnO_2$ products. Inset shows the HRTEM image of $Co_3O_4@MnO_2$.

centered at 780.3 and 796.2 eV can be appointed to the binding energies of 2p3/2 and 2p1/2 of Co(II), whereas the other two lower peaks centered at 786.1 and 802.5 eV can be appointed to the binding energies of 2p3/2 and 2p1/2 of Co(III). These results imply the Co₃O₄ phase in our sample and agreement with the XRD result (Yan et al., 2012; Li et al., 2013). Figure 3C is the high-resolution XPS spectrum extracted from Mn 2p. The main two peaks are centered at 641.1 and 652.7 eV; therefore, the spin-orbital splitting calculated is 11.6 eV. These results well refer to the electronic orbits of Mn 2p3/2 and 2p1/2, pointing to Mn(IV) state of the products (Sui et al., 2009). As can be seen from the high-resolution spectrum of O 1s in Figure 3D, there are two distinct components, except for the binding energy of 531.2 eV assigned to the oxygen atoms in the hydroxyl groups, the strong peak of 529.6 eV should belong to the oxygen atoms in the chemical compositions of Co₃O₄ and MnO₂ (Wei et al., 2008; Xia et al., 2010). These results further proved that the chemical component of as-fabricated products is Co₃O₄@MnO₂.

A typical IV type adsorption behavior was observed in the prepared Co_3O_4 and $\text{Co}_3\text{O}_4@\text{MnO}_2$ products by the N_2

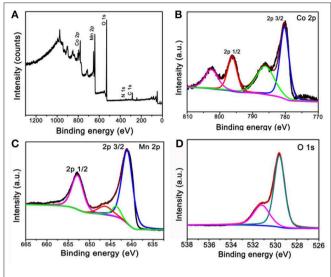


FIGURE 3 | X-ray photoelectron spectroscopy (XPS) spectra of the products after calcinating the ZIF-67@Mn-ZIF. **(A)** Survey XPS spectrum and **(B–D)** high-resolution XPS spectra of Co 2p, Mn 2p, and O 1s.

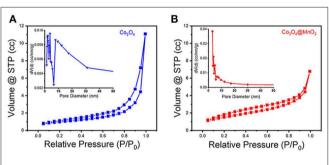


FIGURE 4 | N_2 adsorption-desorption isotherms of **(A)** Co_3O_4 and **(B)** Co_3O_4 @Mn O_2 products. Inset shows their corresponding pore size distributions.

adsorption-desorption isotherms (**Figures 4A,B**), which exhibit a mesoporous structure with slit type pores. The BET surface areas for the Co_3O_4 and Co_3O_4 @MnO₂ are 72.214 and 148.407 m² g⁻¹, a high BET surface area might be beneficial for the electrons and ions' storage and shuttle in the electrode because it provides more active sites, hence could lead to enhanced electrochemical capacity (Jiang et al., 2012). From the corresponding pore size distributions of the inset image, it can be found that the pore sizes are concentrated in 3–10 nm for Co_3O_4 sample and 3–6 nm for Co_3O_4 @MnO₂ sample. The porous structure is facilitating the electrolyte ion diffusion and transference in the course of charge and discharge processes.

The electrochemical properties of the $Co_3O_4@MnO_2$ electrode materials were evaluated, and the results are summarized and shown in **Figure 5**. Enclosed loops in **Figure 5A** show the electrode's CV performance at increasing scan rates from 1 to $100\,\text{mV}$ s⁻¹, unlike the pseudocapacitance behavior of single Co_3O_4 nanocrystals (**Figure S4**). The shapes of the CV curves of $Co_3O_4@MnO_2$ indicate a typical electrical double layer capacitance (EDLC) behavior, and it retains well as the scan rate

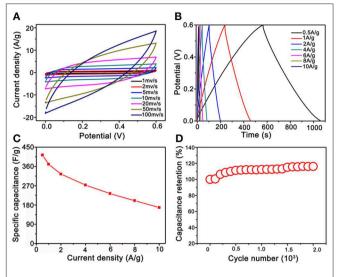


FIGURE 5 | Electrochemical test results of $Co_3O_4@MnO_2$ electrode. **(A)** Cyclic voltammetry (CV) curves at extending scan rates from 1 to $100\,mV\,s^{-1}$. **(B)** CD curves under extending current densities from 0.5 to $10\,A\,g^{-1}$. **(C)** Plot of the specific capacitance against different current densities. **(D)** Long-term cycling stability.

upscales to 20 mV s⁻¹, demonstrating its good rate capability (Wu et al., 2015). The EDLC behavior of Co₃O₄@MnO₂ ascribes to the MnO₂ outer layer (Li et al., 2012). The slight shape deformation was observed when the scan rate achieves 50 and 100 mV s⁻¹; this could be ascribed to the polarization phenomenon at high scan rate (Salanne et al., 2016). The GCD properties were evaluated at current densities from 0.5 A g⁻¹ and extended to 10 A g^{-1} in the voltage range from 0 to 0.6 V vs. Ag/AgCl (3M KCl). In Figure 5B, it is clear to observe a series of good symmetric triangle shape GCD curves, revealing its good EDLC behavior; this result is consistent with CV performance. Under a series of current densities, that is, 0.5, 1, 2, 4, 6, 8, and 10 A g⁻¹, the specific capacitances were calculated to be 413, 370, 324, 273, 233, 200, and $168 \,\mathrm{F} \,\mathrm{g}^{-1}$, respectively. On the contrary, single Co₃O₄ nanocrystal only delivers 187, 155, 108, 76, 57, and 45 F g^{-1} at 1, 2, 4, 6, 8, and 10 A g^{-1} , respectively (Figure S5). Obviously, the Co₃O₄@MnO₂ electrode presents better capacitance values than single Co₃O₄ electrode, the reason could be owing to the multicomponent and higher BET surface of Co₃O₄@MnO₂ electrode that endows the more charge storage (Jiang et al., 2012). Under the extending current densities from 0.5 to $10\,\mathrm{A}~\mathrm{g}^{-1}$, the specific capacitance decreased from 413 to 168 F g^{-1} , retaining ${\sim}41\%$ of its initial capacitance (shown in Figure 5C). While for single Co₃O₄ nanocrystal, the rate capability is only 25% from 1 to 10 A g^{-1} (187 vs. 45 F g^{-1} , **Figure S6**). After 2,000 times cycles of CV test at 20 mV s^{-1} , the capacitance retention remains at 110% (shown in Figure 5D), while only 80% of single Co₃O₄ nanocrystal (Figure S7), indicating a good stability of Co₃O₄@MnO₂ electrode. It is clear to conclude that the performance of Co₃O₄@MnO₂ in connection with capacitance retention and cycling ability is much improved compared with single Co₃O₄.

CONCLUSIONS

In conclusion, hollow $\text{Co}_3\text{O}_4\text{@MnO}_2$ cubic nanomaterials were synthesized by sacrificing the ZIF-67@Mn-ZIF precursor through an uncomplicated controlled thermal treatment. The porous structure and high BET surface area endow its excellent properties as supercapacitor electrode, it presented a high specific capacitance of 413 F g⁻¹ (0.5 A g⁻¹) and showed a rate capability of 41% at the current density enhanced to 20 times with excellent stability, giving the impression that this hollow cubic nanomaterial possesses considerable potential as a supercapacitor electrode material.

DATA AVAILABILITY STATEMENT

The XRD datasets generated for this study can be found in the repository of ICDD, with the accession numbers of 74-2120 and 12-0716 in JCPDS card.

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AUTHOR CONTRIBUTIONS

JW and JH conceived and designed the experiments. JX, YZ, and CX performed the experiments and analyzed the data. All authors revised and checked the draft.

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SUPPLEMENTARY MATERIAL

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Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Nitrogen and Phosphorus Co-doped Porous Carbon for High-Performance Supercapacitors

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As one of the most promising fast energy storage devices, supercapacitor has been attracting intense attention for many emerging applications. However, how to enhance the electrochemical performance of electrode materials is still the main issue among various researches. In this paper, hierarchical porous carbons derived from *Eleocharis dulcis* has been prepared by chemical activation process with the aid of KOH at elevated temperature. Results show that the N, P co-doped porous carbon exhibits excellent electrochemical performance, it owns a specific capacitance of 340.2 F/g at 1 A/g, and obtains outstanding cycling stability of 96.9% of capacitance retention at 10 A/g after 5,000 cycles in a three-electrode system. Moreover, in the two-electrode system, the product still maintains a high specific capacitance of 227.2 F/g at 1 A/g, and achieves good electrochemical cycle stability (94.2% of capacitance retention at 10 A/g after 10,000 cycles); besides, its power/energy density are 3694.084 and 26.289 Wh/kg, respectively. Therefore, the combination of facile synthesis strategy and excellent electrochemical performance makes *Eleocharis dulcis*-based porous carbon as a promising electrode material for supercapacitor.

Keywords: biomass, porous carbon, supercapacitor, Eleocharis dulcis, N/P co-doped

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INTRODUCTION

Rapid development of global economy, the depletion of chemical fuels and the ever-worsening environment are intensified with the continuous growth of the population, which increases the demand for clean sustainable energy. Thence it requires the development of efficient and clean energy storage devices (Wang et al., 2016; Liu et al., 2017b; Yang et al., 2019). Among them, the traditional Lithium-ion batteries will generate quantum and form lithium dendrites under high-power operation, the supercapacitors have distinctive properties such as excellent power density, rapid charging and discharging speed and superior cycle stability, is considered the best substitute for lithium-ion batteries (Zhao et al., 2013; Shao et al., 2018; Li et al., 2019). Although supercapacitors exhibit excellent properties, low specific capacity and energy density (typically <10 Wh/kg) toward large scale commercial devices are still major constraints (Winter and Brodd, 2004; Liu et al., 2017b).

Electrode materials are the important constituent which affect the properties of supercapacitor. Traditionally, different allotropes of carbon materials are used as an electrode in energy storage applications. Among them, sustainable biomass derived carbons are individual class of materials, with the advantage of low-cost, abundant and sustainable in nature, excellent electrical conductivity

and specific surface area (SSA) (Pandolfo and Hollenkamp, 2006; Jiang et al., 2013; Titirici et al., 2015; Gong et al., 2017; He et al., 2018). Number of researchers have derived carbon from different biomass sources such as Perilla frutescens (Liu et al., 2017a), Rice straw (Liu et al., 2018), Peanut shells (Xiao et al., 2018), Buckwheat flour (Huang et al., 2019), Peach gum (Lin et al., 2019), and Bamboo (Zhang et al., 2018). By using KOH through chemical activation Cheng et al. (2016) have prepared flexible carbon fiber aerogel from natural cotton and achieved specific capacitance of 283 F/g at 1 A/g. Similarly, the graded porous carbon material derived from walnut shells resulted the capacitance of 462 F/g at 1 A/g (Wang et al., 2019). Besides, the specific surface area of carbon materials derived from seaweed microspheres show as high as 1337.9 m²/g, the capacitance led to 309 F/g at 1 A/g, with the capacitance retention rate of 92% at 20 A/g with 10,000 cycles (Zhu et al., 2018). Therefore, it is necessary to reveal the relationship between different biomass sources and their relation to specific surface area and specific capacitance.

Due to their limited number of active sites on microporous carbon, it is important to investigate the improvement of electrical conductivity and electronegativity properties. In this work we have fabricated the nitrogen and phosphorus co-doped microporous derived carbon for supercapacitor application. The reason why biomass derived carbon materials can show excellent capacitance performance, is closely related to the incorporation of trace elements such as nitrogen and phosphorus into carbon materials in the carbonization process (Shen and Fan, 2013; Chen et al., 2014; Zhao et al., 2017). The presence of nitrogen in carbon materials is expected to improve the electron conductivity of the materials (Chen et al., 2013). Phosphorus contained materials could help to improve the electronegativity of carbon through the combination of lone pair electron nitrogen and carbon, thereby enhance the hydrophilicity of carbon materials. The nitrogencontaining groups on the surface are alkaline, which is conducive to ion adsorption (Shen and Fan, 2013). Nitrogen and phosphorus are belong to the same group in periodic table, however phosphorous possess higher electron-donor capacity, which is useful to achieve stable capacitive property (Zhao et al., 2017). Therefore, we believe that presence of nitrogen and phosphorus in carbon would greatly improve the capacitive performance.

China cultivates the largest quantities of *Eleocharis dulcis* (ED) in the world with the annual output of up to 1.75 million tons. *Eleocharis dulcis* is rich in trace elements such as nitrogen and phosphorous, and the phosphorus element is higher in root vegetables (Bao et al., 2018). Therefore, deriving carbon from *Eleocharis dulcis* without affecting the existing N and P elements could help to enhance the specific capacitance (Panja et al., 2015). In this work, we have derived the microporous activated carbon material from ED by chemical activation process and carbonized. To the results of N_2 adsorption-desorption isothermal analysis describes the highest, specific surface area of 2,454 m²/g with the specific capacitance of 340.2 F/g at 1 A/g.

EXPERIMENTAL

Materials Synthesis

In general, ED were freeze-dried and grinded, after screening through a 70-mesh sieve, the obtained powders were mixed with certain amount of KOH solution, then dried at 80°C for 12 h. The as-prepared precursors were transferred into a tube furnace, after that, the powders were treated at an elevated temperature (800°C for 1 h) under $\rm N_2$ atmosphere. The obtained carbon material was washed by 2 M HNO $_3$ to remove the impurities, subsequently, the final products were washed with deionized water several times, then dried at 60°C for 24 h. The samples treated with different KOH/ED mass ratio (1:1, 2:1, 3:1) were referred to referred to as NPC-1, NPC-2, and NPC-3, respectively.

Materials Characterization

Scanning electron microscope (SEM, ZEISS Sigma) and transmission electron microscope (TEM, JEOL, JEM-2010, Japan) are used to analyze the morphology and microstructure of the samples. The phase and results of the samples are analyzed by X-ray diffraction (XRD, Empyrean). Raman spectroscopy (excitation beam wavelength 532 nm) is used to analyze the graphitization degree of materials. The nitrogen adsorption and desorption isotherms and the specific surface area, pore diameter distribution and pore volume of the samples are measured by N₂ adsorption-desorption experiment (Micromeritics, ASAP 2010M, USA).

Electrochemical Measurements

All electrochemical measurements were performed at CHI760E electrochemical workstation (Chen Hua Shanghai). The electrochemical test used a standard three-electrode system, in which Hg/HgO is used as the reference electrode, Pt electrode was used as the counter electrode, the prepared NPCs were used as the working electrodes, and 6 M KOH aqueous solution as the electrolyte. The working electrodes were prepared according to the following procedure: 80 wt.% NPCs, 10 wt.% acetylene black, and 10 wt.% PVDF (binder) were thoroughly mixed in the N-methyl-2-pyrrolidone (NMP) solvent to obtain a uniform semi-fluid slurry; the prepared slurry was coated onto carbon cloth, and then dried in a vacuum oven at 60°C for 12 h. The coating mass of active material in each working electrode is about 2 mg/cm². The cyclic voltammetry and galvanostatic charge/discharge (GCD) curve had been performed at various scanning rate/current density, and the corresponding electrochemical impedance spectroscopy (EIS) was tested at an open circuit voltage (frequency range: 0.01-100 kHz, amplitude: 5 mV). The calculation details were provided in Supplementary Material.

RESULTS AND DISCUSSION

The scanning electron microscopy (SEM) analysis was used to analyze the morphological significance of synthesized carbon materials. **Figure 1** shows the low and high magnification images of NPC-3. The microstructure images reveal the presence

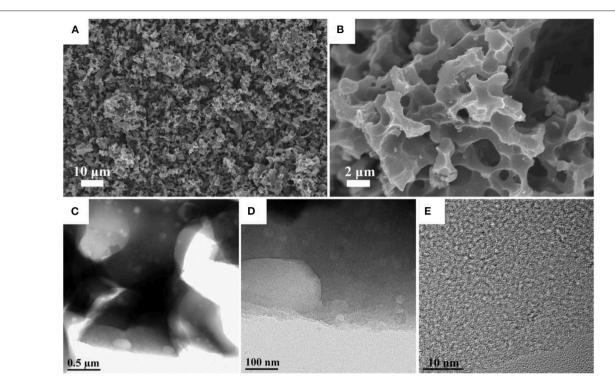


FIGURE 1 | (A,B) SEM images of the NPC-3. (C,D) TEM images of the NPC-3 under different magnifications. (E) HRTEM image of the NPC-3.

of large hierarchical porous on the derived carbon The diameter of these large pore structures varies from few to several micrometers, Compared with the NPC-1 (Figures S2A,B) and NPC-2 (Figures S2C,D), the NPC-3 has more uniform hole distribution with macropores structure. The structure of NPC-3 was further studied by TEM, according to the TEM results (Figures 1C-E), there are many randomly distributed mesopores, which connect with the macropores and form a hierarchical porous structure. It is well-stated that KOH activation leads to the formation of abundant micropores due to its corrosive nature (Bleda-Martínez et al., 2005; Guan et al., 2009), the reaction mechanism is described as follows:

$$KOH + C \leftrightarrow K + CO_2 + H_2O \tag{1}$$

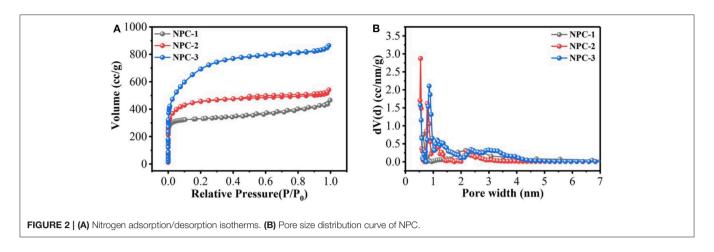
The electrochemical performance of carbon-based materials are greatly depends upon its solid/electrolyte interface, and its porous structure (Salanne et al., 2016). The contribution of micropores and mesopores to the specific capacitance were not discussed in detail. Previous reports indicated that neither micropores nor mesopores influenced the energy/power density (Kim et al., 2013). Besides, Lei et al. found that hierarchical micropores with wider size distribution led to high energy storage, which provided a fast transportation pathway for ions (Lei et al., 2011). The nitrogen adsorption-desorption analysis was conducted for the synthesized carbon and the results are shown in **Table 1**. **Figures 2A,B** represents the N₂ adsorption-desorption isothermal and pore size distributions of NPC-1,

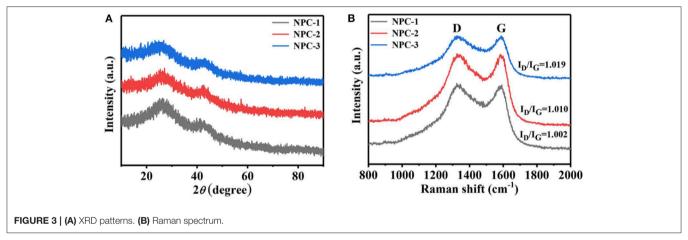
TABLE 1 | Adsorption parameters of different samples calculated from N_2 adsorption isotherms.

Samples	S _{BET} (m ² /g)	S _{micro} (m²/g)	V _{micro} (cm ³ /g)	V _{total} (cm ³ /g)	D _{Average} (nm)
NPC-1	1,063	889	0.302	0.352	0.415
NPC-2	1,708	1,455	0.596	0.729	0.545
NPC-3	2,454	1,522	0.650	1.345	0.852

NPC-2, and NPC-3. Results reveal that all samples are composed of type I and type IV isotherms. The sharp adsorption of N₂ at low relative pressure $(0\sim0.1)$ indicates the presence of micropores in the porous carbon structure. The hysteresis loops at higher relative pressure represents the presence of mesopores structure in NPC-3; the curve shape near high relative pressure region indicates there are small amount of macropores structure (Lv et al., 2012). The pore size distribution of the samples has been tested. As can be seen from Table 1, with the increase of KOH, the BET surface area (SBET) and total pore volumes (Vtotal) of samples increased from 1,063 to 2,454 m²/g and from 0.352 to 1.345 cm³/g, respectively. The electrode material with high specific surface area can provide abundant electrochemical active sites and enhance the effective charge storage area between electrode and electrolyte, thus improving the performance of supercapacitor (Xu et al., 2018).

Figure 3A shows the X-ray diffraction (XRD) pattern and Raman spectra (**Figure 3B**) of synthesized carbon samples





derived from ED. The broad characteristic peaks at 25.9 and 43.1°C are corresponding to the (002) and (100) crystal planes of carbon materials, respectively (Wan et al., 2015). Increasing the mass ratio of KOH to ED leads to the broadening of diffraction peak (002) and (100). This indicates that the KOH can significantly affect the orderings of the crystal planes. Raman spectroscopy of **Figure 3B** describes the D-band (at 1,333 cm⁻¹) G-band (at 1,589 cm⁻¹). The D-band is attributed to disordered nature of graphitic planes and G-band ascribed to ordered planes due to sp² hybrid carbon stretching vibration. More importantly, I_D/I_G reflects the degree of graphitization of the material (Ferrari et al., 2006; Zhou et al., 2014), and the I_D/I_G of NPC-1, NPC-2, and NPC-3 are 1.019, 1.010, and 1.002, respectively. The result indicates that the higher KOH ratio inhibits the graphitization of the material, raises the disorder of the microstructure of the material. This is consistent with the XRD results.

The surface chemical properties of NPCs are investigated by X-ray photoelectron spectroscopy (XPS) measurements. The characteristic peak for C1s (~284.60 eV), N1s (~400.45 eV), O1s (~532.64 eV), and P2p (~134.40 eV) were observed in the spectrum (**Figure 4A**). The C1s spectra (**Figure 4B**) of the NPC-3 display three distinct characteristic peaks at 284.70, 286.03, and 288.82 eV, they are corresponding to different carbon functional groups of C-C or C=C, O-C-O, and O-C=O, respectively (Li

et al., 2016). N1s spectra contains three peaks located at 399.67, 400.44, and 401.68 eV, corresponding to pyridinic-N, pyrrolic-N, and quaternary-N (Figure 4C). Pyridinic-N and pyrrolic-N species have positive charge, they can enhance the electron transfer at high current density, while quaternary-nitrogen can increase the conductivity of materials (Yang et al., 2019). In addition, Figure 4D shows a P2p spectrum with a peak value of 134.53 eV, representing P-O functional group. According to Table 2, the doping amount of P is about 0.18~0.25%. P has a higher electron delivery capacity than N, which can significantly improve the charge storage and transport capacity of carbon materials. Therefore, N and P doping are beneficial to the electrochemical performance of supercapacitors. As we all know, the N content of NPCs decreases with the increase of KOH mass, while it won't affect the P content. Interested, O at% is negatively correlated with P at%, this should be attributed to the part of P atoms, which are directly bonded to C atoms, and do not bind the edges of the carbon lattice by P-O.

The electrochemical characterizations were carried out for the synthesized carbon materials as shown in **Figure 5**. All the samples are tested under 6 M KOH electrolyte through the threeelectrode system. As shown in **Figure 5A**, all the CV curves of NPCs represent the quasi rectangular shape at 10 mV/s sweeping potential. This indicates that the charge can be reassembled

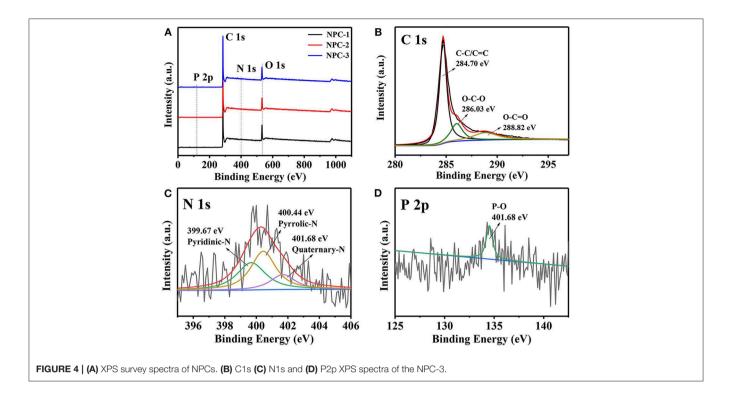


TABLE 2 | The contents of C, N, P and O in NPCs from XPS analysis.

Samples	C (at%)	N (at%)	O (at%)	P (at%)	
NPC-1	87.43	1.24	11.08	0.25	
NPC-2	87.96	1.07	10.68	0.29	
NPC-3	85.98	0.95	12.89	0.18	

quickly when the voltage is turned, it reveals the material has good rate capability and cycle performance (Xu et al., 2019). It can be seen that the CV curve of NPC-3 has the largest area which depicts the highest specific capacitance of, which represents 340.2 F/g at 1 A/g. Figure 5C shows the galvanostatic charge and discharge (GCD) curves of NPC-3 under different current densities. All curves show symmetrical triangular shape without any voltage drop, indicating that the material has good rate capability and cycle performance. However, the GCD curve is not strictly symmetric due to pseudocapacitive effect caused by the presence of N and P. Figure 5B plotted against capacitance with respect to different current densities. All the NPCs signify the decrease in its specific capacitance with respect to the increase in current density. Besides, the cycling stability of the NPC-3 has been resulted to 96.9% of the initial specific capacitance after 5,000 cycles at 10 A/g, this could be due to the 3D structure of carbon materials and the contribution of phosphorus and nitrogen functional groups, NPC-3 has good cycle stability.

In summary we summarize the reasons for the superior electrochemical performance of NPC-3: (1) The co-doped of N and P atoms produces more active sites, which leads to the increase of conductivity and electronegativity of porous carbon,

increases the hydrophilicity of the material, and then increases the effective specific surface area, leading to the common effects of capacitance and pseudo capacitance (Chen et al., 2015). (2) The micropores in the hierarchical porous carbon can be used to store charge, and mesoporous and macropores materials can accelerate the migration rate of ions in electrolytes, improve multiplier performance and circle performance of the NPCs.

The NPCs have been assembled into symmetric supercapacitor to investigate their electrochemical performance. Figure 6A shows the NPC-3 cyclic voltammetry curves, which is approximately rectangular, indicating that the material has good capacitance performance. When the scanning speed reaches 100 mV/s, the curve slightly changes but still maintains the shape of rectangle, indicating that NPC-3 has good capacitance retention. Because of the NPCs' unique hierarchical porous structure and high specific surface area, the GCD curve (Figure 6B) presents the shape of a nearly symmetrical triangle, and its current density ranges from 0.5 to 50 A/g, representing highly reversible charge-discharge behavior. The capacitance reaches 227.2 F/g at 1 A/g. In addition, there is still a specific capacitance of 170.0 F/g at 10 A/g with high capacitance retention (73.9%) (Figure 6C). As recorded in Figure 6D, the capacitance of NPC-3 has been reduced after 10,000 cycles at 10 A/g, but it also can maintain 94.2% of the initial specific capacitance. It is well-known that power density/energy density is an important parameter to evaluate the quality of supercapacitors (Tang et al., 2015). Due to the incorporation of N and P elements and the design of graded porous structure, the power/energy density of NPCs is up to 3694.084 W/kg and 26.289 Wh/kg, respectively.

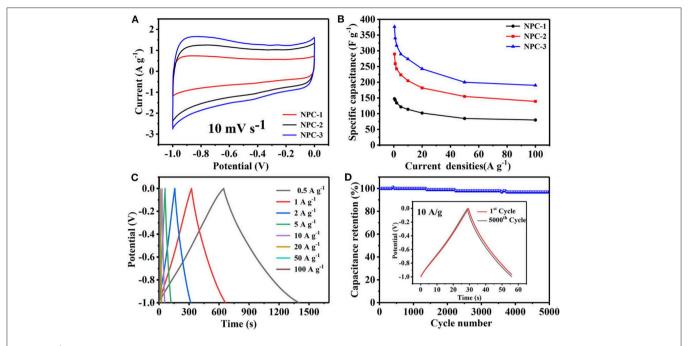
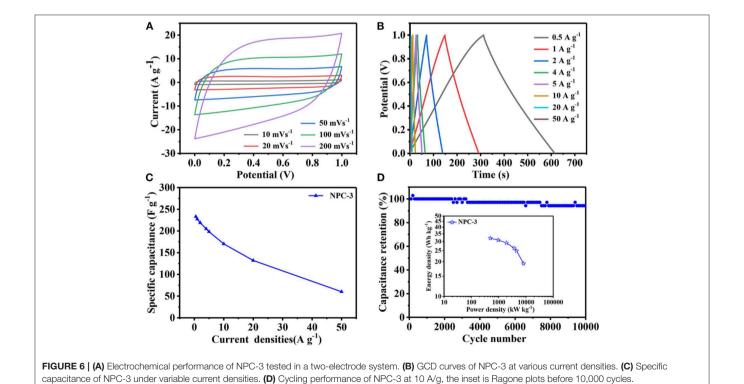


FIGURE 5 | (A) CV curves of PCs at 10 mV/s. (B) GCD curves of NPC-3 at different current density. (C) Variation of specific capacitances vs. the current density of NPCs. (D) Cycling performance of NPC-3 at 10 A/g.



CONCLUSION

In this work, ED-derived porous carbon has been prepared through carbonization and activation at elevated temperature.

The introducing of trace elements N and P influences the electron conductivity, ions adsorption and capacitive stability of the matrix, and endows the products with excellent electrochemical performance. Besides, the as-prepared samples show high specific

surface area because of the abundant hierarchical porous structure. In three-electrode testing system, NPC-3 exhibits a high specific capacitance (340 F/g at 1 A/g) and excellent rate capacity (190 F/g at 100 A/g). Furthermore, in two-electrode configuration, the corresponding materials also maintains superb electrochemical performance (227.2 F/g at 1 A/g and 170.0 F/g at 10 A/g). Its high energy/powder density (26.289 Wh/kg at a power density of 3694.084 W/kg) and good cycling stability ensure NPC holds great application promise for high-performance supercapacitor.

DATA AVAILABILITY STATEMENT

All datasets generated for this study are included in the article/Supplementary Material.

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AUTHOR CONTRIBUTIONS

JZ and SY were responsible for literature searching and drafting. All authors contributed equally to the final writing of the paper.

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SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fchem. 2020.00105/full#supplementary-material

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Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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